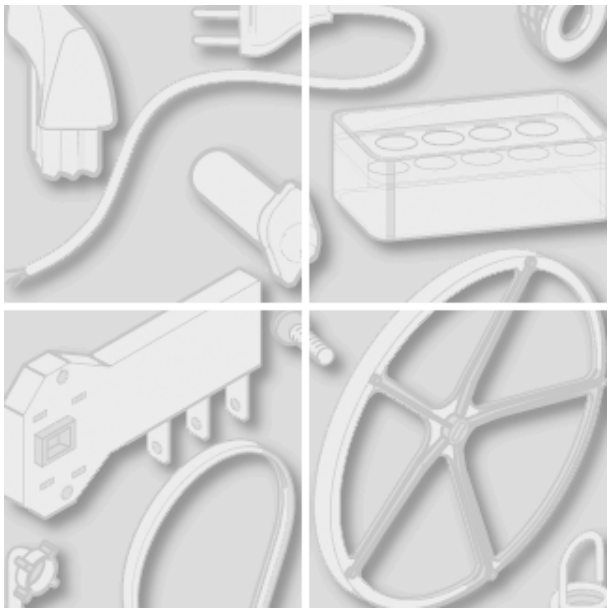
INDESIT company



Model type:

KRA 631 T X

Commercial code:

F052957

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

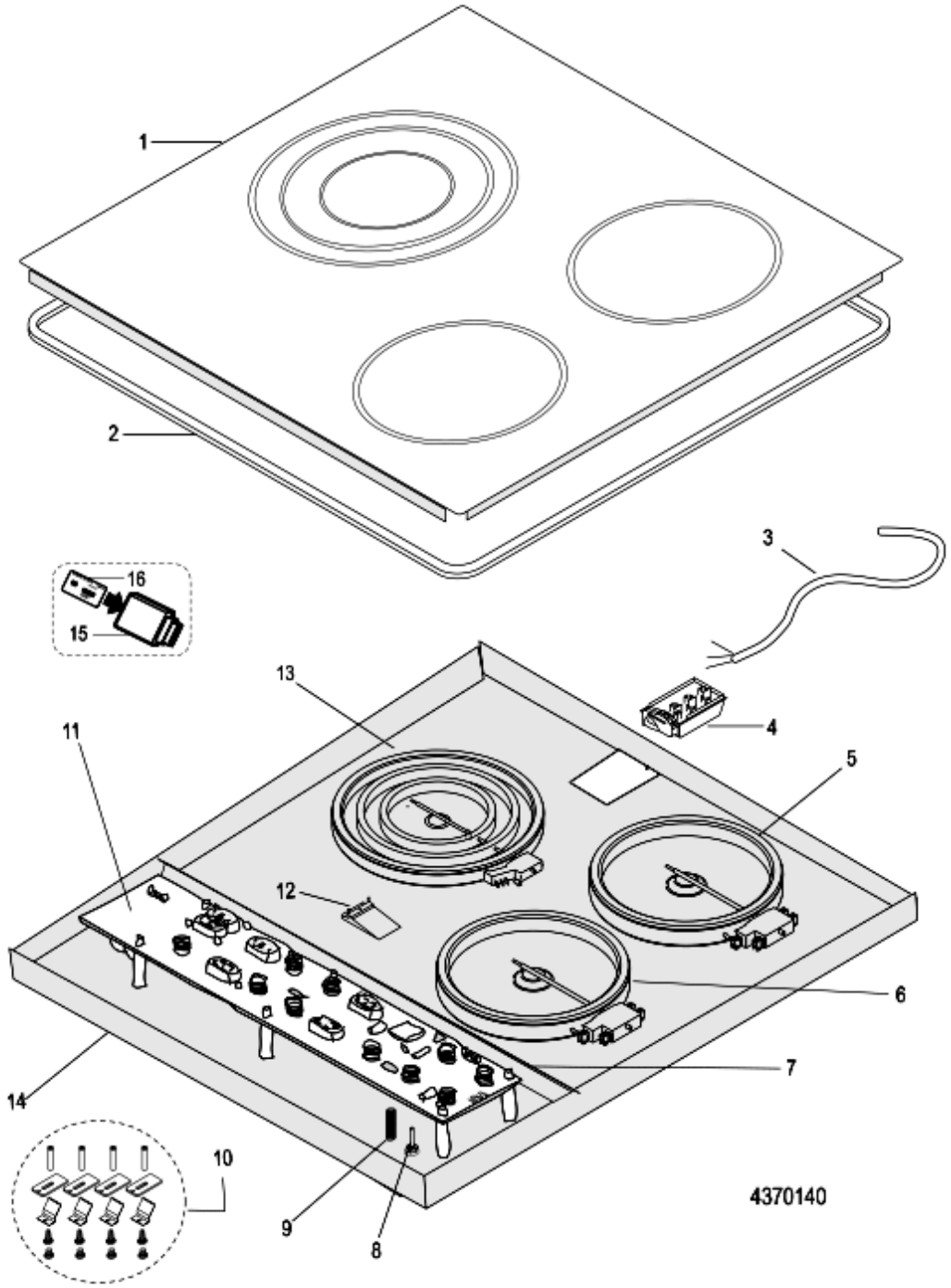
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

4370140 Exploded views



4370140 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00265092				working table sand colour kra 631	n1009i00	
002	C00275415				kit worktop - hob seal 5x6x2450		
003	C00144140			1 x C00273322	power cord 25a 6x1,5		
004	C00264621				junction block		
005	C00259729				heater, hi-li 1400w d180		
006	C00264626				heater, 1800w/230v d.200 s/spia		
007	C00136521				seal		
007	C00264630				fitting flange vtc		
008	C00126039				nut, tensilock bn 80014 dia.5		
008	C00265920				support fixet main board l=38		
009	C00112339				keys board spring		
010	C00142145				kit hob fixing		
011	C00270565		91129...		touch module radiant (card)		44529570000
011	C00279239	91130...			touch module stand-by ##		44529570100
012	C00096965		11119...		fixing spring		
012	C00290792	11120...			fixing spring		
013	C00098618			1 x C00265718	heater, 2700w 230v		
014	C00264625				base cover kra 640 c		
015	C00263927			1 x C00272306	smart card reader		
016	C00270502		91129...		card 8kb sw 28529560002		44529570000
016	C00276626	91130...			card 8kb sw 50529560001		44529570100
099	C00143348				cord lead		

Notices

n1009i00: Elimination of the gasket in production line.

In all ceramic hobs mentioned by this notice the factory has terminated to fit the bottom gasket on the ceramic glass in production line.
In case of substitution of the ceramic glass it is necessary to order also a new gasket with the SAT code C00275415