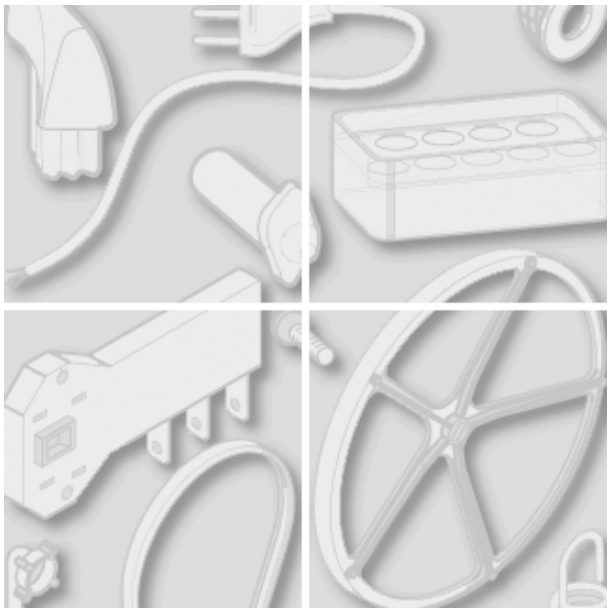
INDESIT company



Model type:

G942M6.2

Commercial code:

F004795

F004796

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

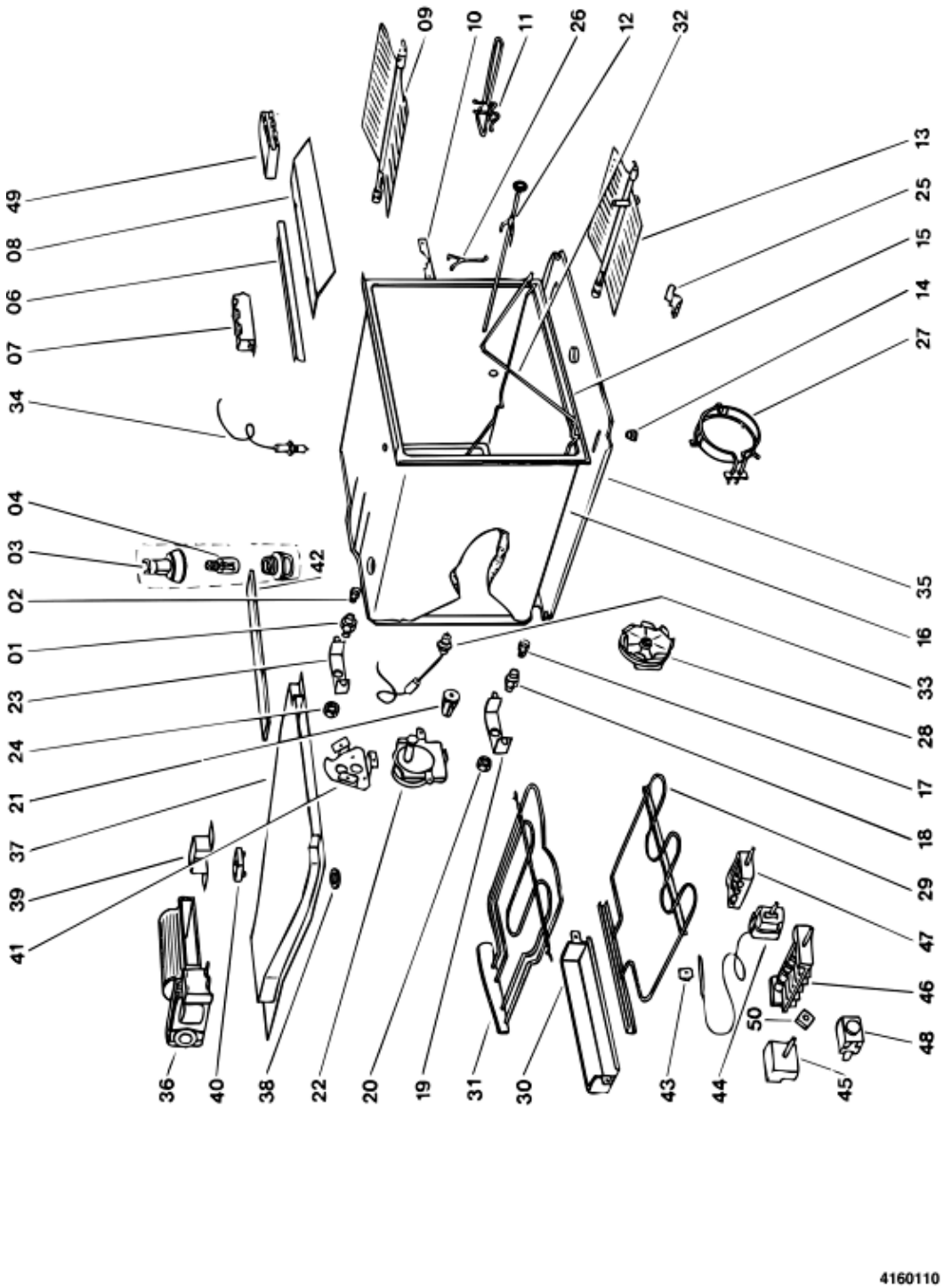
INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

4160110 Exploded views

Matr. 01107.0003



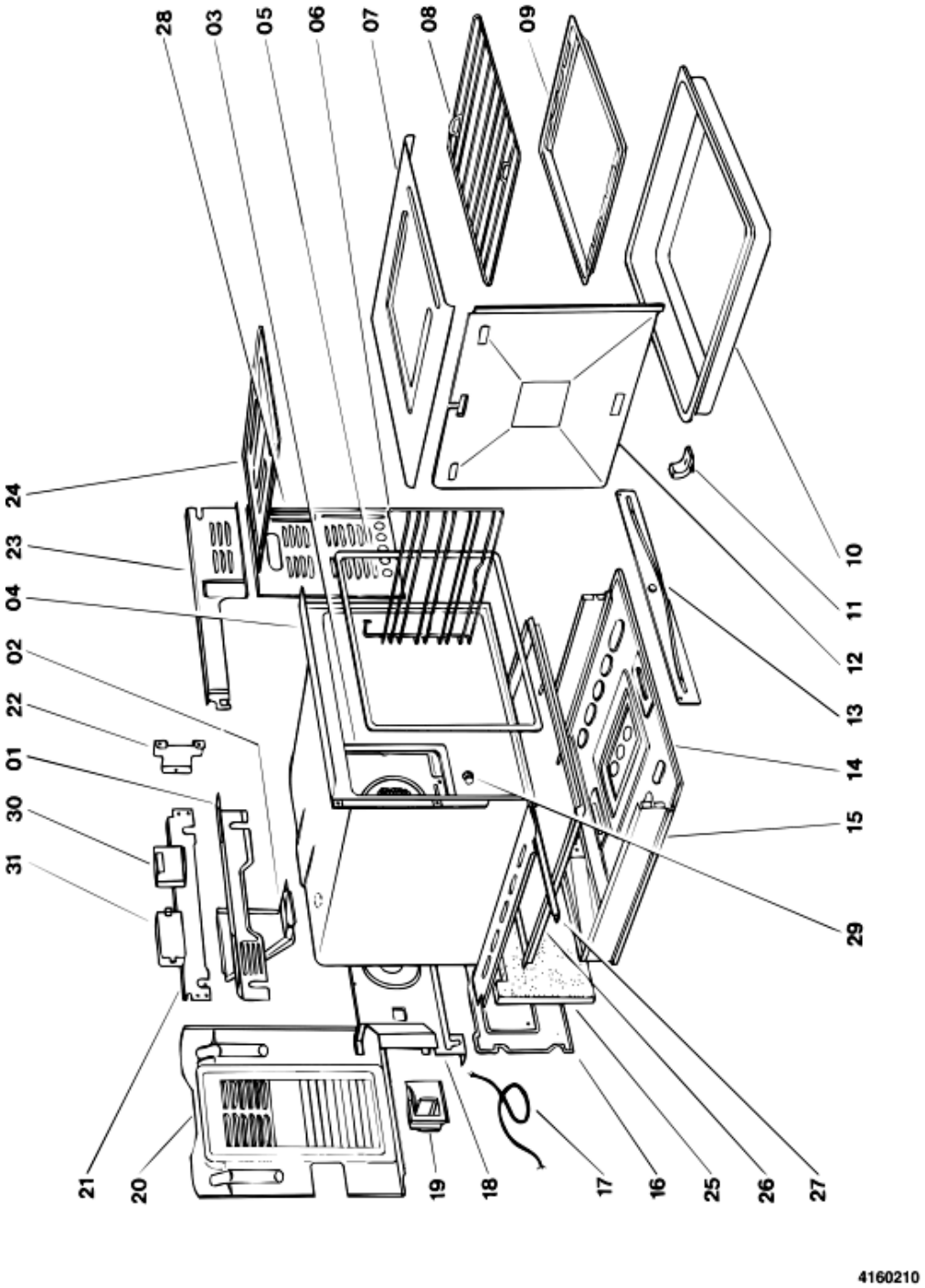
4160110

4160110 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
000	C00033416				user instructions booklet		
003	C00026793 (482000055773)			1 x C00038035 (482000026352)	oven lamp pistor 220v. + lamp complete		
003	C00038035 (482000026352)				oven lamp assembly		
004	C00015910 (482000025965)				oven lamp e14 220v 15w		
007	C00013410 (482000072668)				spark ignition transformer		
011	C00016432				handle - grill pan / turnspit		
015	C00033355 (482000057381)			1 x C00039638 (482000064170)	electric oven 7c.		
015	C00033518 (482000057391)			1 x C00039579 (482000064180)	electric oven 7c.	0416006 0416010	
016	C00016061 (482000053259)			1 x C00033953 (482000073479)	oven insulation		
028	C00016057 (482000025968)				fan motor-(cooking) 220v/240v 50hz 25watt	n1015003	
029	C00016435 (482000025973)				heating element - oven bottom 1000w		
030	C00033573				protection oven botton heating element	0416003	
031	C00016054 (482000025966)				upper element oven/grill 1+1,2kw	0416006	
031	C00038956				kit resistance modif. x oven economic	0416005	

4160210 Exploded views

Matr.01114.001

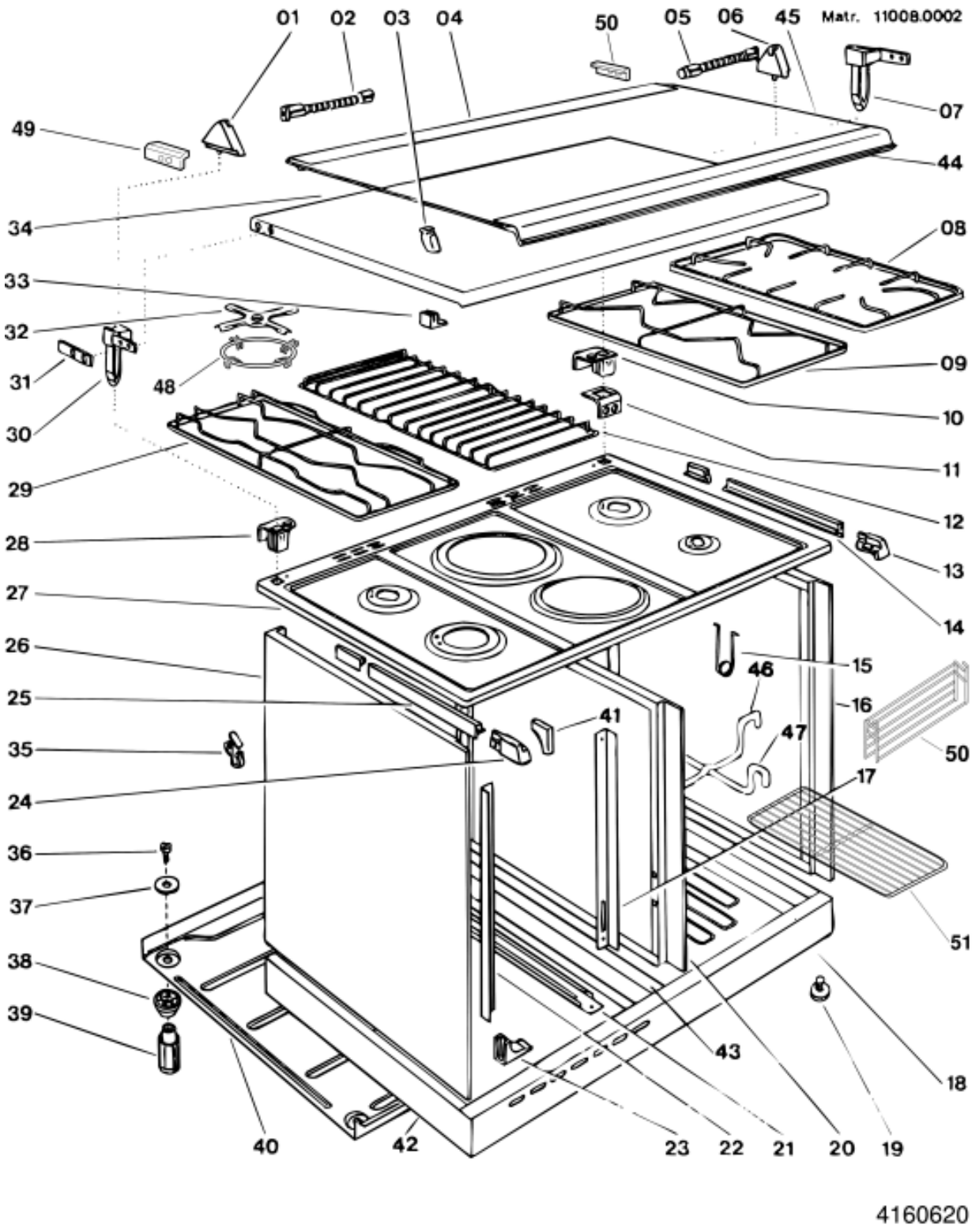


4160210 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
002	C00033357				chimney		
003	C00033403 (482000063083)				oven back panel (inner) enamelled		
003	C00038914 (482000054451)			1 x C00280851 (482000031488)	fixing plate for self-tapping screw 8p		
005	C00027982 (482000022590)				oven door seal- 4 sides brown		
006	C00033135 (482000073449)				wire runners - oven shelf supports		
008	C00030161 (482000026148)				oven grate 30mm wires		
008	C00034765				nett cylinder grid		
009	C00031422 (482000052617)				drip tray - black enamelled		
010	C00016114 (482000055783)			1 x C00033881 (482000063062)	dishwarmer draver		
011	C00033319				slide with pin - warming drawer		
012	C00036491 (482000052618)				oven panel kit - self cleaning		
016	C00016108 (482000063939)				oven outer back panel		
019	C00033336 (482000054472)			1 x C00039460 (482000026383)	junction block	0416007	
020	C00033308 (482000054475)			1 x C00039459 (482000022612) 1 x C00039461 (482000064167)	back panel cooker	0416007	
020	C00034805				cover plate - for rear cover		
022	C00033569				moulding fissing oven en		
023	C00033360				upper back cross-piece		

024	C00033365	nett cylinder top and bottom	
025	C00016436 (482000063749)	oven insulation mat - rear	
026	C00016423 (482000025972)	ducting - lower heating element	
027	C00020226	protection	0416003
028	C00033361	back panel pb	
029	C00016118 (482000072738)	round securing nut - shelf runners	

4160620 Exploded views

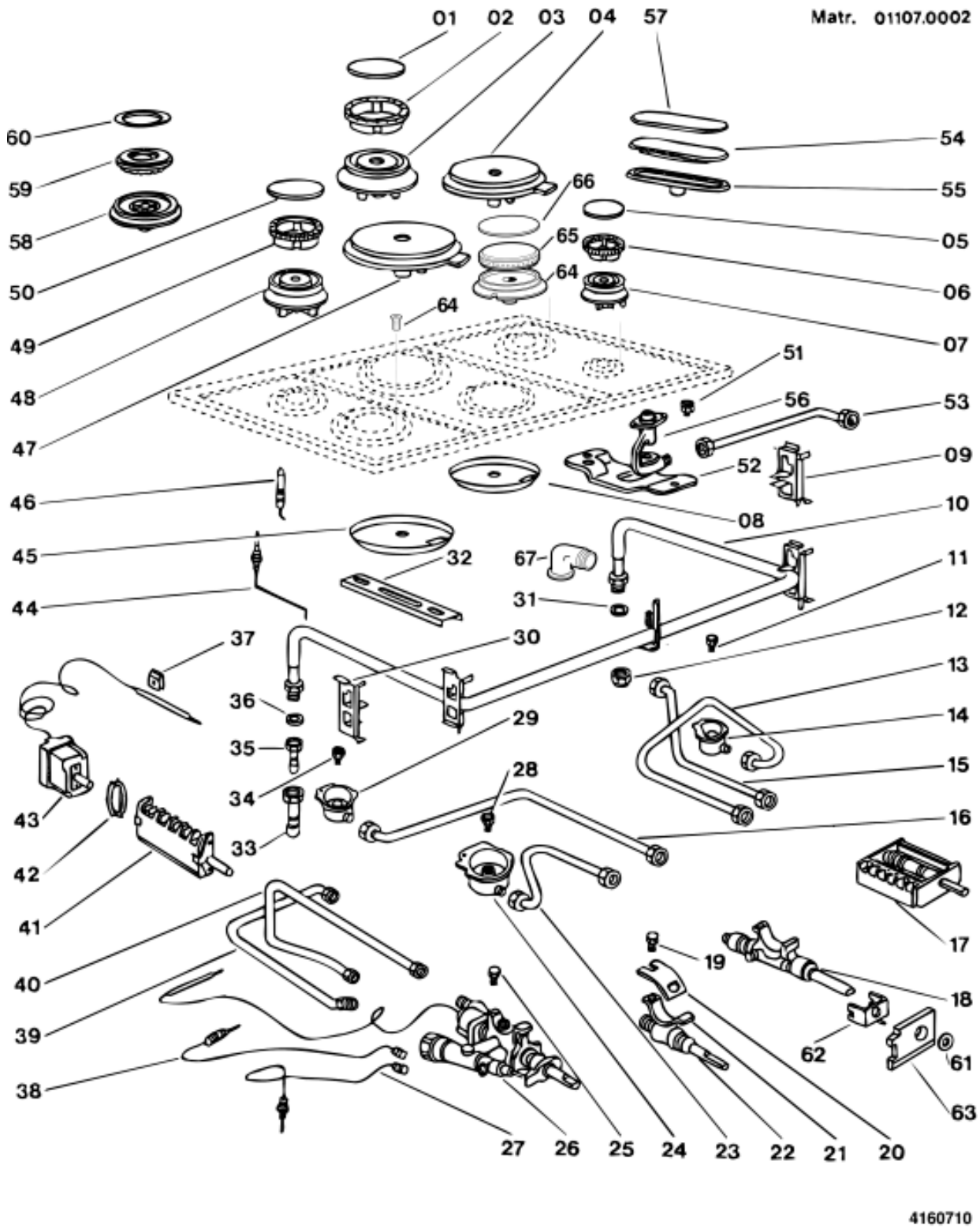


4160620 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00036435				cover support sx 54-90 en		
002	C00036426 (482000073616)				hinge sx for glass cover 90		
003	C00036424 (482000073614)				rubber buffer (glass cover) - white		
003	C00036437 (482000073617)				brown hitting gum glass cover 54-90		
004	C00036423				white glass cover 90		
004	C00036436 (482000055153)			1 x C00066782 (482000027250)	grey glass cover 90		
005	C00036425 (482000073615)				hinge dx for glass cover 90		
006	C00036434				cover support dx 54-90 en		
011	C00036597				reinforcement bracket hinge 54x90		
012	C00033404 (482000026244)				chromed grid en.		
013	C00036431				front terminal right 54-90 en		
014	C00036429				fire-screen profile right 54-90 en		
015	C00018453				flexible tube holder		
016	C00033398 (488000033398)				side panel90/57 bianco 26 dx		
016	C00033488				side panel 57/90inox dx		
017	C00033302				front strut dx grey 54 x 57		
018	C00033366				cooker base		
019	C00033339 (482000073456)				adjustable foot en		

020	C00033364	athermic panel
021	C00033310	drawer slide
022	C00033301	front strut sx grey 54 x 57
024	C00036433	front terminal left 54-90 en
025	C00036430	fire-screen profile left 54-90 en
026	C00033307	side panel 57 bianco 26 sx
026	C00033460	side panel 57 inox sx
027	C00036454	inox working table 90 en
027	C00036455	white26 working table 90 en
029	C00033405 (482000064171)	iron wire grid work black
050	C00019351 (482000063627)	nett cylinder shelf
051	C00034765	nett cylinder grid

4160710 Exploded views



4160710 Spare parts list

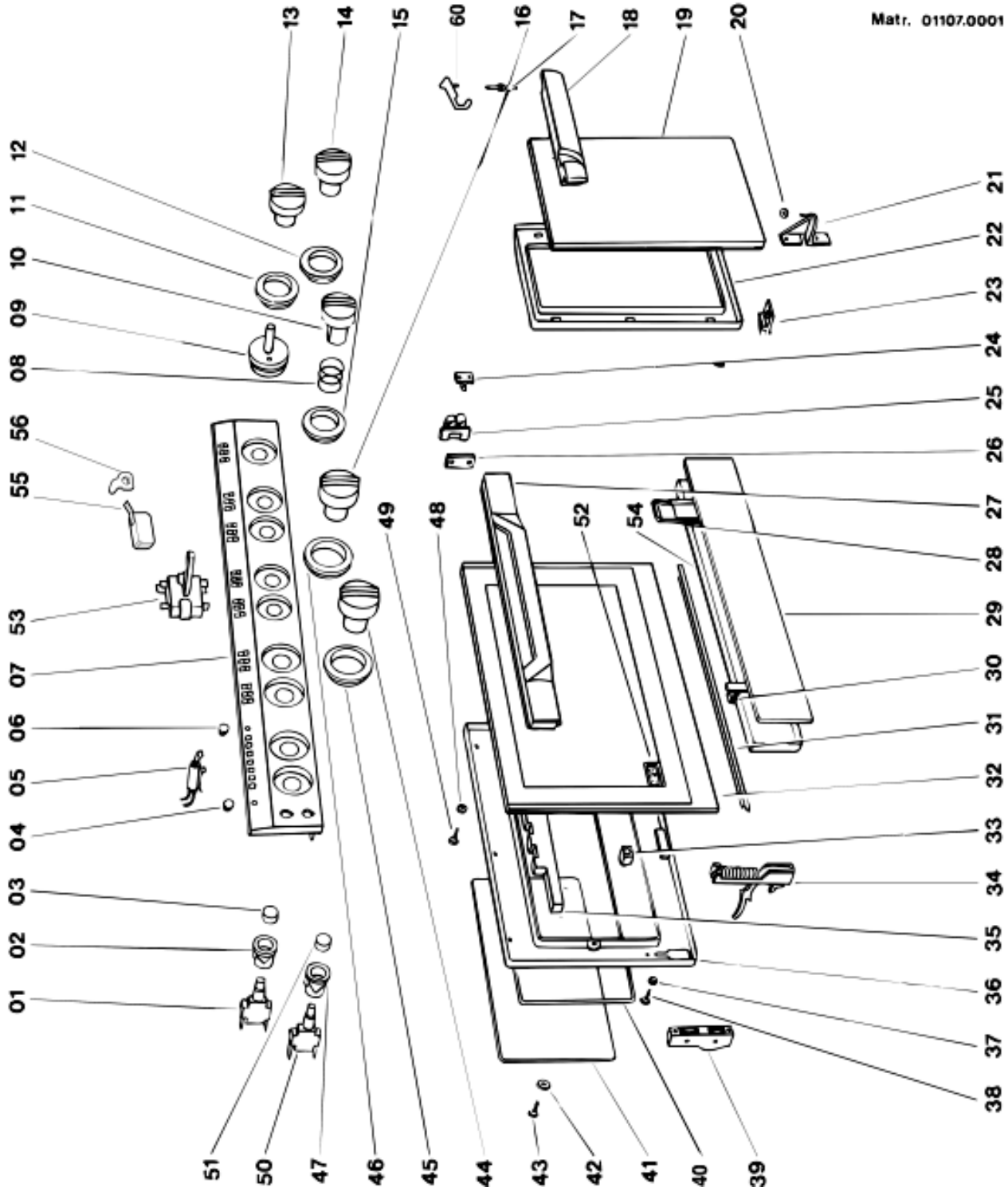
Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00032428 (482000026217)				burner cap - large burner black		
002	C00027167 (482000026099)				flame splitter - large burner		
003	C00024304 (482000026070)				burner base - large burner		
004	C00033379 (482000026243)				hotplate d145n.1000watt 220v_sb		
005	C00032430 (482000026219)				burner cap - small burner black		
006	C00027179 (482000026101)				flame splitter - small burner		
007	C00024302 (482000026068)				burner base - small burner		
008	C00009306 (482000072627)				element cover - 145mm plate		
010	C00033384				distributing pipe		
011	C00018089 (482000025984)				gas jet small (48) - lpg		
011	C00018090 (482000025985)				gas jet small (74) - natural		
012	C00004682 (482000025913)				blanking tap 1/2 gas threading		
013	C00033381 (482000053129)			1 x C00017439 (482000025980)	feed pipe front burners dx en 90		
014	C00030706 (482000026157)				burner cup - small burner		
015	C00033382 (482000053130)			1 x C00017439 (482000025980)	supply tube for dx medium burner c.90		
016	C00033383 (482000053131)			1 x C00017439 (482000025980)	supply tube for sx medium burner c.90		
017	C00013413 (482000022580)				energy regulator (hotplate) 6+0 position		
019	C00031027 (482000073334)		80301...		bolt m4		

020	C00031028 (482000026164)	80301...		fixing saddle - gas tap	
020	C00264393 (488000264393)	80302...		fixing saddle - gas tap sab.	
022	C00031041			valve x bridle	
023	C00033380 (482000053128)		1 x C00017439 (482000025980)	feed pipe front burners sx en 90	
024	C00030708 (482000073321)			burner cup - large burner	
028	C00010869 (482000025942)			gas jet double/large (90) - lpg	
028	C00027185 (482000055116)		1 x C00018092 (482000025986)	gas jet (139) large natural/small city ga	
029	C00030707 (482000073320)			burner cup - medium burner	
032	C00013398 (482000056734)		1 x C00029158 (482000063722)	element support	
033	C00011040 (482000072645)			not uk - hose ferrule - methane	
034	C00018091 (482000072763)			gas jet medium (114) - natural	
034	C00024271 (482000073018)			medium liquid gas nozzle	
035	C00010509 (482000025939)			not uk- hose ferrule - lpg	
036	C00010506 (482000025938)			sealing washer - gas elbow/pipe	
037	C00015560 (482000072713)			flat spring retainer-thermostat capillary	0416006
041	C00033410 (482000073459)			ventilated oven commutator 7c.	
043	C00033052 (482000056240)		1 x C00011573 (482000072653)	fan oven electric thermostat ventil.	

4160710 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
045	C00031687 (482000061829)				element cover - 180mm		
046	C00018102 (482000072765)			1 x C00087386 (482000027730)	spark ignition plug		
047	C00032750				low profile electric plate 180/220v/1500w		
047	C00034308 (482000026274)				electric plate 180 220v 1500 w_sb		
048	C00024303 (482000026069)			1 x C00030726 (482000026158)	burner base - medium burner		
049	C00027172 (482000026100)				flame splitter - medium burner		
050	C00032429 (482000026218)				burner cap - medium burner black		
064	C00041167 (482000073915)				bolt m4 x 11		
099	C00034512 (482000073509)				kit nozzle city gas gilda		
099	C00036206 (482000073604)				gilda liquid gas nozzle making		
099	C00036208 (482000073605)				gilda methane nozzle making		

4160810 Exploded views



4160810 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
004	C00028053				pilot lamp lens - green		
005	C00028054 (482000026120)				pilot light red cod everel sx27mr2e30137		
005	C00028055 (482000026121)				pilot lamp green		
006	C00028052 (482000054100)			1 x C00036428 (482000026324)	pilot lamp lens - red		
007	C00033407				dashboard		
007	C00033526				dashboard inox		
008	C00016035 (482000022582)				control knob disc spring		
009	C00016048 (482000072736)				timer 60 min.d.5mm		
010	C00033328 (482000073453)				knob burners bianco26		
010	C00033465 (482000073461)				knob burners grey en.		
011	C00033330 (482000026241)				knob disc timer b.26		
011	C00033467 (482000026250)				knob disc timer grey		
012	C00033413 (482000073460)				knob support for electric plate en. bianc		
012	C00033497				knob support for electric plate en. grey		
013	C00033326				timer knob bianco 26		
013	C00033464				timer knob grey		
014	C00033412				electric plate/thermost./cont. knob white		
014	C00033496				electric plate/thermos. knob 54x57 grey		

015	C00033329 (482000073454)	knob disc gas burners bianco26
015	C00033466 (482000026249)	knob disc gas burners grey en
017	C00033397	pin for upper hinge p.b. en.
018	C00033400	door handle pb en. white
018	C00033487	door handle pb en. grey
019	C00033399	white 26 en. door
019	C00033486 (488000033486)	inox en. door
020	C00033395	hinge wascer pb. en.
021	C00033394	door lower hinge brown
022	C00033371 (488000033371)	inner-door en.
023	C00033373	p.b. plug en.
024	C00008507 (482000072615)	snap hook door pb
025	C00008506 (482000072614)	snap arrest mechanism door 95pb
026	C00033396	back spacer lock dooren.
027	C00033325 (482000026240)	white oven door handle
027	C00033463 (482000026248)	oven door handle 'grey' 54 en.
028	C00033316	support door

4160810 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
029	C00033315 (488000033315)				white dishwarmer door		
029	C00033461 (488000033461)				inox dishwarmer door 54		
031	C00018449				lower profil steel inox		
031	C00028307 (482000062140)				lower profil bianco26		
032	C00033324 (482000057378)			1 x C00054697 (482000057823)	oven door glass		
032	C00033462 (482000064262)				oven door glass mirror 54 en.		
033	C00002498 (482000062610)				nut 5ma		
034	C00033322 (482000026239)				hinge for oven door 54 90 tr 38		
035	C00016062 (482000062645)				handle insulating material		
036	C00033401 (488000033401)				oven inner-door 2 glass		
038	C00011551 (482000062439)				black screw m5 x 9 tsp		
039	C00033337 (482000026242)				hinge support		
041	C00017200 (482000055080)			1 x C00025280 (482000026080)	oven inner door glass		
042	C00017209 (482000072754)				washer - inner glass clamping screw		
043	C00017208 (482000025976)				screw - inner door glass clamping		
044	C00033411				electric oven knob 54x57 b.26 en		
044	C00033494				electric oven knob 54x57 grey en		
045	C00033415 (482000090762)				white knob disc for oven 7 chef b.26 en.		

045	C00033503		grey knob disc for oven 7 chef en.
046	C00033414		white knob disc thermostat 7 chef b.26 en
046	C00033504		grey knob disc thermostat 7 chef en.
047	C00033334 (482000054095)	1 x C00117542 (482000072429)	bezel (lamp switch) - white
048	C00033163 (482000026237)		washer - black
049	C00033431 (482000026247)		screw m5 x 20 tsp black
050	C00033409 (482000054509)	1 x C00045793 (482000026572)	start button rold
051	C00033408 (482000026245)	1 x C00117970 (482000028997)	cover (ignition switch) - white
051	C00033475 (482000064683)		grey cap for ignition switch
099	C00050662		third door glass kit cookers 54/90x57

Notices

0416003: INTRODUCED PROTECTION FOR OVEN BOTTOM

As from serial no. 20401.0001, a protection for the oven bottom,
code 037865, is available for all 54 and 90 model cookers with electric oven in the Gilda series.
This should be positioned above the warming drawer to protect the insulation of the oven bottom; this will prevent breaking the aluminium sheet when plates etc. are placed into the warming drawer and the glass wool behind the aluminium sheet from falling into the drawer.
To mount the protection on the bottom of the oven, remove the protection of the heating element on the oven bottom, code 033573, and the insulation protection of the electric oven code 020226.
The protection should be fixed on the front of the oven with a self- tapping screw and behind the flange of the heating element of the oven bottom with 2 self-tapping screws.

0416005: PERFORMANCE OF COMPETITIVE OVENS

In case of poor performances due to an inadequate voltage of the electric network in the economic ventilated ovens (by economic we mean ovens without the round resistance near the fan), the problem can be faced in two different ways:
--- advising the user to effect a longer preheating time than the one recommended in the instruction booklet.
--- replacing resistances with elements of higher power.
In the second case a kit with code ref. 038956 including the two resistances of higher power is available.

0416006: MODIFIED GRILL HEATING ELEMENT

As from serial no.21102.0001 a new grill heating element will be introduced which is different from the previous version since it has a new flange and is fixed to the back in a different way.
This modification concerns all models with an electric and combined oven. The new heating element is not interchangeable with the previous version, thus all muffles and the thermostat bulb springlet have been modified.
Once stocks of the premodification muffles run out, it will be necessary to substitute them with the new version together with the heating element and the thermostat bulb springlet.
The flange on the new heating element can no longer be fixed with screws to the thermostat bulb springlet; the back of the new muffles are equipped to be slotted into the new springlet.
Here is a table with the relative codes:

.bx 0mm 45mm 90mm 135mm 180mm
.tp 22,5mm c 67,5mm c 112,5mm c 157,5mm c
_Premodification heating_Modified heating_Premodification muffles_Modified muffles
_elements_elements
.sp3mm
_016054_039574_033518_039579
_023883_039575_028203_039580
_032151_039576_037156_039581
_020860_039577_031487_039582
___033100_039584
___023405_039585
___028457_039587
___031488_039588
___033978_039590
___029955_039591
___032636_039593
___023170_039594
___025158_039595
___024971_039596
___031486_039597
___032640_039598
___037889_039637
___033355_039638
.sp3mm
N.B. Thermostat bulb springlet: VT = 015560; NT = 039578

0416007: MODIFIED TERMINAL BOARD

As from serial number 21130.0001 a new terminal board is being introduced which differs from the preceding one in size in that it is much more compact. Consequently the back of the cooker is being changed too.
This change extends to all the Gilda cooker models. The new terminal board is not interchangeable with the previous one and when making the substitution, the back of the cooker has to be changed as well.
This operation involves the following: for models 54x57 and 90x57
make two 2.5 mm holes on the edge of the left side panel to fasten the terminal board. For the 60x60 models the holes have already been made on the side panel.
The following is a table with the involved codes:

Terminal board prior to change Terminal board changed Back prior to change Modified back
033336 039454 039460 039459 033308 033308 034042 033959 039462 039461 039463 039461

0416010: BOTTOM OF ELECTRICAL OVEN CURVED FOR REINFORCEMENT

As from serial no. 30428.001 the bottom semi-casing has been modified on all appliances with electric oven in order to prevent the enamel inside the muffle from flaking.
The modification consists of a crowing on the bottom of the oven, with square raised edge;
this means that when you open the door of the oven you will notice a slight swelling on the base of the muffle.

The modification is fully interchangeable.

n1015003: Oven fan assembly

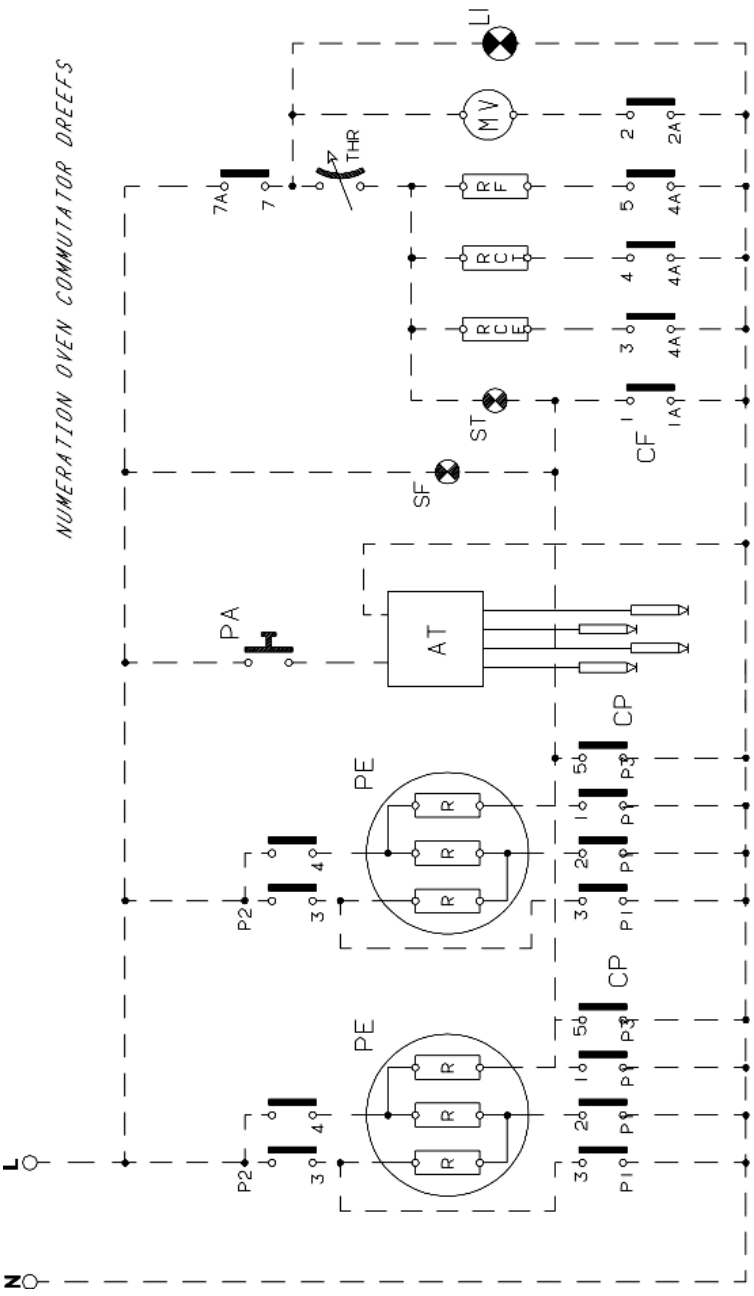
Beginning with serial no. 80715.0001 a new oven fan was introduced, perfectly interchangeable with the pre-modification one, yet different from it in that it does not have a fastening disk.
To assemble, fix the screws into the three holes within the motor structure.
When assembled, the motor will have a winding rotated anticlockwise by 60° compared to its old position.

n1015015: Method to remove the external glass of the oven door.

On all built-in cooker and oven models, when it is necessary to remove the glass from the oven door handle (to avoid breaking the handle) the glass is not removed upwards, but should be oscillated towards the right and left until the two silicone points, that unite the glass to the handle, detach.

Electric schemes and links

Cod. 416006b



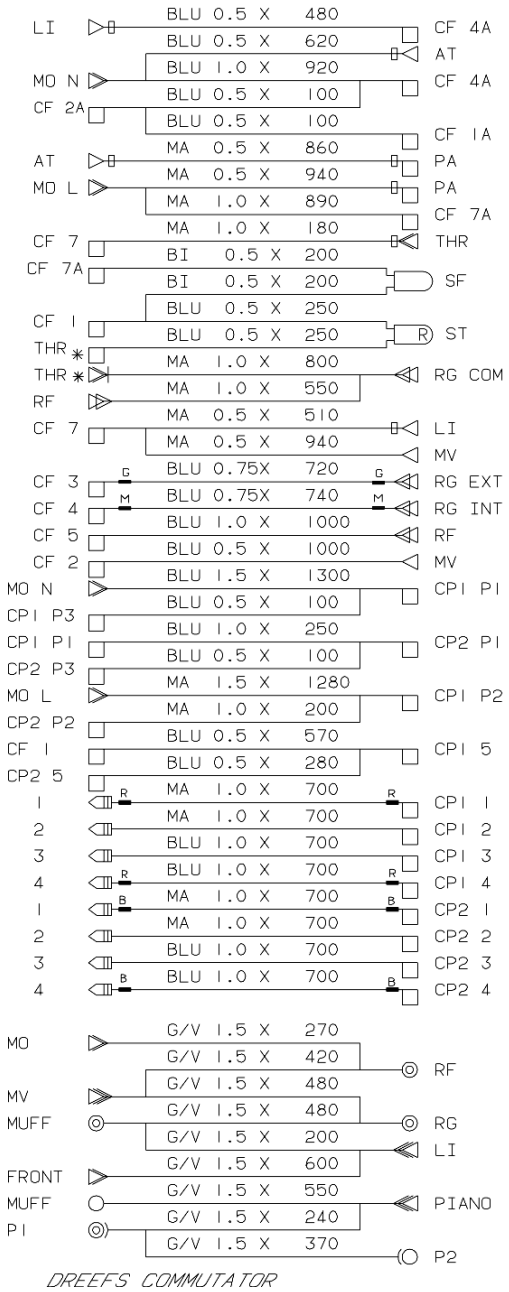
Legend

Legend: 416006b

AE	Ignition transformer	PE	Plate electric (Normal and Rapid)
AT	Ignition transformer	PEL	Wall socket
CF	Oven commutator	PIF	Cooking programmer
CP	Plate commutator(Normal end Rapid)	POT	Thermostated potentiometer
CT	Plate commutator(Automatic)	PT	Termoprotector
DC DR	Double Knob double crown burner control card	PTC	Thermostated sensor
EV	Electro-Valve	RCE	Grill heating element ex- ternal
FC	End of cooking programmer	RCI	Grill heating element internal
FRONT	Daschboard	RE	Energy regulator
I/LF	OVEN LIGHT SWITCH	RF	Oven lower heating element
I/LF-MG	OVEN LIGHT SWITCH + ROTISSERIE	RG	Grill heating element
I/MG	TURNSPIT SWITCH	RG COM	Grill heating element un- ion
IL	Knobs' Lighting	RV	Heating element ventilated oven
ILG	Lamp switch turnspit	SA	Boiler operating led
IT	Thermostated switch	SB	Thermostated burner led
L	Line (Feed)	SF	Warning light working
LF	Oven light	SO	Probe temperature
LI	Oven light	SP	Operating Indicator Light for the Plate
M	Suction motor handle	ST	Warning light thermostat
MG	Turnspit motor	TH	Thermostat fixed
MO	Terminal board	TH2	Thermostated burner cooling
MUFF	Oven	THR	Adjustable thermostat
MV	Fan motor	TP	Termoprotector
N	Neutral (Feed)	TRAV	Support terminal board
PA	Ignition push-button	TRM	Thermostated burner control card

Electric schemes and links

Cod. 416006c



Legend

Legend: 416006c

AE	Ignition transformer	PE	Plate electric (Normal and Rapid)
AT	Ignition transformer	PEL	Wall socket
CF	Oven commutator	PIF	Cooking programmer
CP	Plate commutator(Normal end Rapid)	POT	Thermostated potentiometer
CT	Plate commutator(Automatic)	PT	Termoprotector
DC DR	Double Knob double crown burner control card	PTC	Thermostated sensor
EV	Electro-Valve	RCE	Grill heating element ex- ternal
FC	End of cooking programmer	RCI	Grill heating element internal
FRONT	Daschboard	RE	Energy regulator
I/LF	OVEN LIGHT SWITCH	RF	Oven lower heating element
I/LF-MG	OVEN LIGHT SWITCH + ROTISSERIE	RG	Grill heating element
I/MG	TURNSPIT SWITCH	RG COM	Grill heating element un- ion
IL	Knobs' Lighting	RV	Heating element ventilated oven
ILG	Lamp switch turnspit	SA	Boiler operating led
IT	Thermostated switch	SB	Thermostated burner led
L	Line (Feed)	SF	Warning light working
LF	Oven light	SO	Probe temperature
LI	Oven light	SP	Operating Indicator Light for the Plate
M	Suction motor handle	ST	Warning light thermostat
MG	Turnspit motor	TH	Thermostat fixed
MO	Terminal board	TH2	Thermostated burner cooling
MUFF	Oven	THR	Adjustable thermostat
MV	Fan motor	TP	Termoprotector
N	Neutral (Feed)	TRAV	Support terminal board
PA	Ignition push-button	TRM	Thermostated burner control card