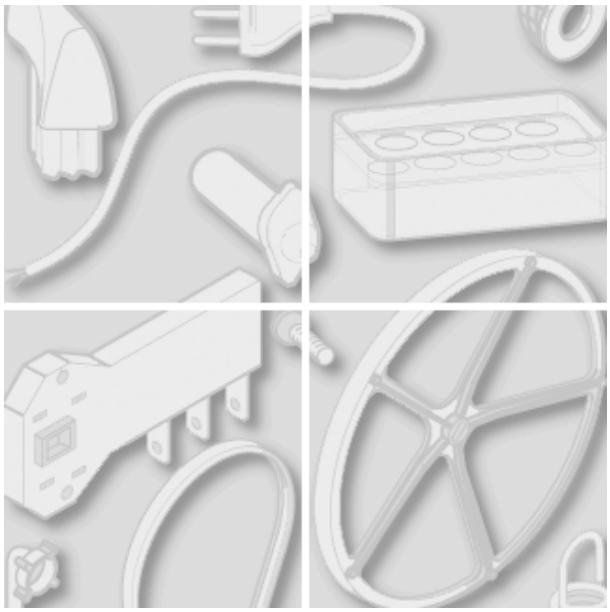
INDESIT company



Model type:

WA10IT

Commercial code:

F026880

# General notes

## Technical Documentation guidelines

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You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

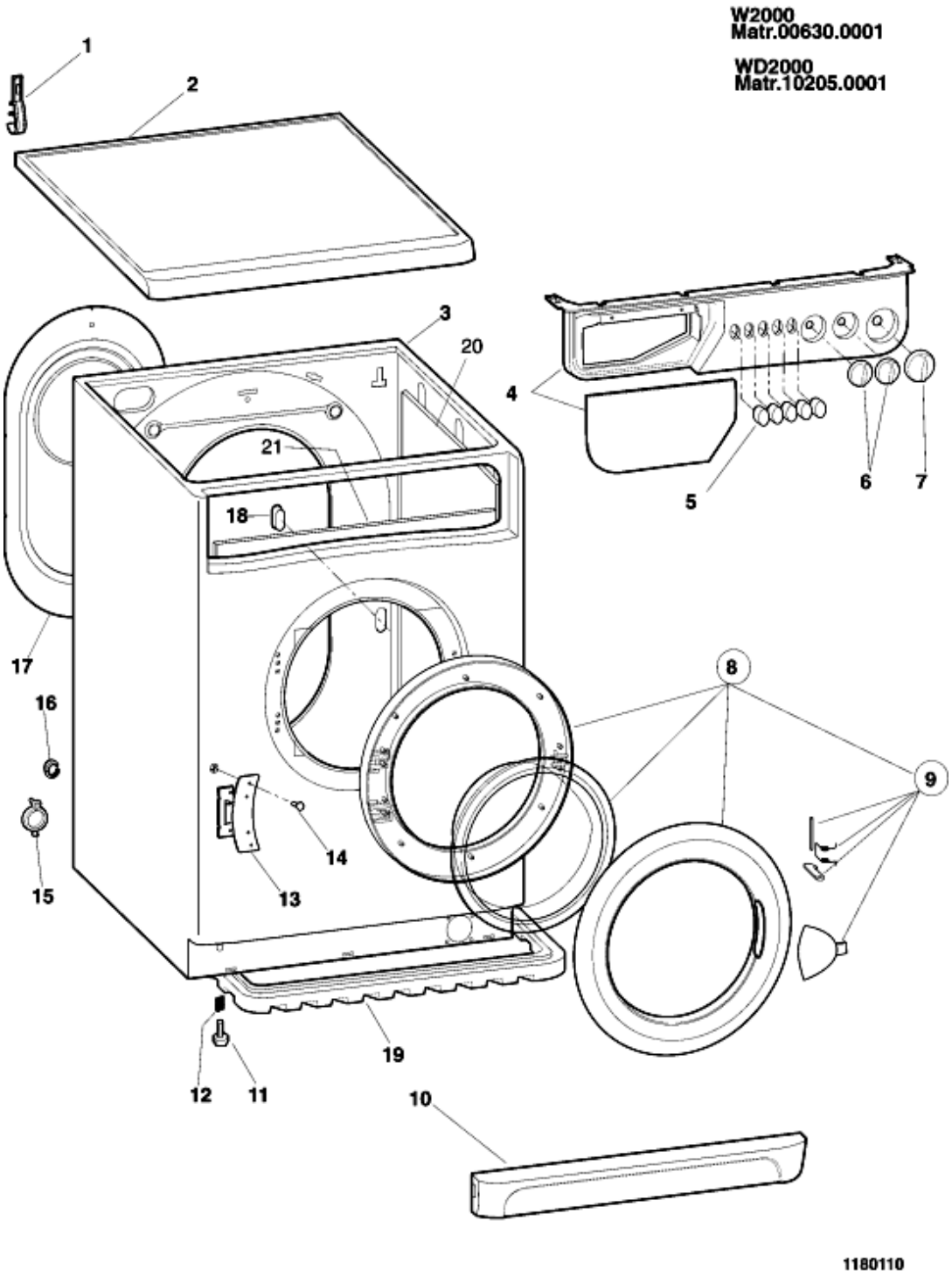
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

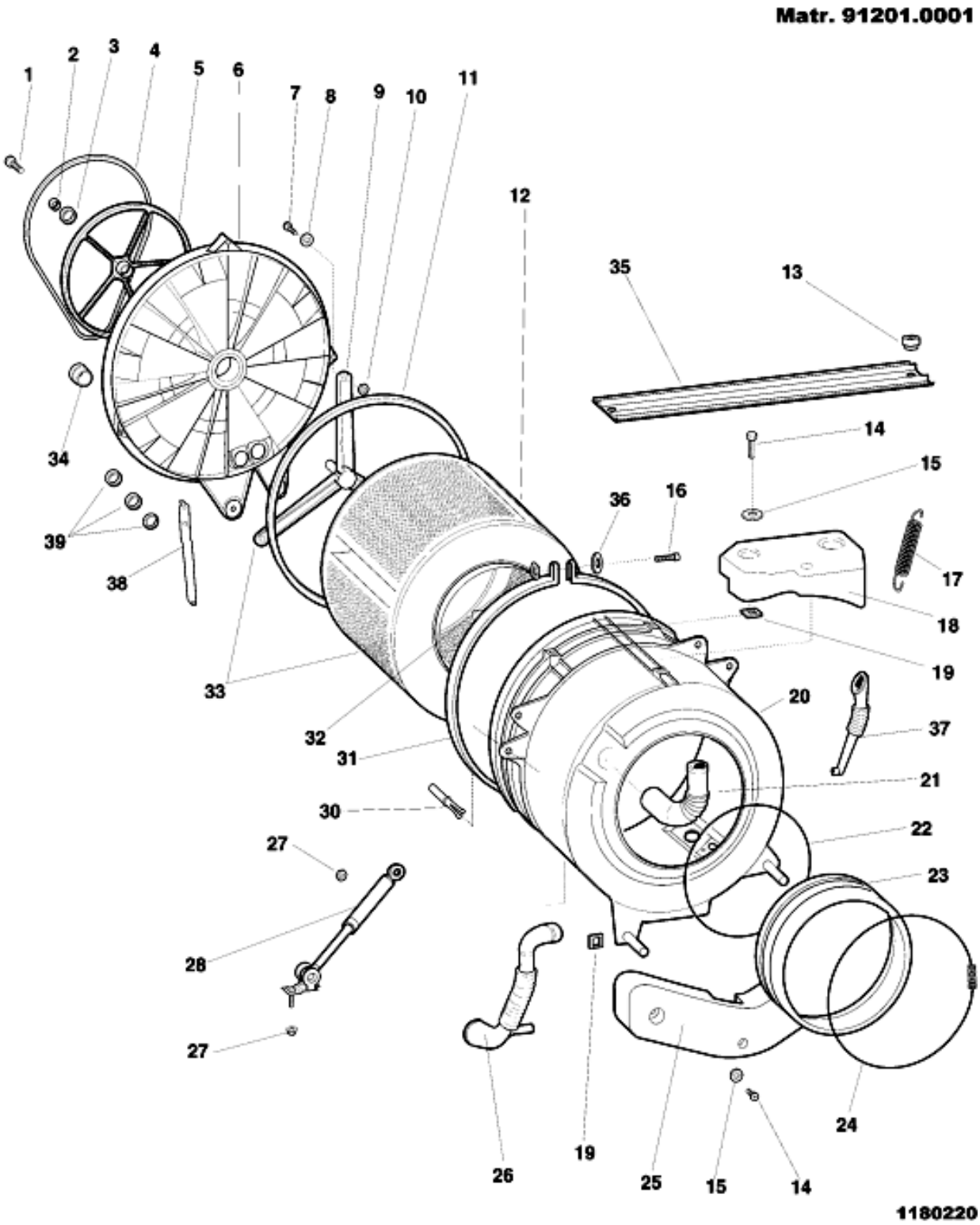
1180110 Exploded views



1180110 Spare parts list

| Ref. | Code | From | To S/N | Substitute | Description | Notice | Industrial |
|---|---|---|---|---|---|---|---|
| 000 | C00085354 | | | | user instructions booklet | | |
| 000 | C00119282 | | | | kit package bolt | | |
| 001 | C00019685 | | | | drain hose hook | | |
| 002 | C00075420 | | | | top - white | | |
| 003 | C00075417 | | | 1 x C00090583 | cabinet | n1040276 | |
| 003 | C00083796 | | | | cap for electrovalve | | |
| 003 | C00090578 | | | 1 x C00118608 | cabinet white b27 | | |
| 003 | C00090583 | | | | cabinet white | | |
| 004 | C00085353 | | | | control panel & handle | | |
| 005 | C00075317 | | | | push button white | | |
| 006 | C00075318 | | | | control knob - white | | |
| 007 | C00075319 | | | | wash timer knob white | | |
| 008 | C00081890 | | | | door frame assy | | |
| 009 | C00075323 | | | | door handle kit | | |
| 010 | C00075418 | | | | plinth white | | |
| 011 | C00050320 | | | 1 x C00084810<br>1 x C00110512 | foot - rear m 8 h = 41 mm | | |
| 012 | C00059869 | | | | spring for foot d =11 mm h = 21 | | |
| 013 | C00075325 | | | 2 x C00096210<br>1 x C00255430 | hinge door 3.5 mm indesit | | |
| 014 | C00002497 | | | | nut m4x3,2x7 | | |
| 014 | C00019846 | | | | civata t 1/2 t m4x12 | | |
| 014 | C00057568 | | | 1 x C00065185 | bolt kfr | | |
| 015 | C00044085 | | | | plug cabinet | | |
| 016 | C00064755 | | | | drain hose collar | | |
| 017 | C00046924 | | | | rear cover white | | |
| 018 | C00064899 | | | | blanking plate-rear(test plug) | n1040208 | |
| 018 | C00084817 | | | | blanking plate-rear(test plug) | | |
| 019 | C00076402 | | | | panel paraspray | | |
| 099 | C00040932 | | | | self locking nut m6 | | |
| 099 | C00044115 | | | | spacer l = 34 mm | | |
| 099 | C00056932 | | | | bolt | | |
| 099 | C00058925 | | | | spacer | | |
| 099 | C00065878 | | | | bracket | | |
| 099 | C00065879 | | | | bolt | | |

1180220 ( ... - 31026...) Exploded views



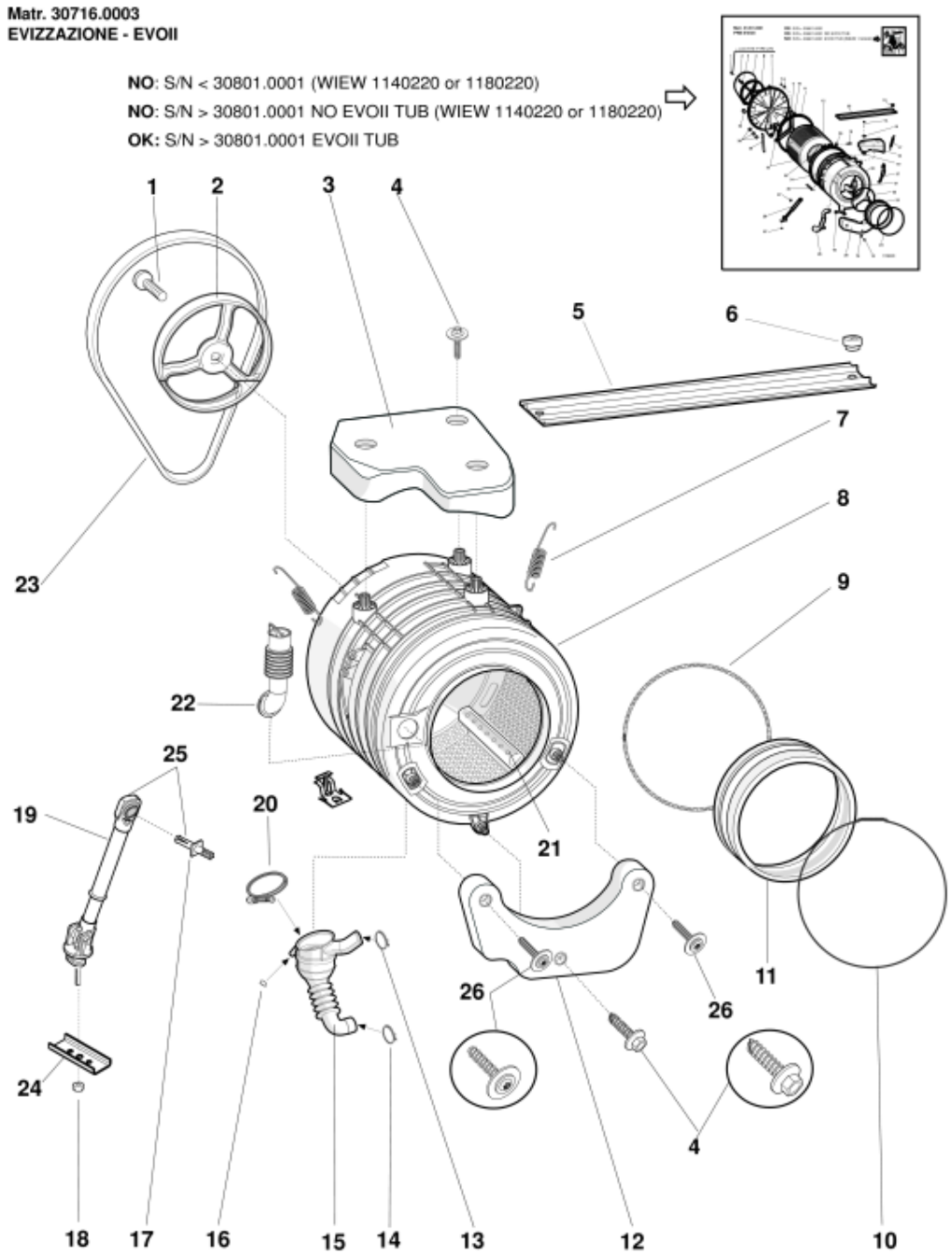
1180220 ( ... - 31026...) Spare parts list

| Ref. | Code | From | To S/N | Substitute | Description | Notice | Industrial |
|---|---|---|---|---|---|---|---|
| 001 | C00034335 | | | | bolt - drum pulley fixing m10 | n1040259 | |
| 001 | C00038358 | | | | bolt m8x16 (dry loc) | | |
| 002 | C00034337 | | | | washer 10,5 x 21 | n1040259 | |
| 002 | C00041843 | | | | washer 8,5x17x1,5 | | |
| 002 | C00058039 | | | | washer 10,5 x 25 x 3 | n1040259 | |
| 002 | C00091295 | | | | washer pulley 9x24x2 | | |
| 004 | C00056948 | | | | belt (h7 1221 mm ) | | |
| 005 | C00055043 | | | | drum pulley d= 280 mm | n1040259<br>n1040305 | |
| 006 | C00081781 | | | 1 x C00038358<br>1 x C00089642 | tank lid cover plastic | n1040259 | |
| 006 | C00089642 | | | | tank lid cover plastic 800-1000 | n1040297 | |
| 007 | C00030679 | | | 1 x C00040130 | screw te 10 x 25 | | |
| 008 | C00030681 | | | 1 x C00040130 | washer tp 26 x 10.5 x 2 | | |
| 009 | C00038453 | | | 1 x C00034335<br>1 x C00038358<br>1 x C00089734 | bearing spider - on drum | n1040259 | |
| 009 | C00089734 | | | | bearing spider 800-1000 rpm | | |
| 010 | C00030680 | | | 1 x C00040130 | nut m 10 | | |
| 011 | C00040897 | | | | tank cover lid seal - plastic tank | | |
| 012 | C00036059 | | | 1 x C00089735 | stainless drum | | |
| 013 | C00047133 | | | | spring support top white 1 per pick | | |
| 014 | C00014342 | | | | bolt m8x75 te | n1040235 | |
| 014 | C00055019 | | | | bolt m8x60 te | n1040279 | |
| 014 | C00081630 | | | | self-tapping screw l 60 / 56 mm x | n1040235 | |
| 014 | C00092016 | | | | screw + washer m8 x 63 | | |
| 015 | C00034336 | | | | washer d33xd9xsp2 | n1040235<br>n1040279 | |
| 015 | C00055018 | | | | washer m8 | n1040235<br>n1040279 | |
| 016 | C00058677 | | | 1 x C00014855<br>1 x C00104428 | bolt m8x8,8x90 | | |
| 017 | C00055017 | | | | tank spring | | |
| 018 | C00066615 | | | | upper counterweight | n1040279 | |
| 019 | C00055038 | | | | plate | n1040235 | |

1180220 ( ... - 31026...) Spare parts list

| Ref. | Code | From | To S/N | Substitute | Description | Notice | Industrial |
|---|---|---|---|---|---|---|---|
| 020 | C00066530 | | | 1 x C00066421 | plastic tank kit | n1040235 | |
| 020 | C00081216 | | | | bush diameter 10 mm kit | | |
| 021 | C00066183 | | | | hose dispenser to tank | | |
| 022 | C00057933 | | | | bellows clamp (tank front) | | |
| 023 | C00057932 | | | | door seal (hl) | | |
| 024 | C00064546 | | | | clamping ring - door seal front | | |
| 025 | C00081633 | | | | front counterweight 9,8 kg. | n1040235 | |
| 026 | C00054777 | | | | hose-tank to pump | | |
| 027 | C00065152 | | | | nut romob m6x22x1,5 | | |
| 028 | C00055039 | | | | shock absorber 120 n | | |
| 030 | C00055037 | | | | plastic expansion rivet | | |
| 031 | C00042410 | | | | clamping band tank cover lid | | |
| 032 | C00040935 | | | | lock nut m8 | | |
| 033 | C00038450 | | | 1 x C00089735 | drum + spider assembly 600-800- | n1040259 | |
| 033 | C00089735 | | | | drum + spider ass 600-800-1000 | | |
| 034 | C00014917 | | | | grommet - thermostat | | |
| 035 | C00055397 | | | | tank cradle channel top | | |
| 036 | C00058676 | | | 1 x C00041843 | washer 8,4x14x1,6 | | |
| 037 | C00056455 | | | | hose-deter.recovery tank/pump | | |
| 038 | C00066597 | | | | earth plate | n1040297 | |
| 039 | C00066691 | | | 1 x C00090555 | bearing kit | n1040259 | |
| 039 | C00090555 | | | | bearing kit | | |
| 099 | C00001109 | | | | loctite 270 10 gr. | | |
| 099 | C00033026 | | | 1 x C00292523 | ambljgon grease ta 100 gr. | | |
| 099 | C00057566 | | | | bolt hi-lo 4 x10 | | |
| 099 | C00092348 | | | | self-scraping screw 3,5x8 | | |

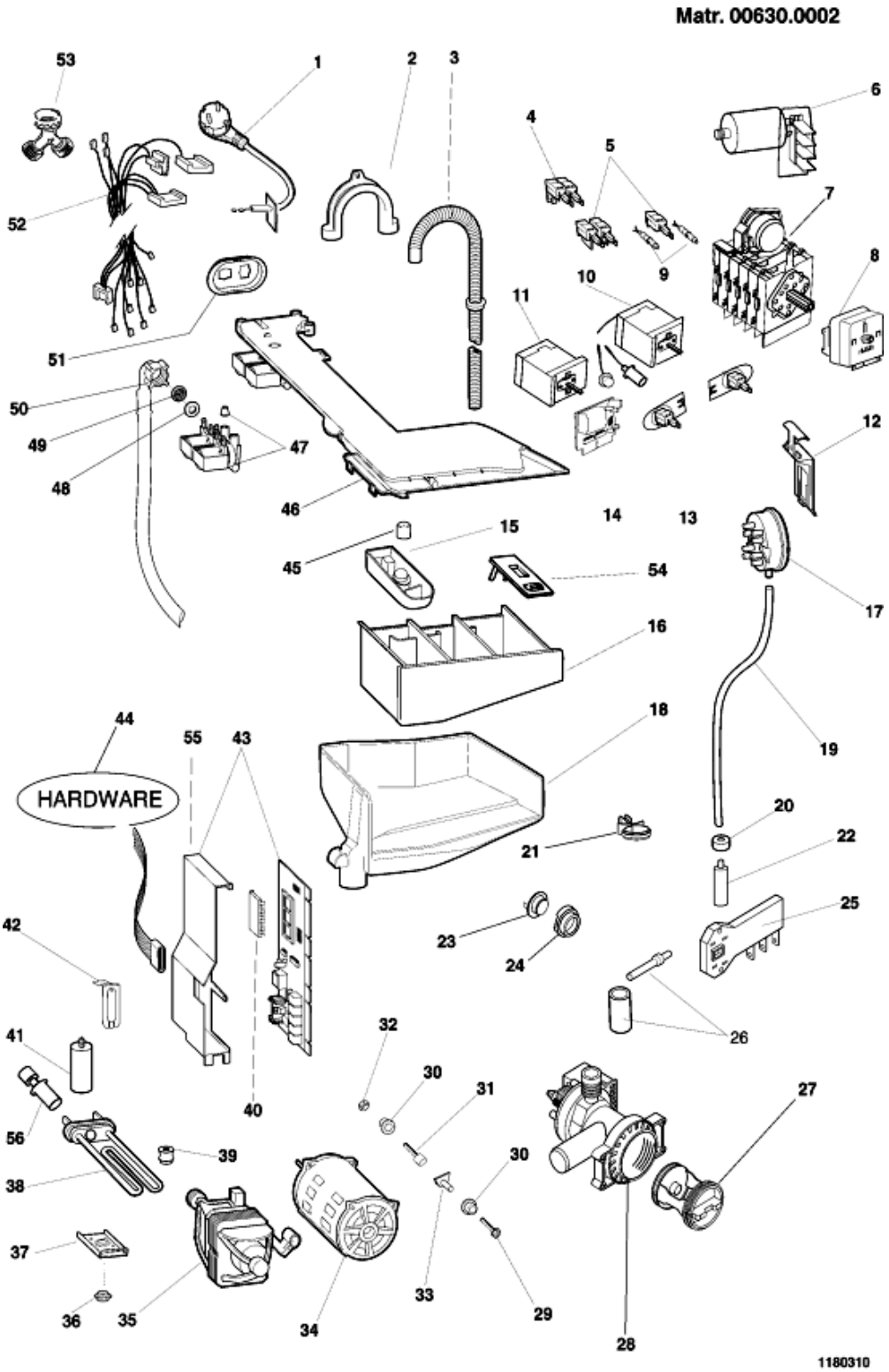
1180250 ( 31027...- ... ) Exploded views



1180250 ( 31027...- ... ) Spare parts list

| Ref. | Code | From | To S/N | Substitute | Description | Notice | Industrial |
|---|---|---|---|---|---|---|---|
| 001 | C00064786 | | | 1 x C00143260 | bolt m8x23 torx tefl | | |
| 002 | C00097268 | | | | drum pulley d=280 mm h=15 mm | | |
| 003 | C00094710 | | | | top ballance weight 15kg | | |
| 004 | C00094741 | | | 1 x C00118612 | screw locking counterweight/tub | | |
| 004 | C00194611 | | | | screw.pl28 9.5x50 tmtfr t40 | n4011c00 | |
| 005 | C00055397 | | | | tank cradle channel top | | |
| 006 | C00047133 | | | | spring support top white 1 per pick | | |
| 007 | C00096195 | | | | suspension spring | | |
| 008 | C00097236 | | | | tank plastic 40l+pul d280 | | |
| 009 | C00092155 | | | | door seal- rear retainer | | |
| 010 | C00064546 | | | | clamping ring - door seal front | | |
| 011 | C00093345 | | | | door seal (hl) | n1040282 | |
| 012 | C00094711 | | | | front ballance weight 9,4kg | | |
| 013 | C00008612 | | | | tube clamp 34,6-36,4 | | |
| 014 | C00092411 | | | 1 x C00094908 | hose clamp | | |
| 015 | C00092174 | | | | hose tank to filter with oko ball | | |
| 016 | C00092412 | | | | hose clamp | | |
| 017 | C00055037 | | | | plastic expansion rivet | n1040372 | |
| 017 | C00118593 | | | 1 x C00280757 | plastic expansion peg | | 46268800030 |
| 018 | C00065152 | | | | nut romob m6x22x1,5 | | |
| 019 | C00097259 | | | 1 x C00140744 | shock absorber 100 n | n1040372 | |
| 020 | C00094908 | | | | hose clamp | | |
| 021 | C00097565 | | | | lifter | | |
| 022 | C00066183 | | | | hose dispenser to tank | | |
| 023 | C00082318 | | | | belt hutchinson 8phe 1195 | | |
| 024 | C00110233 | | | | cabinet plate | | |
| 025 | C00140744 | | | | shock absorber 100 n kit | | 46268800030 |
| 026 | C00194612 | | | | screw larger diameter 11.3x50 kit | n4011c00 | |
| 099 | C00001109 | | | | loctite 270 10 gr. | | |
| 099 | C00033026 | | | 1 x C00292523 | ambljgon grease ta 100 gr. | | |

1180310 Exploded views



1180310 Spare parts list

| Ref. | Code | From | To S/N | Substitute | Description | Notice | Industrial |
|---|---|---|---|---|---|---|---|
| 001 | C00064563 | | | | supply cable 3x1 schuko 1,5 m | n1040276 | |
| 001 | C00091633 | | | | supply cable 3x1 schuko | | |
| 002 | C00019902 | | | | plastic -u- to make drain hose | | |
| 003 | C00027466 | | | | drain hose - to sink l=1860mm | | |
| 005 | C00058465 | | | | on-off switch (double pole) | n1040229<br>n1040251 | |
| 005 | C00063971 | | | | on-off switch | | |
| 005 | C00075445 | | | | push button switch na | n1040229 | |
| 005 | C00080662 | | | | push button switch on-off spade | n1040251 | |
| 006 | C00064559 | | | | radio interference suppressor | | |
| 008 | C00064555 | | | | programme select switch | n1040229 | |
| 008 | C00083916 | | | | programme selector (idc elbi) (hl) | | |
| 009 | C00075456 | | | | red pilot lamp indesit | | |
| 009 | C00075457 | | | | pilot light red 12 v | n1040229 | |
| 009 | C00084763 | | | | pilot light red 12 v idc rast 2.5 | | |
| 009 | C00089024 | | | | pilot light red 230v ra2,5 | | |
| 012 | C00050186 | | | | bracket - pressure switch | | |
| 013 | C00057242 | | | | potentiometer 8 pos. | n1040229 | |
| 013 | C00085195 | | | 1 x C00143096 | potentiometer 8 pos. idc rast 2,5 | | |
| 015 | C00075459 | | | | additive container | | |
| 016 | C00075352 | | | 1 x C00097732 | soap dispenser drawer | n1040305 | |
| 016 | C00097732 | | | | soap dispenser drawer | | 46268800030 |
| 017 | C00066608 | | | | pressure switch 1 level | | 46268800000 |
| 017 | C00085193 | | | | pressure switch 1 level idc | n1040305 | 46268800000 |
| 017 | C00096880 | | | | pressure switch (hl) | | 46268800030 |
| 018 | C00075351 | | | 1 x C00097732<br>1 x C00097835 | dispenser body | n1040305 | 46268800000 |
| 018 | C00081560 | | | 1 x C00097732<br>1 x C00099206 | dispenser body | | 46268800030 |
| 018 | C00099206 | | | | dispenser body | | 46268800030 |
| 019 | C00034325 | | | 1 x C00103833<br>1 x C00103834 | pressure switch hose l 560 mm | n1040305 | |
| 019 | C00094746 | | | | pipe pressostat l=505 | | 46268800030 |
| 020 | C00019755 | | | | anti-vibration bush (foam) | | |
| 021 | C00064530 | | | | clip-pressure switch tube | | |

1180310 Spare parts list

| Ref. | Code | From | To S/N | Substitute | Description | Notice | Industrial |
|---|---|---|---|---|---|---|---|
| 022 | C00092173 | | | | air trap x oko | | 46268800030 |
| 022 | C00103883 | | | | air trap cap one way 117 mm | n1040305 | |
| 024 | C00014917 | | | | grommet - thermostat | | |
| 025 | C00065185 | | | | bolt m4,5 x 8 | | |
| 025 | C00066291 | | | 1 x C00059539 | door interlock | n1040229 | |
| 025 | C00085194 | | | | door interlock | | |
| 027 | C00045023 | | | | filter handle | | |
| 027 | C00045025 | | | | filter seal | | |
| 027 | C00045027 | | | | pump filter kit | | |
| 028 | C00050334 | | | 1 x C00085617 | self cleaning pump 240v./50hz. | n1040223 | |
| 028 | C00085617 | | | | self cleaning drain pump | n1040305 | |
| 028 | C00085618 | | | 1 x C00119307 | self cleaning pump 240v./50hz.idc | | 46268800030 |
| 029 | C00052497 | | | 1 x C00082723 | bolt m6x30 | | |
| 029 | C00094744 | | | | screw locking motor/tub | | |
| 030 | C00104675 | | | | motor rubber bush | | |
| 031 | C00040931 | | | | bush - motor pivot (plastic) | | |
| 032 | C00040935 | | | | lock nut m8 | | |
| 032 | C00041843 | | | | washer 8,5x17x1,5 | | |
| 033 | C00050187 | | | | fixing nut | | |
| 035 | C00043430 | | | 1 x C00097257 | tacho generator black for ice | | |
| 035 | C00047317 | | | 1 x C00196539 | brush for motor | | |
| 035 | C00056962 | | | | motor ice 850/1000 rpm (hl) | n1040258 | |
| 038 | C00081780 | | | 1 x C00086357 | heating element+termal cut-out | n1040229 | |
| 038 | C00086357 | | | | heat element+t cut-out | n1040305 | |
| 038 | C00094715 | | | | heating element 1700w | | 46268800030 |
| 039 | C00058523 | | | | pillar retainer-heating element | | |
| 040 | C00085352 | | | | eeprom evoi wa10it sw | | |
| 043 | C00080981 | | | 1 x C00093350 | module (less eeprom) sw 1.32 | n1040229 | |
| 043 | C00084838 | | | 1 x C00093157 | universal module (less eeprom) | | |
| 044 | C00066055 | | | 1 x C00077454 | housing seriale | | |
| 044 | C00066292 | | | | insulated tweezers | | |
| 044 | C00084943 | | | 1 x C00099862 | serial cable lb2000 - pc | n1040211<br>n1040317 | |
| 045 | C00046157 | | | | stopper detergent container | | |
| 046 | C00075812 | | | | hopper cover 1 ev | n1040305 | |

1180310 Spare parts list

| Ref. | Code | From | To S/N | Substitute | Description | Notice | Industrial |
|---|---|---|---|---|---|---|---|
| 046 | C00096877 | | | 2 x C00064534<br>1 x C00110333<br>1 x C00115294 | hopper cover 1e 2u ind.evoii tev | | 46268800030 |
| 047 | C00064534 | | | | seal - dispenser to valve | | |
| 047 | C00074586 | | | | electrovalve 2 way 7 lt. | n1040305 | |
| 047 | C00110333 | | | | fill valve 2 way (7lt rst 2.5) | | 46268800030 |
| 048 | C00005572 | | | | sealing washer-mains inlet hose | | |
| 049 | C00005781 | | | | inlet hose filter | | |
| 050 | C00003070 | | | | mains inlet hose cold 25c 10bar | | |
| 052 | C00089085 | | | | wiring | n1040229 | |
| 052 | C00089102 | | | | wiring idc | n1040276 | |
| 053 | C00055036 | | | | protection oven botton heating | n1040279 | |
| 054 | C00047069 | | | 1 x C00097834 | additive cover | | |
| 055 | C00075941 | | | | bracket for module | | |
| 055 | C00086717 | | | | bracket for module | | |
| 055 | C00086718 | | | | support cover | | |
| 056 | C00081653 | | | | complete probe heating element | n1040229 | |
| 056 | C00083915 | | | | thermistor ntc | | |
| 057 | C00092412 | | | | hose clamp | | |
| 058 | C00008612 | | | | tube clamp 34,6-36,4 | | |

# Notices

## n1040066: LB2000 Hardware (Serial hardware key and Pliers)

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As of 05.04.2000, the following Spare Parts are available from the Warehouse:

Part no.066055 - Serial hardware key for LVB2000 autotest. It has not to be linked to PC. (substituted with 077454);
Part no. 077454 - Serial hardware key for LVB2000-PC White (substituted with 084566);
Part no. 084566 - Serial hardware key for LB2000/EVOI -PC BIANCA (substituted with 095669 LB2000/EVOI, EVOII - PC).

Part no.066292 - Extractor pliers for integrated circuits.

For instructions on use, please refer to the relative Service Manual.

## n1040208: New hardware testing plug LB2000 Teverola.

---

From the registration number 10827.0001 on all washing machines LB2000 with program selector, produced in the factory in Teverola, a new hardware testing plug cod. 084817 is used.
The new plug is not interchangeable with the pre-modified one cod. 064899; so both have to be managed. In case of substitution of the piece of furniture on am equipment, preceding the registration number 10827.0001, it will be necessary to put on the suitable plug.
This modification of the registration number 10820.0001 is extended to all washing machines and wash-driers with a programs' selector produced in the factory in Comunanza.

## n1040211: Serial cable to connect the hardware key with the PC.

---

To connect the hardware key: LB2000 with the personal computer,you must use
a serial cable, pin to pin 9 pin F/F, to garantee the availability, it was
decided to manage it as a spare part.

The SAT code of the cable (length 2m) is 084943.

## n1040223: Discharge pump "RAST5" for Teverola washing machines

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From the registration no. 11022.0001, the Teverola produced washing machines involved by the present Notice, will use new discharge pumps code 085618 and 085617 in substitution respectively to the preceding codes: 044998 and 050334.
The new pumps may be used in place of the preceding pumps ensuring that the terminals are equipped with faston covers.
The pre-modification pumps will be handled regularly until stock depletion.

## n1040229: Items with IDC connectors.

---

From November 2001, in order to improve electrical connections on models produced in Teverola and Comunanza plants, electrical components supplied with IDC connectors have been applied.

New particulars are:
Code 083916 = PROGRAMME SELECT ELBI 1665 RAST.2 8 POS.
Code 085195 = POTENTIOMETER 8 POS. IDC;
Code 083915 = TEMPERATURE SENSOR NTC ELTH;
Code 087823 = CONDUCIBILITY CONTROL CARD IDC;
Code 085194 = DOOR INTERLOCK IDC;
Code 080662 = PUSH BUTTON SWITCH NA ON OFF;
Code 088394 = PUSH BUTTON SWITCH S.CM NA IDC;
Code 086660 = PRESSURE SENSOR 1LEVEL 93 - 68 + ANTI-SPILL;
Code 088393 = PRESSURE SENSOR 1 LEVEL 90 - 65 + ANTISPILL;
Code 087187 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 085193 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 084763 = RED WARNING LIGHT 12 V INDESIT;
Code 086663 = RED WARNING LIGHT 12 V RAST2 ARISTON
Code 087188 = HEATING ELEM.TERMAL CUT-OUT 1700W/230V L= 169,5 mm ;
Code 086661 = HEATING ELEMENT FOR PROBE 1700W 230V L= 212.5 mm;
Code 089416 = MODULE (LESS EEPROM) WM-WD > 1200 RPM.IDC ;
Code 089074 = MODULE (LESS EEPROM) SW 2.22 YELLOW >1200 IDC;
Code 089404 = MODULE (LESS EEPROM) IDC EW-AR-IN<1200.
Code 084838 = MODULE (LESS EEPROM) MODULE UNIV. STRIP SW 220 IDC.

Wires with IDC connectors can be found directly on spare parts list of models to be repared.

This change has not affected EEPROM which remain the same.

To find the right particular to use:

1 – Find the modified particular into spare parts list of model of interest

2 – Check list of models herebelow given and compare with their serial no.

Models related to Comunanza and Teverola plants in alphabetical order.

Models of Communanza factory. by
A1124UK (23572)  Matr. 11209.0001;
A1234UK (22573) Matr. 11217.0001;
A1435SUK (23575) Matr.20502.0001;
A1435UK (23574) Matr.20502.0001;
A1535UK (28069) Matr.20502.0001;
A1635UK (27051) Matr.20502.0001;
AA1000BFR (25700) Matr.11209.0001;
AAX106LFR (25698) Matr. 20121.0001;
AAX116LFR (25591) Matr.20121.0001;
AAX126LFR (25699) Matr. 20121.0001;
AAX149LFR (26286) Matr.20502.0001;
AB104XTK (22504)  Matr. 11217.0001;
AB108XEO (26389) Matr.11209.0001;
AB108XIT (22443)  Matr. 11203.0001;
AB63XGR (24894) Matr. 11217.0001;
AB65XEO (24492)  Matr. 11209.0001;
AB66XIT (26972) Matr. 20121.0001;
AB84XTK (22504) Matr. 11217.0001;
AB88DAG (26561) Matr.20527.0001;
AB88DEX (24898) Matr.20527.0001;
AB88XEO (26388) Matr. 11217.0001;
AB88XEX (23861) Matr. 11217.0001;
AB88XIT (22444)  Matr. 11209.0001;
AC106BFR (25817) Matr.20527.0001;
AC120LIT (26836) Matr.20527.0001;
AC128LFR (25818) Matr.20527.0001;
AC80LIT (26835) Matr.20527.0001;
AC96BFR (25816) Matr.20527.0001;
AD1000EX (27764) Matr. 20610.001;
AD1200IT (26694) Matr. 20610.001;
AD1200TK (27199) Matr. 20610.001;
AD1600FR (27157) Matr. 20610.001;
AD1600IT (26834) Matr. 20610.001;
AD1600ITPXU (27163) Matr. 20610.001;
AL107XFR (23684) Matr. 20121.0001;
AL108DAG (24900) Matr.20527.0001 ;
AL108DEX (24901) Matr.20527.0001;
AL108DK60 HZ (24905) Matr.20527.0001
AL108XBE (23648) Matr. 11203.0001;
AL108XSTK (22698) Matr.20121.0001;
AL108XTK (22506) Matr.20121.0001;
AL109SLFR (22495) Matr.20121.0001;
AL109XAUS (26024) Matr. 11217.0001;
AL109XEU (22514) Matr. 11203.0001;
AL109XEX (24734) Matr. 11203.0001;
AL109XIT (22360) Matr. 20121.0001;
AL109XSK (25855) Matr. 11203.0001;
AL118DTK (24902) Matr.20527.0001;
AL128DAUS (24904) Matr.20527.0001;
AL128DEX (24903) Matr.20527.0001;
AL128DSAUS (25742) Matr.20527.0001;
AL128XBE (23656) Matr. 20121.0001;
AL129SLBE (23990) Matr.20121.0001;
AL129XAUS (23864) Matr. 11217.0001;
AL129XEU (22515) Matr. 11202.0001;
AL129XSK (25856) Matr. 11202.0001;

AL129XTK (22507) Matr.20121.0001;
AL12SUK (24363)  Matr. 11209.0001;
AL12UK (23576)  Matr. 11209.0001;
AL149XEX (22516) Matr.20502.0001;
AL149XSK (25857) Matr.20502.0001;
AL14UK (23577) Matr.20502.0001;
AL169XAUS (26458) Matr.20502.0001;
AL169XEU (24897) Matr.20502.0001;
AL67HCGR (23885) Matr.11210.0001;
AL68XEX (23863)  Matr. 11211.0001;
AL68XIT (22363)  Matr. 11126.0001;
AL68XPT (22485) Matr. 11217.0001;
AL68XSPT (22977) Matr. 11217.0001;
AL88DEX (24899) Matr.20527.0001;
AL88XEU (22512)  Matr. 11204.0001;
AL88XPT (22482) Matr. 20121.0001;
AL88XSPT (22483) Matr.20121.0001;
AL89XIT (22362) Matr. 20121.0001;
AL89XSEX (24735) Matr. 11203.0001;
AL89XSIT (22445) Matr. 20121.0001;
AL98XSPT (27630) Matr.20121.0001;
ALD10UK (26092) Matr.20527.0001;
ALD12SUK (26094) Matr.20527.0001;
ALD12UK(26093) Matr.20527.0001;
ALS104XFR (22501) Matr. 20114.0001;
ALS109XEO (26392) Matr. 11217.0001;
ALS109XEU (22520) Matr. 11219.0001;
ALS109XIT (22470) Matr. 20114.0001;
ALS129XEU (22521) Matr. 20114.0001;
ALS68XIT (22473) Matr. 11217.0001;
ALS88XEO (26391) Matr. 20108.0001;
ALS88XEU (22519) Matr.  20108.0001;
ALS89XIT (22472) Matr. 20114.0001;
ALS89XSIT (22471) Matr. 20114.0001;
AWD10UK (26095) Matr.20527.0001;
AWD12SUK (26097) Matr.20527.0001;
AWD12UK (26096) Matr.20527.0001;
CDE12X (27226) Matr. 20610.001;
CDE12XUK (27227) Matr. 20610.001;
LBE12X (26961) Matr. 20610.001;
LBE12XUK (27155) Matr. 20610.001;
LBE6X (26968) Matr. 20610.001;
LBE8X (26969) Matr. 20722.0001;
SGE12XUK (27241) Matr. 20610.001;
W104TXSBE (25827) Matr. 20128.0001;
W104TXSTK (24746) Matr. 20121.0001;
W104TXTK (23411) Matr. 20121.000;1
W105TXEX (234403) Matr. 20128.0001;
W105XDE (24835) Matr. 20114.0001;
W106XDE (24836) Matr. 20114.0001;
W108XIT (24820) Matr. 20128.0001;
W108XSP (23405) Matr. 20128.0001;
W1215XSDE (24839) Matr. 20114.0001;
W123SUK (23413) Matr. 20121.0001;
W123UK (23369) Matr. 20121.0001;
W123XNL (23416) Matr. 20121.0001;
W124XDE (24837) Matr. 20121.0001;

W124XNL (23418) Matr. 20114.0001;
W125TXEX (23378) Matr. 20128.0001;
W125XDE (24838) Matr. 20114.0001;
W125XSDE (24839) Matr. 20114.0001;
W125XFR (24435) Matr. 20128.0001;
W126XDE (24840) Matr. 20114.0001;
W128XSP (24428) Matr. 20128.0001;
W133UK (24026) Matr. 20121.0001;
W133SUK (24518) Matr. 20121.0001;
W143SUK (27059) Matr.20502.0001;
W143UK (27530) Matr.20502.0001;
W143XNL (23170) Matr.20502.0001;
W144XDE (24841) Matr.20520.0001;
W144XNL (23419) Matr.20502.0001;
W144XSNL (24743) Matr.20502.0001;
W145TXEX (23379) Matr.20521.0001;
W145XDE (24842) Matr.20520.0001;
W146XDE (23843) Matr.20520.0001;
W146XSDE (26461) Matr.20520.0001;
W165TXEX (24796) Matr.20502.0001;
W165XNL (24764) Matr.20502.0001;
W166XDE (26464) Matr.20520.0001;
W682XSIT (24813) Matr. 20114.0001;
W683XGIT 24812) Matr. 20114.0001;
W68XIT (24408) Matr. 20114.0001;
W68XSIT (24409) Matr. 20114.0001;
W842XSIT (24818) Matr. 20128.0001;
W843XGIT (24820) Matr. 20128.0001;
W84TXEX (23401) Matr. 20114.0001;
W84TXTK (23410) Matr. 20121.0001;
W84XSP (23409) Matr. 20114.0001;
W84XSP (24469) Matr. 20114.0001;
W857XSPT (26661) Matr. 20128.0001;
W857XSPT (26661) Matr. 20128.0001;
W88XIT (23395) Matr. 20128.0001;
WA10XIT (26883) Matr. 20128.0001;
WA6XIT (26881) Matr. 20114.0001;
WA8XIT (26882) Matr. 20128.0001;
WA8XSIT (26919) Matr. 20128.0001;
WAS6XIT (27052) Matr. 20204.0001;
WAS8XIT (27053) Matr. 20205.0001;
WD104TEX (24908) Matr. 20603.001;
WD105TEX (24909) Matr. 20603.001;
WD105TEX220-60 (27603) Matr. 20603.001;
WD106FR (25691) Matr. 20603.001;
WD10UK (25056) Matr. 20603.001;
WD118SP (26335) Matr. 20603.001;
WD11UK (25058) Matr. 20604.001;
WD125TEX (24910) Matr. 20604.001;
WD125TSEX (27152) Matr. 20604.001;
WD12SUK (25538) Matr. 20604.001;
WD12UK (25057) Matr. 20604.001;
WD12XUK (27233) Matr. 20610.001;
WD84EX (24906) Matr. 20603.001;
WD84TEX (24907) Matr. 20603.001;
WDE12X (27232) Matr. 20610.001;
WE105XR (26953) Matr. 20603.0001;

WE10UK (24459) Matr. 20603.0001;
WE11UK (24460) Matr. 20603.0001;
WE125XEX (24789) Matr. 20603.0001;
WE12SDE (27149) Matr. 20610.001;
WE12SUK (24462) Matr. 20603.0001;
WE12SUK (27154) Matr. 20610.001;
WE12UK (24461) Matr. 20603.0001;
WE12XNL (24762) Matr. 20603.0001;
WE13UK (24463) Matr. 20603.0001;
WE145XEX (24792) Matr. 20610.001;
WE14DE (27080) Matr. 20610.001;
WE14SDE (27150) Matr. 20610.001;
WE14SUK (27153) Matr. 20610.001;
WE14UK (24464) Matr. 20610.001;
WE14XNL (24763) Matr. 20610.001;
WE14XSNL(27752) Matr. 20610.001;
WE16DE (27151) Matr. 20610.001;
WE16UK (25162) Matr. 20610.001;
WE16XNL (27765) Matr. 20610.001;
WE8XR (26952) Matr. 20603.0001;
WES9XR (26892) Matr. 20603.001;
WH96TXE (25376) Matr. 20128.0001;
WS105TXEX (23356) Matr. 20205.0001;
WS682XSIT (24826) Matr. 20204.0001;
WS683XGIT (24822) Matr. 20204.0001;
WS84TXEX (23355) Matr. 20204.0001;
WS88XIT (23349) Matr. 20205.0001;

Models of Teverola factory.
AB103TK (27113) Matr. 20408.0001
AB104IT (27913) Matr. 20408.0001;
AB107PT (27094) Matr. 20408.0001;
AB63EX (23909) Matr. 20408.0001;
AB83TK (22503) Matr. 20408.0001;
AB84IT (27914) Matr. 20408.0001;
AB84PT (22484) Matr. 20408.0001;
AB95AUS (23879) Matr. 20408.0001;
AB95EU (23781) Matr. 20408.0001;
AL102PFR (27299) Matr. 20408.0001;
AL109K (23910) Matr. 20408.0001;
AL10UK (23590) Matr. 20408.0001;
AL65PT (27093) Matr. 20408.0001;
LNA855FR (27595) Matr. 20325.0001;
W103NL (24600) Matr. 20314.0001;
W103TTK (23337) Matr. 20408.0001;
W103UK (23334) Matr. 20408.0001;
W104DE (24834) Matr. 20408.0001;
W104FR (23340) Matr. 20408.0001;
W104NL (23386) Matr. 20408.0001;
W104SP (24415) Matr. 20325.0001;
W104TBE (25474) Matr. 20408.0001;
W104TEX (23332) Matr. 20408.0001;
W105FR (27700) Matr. 20408.0001;
W113UK (23335) Matr. 20408.0001;
W63TAUS (25885) Matr. 20408.0001;
W63TEX (24768) Matr. 20408.0001;
W73FR (23329) Matr. 20408.0001;

W83DE (24833) Matr. 20408.0001;
W83NL (24599) Matr. 20313.0001;
W83SP (23317) Matr. 20312.0001;
W83TAUS (25886) Matr. 20408.0001;
W83TEX (23310) Matr. 20318.0001;
W83TK (23320) Matr. 20408.0001;
W83TTK) (23321) Matr. 20408.0001;
W83UK (23302) Matr. 20408.0001;
W85FR (27699) Matr. 20408.0001;
W93TEX (23308) Matr. 20408.0001;
W93UK (23330) Matr. 20408.0001;
W9521E (25379) Matr. 20408.0001;
WA10IT (26880) Matr. 20408.0001;
WA10PT (27641) Matr. 20408.0001;
WA6IT (26878) Matr. 20408.0001;
WA6PT (27639) Matr. 20408.0001;
WA8IT (26879) Matr. 20408.0001;
WA8PT (27640) Matr. 20408.0001;
WP100EX (27761) Matr. 20408.0001;
WP67EX (27757) Matr. 20402.0001.

## n1040235: Restored the fixing of the anterior counterweight with platelets inserted in the tub

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From the 11105.0001 registration number on the washing machines with plastic tubs produced in the Teverola factory, the fixing of the anterior counterweight is restored with platelets inserted in the tub instead of those realised with self-threading screws, the system described in Notice N1040184.
The tubs maintain the same SAT code and are provided with the following particulars:

N° 3 Screws code cod. 014342;
N° 3 Conical washer cod. 055018;
N° 3 Plain washer cod. 034336.

Whenever the necessity may arise on a tub, proceed with diverting the self-threading screws that block the anterior counterweight., as it's compulsory to execute the fixing again avoiding in time a possible loosening and thus the breaking of the tub by utilising the registered screws (cod. 014342), the conical washers (cod. 055018), the plain washers (cod. 034336) and the platelets (cod. 055038).

## n1040242: Power card with welded eeprom.

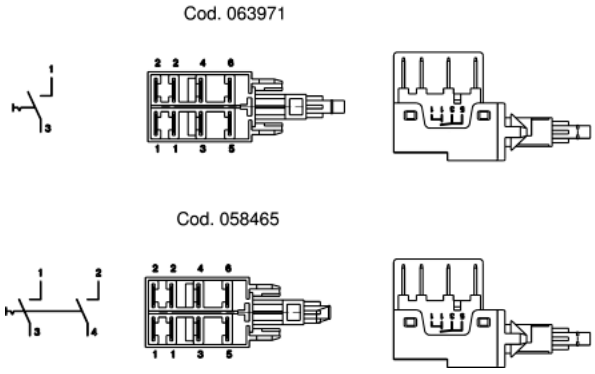
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From serial number 20304.0001, IDC power card  with welded eeprom is used to ensure the perfect connection of all parts, in the Comunanza, Teverola and Brembate factories.
To replace the module with welded eeprom, it will be necessary to use the eeprom indicated in the SAT document of the model concerned.
To replace the module on a unit with welded eeprom  both the SAT module and the eeprom are required, because the latter cannot be reused.

## n1040251: Induction motors NO On/Off switch

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From serial number 20304.0001, the NO On/Off switch code 063971 replaces the NO + NO double On/Off switch code 058465 on all the washing machines with induction motor produced in the Teverola factory.
Both switches are regularly managed, therefore in case of repair the serial number of the unit must be taken into consideration.




## n1040259: Mechanisms 400-600 and 800-1000 Teverola.

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From serial no. 20620.0001 the washing machine models (400 - 600 - 800 - 1000 rpm) produced in the Teverola factory have a new pulley fixing screw M8 X16 Dry Loc SAT code 038358 and only for the 800 and 1000 rpm models a washer code 091295.
These new parts are used in place of screw SAT code 034335 and the washers SAT code 034337 and 058039.
This modification has involved the introduction of a new drum spider with M8 thread in place of the 038453 with M10 thread and a new drum assy. eliminating the two washers code 034337 and 058039.
Also, from serial no. 20730.0001, two new mechanisms, 400-600 rpm and 800-1000 rpm, are being produced.

The codes of the new parts are:

Mechanism 400-600
Code 089488 - Drum+spider assy. 400-600 rpm (M8 pulley screw hole);
Code 089489 - Drum spider M8 400-600 rpm;
Code 090554 - Bearing kit 400-600 rpm;
Code 089490 - Tank backplate & bearing assy. 400-600 rpm;
Code 089616 - Driven pulley 400-600 rpm;

Mechanism 800-1000
Code 089735 - Drum+spider assy. 800-1000- (M8 pulley screw hole);
Code 089734 - Drum spider m8 800-1000 rpm;
Code 090555 - Bearing kit 800-1000 rpm;
Code 089642 - Tank backplate & bearing assy. 800-1000;

Some of the new parts can be used in place of the premodification ones but not vice versa. The relevant Sat codes are:

Code 081781 - 400- 600- 800-1000 rpm mechanism tank backplate, improved with a new seal ring 800-1000 rpm, can be used on premodification machines; it will be managed until stocks run out and is replaced by code 089642 - Plastic bowl lid 800-1000.

Code 038453 - Drum spider 400- 600- 800-1000 rpm mechanism, replaced by codes:
Code 089734 - Drum spider M8 800-1000 rpm
Code 038358 = Metric screw M8x16 (with loctite)

Code 066691 - Old Type Bearing Kit 400 - 600 - 800 - 1000 rpm, improved with a new seal ring 800-1000 rpm, can be used on all premodification products; it will be managed until stocks run out and is replaced by code 090555 - Bearing kit 800-1000 rpm;

Code 038450 - Drum and spider assy. 400-600-800-1000 rpm is running out and is replaced by code 089735 - Drum and spider assy. 800-1000 rpm with pulley screw code 038358.

WHEN REPLACING THE BEARINGS ALWAYS USE AMBLJGON GREASE ALREADY MANAGED WITH SAT CODE 033026.

## n1040263: Red indicator lamps IDC Teverola

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From serial no. 20710.0001 lamps with IDC attachment have been used on the Ariston and Indesit washing machines produced in the Teverola factory.

Pre-modification codes relevant to the modification are:

Code 057635 - RED INDICATOR LAMP WITH "ARISTON" TUBULAR FASTONS
Code 075456 - RED INDICATOR LAMP WITH "INDESIT" TUBULAR FASTONS

Modified codes:

Code 089025 - RED INDICATOR LAMP 230V RA2.5 ANTILUM-ARISTON;
Code 089024 - RED INDICATOR LAMP 230V RA2.5 ANTILUM-INDESIT.

To use the new lamps on the pre-modification equipment, the procedure described in Note n1040255 must be carried out, bearing in mind that the specific IDC connector code 089026 must be used.
The new wirings supplied with the new lamp can also be used on the pre-modification equipment and are managed with the same SAT code.
The Note is included only in the documentation of models affected by the modification.

## n1040276: Power supply cable + integrally moulded filter.

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All appliances produced in the Comunanza (from serial no. 21008.0001), Teverola (from serial no. 21111.0001) and Brembate (from serial no. 21119.0001) factories have been equipped with power supply cables with integrally moulded filter (see fig.1 - 1A and 1B) and new units having a specific opening at the back for fixing the new cables (see fig. 1 - 1C).

The new units, together with the new cables, can be used in place of the premodification ones, by connecting the wiring to the cable, as shown in figure 1 - 1D.
The codes of the new units and of those replaced (ESI - table n1040276fig02), which will be managed until stocks run out, are given below.

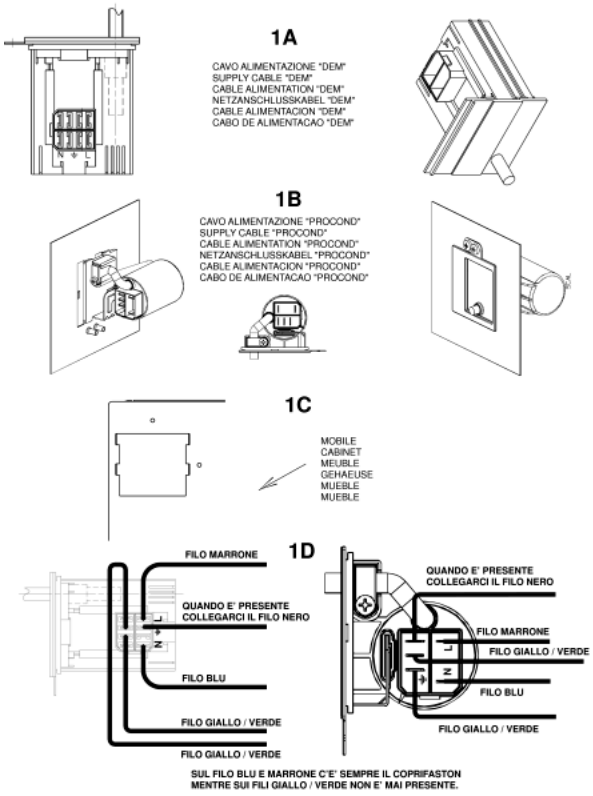
The new power supply cables are:
Code 091632 - Power supply cable 3x1 schuko 1.5m+capacitance filter;
Code 091633 - Power supply cable 3x1 schuko 1.5m+inductive filter;
Code 091634 - Power supply cable UK 3x1 l= 1950mm + inductive filter;
Code 091635 - Power supply cable UK 3x1 l=1950mm+capacitance filter;
Code 091636 - Power supply cable l=2.55m AUS+inductive filter;
Code 091641 - Power supply cable l=2550mm AG +capacitance filter;
Code 091642 - Power supply cable 1.85mt SHUKO no inductive filter;
Code 091643 - Power supply cable 3x1 (CH) 1.5m+inductive filter;
Code 091645 - Power supply cable 3450mm SOUTH AF.+capacitance filter;
Code 091690 - Power supply cable shuko l2.55m KOREA+inductive filter;
Code 091689 - Power Supply cable l=2550mm AG+inductive filter.

IMPORTANT: the fixing / continuity screw is a specific self-scraping screw (code 092348) that ensures earth continuity between the filter and the unit. The same screw must be refitted in order to guarantee machine conformity.

The premodification wirings, are also managed for modified products by making the connection to the terminal block of the new cable as shown in fig. 1 - 1D.
The wiring diagrams given in the Documentation remain unchanged.

| DESCRIZIONE MOBILI | STABILIMENTO | CODICE SAT MOBILE V.T. | CODICE SAT MOBILE N.T. |
|---|---|---|---|
| MOBILE B.27 'AB40-STAB.46' | TEVEROLA | 65974 | **90584** |
| MOBILE BIANCO 'W113(UK)' | TEVEROLA | 75417 | **90583** |
| MOBILE BIANCO 'LVB2000' | COMUNANZA | 64500 | **90582** |
| MOBILE BIANCO 'ALS-ABS LVB2000' | COMUNANZA | 74146 | **90581** |
| MOBILE SILVER 'LVB2000' | COMUNANZA | 74184 | **90580** |
| MOBILE SILVER ALS'LVB2000 | COMUNANZA | 74629 | **90579** |
| MOBILE BIANCO W133(UK) | COMUNANZA | 75315 | **90578** |
| MOBILE BIANCO AL148FR' | COMUNANZA | 76629 | **90577** |
| MOBILE BIANCO WS63XIT)' | COMUNANZA | 76744 | **90576** |
| MOBILE SILVER FIAT 647'W68XSIT' | COMUNANZA | 77022 | **90575** |
| MOBILE BIANCO DIALOGIC-2001 | COMUNANZA | 84310 | **90574** |
| MOBILE BIANCO LBE8X | COMUNANZA | 84808 | **90573** |
| MOBILE BIANCO27 INDESIT | BREMBATE | 84713 | **91748** |
| MOBILE ARISTON BIANCO27 6KG | BREMBATE | 89483 | **91742** |
| MOBILE BIANCO27 6KG '535' | BREMBATE | 83287 | **91749** |
| MOBILE BIANCO27 5KG | BREMBATE | 81696 | **91752** |
| MOBILE ARISTON BIANCO27 SLIM | BREMBATE | 89649 | **91754** |
| MOBILE INDESIT BIANCO27 | BREMBATE | 89963 | **91756** |
| MOBILE BIANCO27 6KG INDESIT | BREMBATE | 91036 | **91758** |

FIG. 1




## n1040279: Heater retaining element bracket and counterweight fixing

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From serial no. 21015.001, a heater retaining element bracket (see fig.3) has replaced the heater retaining element protection Sat code 055036 (see fig.4) on all plastic tanks installed in washing machines produced in the Teverola factory.
The new part (fig. 1A) is fixed to the bowl with a self-tapping screw from the inside outwards and differs from the one used in the Comunanza factory (fig. 1B) in the fixing hole which is not threaded.
In order to reduce the number of parts used, only kit 058523 is managed and which, if used on the Teverola washing machines, must be fixed with a self-tapping screw, instead of metric, after widening the tapped hole with a suitable drill bit.
When inserting the heater retaining element, particular care must be taken so that it is fitted correctly (Fig. 3).
The plastic tanks to be arranged for the guide have the same Sat code as those with the protection.

>From serial no. 21121.0001, the counterweight Fig. 2B with outlet increased by 5 mm in the centre has replaced the previous counterweight Fig. 2A.
The new counterweight (fig. 5) is fixed using three M8 X 63 mm screws with washer code 092016 (see fig. 8) and three plates with the last thread flattened (fig. 6) to prevent accidental loosening of the screw.
All the plates code 055038 in stock in the Centralised Warehouse have been replaced and can also be used on premodification appliances.
The modified counterweight has the same Sat code as the premodification item (066615) that will be managed until stocks run out.
The new counterweight must be assembled using the new screws and plates (see fig. 7).
Both counterweights can be employed necessarily using the following fixing parts which are specific for each type of counterweight:

Fixing parts for premodification counterweight (see fig. 9):
3 pieces code 055019 - Screw M8 X60 mm;
3 pieces code 055018 - Conical washer;
3 pieces code 034336 - Flat washer;

Fixing items for modified counterweight:

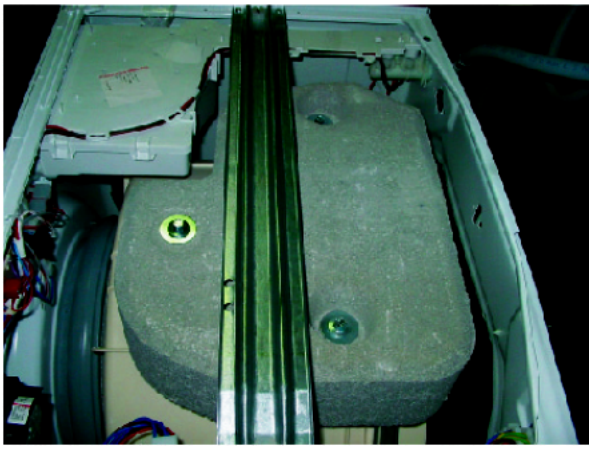
3 pieces code 092016 - Screw M8 X 63 mm with washer;
3 pieces code 055038 - Plate with last thread flattened;





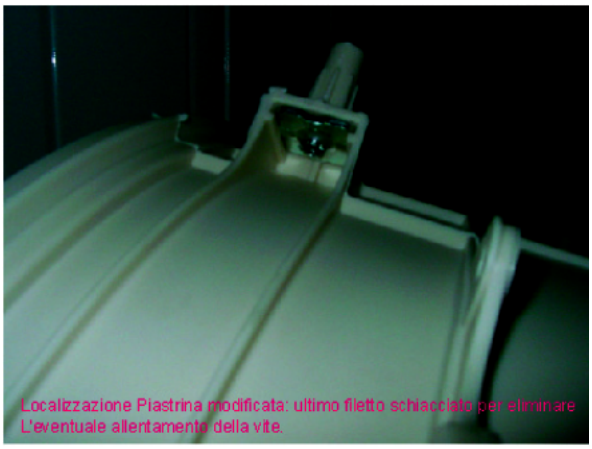


Insieme nuovo fissaggio del contrappeso.





Particolari per il fissaggio del contrappeso modificato:
N° 3 pezzi del cod. 055038 – Piastrina con ultimo filetto schiacciato per evitare l'eventuale allentamento del perno.



Localizzazione Piastrina modificata: ultimo filetto schiacciato per eliminare L'eventuale allentamento della vite.



Particolari per il fissaggio del contrappeso modificato:
N° 3 pezzi del cod. 092016 – Vite M8X63 mm con rondella incorporata.



Particolari per il fissaggio del contrappeso premodificato:
N° 3 pezzi del cod. 055019 – Vite M8X60 mm,
N° 3 pezzi del cod. 055018 – Rosetta conica,
N° 3 pezzi del cod. 034336 – Rondella piana.

FIG. 1

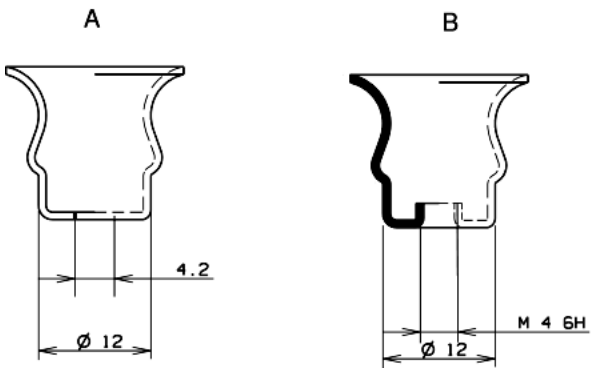
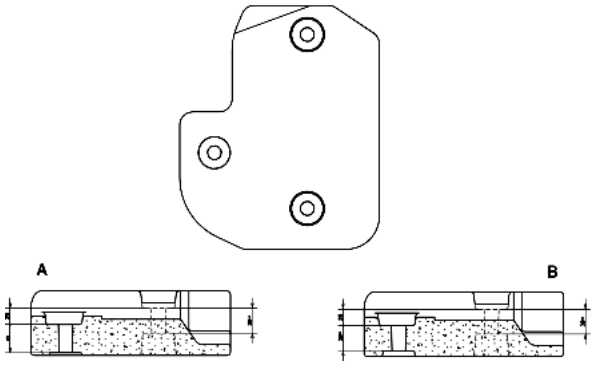



FIG. 2




## n1040297: Elimination of earthing plate from the plastic tub lid in the Teverola factory.

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From serial number 30528.0001, the earthing plate code 066597 has been eliminated from all washing machines with plastic tubs produced in the Teverola factory.
The replacement lids code 089642 and 089490 have no earthing plate, therefore if they are used on premodification appliances the appliance must be earthed using the plate and screws of the replaced part or, if these are unusable, use those managed as replacement parts given below.
Code 057566 - Screw HI-LO 4 X 10;
Code 092348 - Self-tapping screw 3.5 X8 three-lobe
Code 066597 - Earthing plate.

## n1040305: Introduction of EVO on LB2000 washing machines produced at Teverola.

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Since August 2003, the following modifications are gradually being made to the oscillating unit on 2000 range models produced in the Teverola factory:
Gradual use of the EVOII 40 litre plastic bowl (code 097236) which differs to the previous LB2000 version, for the following characteristics:
1) Assembled with basket and welded bowl lid;
2) Elimination of detergent recovery tube hole (where provided);
3) Diameter 30 cm opening instead of 28 cm;
The last two numbers of the Industrial Code (given on the rating plate) of the models relevant to this system will be 30 (e.g. 46268790030)

This modification has involved the use of a new table for the oscillating unit (1140240) in the documentation of the relevant models, and for the appliances the following parts have been used:

· OKO pump bowl tube (models code 092174);
·Truncated cone window seal 30cm > 28 cm (code 093345);
·Window seal fixing ring bowl side 30 cm (code 092155);
·Upper counterweight (code 094710);
·Front counterweight (code 094711);
·400 litre drum agitator (code 097565);
·Shock absorber 100 N (code 097259) and 120N (code 055039);
·Bowl springs (codes 097753 and 096195)
·Air trap (code 092173);
·Pressure switch tube L = 505 mm (code 94746);
·Linear detergent container (code 097732);
·Product dispenser lid 1E 2U (code 096877 for Indesit and code 097340 for Ariston);
·Solenoid valve 1E 2U (110333 ex 093843);
·Pressure switches:
Code 096880 - Pressure switch one level 100-75 + overflow Rast 5;
Code 097735 - Pressure switch one level 185-80
Code 097746 - Pressure switch two levels 130-100 200-105 RST 5
·Resistance 1700/230 Rast. 2.5 (code 094715);
·Induction motors 2/16 poles (code 066087), 2/12 poles (code 075892) and 2/12 poles 60 Hz (099101);
·Eeproms - The new software for the 40 litre EVO washing machines can also be used on premodification appliances; it is managed with the same Sat codes as the previous software, which is being immediately replaced as the new models enter into production.
·Pulleys - The use of a single 40 litre bowl assembly in Assistance involves management of the pulleys used in production (097268 and 097267) and also those required for creating the various combinations (see fig. n1040305fig.01):

Code 064527 - Pulley D=280mm H=17 mm;
Code 084026 - Pulley D=210mm H=17mm.

NB: From serial no. 31103.0001, all EVO appliances are equipped with a 40 litre bowl with H=15 mm drum cross shaft which will be managed with the same SAT code (097236) as the 40 litre bowl with H=17 mm shaft until stocks last.
To create the various combinations, the following pulleys are required:

Code 097268 - Pulley D=280mm H=15 mm;
Code 097267 - Pulley D=210mm H=15mm.
Exceptions to this are models W93UK (23330) and W103UK (23334) which are equipped with a 46 litre bowl; therefore if the bowl needs replacing code 096198 with 20 mm pulley cross shaft must be used.
In production, pulley code 064527 (diameter D= 280 mm and central hole H= 17mm) is used; therefore, when replacing the bowl, code 097269 (diameter D= 280 mm and central hole H= 20mm) must be used.

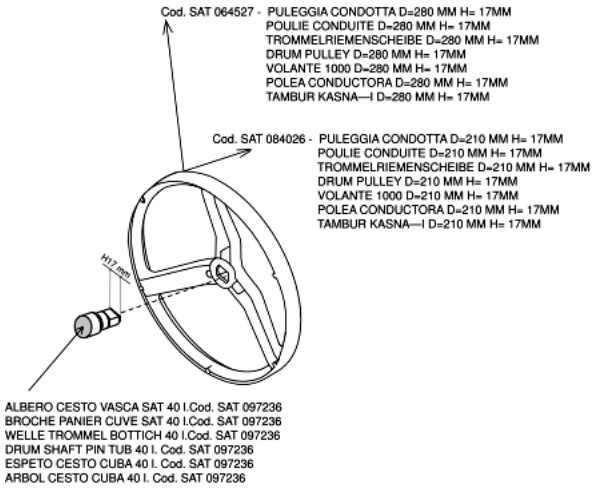
·Belts - These vary according to the motor used in the appliance
Code 082318 - Belt EL1000 - 1195H8 X Commutator motors;
Code 081730 - Belt EL600 - 1106J4 X Induction motors 2/16
Code 081785 - Belt EL400 - 1094J4 X Induction motors 2/12

·Synchronous pre-chamber drain pump (code 085618).
·The pressure switch varies according to the motor used in the appliance:
Code 096880 - Pressure switch 1 Level commutator motor;
Code 097735 - Pressure switch 1 Level induction motor 2/12 - 2/16;
Code 097735 - Pressure switch 2 Levels induction motor 2/12 - 2/16;

In particular, the OKO system consists of a spherical plastic component inserted in the tube connecting the bowl to the drain pump. At the beginning of each wash cycle the machine fills water for 10 seconds and activates the drain pump for 2 seconds, thus creating a difference between the water level in the bowl and the water in the drain tube; this difference increases the upward thrust of the ball, closing the bowl-pump connection tube hermetically.

This offers the dual advantage of:
1) separating the wash water and the "dead" water in the drain hose, thus saving energy during the heating phase;
2) ensuring optimal use of all the detergent.
With the introduction of this new component, the detergent recovery tube is eliminated and the pump has only one inlet hole for water from the tank.

FIG. n1040305fig01




## n1040314: Linear dispenser on Indesit "Evizzati" and EVOII models.

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Dispenser Service code 099206, which differs from dispenser code 081560 for the rounded rear right side (for avoiding accidental contact with the new bowl during operation), must be used on all "Evizzate" and EVOII Washing Machines produced in the Teverola factory.
The new dispenser can be used together with drawer code 097732 in place of the premodified item, but not vice versa.
Dispenser 081560 will be managed until stocks run out, after which it will become ESI with the new drawer plus the new dispenser.
Drawer 097732 can be used both with the new and premodification dispensers.

## n1040372: Introduction of new shock absorbers and expanders.

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From serial no. 50725.0001, new shock absorbers and expanders have been introduced.

New codes:
C00140670 - shock absorber
C00118593 - expander

Premodification codes
C00097259 - shock absorber

C00055037 - expander

The new items can also be used (but not separately) when replacing shock absorber 100N - C00097259; in this case, it will be necessary to replace both shock absorbers / expanders using kit C00140744, which is composed of two new shock absorbers and two new expanders.

List of appliances affected by this modification
22484AB84PT
23295W63IT
23308W93TEX
23310W83TEX
23317W83SP
23320W83TK
23321W83TTK
23330W93UK
23332W104TEX
23334W103UK
23335W113UK
23337W103TTK
23386W104NL
23781AB95EU
23879AB95AUS
23909AB63EX5060HZ
23910AL109K60HZ
24415W104SP
24600W103NL
24833W83DE
24834W104DE
25379W9521E
25474W104TBE
25885W63TAUS
25886W83TAUS
26878WA6IT
26879WA8IT
26880WA10IT
27094AB107PT
27299AL102PFR
27639WA6PT
27640WA8PT
27641WA10PT
27647WE8EX
27648WE10EX
27699W85FR
27700W105FR
27757WP67EX
27761WP100EX
27914AB84IT
28016WA105UK
28119AB66IT
28193W104TCH
28305WE8IT.1
28306WE10IT.1
28382WAP61EX
28383W84TTK
28400W104TTK
28479AV82TK
28480AVL85TK

28481AV102TK
28482AVL105TK
28484AVD8TK
28485AVD10TK
28626W101UK
28674W83FR
28676W107FR
28876AL88EU
28877AL109EU
28940AVL68ITTE
29378LNA1000FR
29540W81EX
29541W101EX
29549WP80EX
29999LISA100FR
30000WI10FR
30001WIL12FR
30018WIL113UK
30028WIE127UK
30055AVL6EIT
30056AVL8EIT
30062AVL62EX60HZ
30063AVL61EX115/60
30092AVL66PIT
30093AVL86PIT
30139WI8FR
30144WIL106IT
30145WIL86IT
30146WIL66IT
30196WI101UK
30197WI121UK
30206AVL105SK
30222WIE107IT
30223WIE87IT
30228WIV80IT
30229WIV60IT
30233WIL105EU
30234WIL85EU
30235WILM64IT
30331W12GE
30352WI81EX
30353WI82EX
30354WIL85EX
30355WI101EX
30356WIL105EX
30357AVL100PR
30361AVL95AUS
30443WIL126NL
30444WIE128NL
30455WIL105DE
30459WIL125DE
30460WIE127DE
30484WI70TK
30486WI80TK
30488WI100TK
30490WIL81TK
30492WIL101TK

30503WI62AUS
30507WI82SING
30513WI82AUS
30515WI82EX60HZ
30517WI102PL
30520WI105EX
30522WI102EX
30523WI102AUS
30525WI122EX
30526WIL62EX
30535WIL95KW
30540WIL125EX
30545WIE87EX
30548WIE107EX
30551WIE127EX
30611AVL64EU
30612AVL65PT
31813WI8EU
31922WI102EU
31923WI122EU
31969WI600IT
31970AV102CSI
32251WIL123DE
32252WIL143DE
32538WI102CH
32539WIL125CH
32571WIL146NLTE
32572WIE148NLTE
32859LISA111FR
32860WI11FR
32861WIL13FR
33178WIL145DETE
33179WIE147DETE
33180AVL145DETE
33244AVL62EO
33612AVL145EUTE
33613WIL103IT
33622WIL145EU
33623WIE147EU
33624WIL133UKTE
33625WIE147UKTE
33685AVL62KW
33742WIA121UK
33754WIA122EX
33962WIL14NL
33968AV6EU
33979AVF10TK
34056WIL146SPIT
34214AVF8TK
34238WIL14FRTE
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34439WIA82EX
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34442WIA82EX60HZ

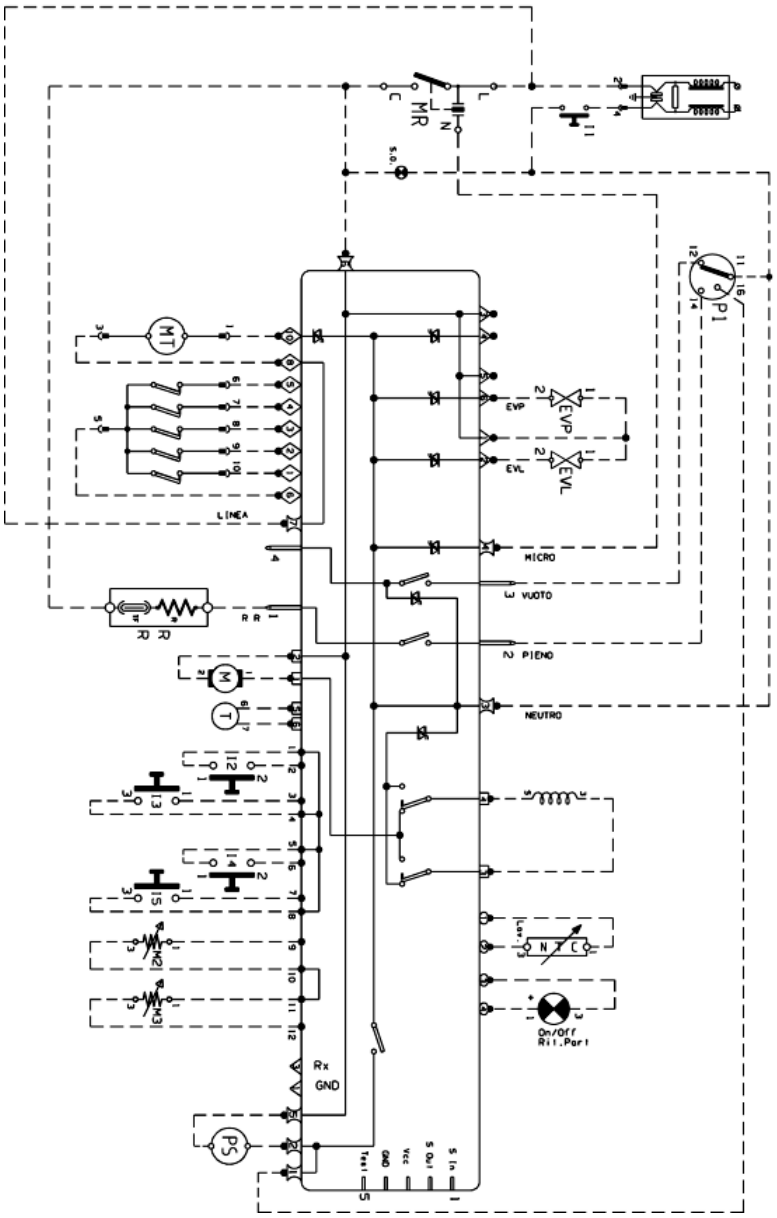
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34446WIA102EX
34447WIA101EU
34448WIA102CH
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34451WIL11FR
34452LISA10FR
34453WIE12FR
34471WIL1000OT
34472WIL1200OT
34479AVL14FR
34483WIA101UK
34486WIA101EX
34507WIL62AUS
34508WIL82AUS
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34515WIU61CSI
34516WIU81CSI
34517WIU102CSI
34907WIL103UK
35010WIU82CSI
35248WIL10FR
35249WIE10FR
35397WIL85EXTE
35398AVL62EXTE
35399AVL82EUTE
35400AVL88ITTE
35913AVF88EUTE
35918AVL66PITTE
35919AVL84EUTE
35920WIL105EXTE
35921WIL85PLTE
35974AV8IT
35975AV10IT
36241WIL125NL
36243WIL124NL
36536AVL95EXTE
36537AVL125EUTE
36593WIA110EU
36594WIL105PLTE
36595WIL126ITTE
36596WIL113UKTE
36684AVL105EU
36685WIE107PLTE
36768AVL120FRTE
36887WIL106SPEU
37014WILB12EU
37335WIA64IT
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001

Electric schemes and links

Cod. 16001405801

IDC



# Legend

Legend: 16001405801

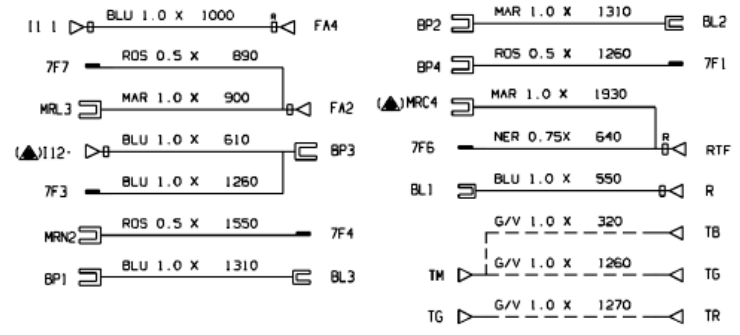
| | | | |
|---|---|---|---|
| AQS | Aquastop electrovalve | Mzbn/MTA | zbn timer motor |
| B | Buzzer | N | Neutral or Terminal Board |
| BC | Blocco Cesto | NC | Spin cycle exclusion |
| BF | Terminal board contact, motor fan and dryer | P | Pressure switch |
| BP | Buzzer | P1 | 1st level pressure cut-off switch |
| C | Condensator | P2 | 2nd level pressure cut-off switch |
| CA | Condensator | PA | High speed potentiometer |
| DV | Switching device | PB | Low speed potentiometer |
| EF/CL | Electro-Valve Cold Water / Bleach | PL | Pure Wool |
| EF/L | Electro-Valve Cold Water / Wash | PM | Motor Thermoprotector |
| EF/P | Electro-Valve Cold Water / Prewash | PR | Timer programmer or Pressure switch |
| ER | Exclude Heating Element | PS | Drain pump |
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| EVA | Dryer electrovalve | RR | Heating element |
| EVC | Hot water electrovalve | RV | Speed regulator |
| EVF | Elettrovalvola acqua fredda | Ras/RA | Dryer heating element |
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| FA | Antijamming filter | SO | Door LED |
| FD | Delicate drying cycle thermostat | SR | Heating LED |
| FE | Strong drying cycle thermostat | ST | Temperature selector |
| FRT | Thermofusible Heating Element | SV | Speed Selector for Spin |
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| IC | Switch N.C. - 1/2 Load | TC | Spider wheel earth |
| ID | Switch display | TFL | Flange earth |
| IE | Water Saving Device | TG | Main earth |
| IF | Switch - Spin Reduction | TH | Thermostat |
| IP | Door switch | TH1 | 1st temperature thermostat |
| IR | Line switch | TH2 | 2nd temperature thermostat |
| IS | Water-stop | TH3 | 3rd temperature thermostat |

| | | | |
|---|---|---|---|
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| LS | Pilot lamp | TMB | Main cabinet earth |
| M | Earth-symbol | TMP | Motor thermal protector |
| MC | Spin cycle motor | TMS | Thermostop |
| MI | MOTOR WITH PULLEY | TP | Thermal protector |
| ML | Wash cycle motor | TPS | Drain pump earth |
| MO | Terminal Board | TR | Heating element earth |
| MP | Door dip-switch | TS | Safety thermostat |
| MR | Thermal Lock | TT | Timer earthing connection |
| MT | Timer motor | TTH | Earthing Thermostat |
| MV | Motor fan | TV | Tank earth |
| MV -Ras | Dryer heating element | ZBN | Timer |

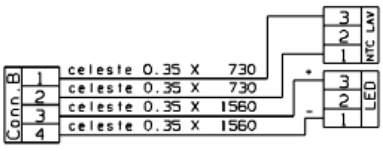
Electric schemes and links

Cod. 21500658403

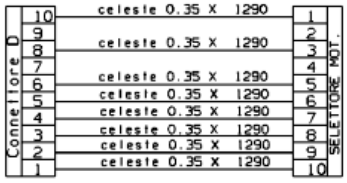
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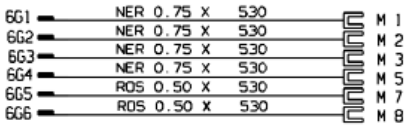

COMPLESSIVO A



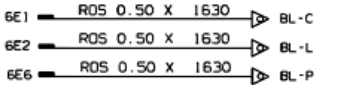

COMPLESSIVO C LED + SONDA



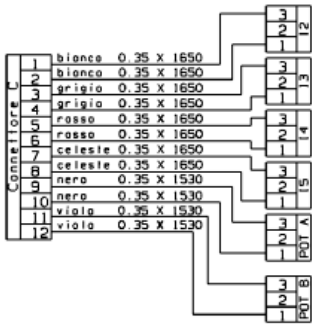

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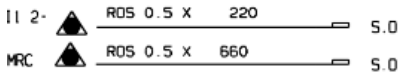

COMPLESSIVO D MOTORE



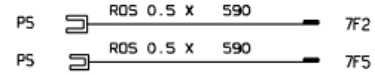

COMPLESSIVO L ACQUA FREDDA




COMPLESSIVO E 2M+4 PULSANTI




COMPLESSIVO P LAMPADA




COMPLESSIVO Q POMPA DI SCARICO 50 Hz

# Legend

Legend: 21500658403

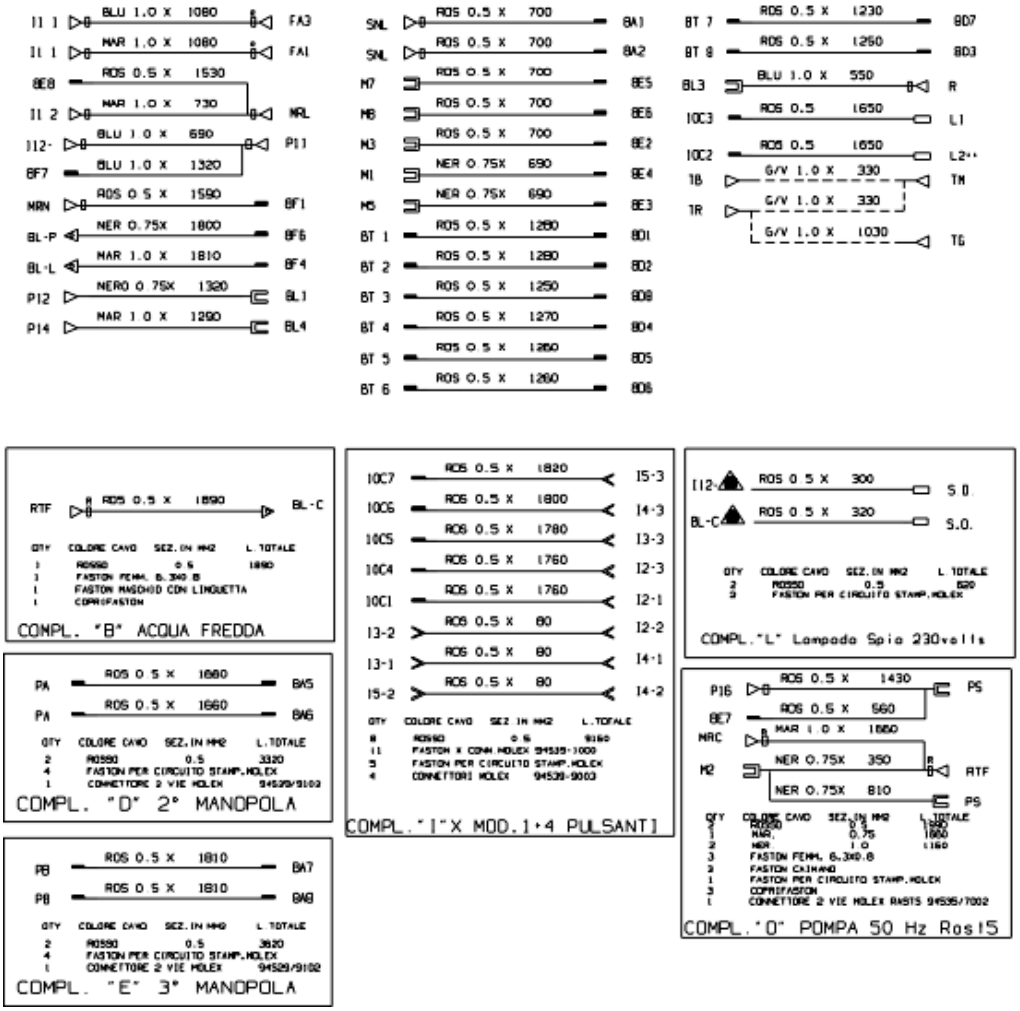
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| IE | Water Saving Device | TG | Main earth |
| IF | Switch - Spin Reduction | TH | Thermostat |
| IP | Door switch | TH1 | 1st temperature thermostat |
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| MI | MOTOR WITH PULLEY | TP | Thermal protector |
| ML | Wash cycle motor | TPS | Drain pump earth |
| MO | Terminal Board | TR | Heating element earth |
| MP | Door dip-switch | TS | Safety thermostat |
| MR | Thermal Lock | TT | Timer earthing connection |
| MT | Timer motor | TTH | Earthing Thermostat |
| MV | Motor fan | TV | Tank earth |
| MV -Ras | Dryer heating element | ZBN | Timer |

Electric schemes and links

Cod. ce023600

CE023600



# Legend

Legend: ce023600

| | | | |
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| MI | MOTOR WITH PULLEY | TP | Thermal protector |
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| MO | Terminal Board | TR | Heating element earth |
| MP | Door dip-switch | TS | Safety thermostat |
| MR | Thermal Lock | TT | Timer earthing connection |
| MT | Timer motor | TTH | Earthing Thermostat |
| MV | Motor fan | TV | Tank earth |
| MV -Ras | Dryer heating element | ZBN | Timer |

## Electric schemes and links

Cod. lg038500



# Legend

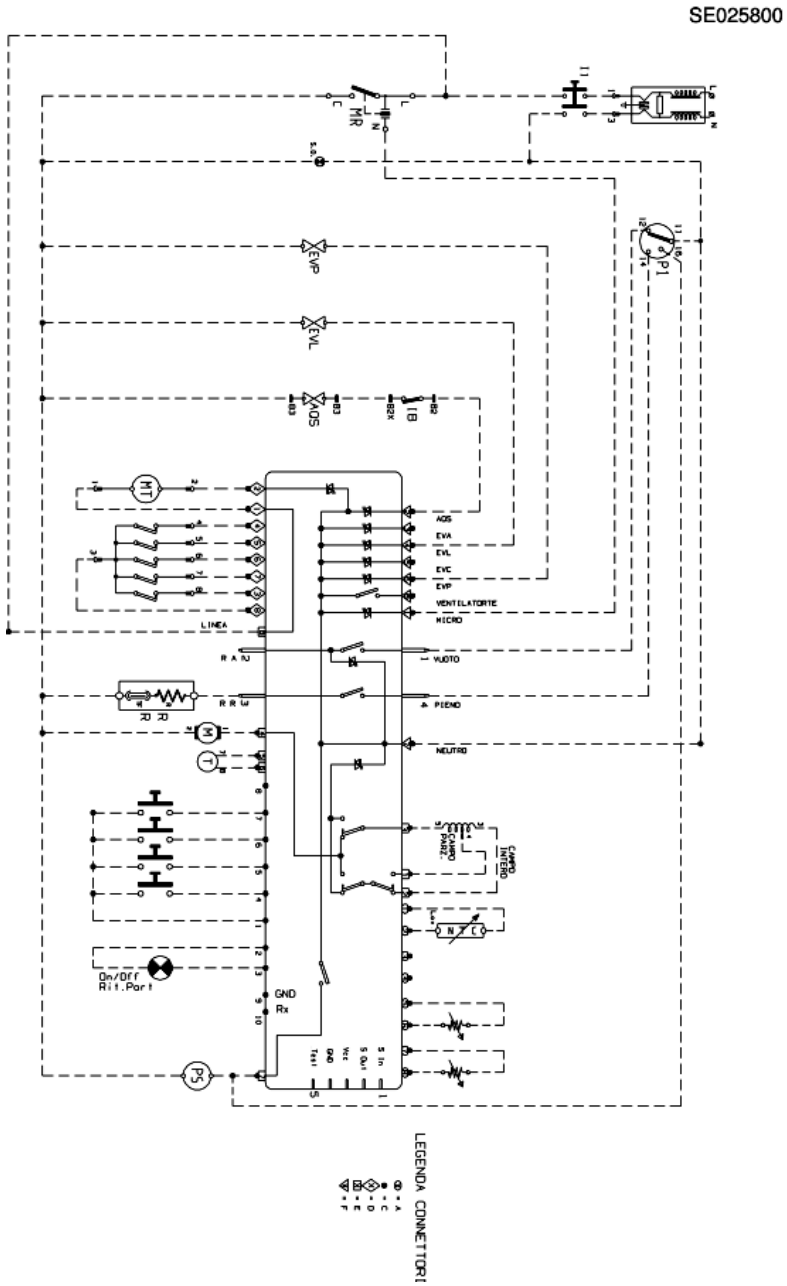
Legend: lg038500

| | | | |
|---|---|---|---|
| AQS | Aquastop electrovalve | Mzbn/MTA | zbn timer motor |
| B | Buzzer | N | Neutral or Terminal Board |
| BC | Blocco Cesto | NC | Spin cycle exclusion |
| BF | Terminal board contact, motor fan and dryer | P | Pressure switch |
| BP | Buzzer | P1 | 1st level pressure cut-off switch |
| C | Condensator | P2 | 2nd level pressure cut-off switch |
| CA | Condensator | PA | High speed potentiometer |
| DV | Switching device | PB | Low speed potentiometer |
| EF/CL | Electro-Valve Cold Water / Bleach | PL | Pure Wool |
| EF/L | Electro-Valve Cold Water / Wash | PM | Motor Thermoprotector |
| EF/P | Electro-Valve Cold Water / Prewash | PR | Timer programmer or Pressure switch |
| ER | Exclude Heating Element | PS | Drain pump |
| ET | Thermostat disactivation | R | Heating element |
| EV | Electrovalve | RE | Relay |
| EVA | Dryer electrovalve | RR | Heating element |
| EVC | Hot water electrovalve | RV | Speed regulator |
| EVF | Elettrovalvola acqua fredda | Ras/RA | Dryer heating element |
| EVL | Wash electrovalve | S | LED |
| EVP | Pre Wash electrovalve | SL | Line LED |
| FA | Antijamming filter | SO | Door LED |
| FD | Delicate drying cycle thermostat | SR | Heating LED |
| FE | Strong drying cycle thermostat | ST | Temperature selector |
| FRT | Thermofusible Heating Element | SV | Speed Selector for Spin |
| I | Inverter | T | Timer contacts |
| I1..2..3.. | Switches/switching devices | TA | Drying timer contacts |
| IA | Switch On/Off | TB | Low Temperature Thermostat |
| IC | Switch N.C. - 1/2 Load | TC | Spider wheel earth |
| ID | Switch display | TFL | Flange earth |
| IE | Water Saving Device | TG | Main earth |
| IF | Switch - Spin Reduction | TH | Thermostat |
| IP | Door switch | TH1 | 1st temperature thermostat |
| IR | Line switch | TH2 | 2nd temperature thermostat |
| IS | Water-stop | TH3 | 3rd temperature thermostat |

| | | | |
|---|---|---|---|
| L | Line or Lamp | THF | Operating thermostat |
| LB | Low Level | THR | Adjustable thermostat |
| LN | Normal Level | TM | Motor earth |
| LS | Pilot lamp | TMB | Main cabinet earth |
| M | Earth-symbol | TMP | Motor thermal protector |
| MC | Spin cycle motor | TMS | Thermostop |
| MI | MOTOR WITH PULLEY | TP | Thermal protector |
| ML | Wash cycle motor | TPS | Drain pump earth |
| MO | Terminal Board | TR | Heating element earth |
| MP | Door dip-switch | TS | Safety thermostat |
| MR | Thermal Lock | TT | Timer earthing connection |
| MT | Timer motor | TTH | Earthing Thermostat |
| MV | Motor fan | TV | Tank earth |
| MV -Ras | Dryer heating element | ZBN | Timer |

## Electric schemes and links

Cod. se025800



# Legend

Legend: se025800

| | | | |
|---|---|---|---|
| AQS | Aquastop electrovalve | Mzbn/MTA | zbn timer motor |
| B | Buzzer | N | Neutral or Terminal Board |
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| BF | Terminal board contact, motor fan and dryer | P | Pressure switch |
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| DV | Switching device | PB | Low speed potentiometer |
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| EF/L | Electro-Valve Cold Water / Wash | PM | Motor Thermoprotector |
| EF/P | Electro-Valve Cold Water / Prewash | PR | Timer programmer or Pressure switch |
| ER | Exclude Heating Element | PS | Drain pump |
| ET | Thermostat disactivation | R | Heating element |
| EV | Electrovalve | RE | Relay |
| EVA | Dryer electrovalve | RR | Heating element |
| EVC | Hot water electrovalve | RV | Speed regulator |
| EVF | Elettrovalvola acqua fredda | Ras/RA | Dryer heating element |
| EVL | Wash electrovalve | S | LED |
| EVP | Pre Wash electrovalve | SL | Line LED |
| FA | Antijamming filter | SO | Door LED |
| FD | Delicate drying cycle thermostat | SR | Heating LED |
| FE | Strong drying cycle thermostat | ST | Temperature selector |
| FRT | Thermofusible Heating Element | SV | Speed Selector for Spin |
| I | Inverter | T | Timer contacts |
| I1..2..3.. | Switches/switching devices | TA | Drying timer contacts |
| IA | Switch On/Off | TB | Low Temperature Thermostat |
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| ID | Switch display | TFL | Flange earth |
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| IF | Switch - Spin Reduction | TH | Thermostat |
| IP | Door switch | TH1 | 1st temperature thermostat |
| IR | Line switch | TH2 | 2nd temperature thermostat |
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|---|---|---|---|
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| M | Earth-symbol | TMP | Motor thermal protector |
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| MR | Thermal Lock | TT | Timer earthing connection |
| MT | Timer motor | TTH | Earthing Thermostat |
| MV | Motor fan | TV | Tank earth |
| MV -Ras | Dryer heating element | ZBN | Timer |