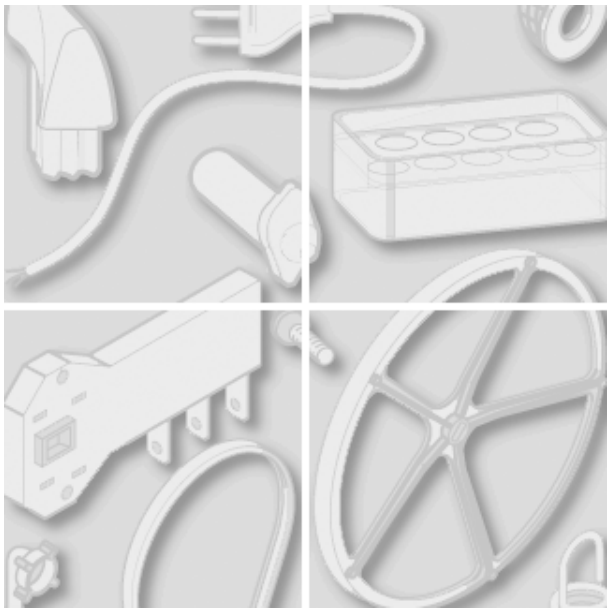


Model type:
LF6070XEU

Commercial code:
F040920

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

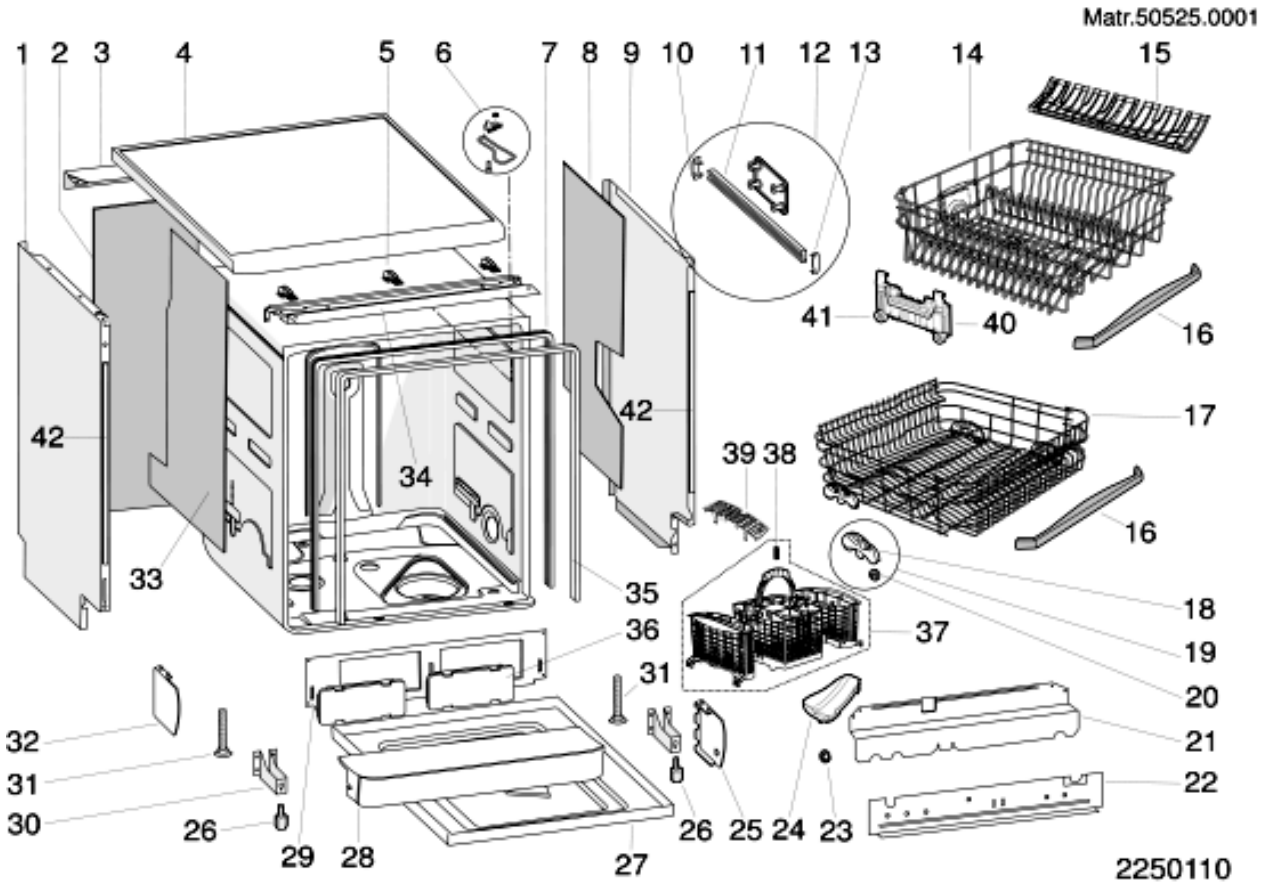
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

2250110 Exploded views



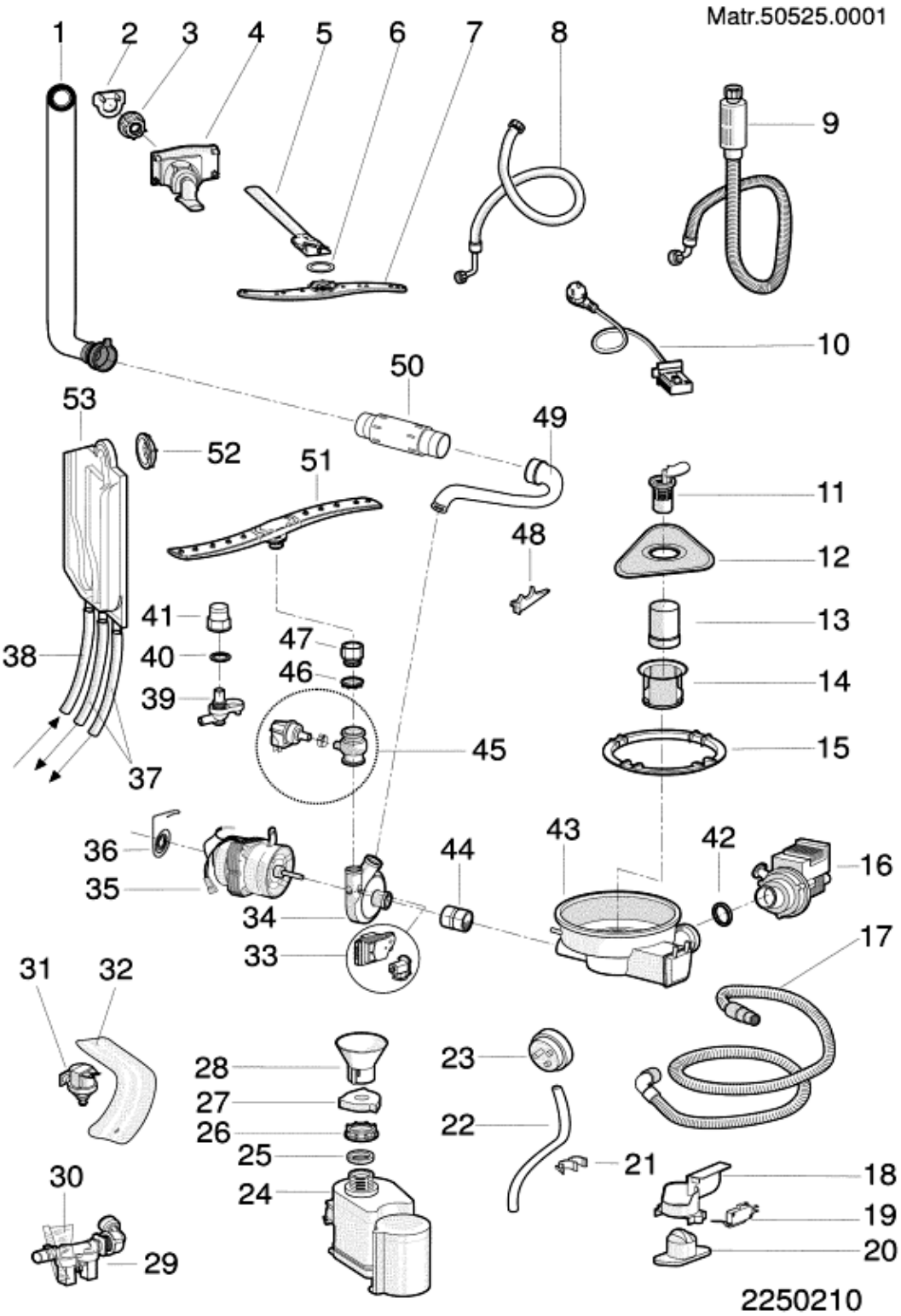
2250110 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
000	C00144703				instruction book it-en-fr-es-pt-pl-tr		
001	C00092831			1 x C00092837	side panel lh metal		
002	C00075715				rear cover		
003	C00033591				rear support - top		
004	C00094877				cover inox evo3		
005	C00057504				hook - top cover retention		
006	C00085024			1 x C00037135	catch plate (cabinet)		
				1 x C00297907			
				1 x C00297909			
				1 x C00297910			
007	C00141317				top and side door seal (1638mm)		
008	C00076388				soundproofing lateral dx		
009	C00092832			1 x C00092837	side panel rh metal		
010	C00094117				rail back stop evo3		
011	C00094116			1 x C00094112	basket runner - upper evo3		
012	C00094112				runner assembly		
013	C00094118				runner end stop		
014	C00118141				upper basket assembly adjustable		
015	C00114799				light blue flap upper basket evo3		
015	C00118946				flap baby cycle sky blue		
015	C00118947				flap baby cycle pink		
016	C00094186				manche basket light blu 651		
017	C00094135			1 x C00275698	lower basket evo3		
018	C00086476				roller-lower basket body		
019	C00086474				roller-lower basket assembly		
020	C00086475				roller-lower basket		
021	C00118751				rear support - middle		
022	C00119163				lower rear support acquastop		
023	C00054830				drain hose fastener		
024	C00088301				grease box		
025	C00094874			1 x C00096844	base moulding cover plate right		
026	C00109991				adjustable foot		
027	C00118842				tray on bottom of tub 60cm		
028	C00094876				plinth panel swell inox evo3		
029	C00119016				front support lower 60cm npe		

2250110 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
030	C00056010				foot support x		
031	C00092555				foot 155mm		
032	C00094875			1 x C00096843	base moulding cover plate left		
033	C00076387				soundproofing lh		
034	C00079013				door spring adjuster		
035	C00054932				frame support for tub seal 60cm	n1045047	
036	C00054833				top for front support		
037	C00094137			1 x C00119532	cutlery basket assy ariston		
039	C00087980				cutlery basket top		
040	C00109417				set handle adjuster evo3		
041	C00109840				upper basket roller evo3		
042	C00082457				sponge		

2250210 Exploded views



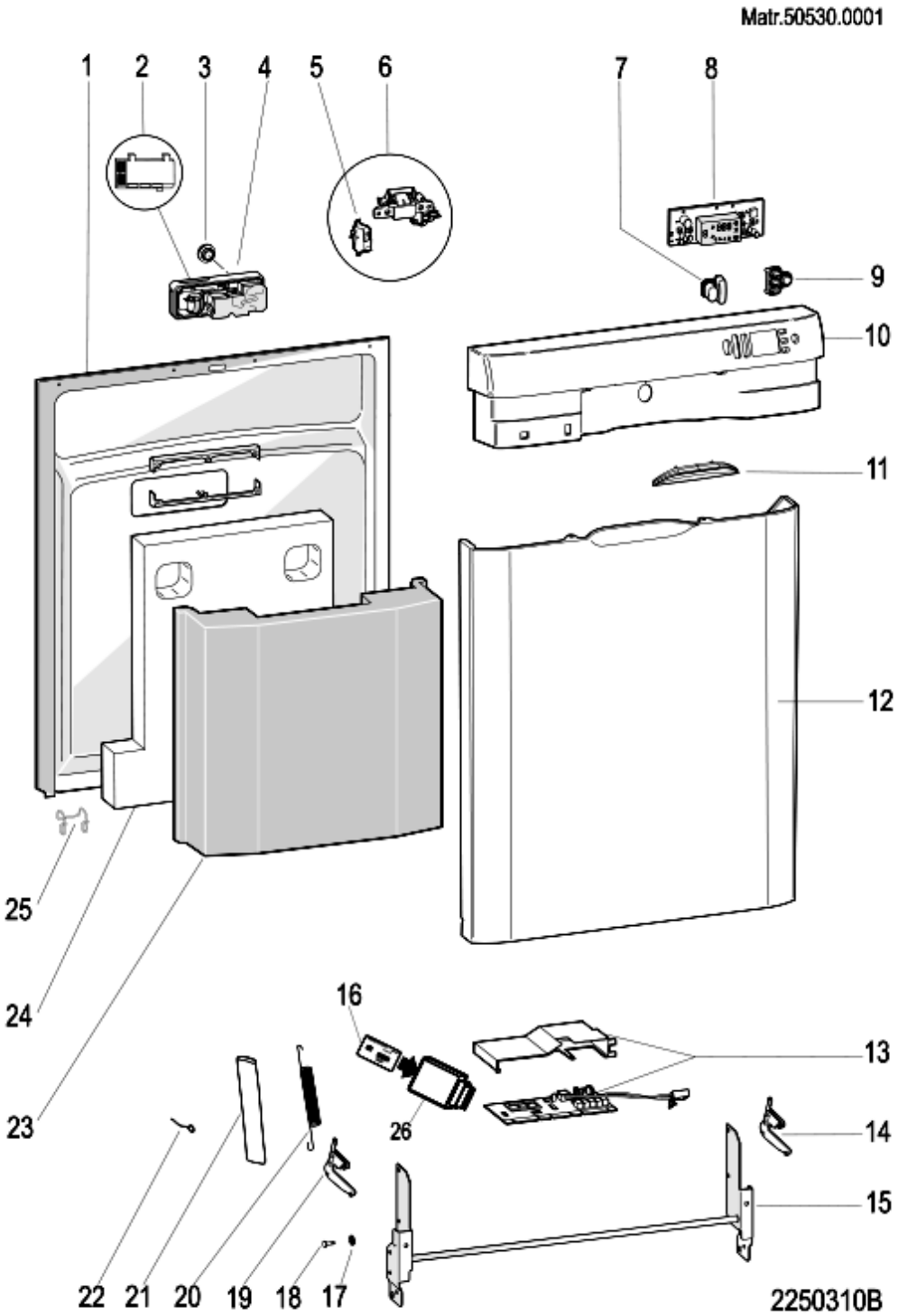
2250210 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00094152				external pipe (hidden heating		
002	C00054925				upper was basket guide casing		
003	C00144315				top spray arm nut with seal (rohs)		
004	C00110526				water supply distribution assembly		
005	C00110527				upper wash arm feed pipe		
006	C00098769				upper wash arm seal		
007	C00075746				upper wash arm curved set		
009	C00083761				inlet hose - includes antioverflow		
010	C00144226				supply cable schuko+r.i.s. rohs		
011	C00054863			1 x C00142344	central filter		
012	C00145075				stainless steel outlet filter		
013	C00081164			1 x C00142344	filter cylindrical		
014	C00061929				outer fine rotating polyester filter		
015	C00054854				sump fixing ferrule		
016	C00143766				drain pump (td)		
017	C00054869				drain hose		
018	C00081162				container - overflow unit		
019	C00143306				microswitch acquastop rohs		
020	C00058843				float - overflow unit		
021	C00095801				pressure hose clip evo3		
022	C00094154				pipe pressostat lvs evo3		
023	C00143740				pressure switch 90 71 evo3 rohs		
024	C00118748				water softener adjustable evo3		
026	C00144235				retaining ring - softener rohs		
027	C00041088				salt cap		
028	C00005819				salt funnel		
029	C00144233				2-way electrovalve evo3 rohs		
030	C00086801				protection electrovalve		
033	C00054985				solenoid valve half-load		
034	C00054979				pump cover		
035	C00118741				wash motor/pump 1/2car.v220		
036	C00076628				tub spring		
037	C00054868				tube - softener/sump l.(480mm)		
038	C00111855			1 x C00115348	tube water inlet electrovalve/air-		
039	C00094159		60903...		overflow connector evo3		

2250210 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
039	C00196353	60904...			overflow connector evo3		
040	C00075695				connection gasket overflow		
041	C00143580		60903...		bodytop overflow evo3 rohs		
041	C00196352	60904...		1 x C00094159 1 x C00143580	bodytop overflow evo3 rohs		
042	C00054917				seal 'o'ring (23,81x2,62)		
043	C00141158				set sump npe		
044	C00079016				pipe rubber sump-pump		
045	C00118819			1 x C00142435	high pressure sensor assembly		
046	C00144189				cap corner for supp.wash.blade		
047	C00144196				support - lower wash arm bush		
048	C00078394				outlet pump support		
049	C00057710			1 x C00091568	suction motor oven bottom		
050	C00074000				heating element 1800w		
051	C00094182				lower wash arm		
052	C00144335				ring-nut for air-flow body rohs		
053	C00141308			1 x C00141655	air break + turbine evo3		
054	C00084600				o ring seal 38 mm		
099	C00040005			1 x C00033026	grease amblig ta 1 gr.		
099	C00073917				clamp for pump cover		
099	C00075678				clamp for electrovalve evo3		
099	C00077010				clamp washing heating element		
099	C00084479				hose clamp		

2250310B Exploded views

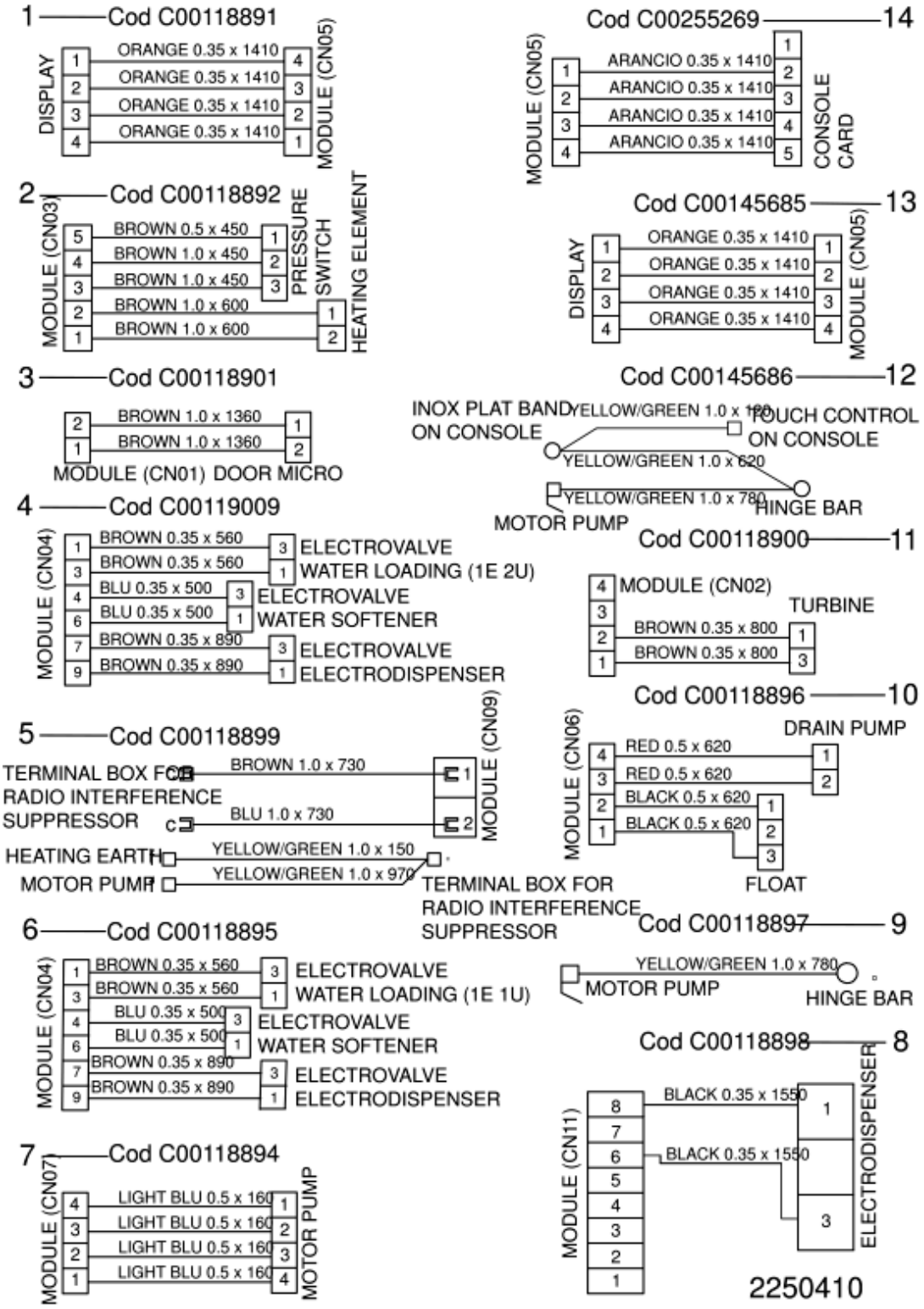


2250310B

Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00091543			1 x C00290247	door seal lower 60cm		
001	C00108981			1 x C00290242	inner door panel		
002	C00098134				door detergent electrodispenser		
003	C00051755				rinse aid cap (pair) raised & flush		
004	C00144172			1 x C00269326	detergent/rinse aid dispenser		
				1 x C00272795			
005	C00118781				microswitch		
006	C00118765			1 x C00303177	door lock assembly (dw)		
007	C00118771				push button on-off vesmalit		
008	C00143225				display control board		
009	C00118772				vesmalit push button start		
010	C00144706				dashboard vesmalit lf6070xeu		
011	C00094241				soft grip handle		
012	C00094872				inox door shell bowed evo3		
013	C00143224			1 x C00144658	module dea 600 rohs		
014	C00065127			1 x C00054815	hinge item, right		
015	C00096996				hinge assembly 'lvs evo3'		
016	C00283209				card lf6070eu lvs 8kb sw		
017	C00058776				washer d = 6 mm		
018	C00048504				hinge pin		
019	C00065128			1 x C00054817	hinge item, left		
020	C00075689				door spring		
021	C00066426				tube hinge spring		
022	C00075693				gaffel x door spring		
023	C00109857				door spacer assy		
024	C00109858				front panel soundproofing evo3		
025	C00140679				seal spring		
026	C00272306				smart reader for card 8kb 32kb +		
099	C00076108			1 x C00012687	screw canoe klip		
099	C00085526				screw aflls 4x9 tcb61-tp20		
099	C00094120				fixing bolt inner door/dashboard		
099	C00094141				fixing screw inner/outer door		

2250410 Exploded views

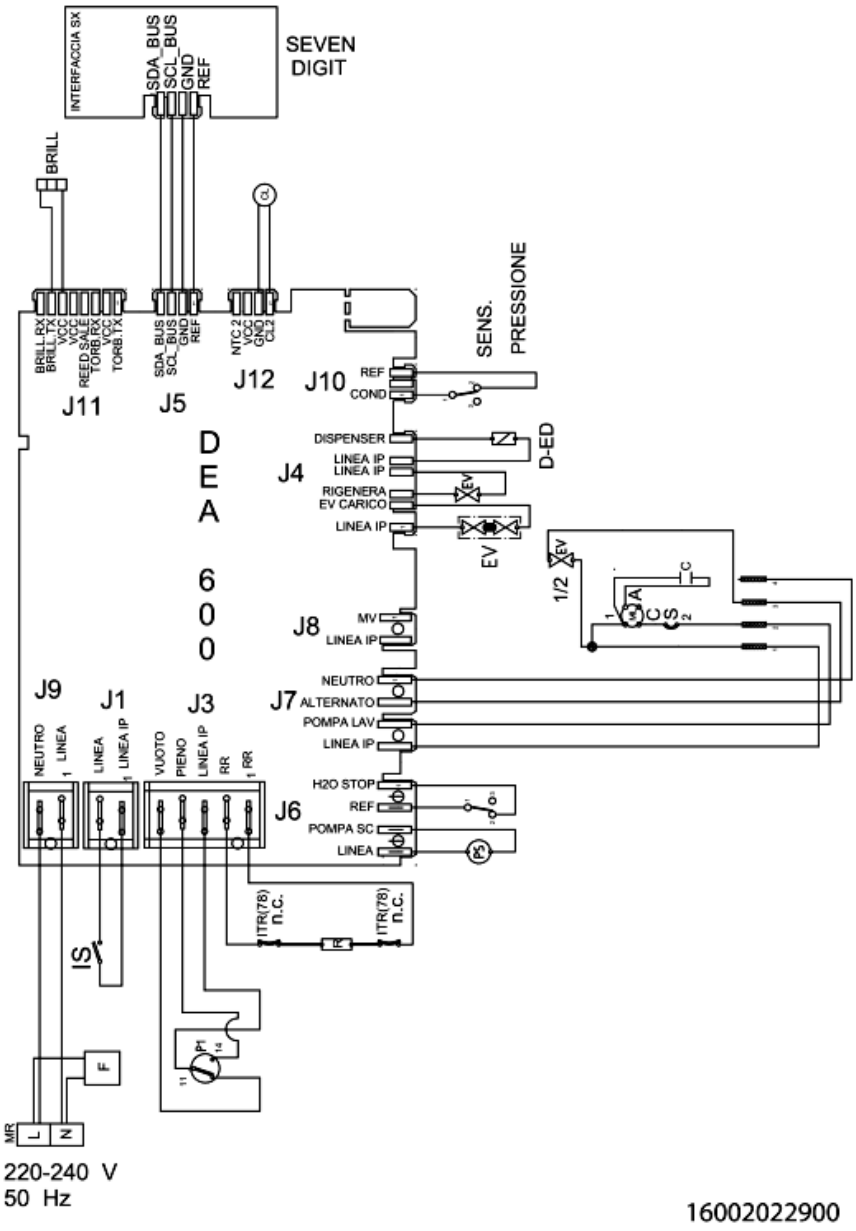


2250410 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00118891				wiring display-module rohs		
002	C00118892				wiring modul-pressur.switch-		
003	C00118901				wiring module-micro door rohs		
004	C00119009				wiring module-electrovalve rohs		
005	C00118899				wiring module-power supply-		
007	C00118894				wiring module-motor pump rohs		
008	C00118898				wiring module-electrodispenser		
009	C00118897				wiring motor pump-hing rohs		
010	C00118896				wiring module-drain pump-float		
011	C00118900				wiring module-turbine rohs		

Electric schemes and links

Cod. 16002022900



Legend

Legend: 16002022900

A..	Timer contact	LPA	Door open
AQS	Aquastop electrovalve	LPR	Prewash LED
B..	Timer contact	LRI	Rinse LED
C	Condensor	LS	Mains LED -Pilot lampe On/Off
C..	Timer contact	LSB	Polisher LED
CL	Slow cam	LSC	Cycle ranning lamp
CM	Wash pump motor connector	LSE	Acquastop LED
CN	Connector	LSS	Salt LED
CV	Fast cam	LV	Fan off lamp
D-ED	Dispenser - Electric dosing device	M	Terminal box
D..	Timer contact	MB	Polisher dip-switch
DB	Brightener dispenser	ME	Acquastop dip-switch
DD	Display - Detergent dispenser	ML	Wash motor
E1	Cold water electrovalve	MM	Handle dip-switch
E2	Regeneration electrovalve	MP	Door dip-switch
E3	Hot water electrovalve	MR	Delay-timer motor - Terminal board
ECO	Saving switch	MT	Timer motor
ED	Detergent/Brightener dispenser	MTR	Fast forward timer motor
EV1	Cold water electrovalve MM- Handle dip-switch	MV	Motor fan
EV1/2	Half-load electrovalve	P	Pressure switch
EV2	Regeneration electrovalve	P..	Pressure switch contact
EV3	Hot water electrovalve	P1	Stage 1 pressure
EVC	Hot water electrovalve	P2	Stage 2 pressure switch
EVF	Cold water electrovalve	PAP	High pressure switch
EVR	Regeneration water electrovalve	PO	Overflow pressure switch
F	Anti-interference filter ML- Wash motor	PS	Drain pump
FA	Radio interferences	PULS	Push-button panel
I1	On/Off switch - Plus cycle switch -IEC cycle	R	Heating element
I1/2	Switch half-load	R.D.	Delay rotary selector
I2	Fast switch -IEC cycle switch (standard) -	RA	Heating element drying
I2H	2-hour delay switch	ROT D	Delay rotary selector
I3	Saving switch- Switch for cycle with no pre-	ROT.	Rotary selector
I4	Switch for cycle fresh dirty	S	Motor overload cutout

I4H	4-hour delay switch	SC	Selector cycli
I5-ICR	Fast cycle switch	SS	Salt detector
I6	Soak cycle switch	ST	START
I6H	6-hour delay switch	T..	Delay-tymer contact
IAQS	Aquastop switch	T1	Power supply earth cable -Thermostat 45?C
ID	Switch display	T2	Lid earth -Thermostat 55?C
IE	Saving switch	T3	Timer earth -Thermostat 65?C
IEXD	Exstra dray switch	T36	36?C N.O. Thermostat
IG	Main switch	T4	Heating element earth
IMV	Off motor fan switch	T46	46?C N.O. Thermostat
IP	High temperature switch	T5	Drain pump earth
IS	Cut-off switch	T57	57?C N.O. Thermostat
ISB	Polisher led switch	T6	Wash motor earth
ISS	Salt LED switch	T8	External lid earth
ITR	Heating element switch	TE	Relay switch
L	Mains LED	THP	Thermoprotector
L1	Cycle 1 lamp	TM	Timer
L1/2	Lamp cjcle half-load	TS	Safety thermostat
L2	Cycle 2 lamp	TS 40	Thermostat 40 ?C
L3	Cycle 3 lamp	TS 50	Thermostat 50 ?C
L4	Cycle 4 lamp	TS 62	Thermostat 62 ?C
L5	Cycle 5 lamp	TS1	Min. temperature thermostat
L6	Cycle 6 lamp	TS2	Max. temperature thermostat
LA	Drying LED	TT	Terminal box support earth
LAQ	Aquastop on lamp	Tcp	nner-door earthing connection
LC	Cycle ranning lamp	Tfa	Radio interference
LD	Delay activated lamp	Tml	Pump wash motor earthing connection
LE	Saving cycle	Tpg	Large door earthing connection
LH2	2-hour delay lamp	Tpi	Inspection door earthing connection
LH4	4-hour delay lamp	Tpr	Pressure switch
LH6	6-hour delay lamp	Tps	Discharge pump earthing connection
LL	Wash LED	Tr	Heating element
LP	High temperature LED	Tte	Delay-timer earthing connection