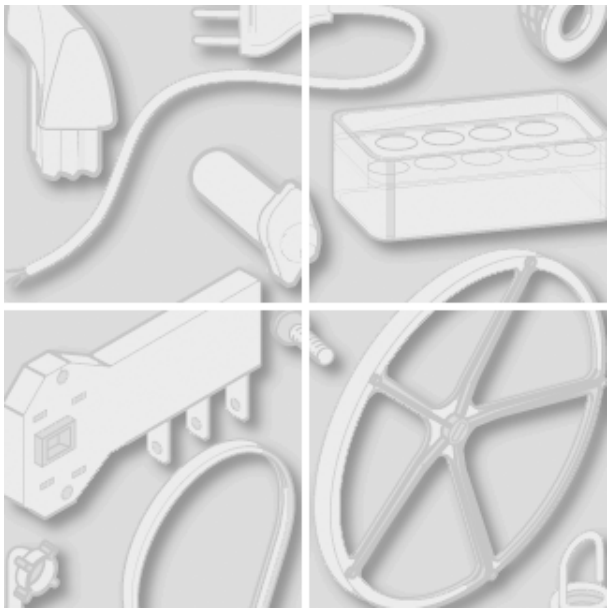


Model type:
KRA640X

Commercial code:
F077257

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

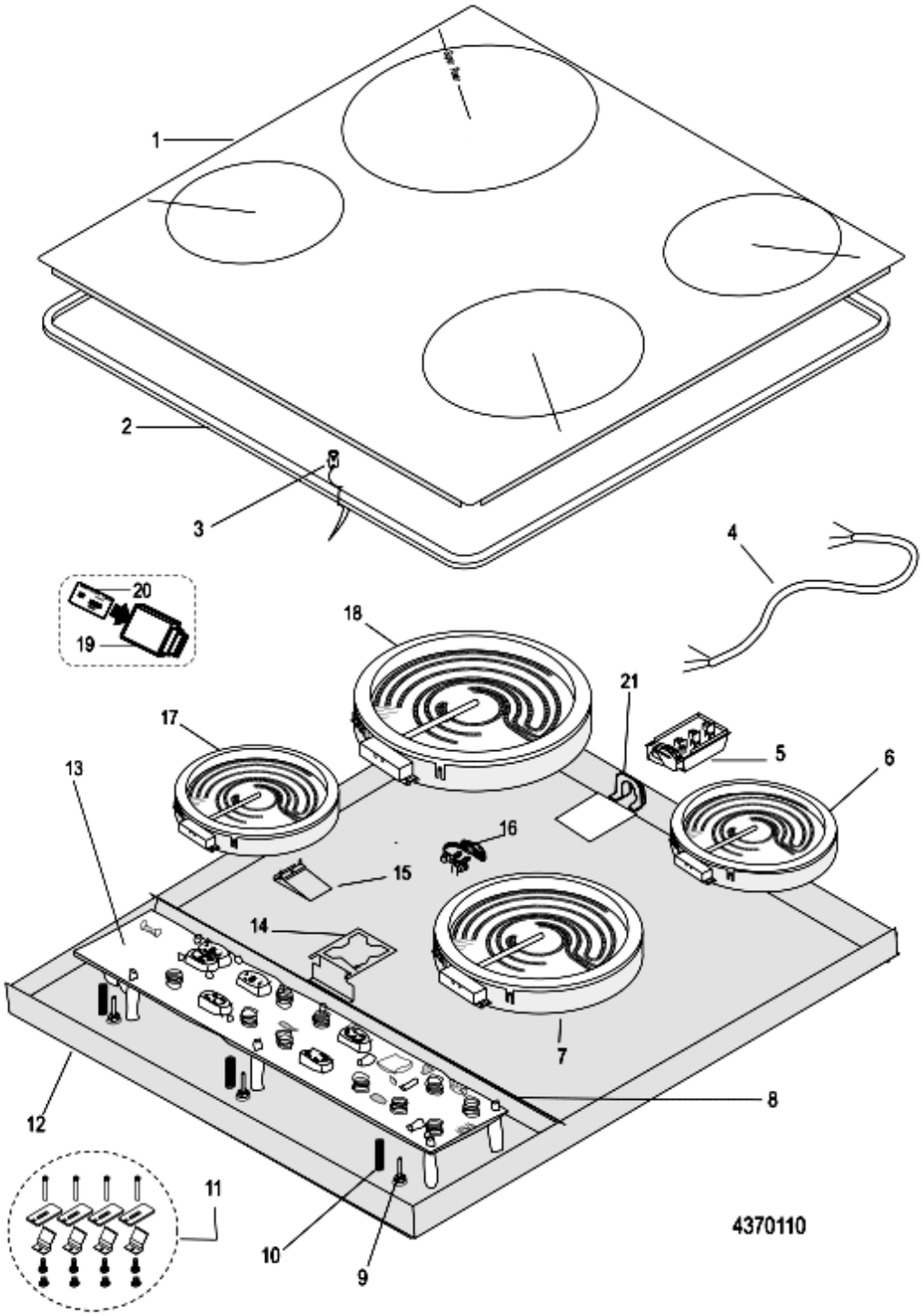
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

4370110 Exploded views



4370110 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00287979				working table kra640x		
002	C00275415				kit worktop - hob seal 5x6x2450		
004	C00273322				power cord 25a 6x1,5		
005	C00264621				junction block		
006	C00259729				heater, hi-li 1400w d180		
007	C00264626				heater, 1800w/230v d.200 s/spia		
008	C00136521				seal		
008	C00264630				fitting flange vtc		
009	C00126039				nut, tensilock bn 80014 dia.5		
009	C00265920				support fixet main board l=38		
010	C00280153				keys board spring		
011	C00142727			1 x C00142145	hook		
011	C00142728			1 x C00142145	frame clamp		
012	C00264625				base cover kra 640 c		
013	C00279227				touch module stand-by		
015	C00096965		11119...		fixing spring		
015	C00290792	11120...			fixing spring		
017	C00260941				heater, 1200w/230v d=165		
018	C00264629				heater, 2300w/d230 fu s/spia		
019	C00272306				smart reader for card 8kb 32kb +		
020	C00276594				card 8kb sw 50529600005		
021	C00143348				cord lead		
099	C00044805				2-pole earthing rivet		
099	C00280356				wiring harness assembly vtc kra		