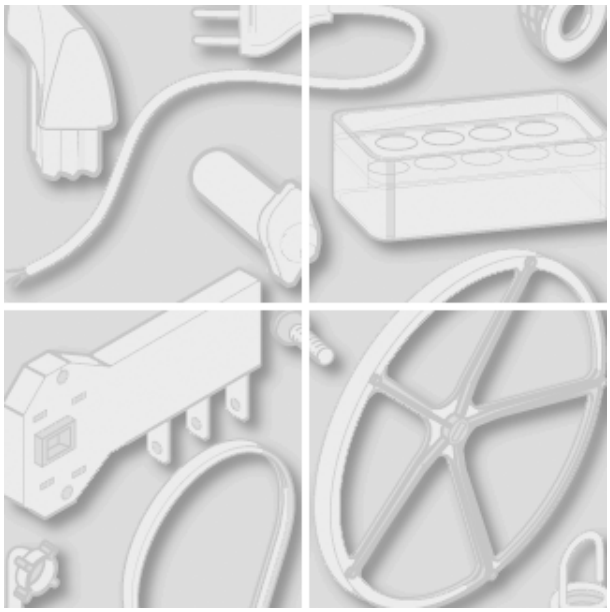
INDESIT company



Model type:
VRA641DB

Commercial code:
F077260

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

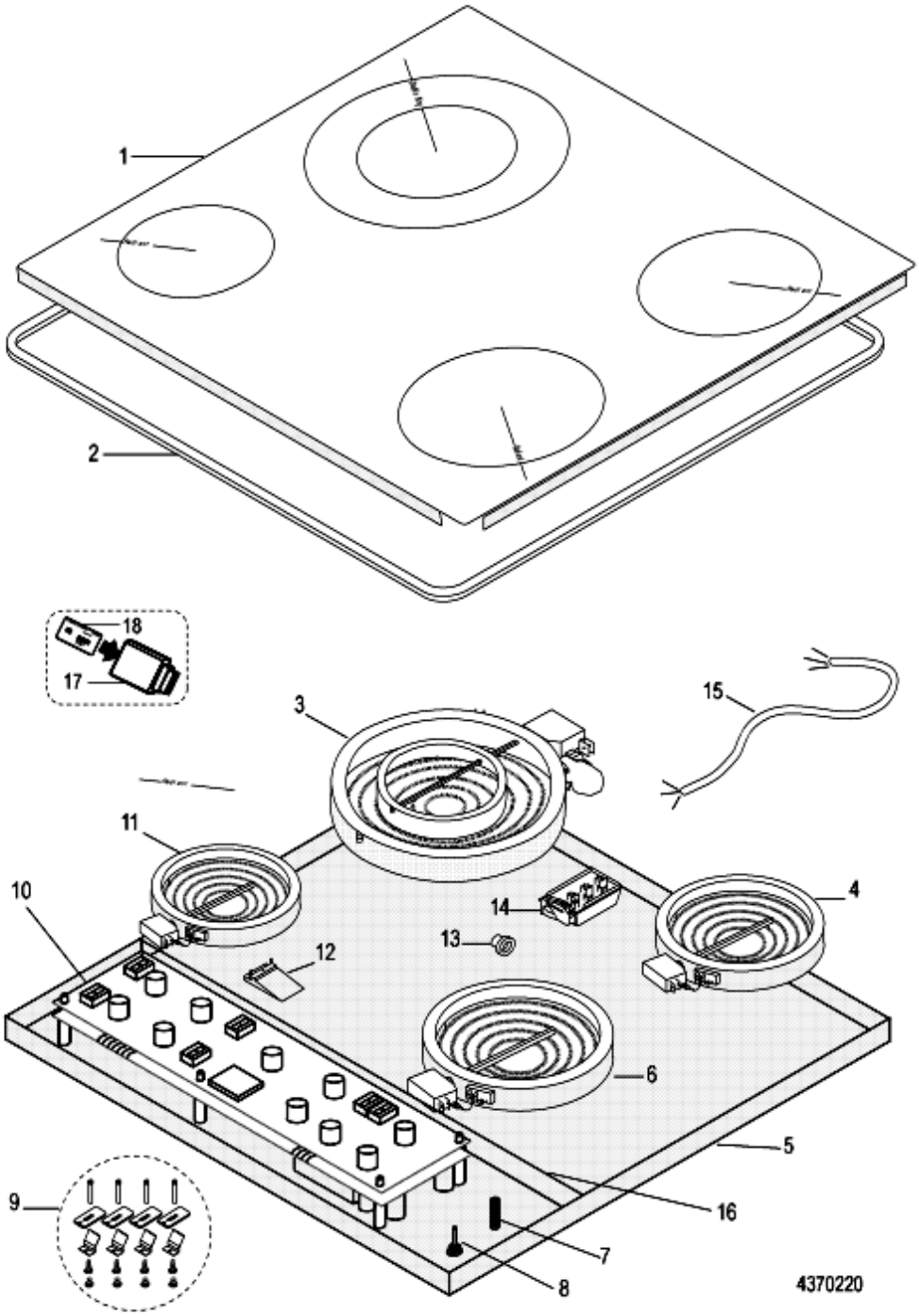
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

4370220 Exploded views



4370220 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00266335				hot top vra 641 d b ##		
002	C00275415				kit worktop - hob seal 5x6x2450		
003	C00261917				heater, 2200w/1000w 230v		
004	C00259729				heater, hi-li 1400w d180		
005	C00136521				seal		
005	C00264625				base cover kra 640 c		
006	C00264626				heater, 1800w/230v d.200 s/spia		
007	C00280153				keys board spring		
008	C00126039				nut, tensilock bn 80014 dia.5		
008	C00265920				support fixet main board l=38		
009	C00142727			1 x C00142145	hook		
009	C00142728			1 x C00142145	frame clamp		
010	C00279239				touch module stand-by ##		
011	C00260941				heater, 1200w/230v d=165		
012	C00096965		11119...		fixing spring		
012	C00290792	11120...			fixing spring		
013	C00143348				cord lead		
014	C00264621				junction block		
015	C00273322				power cord 25a 6x1,5		
016	C00264630				fitting flange vtc		
017	C00272306				smart reader for card 8kb 32kb +		
018	C00276637				card 8kb sw 50530640001		
099	C00044805				2-pole earthing rivet		
099	C00265147				wiring hob vtc krc 641 d x		
099	C00273922				wiring harness hob for touch long		
999	C00303483				service manual		

Notices

n0514g00: EARTH RIVET

This Console Panel is not supplied with an Earth Rivet.

Ask the Customer if the panel is metal.

If metal add C00044805 Rivet to the order.

If ordering a Braille control for a Customer or an Indesit Engineer add C00044805 Rivet to the order.

Failure to fit the rivet will leave the Console Panel without an Earth.

Note: Advise Customer that a special tool is required to fit the Rivet.