Service
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HR1700 HR1710
HR1701 HR1714
HR1704
HR1707

Philips Domestic Appliances and Personal Care

Service Manual

PRODUCT INFORMATION

HR1700 = 1-speed blender - TWIST
HR1701 = HR1700 + HR2945
HR1704 = HR1700 + HR2938
HR1707 = HR1700 + HR2938 + HR2945

HR1710 = 2-speed blender - TWIST
HR1714 = HR1710 + HR2938

HR2938 = Fruit mill
HR2945 = Mill

Safety

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

OPTIONAL (accessories)

HR2938 = Fruit filter
HR2945 = Mill
Capacity cup : 200 ml effective

TECHNICAL INFORMATION

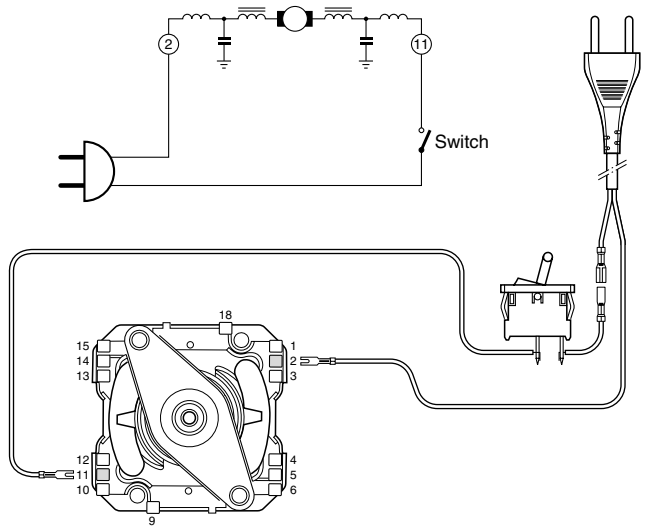
- Motor power : 250 W - **/AB - /AI**
  300 W - **/AC**
- Voltage : 110 - 120 V / 50 - 60 Hz
  220 - 230 V / 50 - 60 Hz
  230 - 240 V / 50 - 60 Hz
- Version : **/AB** = made in Brazil
  /AC = made in China
  /AI = made in Indonesia
- Speed HR1700 : 1 speed - 18.000 to 21.000 rpm
  HR1710 : speed 2 - 18.000 to 21.000 rpm
  speed 1 - 14.000 to 15.000 rpm
- Blender jar capacity : 1.0 effective with non-detachable knife
- Dimensions f-box
  HR1700/01/10 : 292 x 192 x 225 mm
  HR1704/07/14 : 323 x 192 x 225 mm

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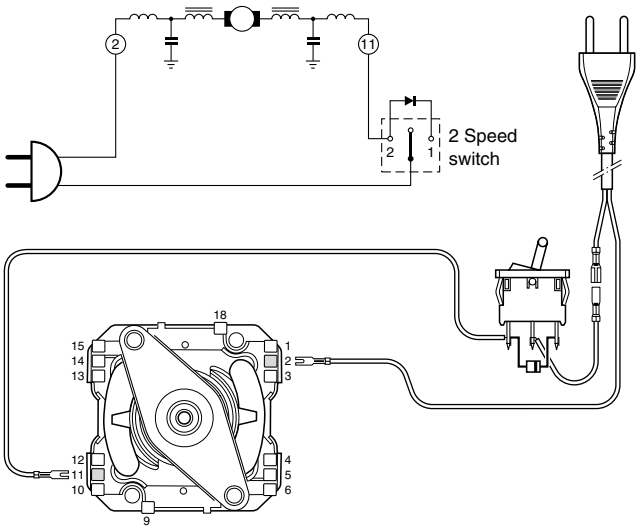
04/02

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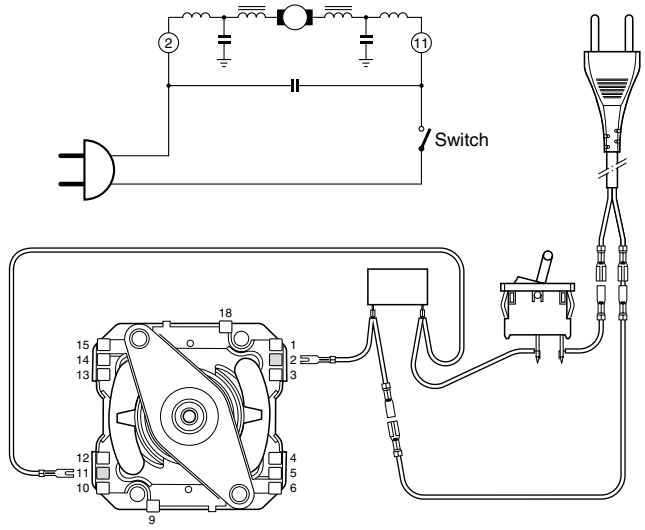
HR1700



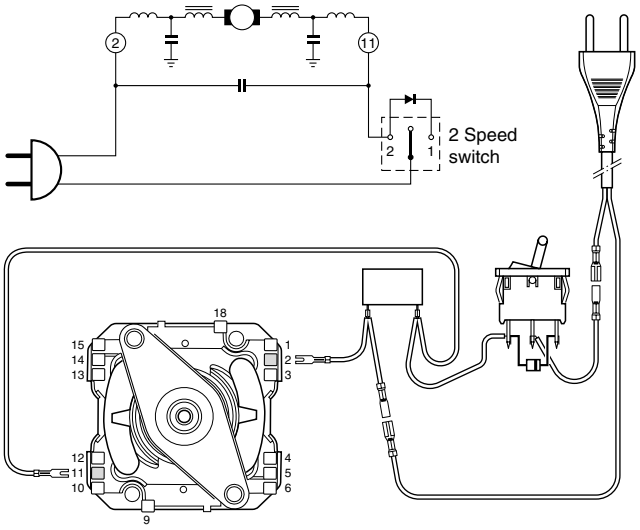
HR1710



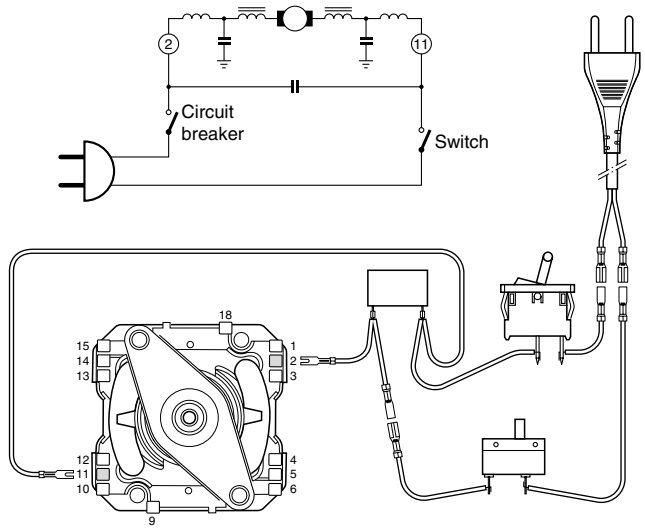
with RIS



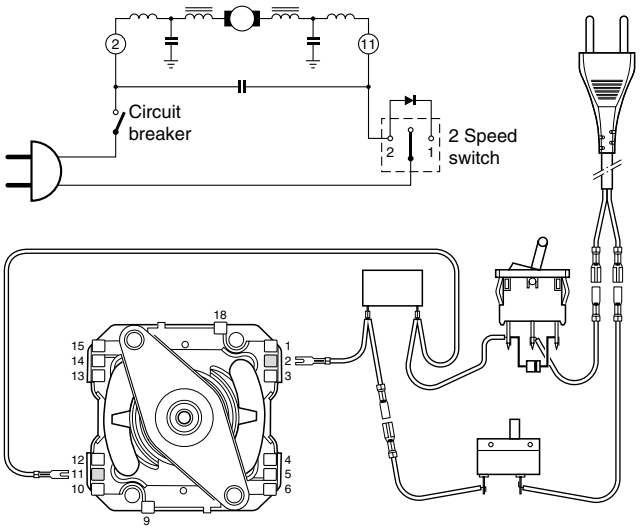
with RIS



(opt.) with RIS and Circuit breaker



(opt.) with RIS and Circuit breaker



RIS = **R**adio **I**nterference **S**uppressor

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues

REPAIR INSTRUCTIONS

- If a motor in the **/AC** version needs to be replaced use always motor item 8 and a new turbine coupling item 3 of the **/AB** version.

Safety Mill HR2945

- Assemble the mill (bowl and knife unit) before it can be assembled onto the blender motor unit.

PARTS LIST

Pos	Service code	Description	version
1	4822 441 12316	Housing	
2	4822 410 12305	Switch knob	**HR1700**
	4822 410 12342	Switch knob	**HR1710**
3	4822 528 11294	Turbine coupling	**/AB - /AI**
	4822 528 11329	Turbine coupling	**/AC**
4	4822 402 11282	Switch lever	
5	4822 276 14089	Switch - 1 speed (standard)	**HR1700**
	4822 276 14091	Switch - 2 speed	**HR1710**
6	4822 463 11249	Air conductor	
7	4822 532 61264	Motor cushion	
8	4206 136 46780	Motor 220-240 V	**/AI**
	4822 361 11163	Motor standard 110-120 V	**/AB - /AC**
	4822 361 11164	Motor standard 240 V with RIS	**/AB - /AC**
	4822 361 11165	Motor standard 220-230 V with RIS	**/AB - /AC**
9	4822 442 01784	Bottom assy	**/AB - /AC**
	4206 133 92840	Bottom assy	**/AI**
10	4822 442 01771	Jar lid	
11	4822 418 10418	Jar assy	

HR2945 / AB

Pos	Service code	Description	version
15	4822 418 10417	Bowl only	**/AB**
16	4822 690 10207	Mill assy	**/AB**

HR2945 / AC

Pos	Service code	Description	version
15	9965 000 23439	Bowl only	**/AC**
16	9965 000 23440	Mill assy	**/AC**

HR2938

Pos	Service code	Description	version
25	4822 480 10246	Soybean / Fruit filter	

HR1700 HR1710
HR1701 HR1714
HR1704
HR1707

