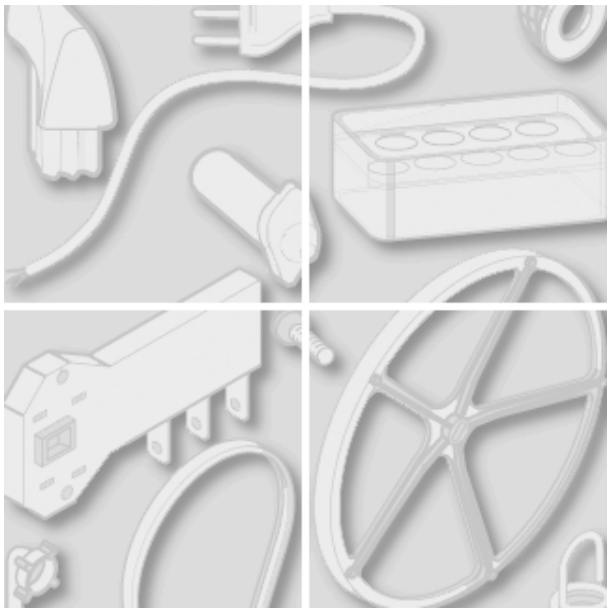
INDESIT company



Model type:
IS31VEX

Commercial code:
F042567

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

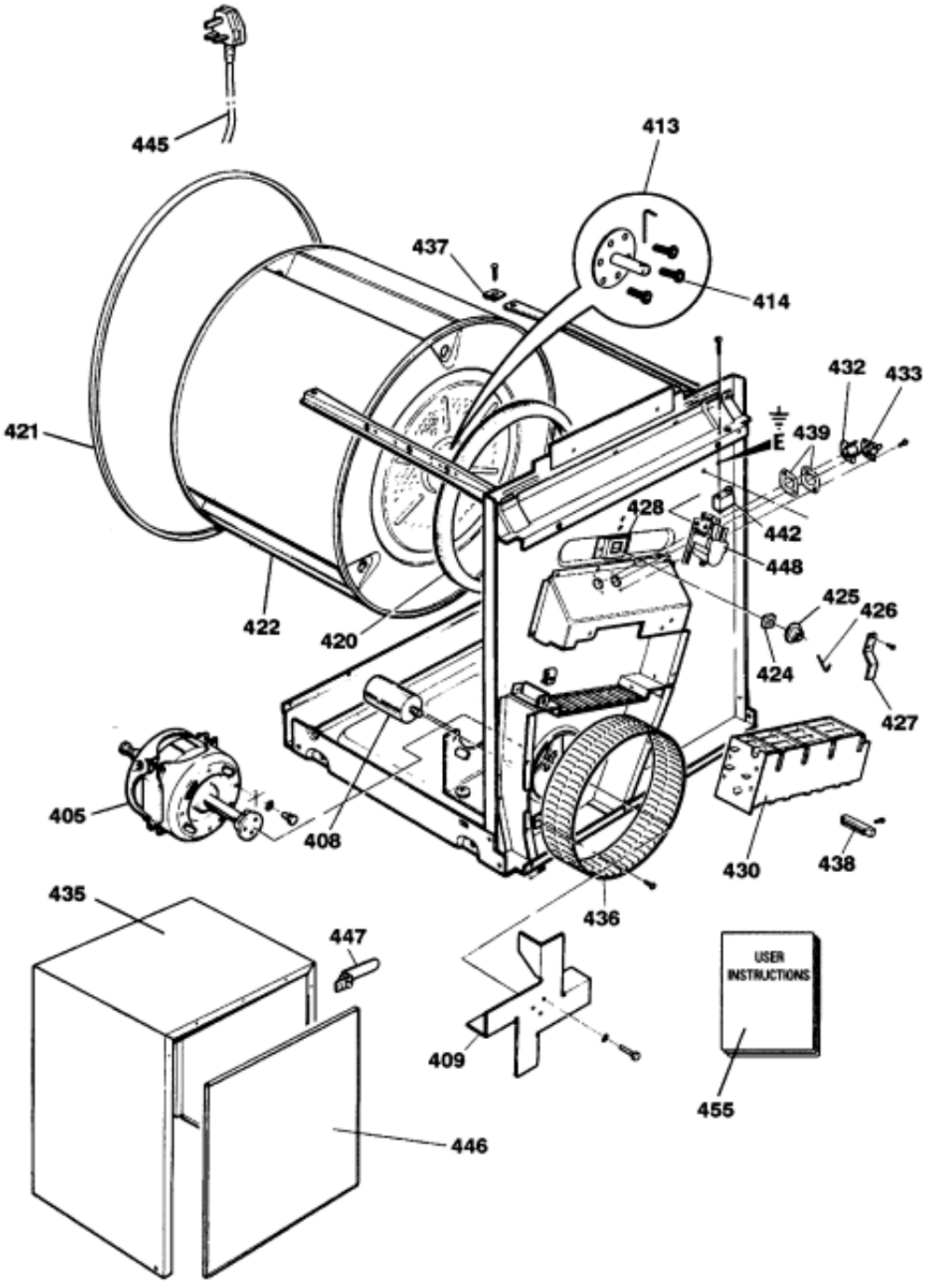
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

07341-14 Exploded views

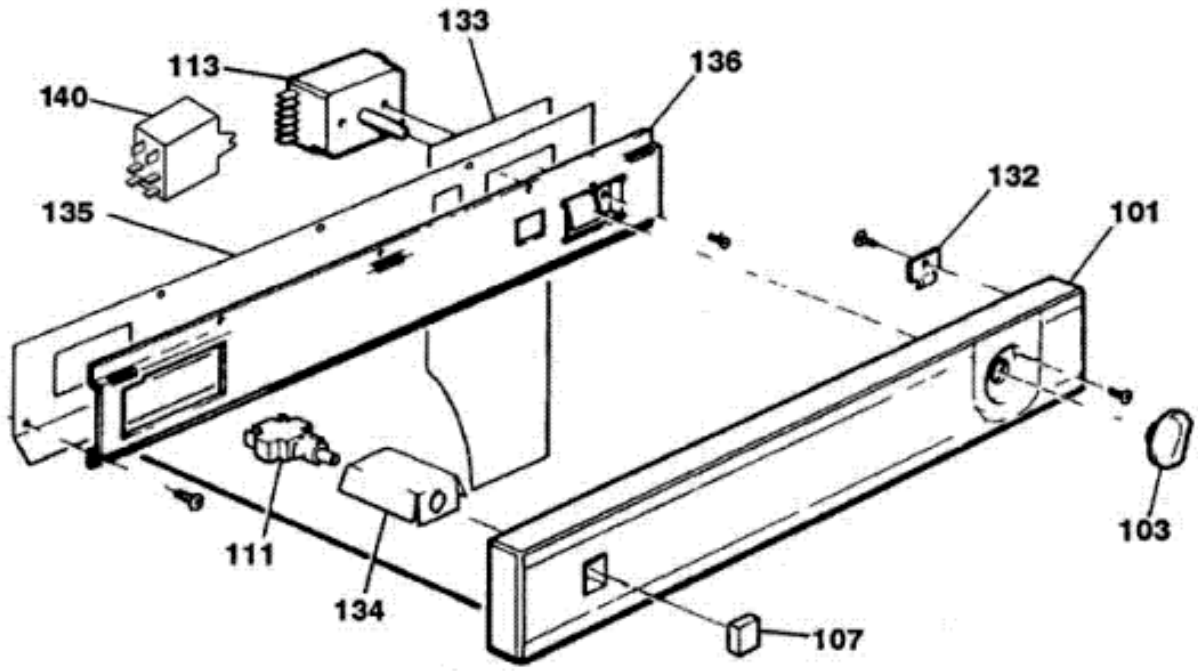


07341-14 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
405	C00199483				motor 340 3kg		
408	C00109618				capacitor aluminium 5 uf		
409	C00109619				impeller 'is30v'		
413	C00095655				drum shaft kit		
414	C00115748				drum shaft		
420	C00113823				rear seal 26mm		
421	C00109620				stretch belt (1540) 3kg (td)		
422	C00193335				drum assy dryer		
424	C00113862				square rear drum bearing		
425	C00142631				drum shaft collar		
426	C00095551				drive pin		
427	C00095572				screw m3 x 6		
427	C00199479				drum earth strip		
428	C00095565				rear bearing fixing bracket		
430	C00199476			1 x C00109629	heater 2kw 3kg		
432	C00199474				thermostat kit		
433	C00199474				thermostat kit		
435	C00192976				cabinet		
436	C00810257				fan shroud		
438	C00810185			1 x C00209012	heating element end locator		
442	C00095556				cable clamp/grommet		
445	C00096000				mains cable and euro plug		
446	C00193520				heater seal		
446	C00193522				back panel 3kg		
448	C00095585			1 x C00268451	mains con and suppre		
455	C00193621				user handbook		

11630-11 Exploded views

CONSOLE PANEL

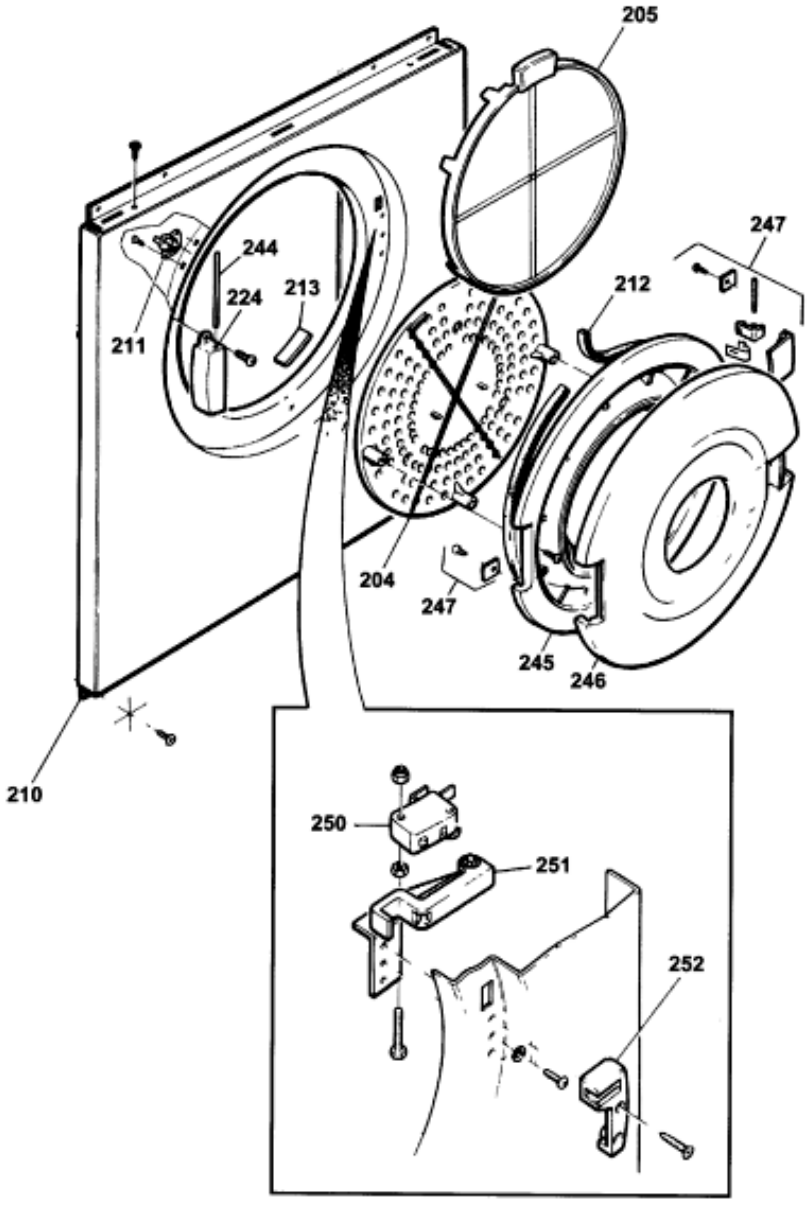


11630-11 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
101	C00193549				console panel is31vex		
103	C00199487			1 x C00096273 1 x C00205688	timer knob & clip		
107	C00193202				switch button white(pw)		
111	C00109600				switch on/off		
113	C00097632			1 x C00305308	timer		
132	C00109601				retaining plate		
133	C00199387				front splash guard		
134	C00199390				switch water shield		
135	C00199467				control panel water shield		
136	C00199465				mounting plate		
140	C00095530	71011...			relay (td)		

12350-18 Exploded views

FRONT PANEL



12350-18 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
204	C00199385				filter shield grey		
205	C00810035				filter white		
210	C00199472			1 x C00206375	front panel white		
211	C00122256				screw 6 x 3/8		
211	C00199469				thermostat front 52'c		
211	C00283103				spire clip		
212	C00193548			1 x C00109610	door seal 3kg		
213	C00810186			1 x C00165940	bearing pad		
213	C00810193			1 x C00165933	seal unit front		
214	C00810193			1 x C00165933	seal unit front		
224	C00193285				door hinge		
244	C00109612				hinge pin		
245	C00193288			1 x C00109613	door shell white(pw)		
246	C00199490			1 x C00205580	door cover dryer		
247	C00118833				latch pin		
247	C00193360			1 x C00205580	door latch		
247	C00199378				pin retainer		
247	C00199383				door handle white(pw)		
247	C00810008			1 x C00208446	spring door latch		
250	C00199481				microswitch & bracket		
251	C00199481				microswitch & bracket		
252	C00109616				door latch keeper		
999	C00193627				vent hose kit 3kg		

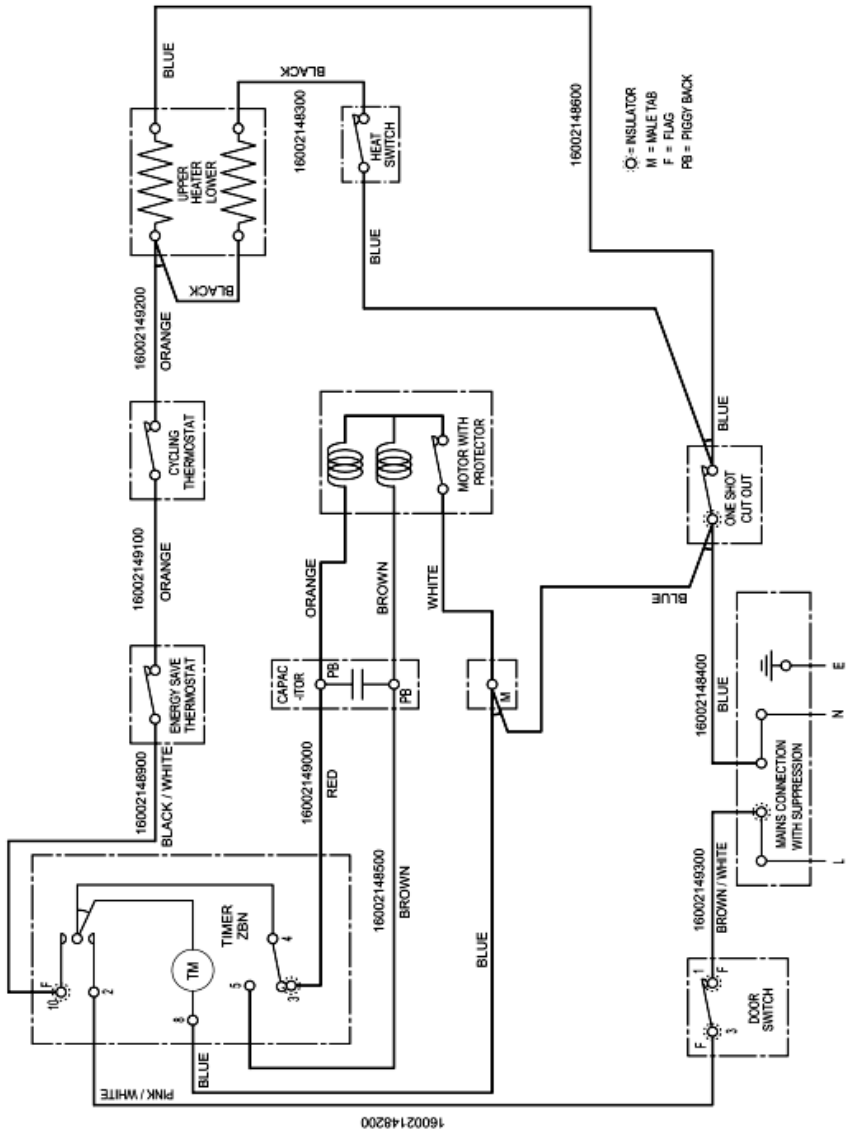
Notices

n4407k00: Introduction of Relay

On this model from serial number 70828.0000 a relay was introduced to prevent drum rotation when the door is opened. The relay may be located either on the cabinet base or behind the dashboard. With change a different door switch was also introduced. These parts are not interchangeable.

Electric schemes and links

Cod. 16002146500



Legend

Legend: 16002146500