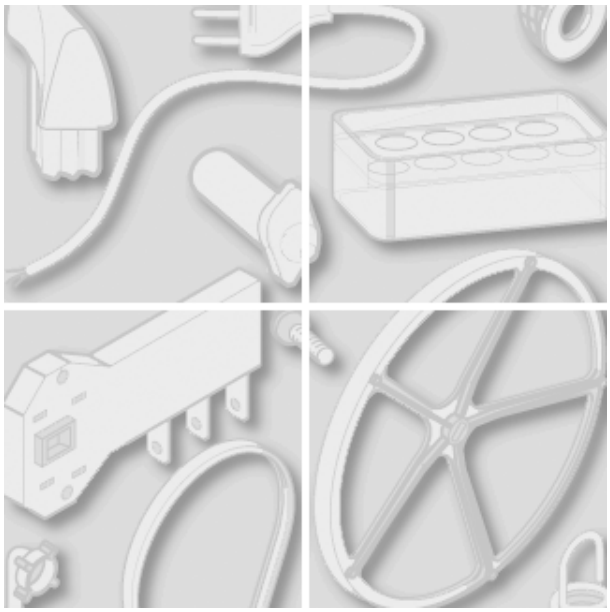
INDESIT company



Model type:

PIM631ASIX

Commercial code:

F074174

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

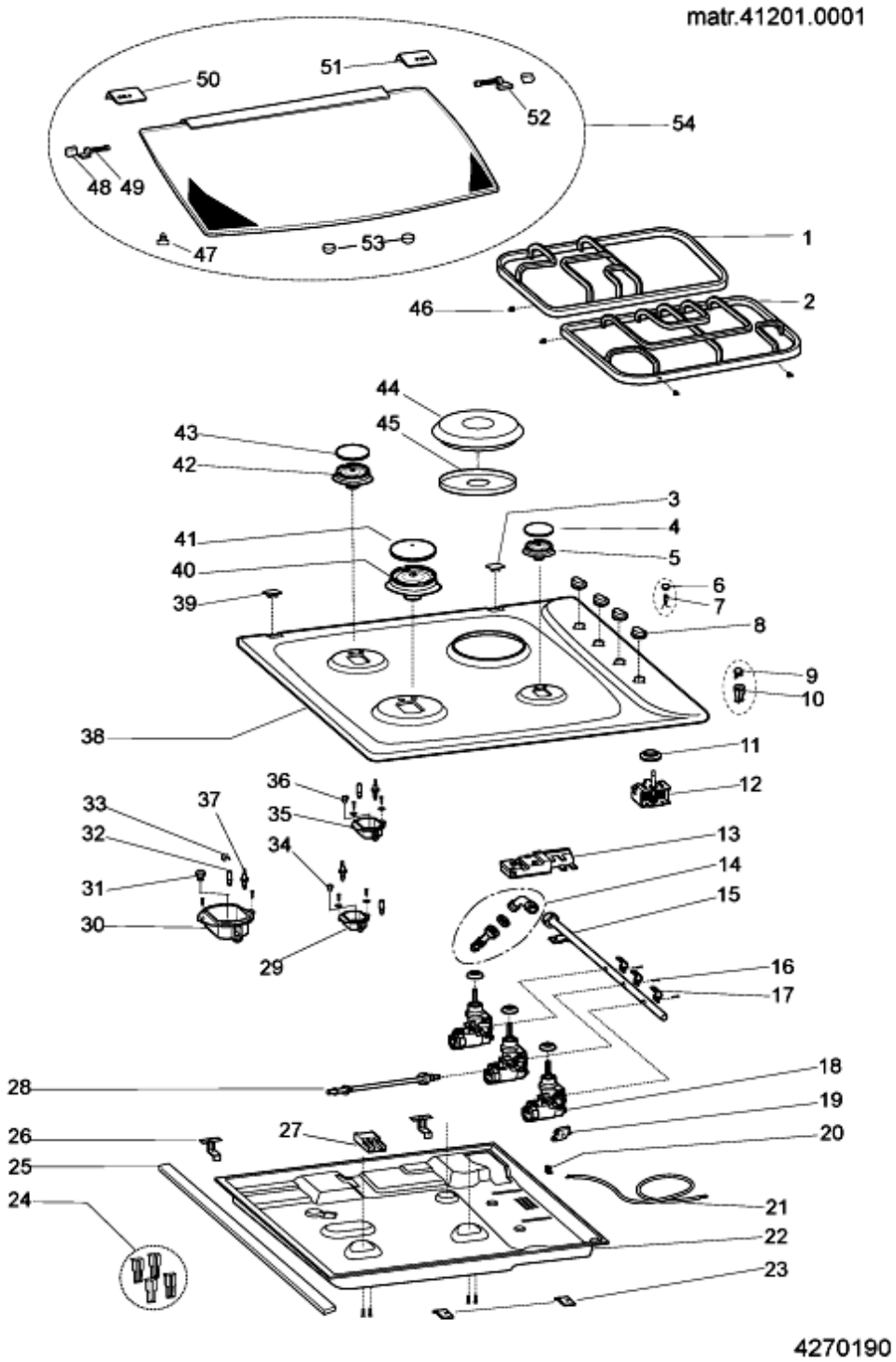
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

4270190 Exploded views



4270190 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00115066				pan stand - 1 burner indesit rest.		
002	C00114883				pan support double shiny black		
003	C00075071				lid hinge hole blanking plug right		
004	C00278515				burner cap auxiliary sabaf eco		
005	C00052930				burner base/flame splitter - small		
006	C00036428				pilot light lens - yellow		
007	C00028054				pilot light - horizontal fitting red		
008	C00285867				control knob indesit med.bk		
009	C00053212				ignition switch button - black		
010	C00053215				ignition switch support black		
011	C00028917				insert fix under knob disc to		
012	C00075088				electric commutator for plate		
013	C00095359				ignition transformer		
014	C00010506				sealing washer - gas elbow/pipe		
014	C00024370				elbow connection (1/2 male x 2)-		
015	C00115067				gas pipe (tap manifold)		
016	C00111239				screw m4x17tsp zinc		
016	C00283240				screw m4x13 tsp		
017	C00111238				fixing bracket - tap copreci		
017	C00114997				fixing saddle - gas tap		
017	C00283239		40607...		fixing bracket - tap defendi		
018	C00141948				thermostat with valve fast copreci		
018	C00141949				oven thermos.with		
018	C00283241		40607...		gas tap with val.al.		
018	C00283242		40607...		gas tap with valve al.defendi		
019	C00091349				microswitch		
020	C00280173				junction clamp richco		
021	C00278756				mains supply cable trip.3x1 mmq		
022	C00097588				base cover tc64-63		
023	C00052968				tap bracket		
024	C00052952				clamp kit - hob/worktop		
025	C00018723			1 x C00018819	sealing gasket - hob/worktop		
026	C00143845				support bracket - glass cover rohs		
027	C00297837				terminal block 5 f.+cavo 6a		
028	C00283244				gas pipe rap def-all pi640as + dadi		

4270190 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
028	C00283246				gas pipe sr-lf def-all pi640as +		
028	C00283247				gas pipe aux def-all pi640as + dadi		
029	C00052927				burner cup - small burner		
030	C00052925				burner cup - large burner		
031	C00052940				gas jet 116 ng large burner		
032	C00118496			1 x C00052951	electrode l=520		
033	C00052934				electrode clip		
034	C00066166				nat gas aux. burner nozzle rapido		
035	C00052926				burner cup - medium burner		
036	C00057740				gas jet ng 106 - small burner		
037	C00052986				thermocouple ** not for triple		
038	C00270723				working table pi631as(ix)		
039	C00075072				lid hinge blanking plug left hand		
040	C00052928				burner ring/flame splitter - large		
041	C00278506				burner cap large - sabaf eco		
042	C00052929				burner ring - medium		
043	C00278512				burner cap semi rapid sabaf eco		
044	C00074160				electric plate 145r 230v 1500w		
045	C00009306				element cover - 145mm plate		
046	C00039148				rubber buffer for pan support		
099	C00093652				reducer spacer blade		
099	C00276466				jets kit for lpg		