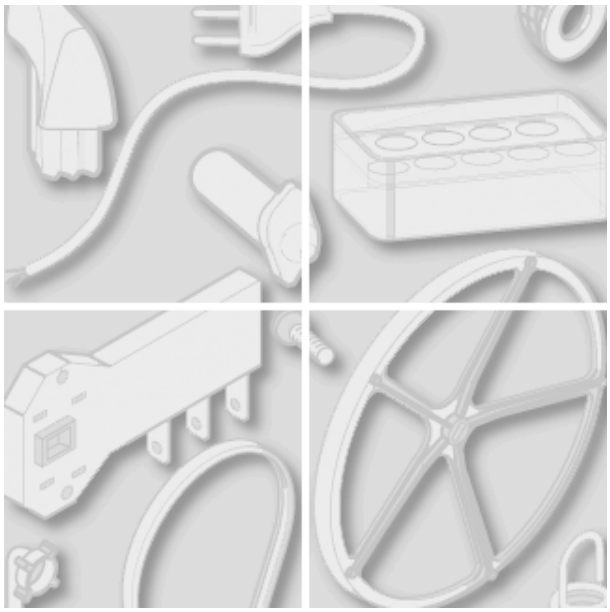
INDESIT company



Model type:

TVM631EU/HA

Commercial code:

F048890

ARISTON INDESIT Scholtès

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

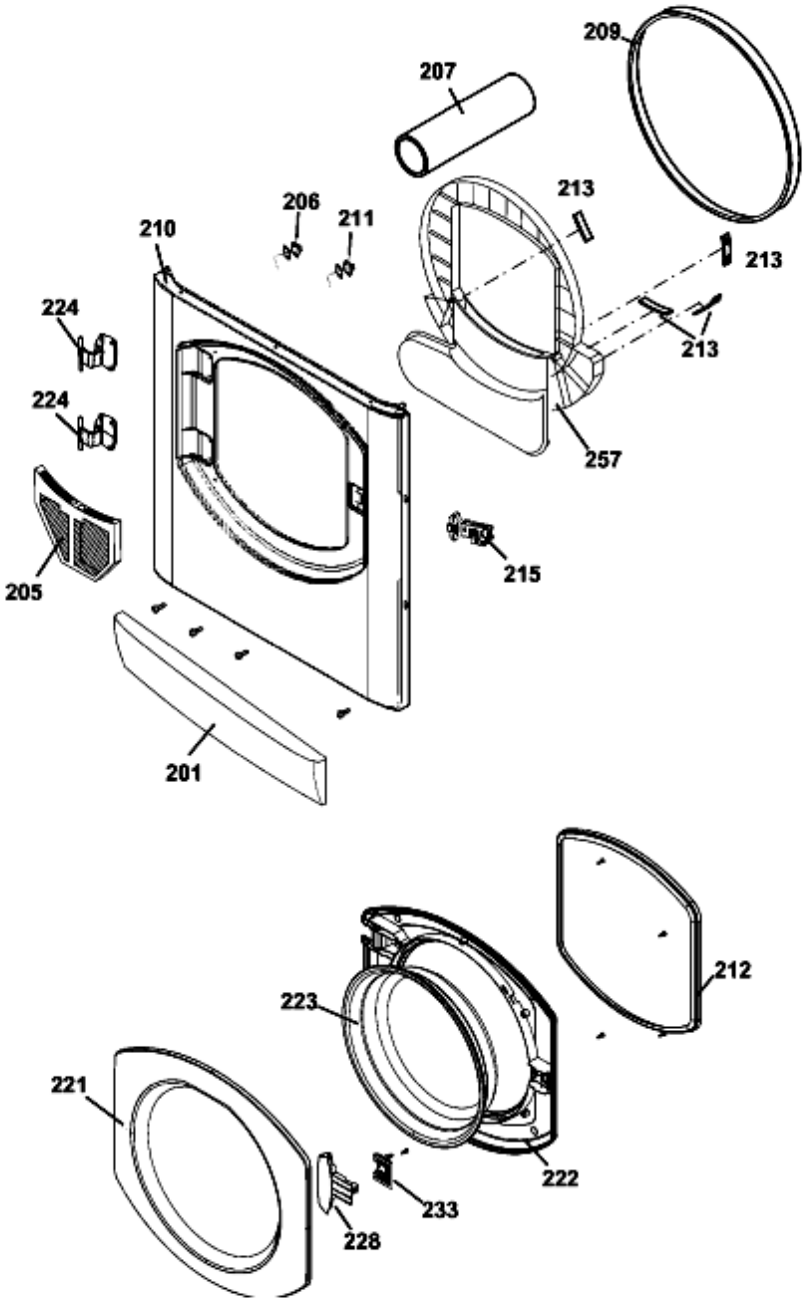
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

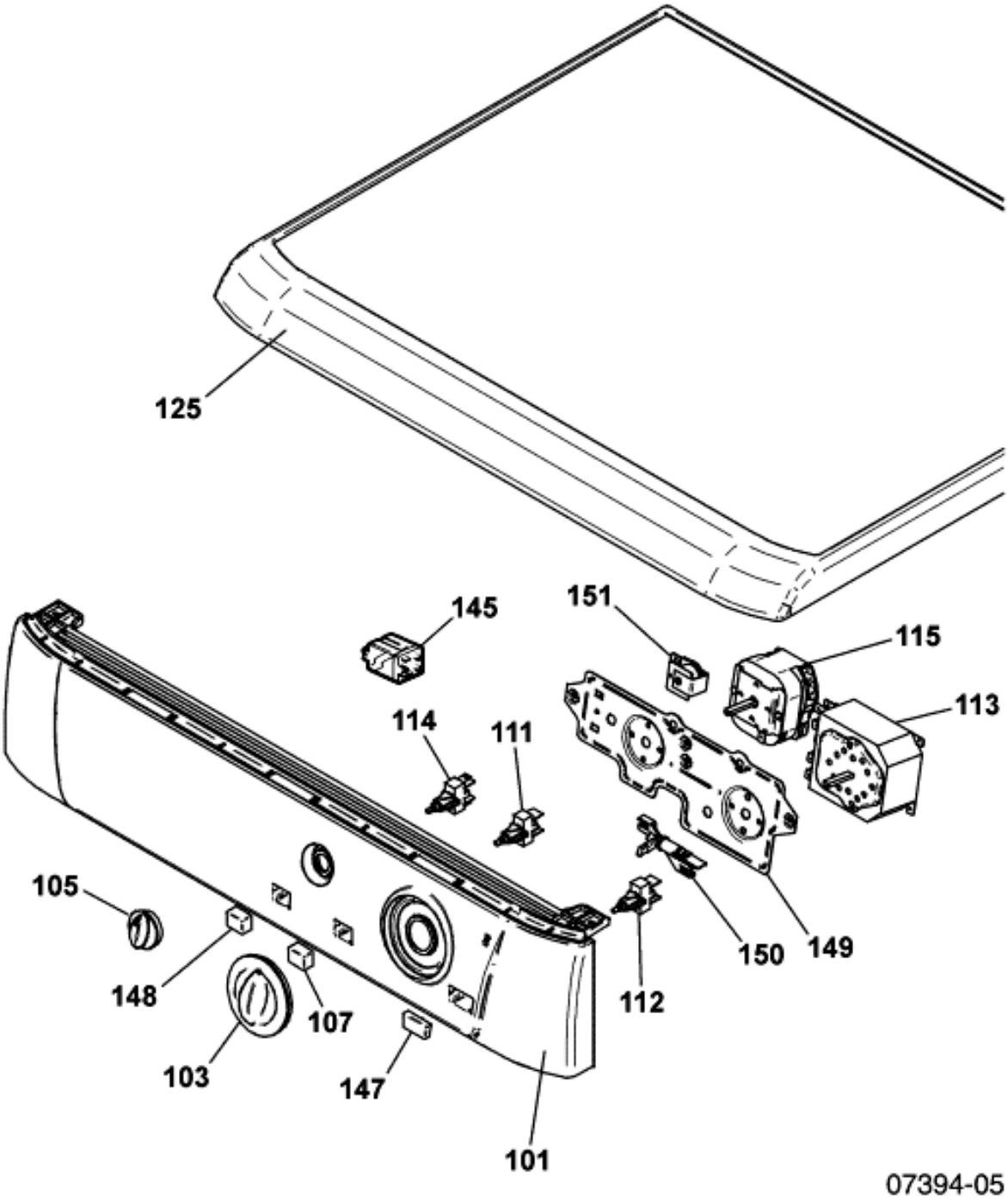
07228-15 Exploded views



07228-15 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
201	C00117326				plinth cover		
205	C00112139		80316...		filter grey		
205	C00112209	80317...		1 x C00207652	filter grey vented		
206	C00116100				thermostat energy save upper		
207	C00095624				vent tube		
209	C00142613				drum front seal 14mm		
209	C00276750				seal drum front 16mm vented	n4409k00	
210	C00141691		80316...		front panel white		
210	C00261883	80317...			front panel white		
211	C00116101				thermostat energy save lower		
212	C00112211	80317...			door seal vented grey		
212	C00142614		80316...		door seal		
213	C00112144				bearing pad		
215	C00141694				door s/w (electronic/relay)		
221	C00255336				door front trim		
222	C00112191			1 x C00142617	inner panel door		
223	C00112192				door bowl		
223	C00113819				door bowl seal		
224	C00115666				zama hinge 150°		
228	C00192903				this item is not fitted to this model		
233	C00142619				door latch (td)		
257	C00112147		80316...		air duct complete square apt'r		
257	C00261899	80317...	00106...	1 x C00278295	air duct	n4409k00	
257	C00278295	70107...		1 x C00288738	air duct grey 14mm seal rib	n4409k00	

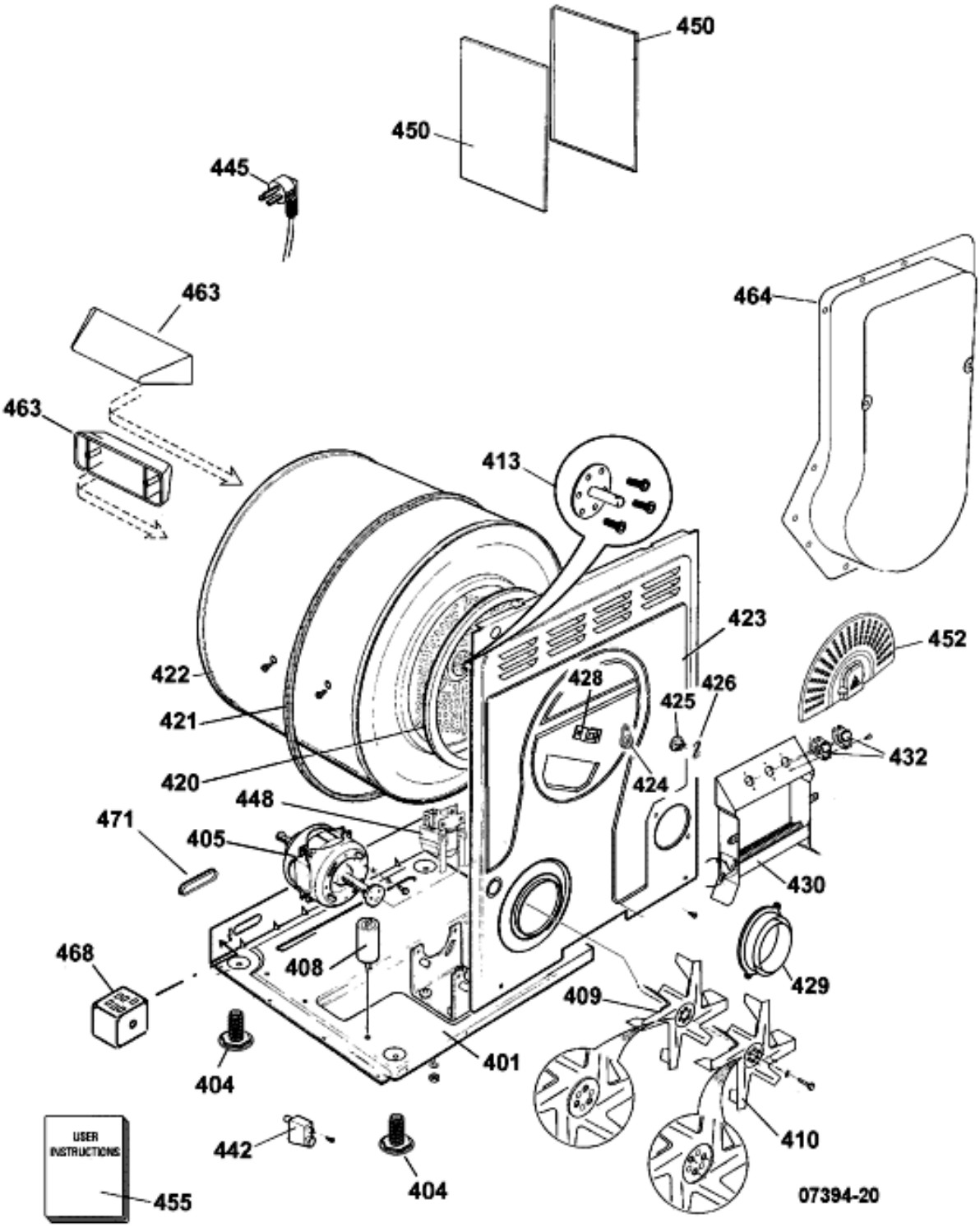
07394-05 Exploded views



07394-05 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
101	C00255411				console panel tvm631		
103	C00195542				compression ring		
103	C00255337				timer knob		
105	C00254983			1 x C00257704	option knob		
107	C00255308				option switch button (white)		
111	C00095500				switch		
112	C00112121				start switch		
113	C00255422				timer		
114	C00095500				switch		
115	C00112125				delay timer		
125	C00207622				worktop		
145	C00095530				relay (td)		
147	C00254752				start button		
148	C00255308				option switch button (white)		
149	C00255416				timer bracket		
150	C00254751				neon lamp		
151	C00255418				buzzer		

07394-20 Exploded views



07394-20 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
401	C00251135			1 x C00199818	m5 pozi screw		
401	C00252668				bracket		
401	C00255221			1 x C00292281	base		
404	C00142439				foot		
404	C00193759				3mm washer		
405	C00143146		00816...	1 x C00282296	motor 358 imep (td)	n4410i00	
405	C00279461	00817...		1 x C00293493	motor 358 vented welling (use	n4410i00	
408	C00119849		00816...		capacitor 7.5 uf (td)	n4410i00	
408	C00279463	00817...			capacitor 9uf	n4410i00	
409	C00112153				impeller-inner		
410	C00116327				fan-outer		
413	C00113038				drum shaft kit (screwed shaft	n4414f01	
413	C00115748				drum shaft	n4408l00	
413	C00305794				drum shaft kit (riveted drum plate)	n4414f01	
420	C00145648				rear seal 17mm		
421	C00145707				stretch belt h9 1860mm (td)		
422	C00199441			1 x C00268377	drum dryer		
423	C00122256	71210...			screw 6 x 3/8		
423	C00141696				rear panel vented+drum rear		
423	C00260451	71210...			brace		
424	C00142628				drum rear bearing teardrop		
424	C00250889				screw		
425	C00142631				drum shaft collar		
426	C00095551				drive pin		
428	C00192903				this item is not fitted to this model		
429	C00141697			1 x C00288486	vent hose adaptor		
430	C00258795		01206...		heater 2.2kw (td)	n4410l01	
430	C00282401	01207...			heater 2.2kw (td) (columbo	n4410l01	
432	C00112196				thermostat (one shot+cycling) dbk	n4408c00	
432	C00262243				thermostat (one shot+cycling)	n4408c00	
442	C00095556				cable clamp/grommet		
445	C00095999				mains cable and plug		
448	C00095585			1 x C00268451	mains con and suppre		
448	C00095586			1 x C00250888	screw		
450	C00112184				side panel phd white		

07394-20 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
450	C00122256				screw 6 x 3/8		
452	C00118929			1 x C00289203	brg cover plastic		
455	C00255338				instruction booklet		
463	C00141607			1 x C00286905	drum lifter short	n4412c01	
463	C00250835				screw 5 x 23		
463	C00286905				drum lifter short curved	n4412c01	
468	C00099102				reversing timer		
471	C00255630			1 x C00113889	serial port cover cover		
999	C00142716				belt installing tool dryer gda		
999	C00258633				vent hose kit		
999	C00265176				service manual		

Notices

n4408c00: VENTED HEATER/THERMOSTATS

From Serial Number 70802.0001, two different heater manufacturers were used in production, DBK and Blasi. The DBK and Blasi Heaters are totally interchangeable if replaced as an assembly.

Attention,
The thermostat kits for these heaters are not interchangeable.

From Serial number 70802.0001. Before a Thermostat kit is replaced the type of heater as fitted to the machine must be first identified.

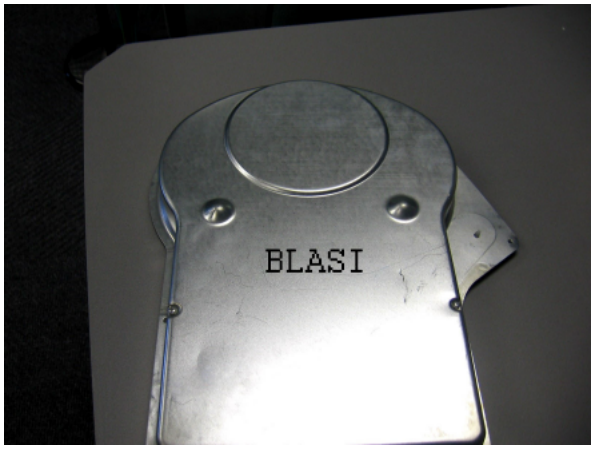
Identification,
The cover of the Blasi heater has 2 raised dome shaped pips, there is also a Blasi Label attached to the inside of the heater cover (photo N4408C00-BLASI).

The Cover of the DBK Heater has 4 raised dome shaped pips (photo N4408C00-DBK).

DBK heaters and covers are used as service spares, therefore if a heater or cover have previously been replaced further identification is required.

The DBK heater element wire is in a strip.
The Blasi heater element wire is circular.

Note.
For the Dryer to work correctly it is important that the correct Thermostat Kit is always fitted.





n4408l00: DRUM ASSEMBLY WITH FIXED SHAFT

From Serial Number 80901.0001 a new drum with a fixed (Rivetted) shaft has been introduced in production, this drum is interchangeable and will be supplied as the service spare.

Please Note;
There are 2 drum shaft repair kits
Repair Kit for Drums with a Screwed Drum Shaft
Repair Kit for Drums with a Rivetted Drum Shaft
Select the correct kit from the parts list

Note: Only use the correct kit for the Drum fitted to the Dryer.

n4410i00: Introduction of Welling Type 358 Motor

From 17/08/2010 serial No.00817.0001 production started to use a type 358 motor manufactured by Welling, this motor uses a 9µf capacitor.

The Welling 358 motor can be used as an alternative to the previous 358 type motor manufactured by IMEP but a 9µf capacitor must also be fitted.

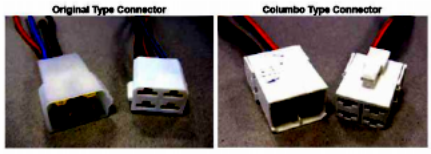
CAPACITORS
Ana Imep motors had 7.5uf,(6kg models) 8.0uf (7kg models) or 9uf Capacitirs (7.5kg models), fitted in production.
A 9uf capacitor can be used as the service replacement for all machines fitted with a Ana Imep motor.
Welling 358 motors must only be fitted with a 9uf Capacitor.

BOTH 358 MOTORS ARE INTERCHANGEABLE PROVIDING THE CORRECT CAPACITOR IS FITTED

n4410l01: NEW VENTED MECHANICAL HEATER

FROM SERIAL NUMBER 01207.0000 A NEW HEATER WITH A COLOMBO CONNECTOR HAS BEEN USED IN PRODUCTION.
THIS NEW HEATER IS NOT INTERCHANGEABLE WITH THE PREVIOUS ONE.

SEE PARTS LIST FOR CORRECT PART.



n4412c01: VENTED TUMBLE DRYER DRUM LIFTER

From Sept 2011, a curved drum lifter, has been used in production, the new lifter is fully interchangeable with the original straight drum lifter, once stock of the straight drum lifter is exhausted, the curved drum lifter will become the Service Spare, for

all production dates”.

n4414f01: TUMBLE DRYER DRUM SHAFT FIXING KITS

THERE ARE 2 TUMBLE DRYER DRUM SHAFT KITS.

C00113038 DRUMS WHERE THE DRUM SHAFT IS SCREWED
C00305794 DRUMS WHERE THE DRUM SHAFT IS RIVETTED.
THE CORRECT KIT MUST ALWAYS BE FITTED.
BOTH KITS CONSIST OF THE DRUM SHAFT/SUPPORT, DRIVE PIN FIXING SCREWS and REAR BEARING.
STARTING FROM JUNE 2014 THE DRUM SEALS WHICH WERE INCLUDED IN KIT C00113038 HAVE BEEN REMOVED.

n4409k00: FRONT AIR DUCT & AIR DUCT SEAL

FRONT AIR DUCT SEAL
Both 14mm and 16mm Air Duct Seals have been used in production.
14 mm - used Before Serial No. 50501.0000 (May 2005)and After 00115.0001 (Jan 2010)
16 mm - used Between Serial No.s 50501.0001 (May 2005) and 00115.0000 (Jan 2010) - See note below
If replacing only the Seal - select the CORRECT size from the parts list.
AIR DUCT
White Air Ducts were used in production from 10601.0000 (June 2011), the only difference to the Grey Ducts is the colour change.
WHITE AIR DUCTS ONLY will become the only Service Air Duct Once Stock of the Grey Air Ducts is exhausted
If the original air duct is grey, the air duct kit is required which includes a white filter.
NOTE: ALL SERIAL NUMBERS:
If the AIR DUCT is being replaced you will require a 14mm Seal because the service replacement AIR DUCT is 14mm. See parts List

---