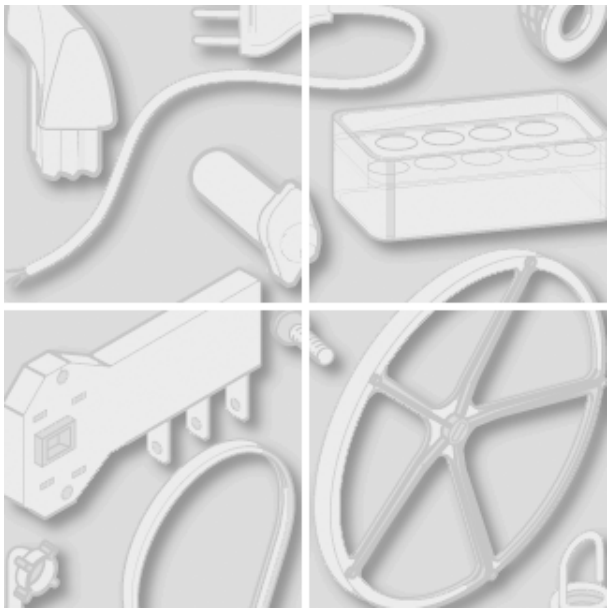
INDESIT company



Model type:
PF631ES(IX)

Commercial code:
F028595

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

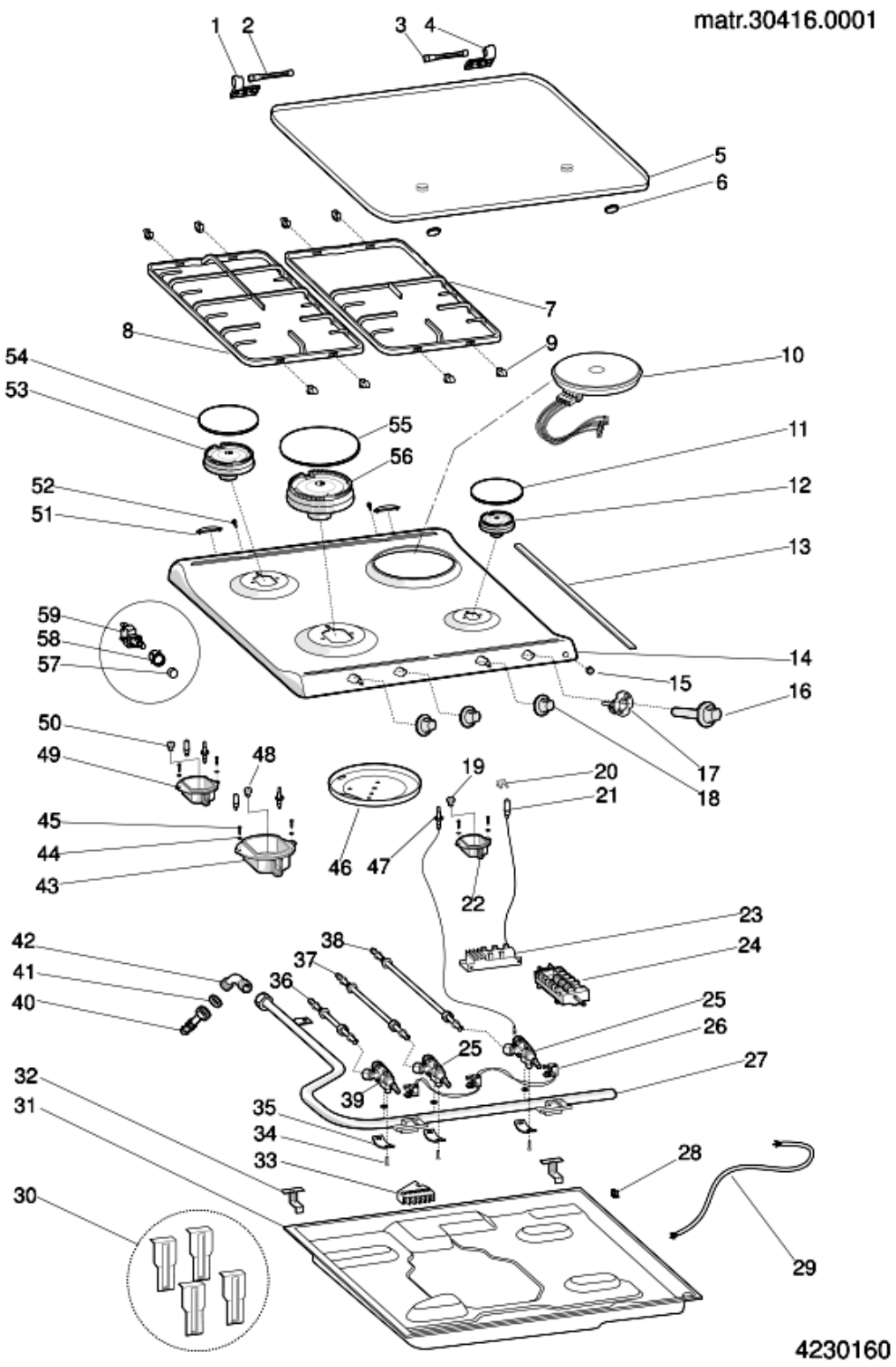
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

4230160 Exploded views



4230160 Spare parts list

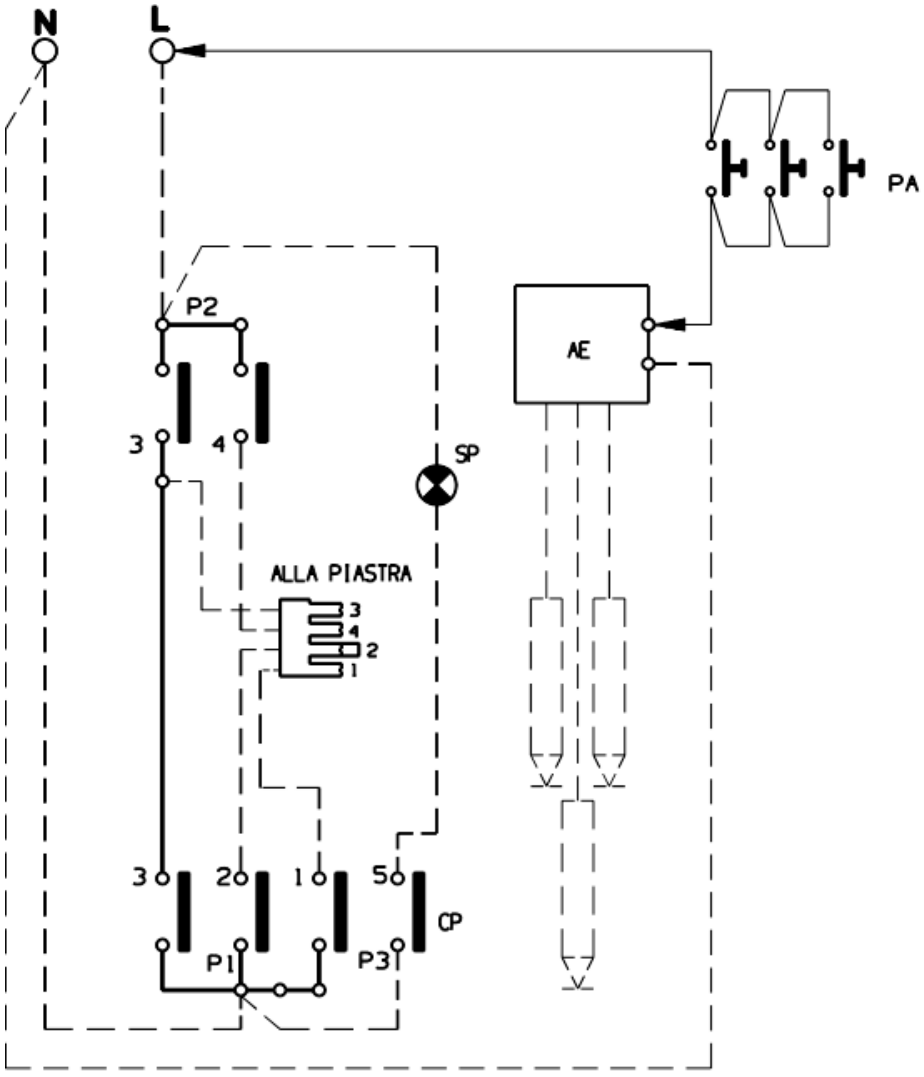
Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
000	C00094808				user instruct.book it-gb-fr-nl-es-		
000	C00094827				instructions - lid fitting		
000	C00097892				instruction booklet pf631es in		
001	C00075781				cover support sx pf6-7 restyling		
002	C00075714				cover left hinge chromed		
003	C00075713				cover right hinge chromed new		
004	C00075780				cover support dx pf6-7 restyling		
005	C00094828			1 x C00256613	glass lid - mirror cf6		
005	C00094829			1 x C00256617	glass lid - black cf6		
005	C00094830			1 x C00118817	glass lid - white cf6		
005	C00094831			1 x C00256619	glass lid - brown cf6		
005	C00094832			1 x C00256620	glass lid - av cf6		
006	C00053196				rubber buffer - glass lid front		
007	C00095358				pan stand - 1 burners style		
008	C00094857				pan stand - 2 burners shiny black		
009	C00075434				rubber buffer - pan support		
010	C00074740				electric plate 145 230v 1000w		
011	C00052933				burner cap auxiliary (small) black		
012	C00052930				burner base/flame splitter - small		
013	C00018723			1 x C00018819	sealing gasket - hob/worktop		
014	C00096206			1 x C00257439	spillage tray-smooth ix pf631es		
015	C00074135				neon lens clear		
015	C00074157				pilot light red		
016	C00094901				electric plate knob black p604		
017	C00094896				microswitch knob disc pf604 style		
018	C00094807				knob (gas tap) black		
019	C00052939				gas jet 50 lpg - small burner		
019	C00066166				nat gas aux. burner nozzle rapido		
020	C00052934				electrode clip		
021	C00052951				ignition electrode (l=700)		
022	C00052927				burner cup - small burner		
023	C00095359				ignition transformer		
024	C00094902				electric commutator for plate		
025	C00074117				oven thermos.with		
026	C00096207				ignition microswitch 3		

4230160 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
027	C00095361				gas pipe (tap manifold) pf631e		
028	C00280173				junction clamp richco		
029	C00026767				supply cable 10a 3x1		
030	C00052952				clamp kit - hob/worktop		
031	C00094850				base cover pf6 style		
032	C00074179			1 x C00143807	tap bracket pf6-7a restyling		
033	C00297837				terminal block 5 f.+cavo 6a		
035	C00031028		80301...		fixing saddle - gas tap		
035	C00264393	80302...			fixing saddle - gas tap sab.		
036	C00094811				semi-rapid burner supply pipe		
037	C00094854				large burner supply pipe		
038	C00094852				aux. burner supply pipe		
039	C00074116				thermostat with valve large faston		
041	C00010506				sealing washer - gas elbow/pipe		
042	C00024370				elbow connection (1/2 male x 2)-		
043	C00052925				burner cup - large burner		
044	C00063709				washer		
045	C00052960				burner fixing screw (stainless		
046	C00009306				element cover - 145mm plate		
047	C00052986				thermocouple ** not for triple		
048	C00052937				gas jet 86 lpg - large burner		
048	C00052940				gas jet 116 ng large burner		
049	C00052926				burner cup - medium burner		
050	C00033835				gas jet 70 - lpg/ng medium burner		
050	C00057740				gas jet ng 106 - small burner		
051	C00074114				blanking plug-lid hinge hole pf7a		
052	C00075782				taptite screw m4x10 f.ron.t.e.zntrp		
052	C00092140				bolt m4x12 te.esa.es.		
053	C00052929				burner ring - medium		
054	C00052932				burner cap semi rapide		
055	C00052931				burner cap rapide (large) black		
056	C00052928				burner ring/flame splitter - large		
099	C00002470				stop ring		
099	C00093834				screw nut m6		
099	C00114463				jets kit for gn/lpg/gas pl sabaf		

Electric schemes and links

Cod. 16001636100



se16001636100

Legend

Legend: 16001636100

AE	Ignition transformer	PE	Plate electric (Normal and Rapid)
AT	Ignition transformer	PEL	Wall socket
CF	Oven commutator	PIF	Cooking programmer
CP	Plate commutator(Normal end Rapid)	POT	Thermostated potentiometer
CT	Plate commutator(Automatic)	PT	Termoprotector
DC DR	Double Knob double crown burner control card	PTC	Thermostated sensor
EV	Electro-Valve	RCE	Grill heating element ex- ternal
FC	End of cooking programmer	RCI	Grill heating element internal
FRONT	Daschboard	RE	Energy regulator
I/LF	OVEN LIGHT SWITCH	RF	Oven lower heating element
I/LF-MG	OVEN LIGHT SWITCH + ROTISSERIE	RG	Grill heating element
I/MG	TURNSPIT SWITCH	RG COM	Grill heating element un- ion
IL	Knobs' Lighting	RV	Heating element ventilated oven
ILG	Lamp switch turnspit	SA	Boiler operating led
IT	Thermostated switch	SB	Thermostated burner led
L	Line (Feed)	SF	Warning light working
LF	Oven light	SO	Probe temperature
LI	Oven light	SP	Operating Indicator Light for the Plate
M	Suction motor handle	ST	Warning light thermostat
MG	Turnspit motor	TH	Thermostat fixed
MO	Terminal board	TH2	Thermostated burner cooling
MUFF	Oven	THR	Adjustable thermostat
MV	Fan motor	TP	Termoprotector
N	Neutral (Feed)	TRAV	Support terminal board
PA	Ignition push-button	TRM	Thermostated burner control card