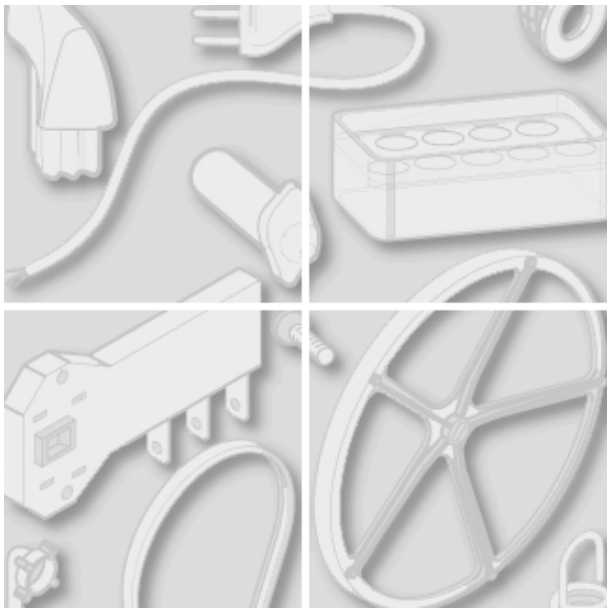
INDESIT company



Model type:
WES9XR

Commercial code:
F026892

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

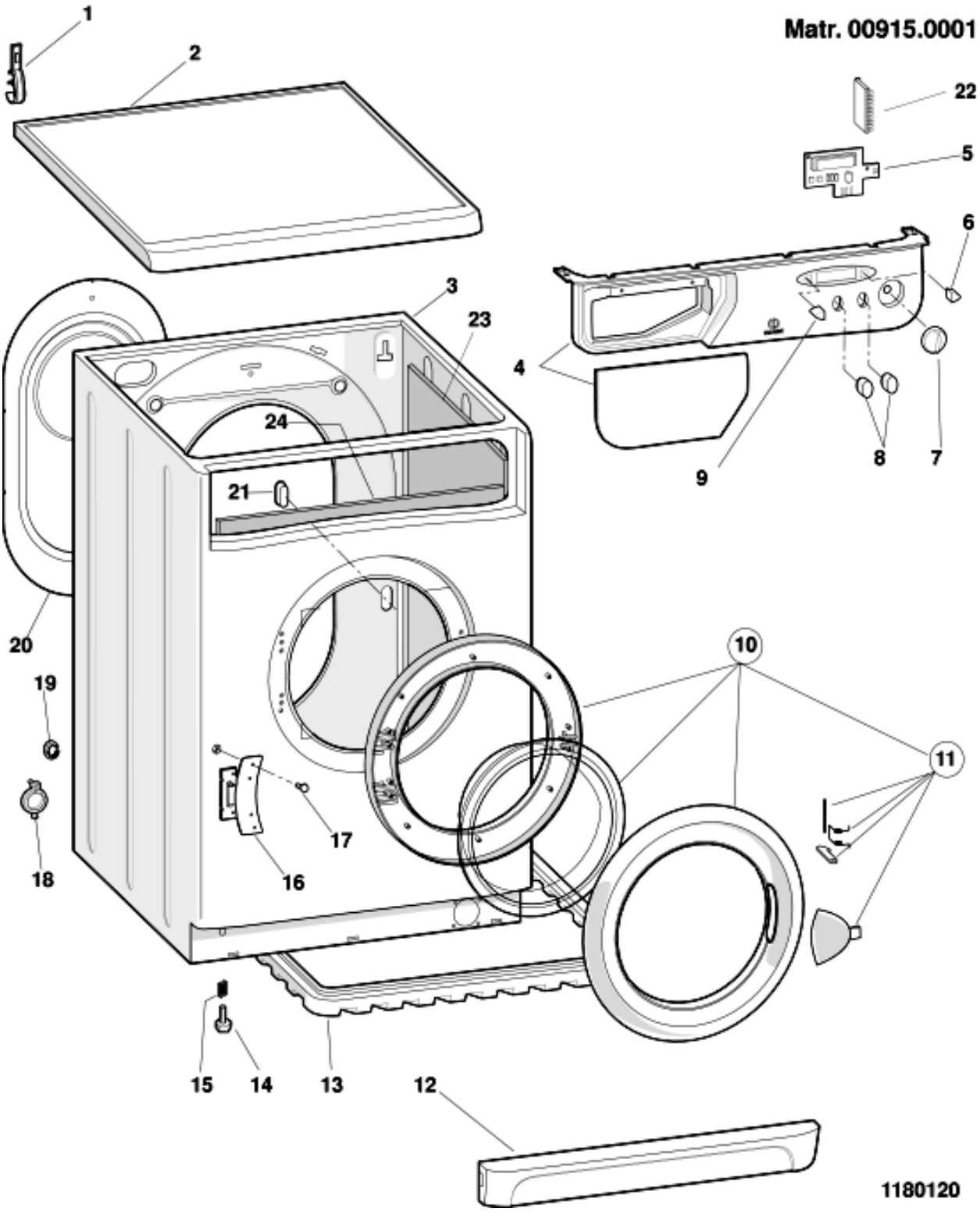
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

1180120 Exploded views



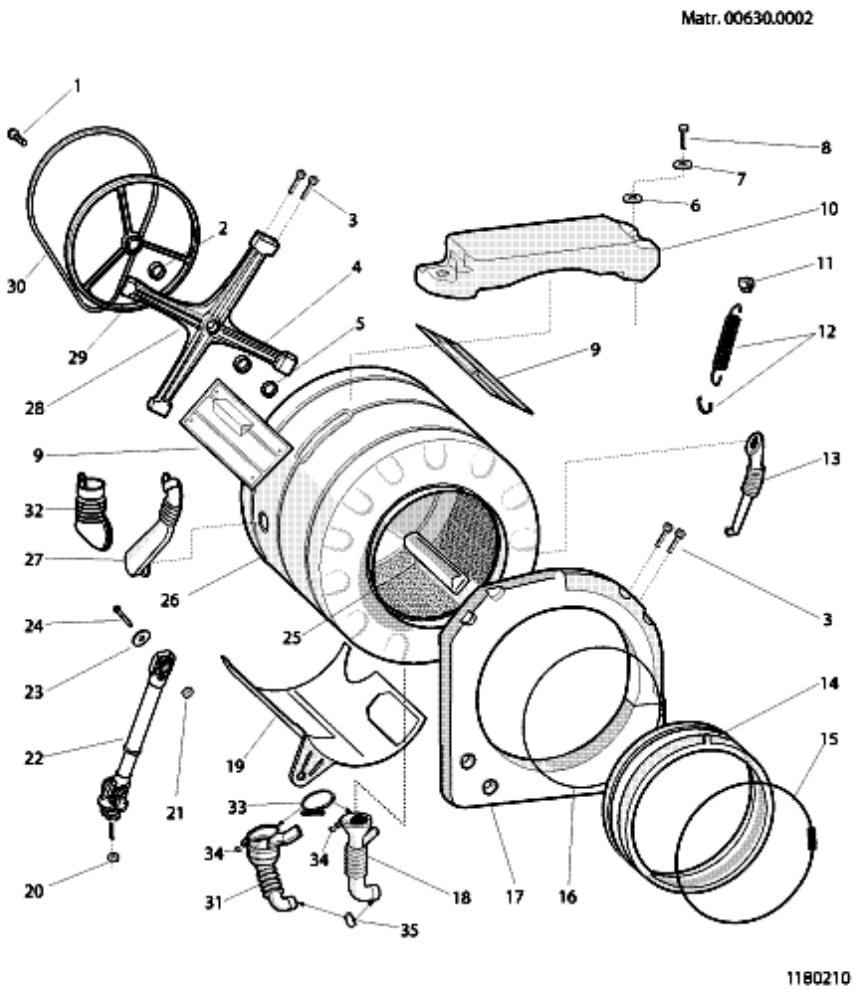
1180120 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
000	C00089042				user instructions booklet rs-gb-hu-		
001	C00046667				wiring stop	n1040282	80268920000
							80268920200
001	C00064550				drain hose holder		
001	C00091904				cable clamp hose		80268920230
002	C00076747				top - white 40 cm x 59,5 cm		
003	C00076744			1 x C00090576	cabinet	n1040230	
						n1040276	
003	C00090576			1 x C00118609	cabinet white 27		
004	C00085521				control panel & handle	n1040253	
004	C00089041				control panel & handle		
005	C00084330			1 x C00084759	display card sw 1.20 amp (less	n1040236	
005	C00084759				display card sw 1,77 (less		
006	C00076546				pushbutton white display right		
007	C00075318				control knob - white		
008	C00076544				pushbutton white		
009	C00076547				pushbutton white display left		
010	C00076748				door frame assy		
011	C00075323				door handle kit		
012	C00075324				plinth white		
014	C00050320			1 x C00084810	foot - rear m 8 h = 41 mm		
				1 x C00110512			
015	C00083828				foot spring (11x8.5mm)		
016	C00075325			2 x C00096210	hinge door 3.5 mm indesit		
				1 x C00255430			
017	C00002497				nut m4x3,2x7		
017	C00019846				civata t 1/2 t m4x12		
017	C00065185				bolt m4,5 x 8		
018	C00046666				collar for drain hose		
019	C00003144				blanking plug 11mm		
019	C00065871				blanking plug		
020	C00064501			1 x C00099313	rear cover - white		
				1 x C00116923			
021	C00084817				blanking plate-rear(test plug)		
022	C00085529				eeprom display wes9xr sw		

1180120 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
099	C00065728				rubber		
099	C00066091			1 x C00077411	washer packing		
099	C00077411				transit bolts kit (1 screw + 1		

1180210 Exploded views



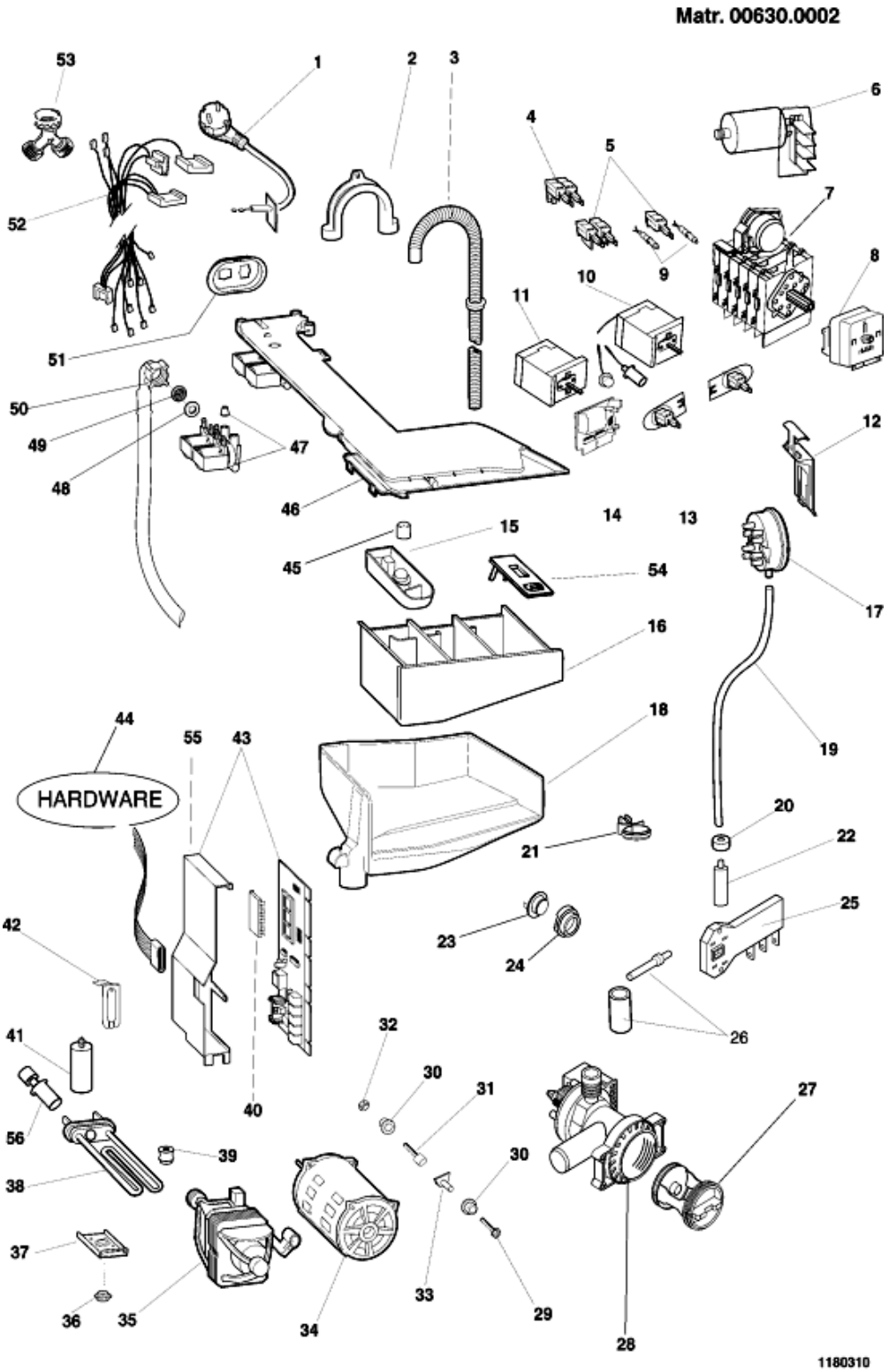
1180210 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00064786			1 x C00143260	bolt m8x23 torx tefl		
002	C00026298				bearing ba2b 633667 30x60.03x37		
002	C00026299				circlip 60 x 1.5		
003	C00051737				torx m8 x 27 dri-loc screw		
003	C00064785			1 x C00193879	bolt m8x22 tb6lt		
005	C00039667				oil seal bearing + spider/tank seal		
006	C00075326				washer m8.5x35x3		
007	C00055018				washer m8		
008	C00014342				bolt m8x75 te		
009	C00065918				support left right lb		
010	C00064548				upper counterweight 11 kg		
011	C00064515				anchorage pad - suspension		
012	C00074182			1 x C00064502	spring ring		
012	C00077182				suspension spring	n1040256	
013	C00074144				detergent recovery hose		
014	C00074133				door bellows seal no deterg.	n1040291	
014	C00094093				door bellows seal 28-30 cm lb als	n1040291	
015	C00064546				clamping ring - door seal front		
016	C00064547				bellows clamp (tank front)		
016	C00092155				door seal- rear retainer		80268920230
017	C00064516			1 x C00092178	front counterweight		
017	C00092178				front counterweight		80268920230
018	C00064531				hose tank to filter	n1040282	80268920230
019	C00066074			1 x C00093878	cradle outer- set	n1040286	
019	C00093878				cradle outer- set	n1040325	80268920230
020	C00030443			1 x C00047136 1 x C00144571	nut romob m8		80268920230
020	C00065152				nut romob m6x22x1,5		
021	C00030680			1 x C00040130	nut m 10	n1040286	
022	C00064503				shock absorber 80 n	n1040230	
022	C00086515				shock absorber 80 n (11105)	n1040286	
022	C00303582				kit shock absorber 80 n 8.15 mm		80268920230
024	C00030446				bolt m10 x 45 zntr	n1040286	
024	C00093750				bolt zink m8x40		80268920230
025	C00065463				lifter 40 - 46l		

1180210 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
026	C00074134			1 x C00094098	outer- set 40 l.	n1040282	80268920000
				1 x C00094290		n1040326	80268920200
026	C00092311			1 x C00094098	outer- set 40 l.		80268920230
				1 x C00094290			
026	C00094289			1 x C00094275	outer- set 40 l. evo ii	n1040326	80268920230
				1 x C00094290			
027	C00074136				hose dispenser to tank	n1040282	80268920000
							80268920200
028	C00074137				bearing spider assembly		
029	C00081875				drum pulley d=280mm h=25mm	n1040326	
030	C00059721				belt l=1181/1187 mm h7		
031	C00092174				hose tank to filter with oko ball	n1040289	
031	C00094312				hose tank to filter oko ws - abs		80268920230
032	C00092161				hose dispenser to tank		
099	C00033026			1 x C00292523	ambljgon grease ta 100 gr.		

1180310 Exploded views



1180310 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00064563				supply cable 3x1 schuko 1,5 m	n1040276	
001	C00091633				supply cable 3x1 schuko		
002	C00019902				plastic -u- to make drain hose		
003	C00027466				drain hose - to sink l=1860mm		
005	C00058465				on-off switch (double pole)	n1040229	
005	C00063971				on-off switch		
005	C00076577				push button switch na start/reset		
006	C00064559				radio interference suppressor		
012	C00064537			1 x C00263210	support - pressure switch		
013	C00076707				potentiometer 16 pos.		
014	C00065758				conducibility control card		
015	C00075459				additive container		
016	C00075352			1 x C00097732	soap dispenser drawer		
017	C00074150				pressure switch 1 l. +	n1040229	80268920000
							80268920200
017	C00086660				pressure switch 1 level 93-68 +	n1040282	80268920000
							80268920200
017	C00092312			1 x C00145174	pressure switch 1 l.80 -55 +	n1040299	80268920230
018	C00075351			1 x C00097732	dispenser body	n1040282	80268920000
				1 x C00097835			80268920200
018	C00092314				dispenser body		80268920230
019	C00041785			1 x C00144077	air trap hose 540 mm.	n1040282	80268920000
							80268920200
019	C00092170			1 x C00041785	pipe pressostat l= 470mm. evo ii		80268920230
020	C00019755				anti-vibration bush (foam)		
021	C00064530				clip-pressure switch tube		
022	C00064532			1 x C00092173	air trap	n1040282	80268920000
							80268920200
022	C00092173				air trap x oko		80268920230
025	C00011140				door interlock	n1040229	
025	C00065185				bolt m4,5 x 8		
025	C00085194				door interlock		
026	C00065759				conducibility sensor		
027	C00045023				filter handle		
027	C00045025				filter seal		

1180310 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
027	C00045027				pump filter kit		
028	C00064950				self cleaning pump 240v./50hz.	n1040282	80268920000 80268920200
028	C00076510			1 x C00092264	self cleaning pump 240v./50hz.		80268920230
029	C00052497			1 x C00082723	bolt m6x30		
030	C00104675				motor rubber bush		
031	C00064553				motor bolt		
032	C00040932				self locking nut m6		
033	C00050187				fixing nut		
035	C00043430			1 x C00097257	tacho generator black for ice		
035	C00047317			1 x C00196539	brush for motor		
035	C00074209				motor collector 850/1000 rpm		
035	C00097255			1 x C00196543	brush motor ceset 6170 a0946		
038	C00081837			1 x C00087188	heating element+termal cut-out	n1040229	
038	C00087188				heat element + sensor hole	n1040300	
039	C00058523				pillar retainer-heating element		
040	C00085528			1 x C00092580	eeprom wes9xr 80268920000 sw	n1040282	80268920000 80268920200
040	C00092580				eeprom wes9xr software		80268920230
043	C00084331			1 x C00093153	module (less eeprom) sw 2.01	n1040229	
043	C00089404			1 x C00093711	module (less eeprom) idc ew-ar-		
044	C00066292				insulated tweezers		
044	C00077454			1 x C00084566	housing seriale lb2000-pc white		
044	C00084943			1 x C00099862	serial cable lb2000 - pc	n1040211 n1040317	
045	C00046157				stopper detergent container		
046	C00076756				hopper cover 1 ev 1e 2u		
047	C00064534				seal - dispenser to valve		
047	C00066518				solenoid valve 2 way		
048	C00005572				sealing washer-mains inlet hose		
049	C00005781				inlet hose filter		
050	C00003070				mains inlet hose cold 25c 10bar		
051	C00064946				electrovalve support 1 ev		
052	C00085524				wiring		
052	C00090627				wiring	n1040229	

1180310 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
054	C00047069			1 x C00097834	additive cover		
056	C00081653				complete probe heating element	n1040229	
056	C00083915				thermistor ntc		
057	C00092412				hose clamp		
058	C00008612				tube clamp 34,6-36,4		

Notices

n1040066: LB2000 Hardware (Serial hardware key and Pliers)

As of 05.04.2000, the following Spare Parts are available from the Warehouse:

Part no.066055 - Serial hardware key for LVB2000 autotest. It has not to be linked to PC. (substituted with 077454);
Part no. 077454 - Serial hardware key for LVB2000-PC White (substituted with 084566);
Part no. 084566 - Serial hardware key for LB2000/EVOI -PC BIANCA (substituted with 095669 LB2000/EVOI, EVOII - PC).

Part no.066292 - Extractor pliers for integrated circuits.

For instructions on use, please refer to the relative Service Manual.

n1040211: Serial cable to connect the hardware key with the PC.

To connect the hardware key: LB2000 with the personal computer,you must use
a serial cable, pin to pin 9 pin F/F, to garantee the availability, it was
decided to manage it as a spare part.

The SAT code of the cable (length 2m) is 084943.

n1040229: Items with IDC connectors.

From November 2001, in order to improve electrical connections on models produced in Teverola and Comunanza plants, electrical components supplied with IDC connectors have been applied.

New particulars are:
Code 083916 = PROGRAMME SELECT ELBI 1665 RAST.2 8 POS.
Code 085195 = POTENTIOMETER 8 POS. IDC;
Code 083915 = TEMPERATURE SENSOR NTC ELTH;
Code 087823 = CONDUCIBILITY CONTROL CARD IDC;

Code 085194 = DOOR INTERLOCK IDC;
Code 080662 = PUSH BUTTON SWITCH NA ON OFF;
Code 088394 = PUSH BUTTON SWITCH S.CM NA IDC;
Code 086660 = PRESSURE SENSOR 1LEVEL 93 - 68 + ANTI-SPILL;
Code 088393 = PRESSURE SENSOR 1 LEVEL 90 - 65 + ANTISPILL;
Code 087187 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 085193 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 084763 = RED WARNING LIGHT 12 V INDESIT;
Code 086663 = RED WARNING LIGHT 12 V RAST2 ARISTON
Code 087188 = HEATING ELEM.TERMAL CUT-OUT 1700W/230V L= 169,5 mm ;
Code 086661 = HEATING ELEMENT FOR PROBE 1700W 230V L= 212.5 mm;
Code 089416 = MODULE (LESS EEPROM) WM-WD > 1200 RPM.IDC ;
Code 089074 = MODULE (LESS EEPROM) SW 2.22 YELLOW >1200 IDC;
Code 089404 = MODULE (LESS EEPROM) IDC EW-AR-IN<1200.
Code 084838 = MODULE (LESS EEPROM) MODULE UNIV. STRIP SW 220 IDC.

Wires with IDC connectors can be found directly on spare parts list of models to be repared.

This change has not affected EEPROM which remain the same.

To find the right particular to use:

1 – Find the modified particular into spare parts list of model of interest

2 – Check list of models herebelow given and compare with their serial no.

Models related to Comunanza and Teverola plants in alphabetical order.
Models of Communanza factory. by
A1124UK (23572) Matr. 11209.0001;
A1234UK (22573) Matr. 11217.0001;
A1435SUK (23575) Matr.20502.0001;
A1435UK (23574) Matr.20502.0001;
A1535UK (28069) Matr.20502.0001;
A1635UK (27051) Matr.20502.0001;
AA1000BFR (25700) Matr.11209.0001;
AAX106LFR (25698) Matr. 20121.0001;
AAX116LFR (25591) Matr.20121.0001;
AAX126LFR (25699) Matr. 20121.0001;
AAX149LFR (26286) Matr.20502.0001;
AB104XTK (22504) Matr. 11217.0001;
AB108XEO (26389) Matr.11209.0001;
AB108XIT (22443) Matr. 11203.0001;
AB63XGR (24894) Matr. 11217.0001;
AB65XEO (24492) Matr. 11209.0001;
AB66XIT (26972) Matr. 20121.0001;
AB84XTK (22504) Matr. 11217.0001;
AB88DAG (26561) Matr.20527.0001;
AB88DEX (24898) Matr.20527.0001;
AB88XEO (26388) Matr. 11217.0001;
AB88XEX (23861) Matr. 11217.0001;
AB88XIT (22444) Matr. 11209.0001;
AC106BFR (25817) Matr.20527.0001;
AC120LIT (26836) Matr.20527.0001;
AC128LFR (25818) Matr.20527.0001;
AC80LIT (26835) Matr.20527.0001;
AC96BFR (25816) Matr.20527.0001;
AD1000EX (27764) Matr. 20610.001;

AD1200IT (26694) Matr. 20610.001;
AD1200TK (27199) Matr. 20610.001;
AD1600FR (27157) Matr. 20610.001;
AD1600IT (26834) Matr. 20610.001;
AD1600ITPXU (27163) Matr. 20610.001;
AL107XFR (23684) Matr. 20121.0001;
AL108DAG (24900) Matr.20527.0001 ;
AL108DEX (24901) Matr.20527.0001;
AL108DK60 HZ (24905) Matr.20527.0001
AL108XBE (23648) Matr. 11203.0001;
AL108XSTK (22698) Matr.20121.0001;
AL108XTK (22506) Matr.20121.0001;
AL109SLFR (22495) Matr.20121.0001;
AL109XAUS (26024) Matr. 11217.0001;
AL109XEU (22514) Matr. 11203.0001;
AL109XEX (24734) Matr. 11203.0001;
AL109XIT (22360) Matr. 20121.0001;
AL109XSK (25855) Matr. 11203.0001;
AL118DTK (24902) Matr.20527.0001;
AL128DAUS (24904) Matr.20527.0001;
AL128DEX (24903) Matr.20527.0001;
AL128DSAUS (25742) Matr.20527.0001;
AL128XBE (23656) Matr. 20121.0001;
AL129SLBE (23990) Matr.20121.0001;
AL129XAUS (23864) Matr. 11217.0001;
AL129XEU (22515) Matr. 11202.0001;
AL129XSK (25856) Matr. 11202.0001;
AL129XTK (22507) Matr.20121.0001;
AL12SUK (24363) Matr. 11209.0001;
AL12UK (23576) Matr. 11209.0001;
AL149XEX (22516) Matr.20502.0001;
AL149XSK (25857) Matr.20502.0001;
AL14UK (23577) Matr.20502.0001;
AL169XAUS (26458) Matr.20502.0001;
AL169XEU (24897) Matr.20502.0001;
AL67HCGR (23885) Matr.11210.0001;
AL68XEX (23863) Matr. 11211.0001;
AL68XIT (22363) Matr. 11126.0001;
AL68XPT (22485) Matr. 11217.0001;
AL68XSPT (22977) Matr. 11217.0001;
AL88DEX (24899) Matr.20527.0001;
AL88XEU (22512) Matr. 11204.0001;
AL88XPT (22482) Matr. 20121.0001;
AL88XSPT (22483) Matr.20121.0001;
AL89XIT (22362) Matr. 20121.0001;
AL89XSEX (24735) Matr. 11203.0001;
AL89XSIT (22445) Matr. 20121.0001;
AL98XSPT (27630) Matr.20121.0001;
ALD10UK (26092) Matr.20527.0001;
ALD12SUK (26094) Matr.20527.0001;
ALD12UK(26093) Matr.20527.0001;
ALS104XFR (22501) Matr. 20114.0001;
ALS109XEO (26392) Matr. 11217.0001;
ALS109XEU (22520) Matr. 11219.0001;
ALS109XIT (22470) Matr. 20114.0001;
ALS129XEU (22521) Matr. 20114.0001;
ALS68XIT (22473) Matr. 11217.0001;

ALS88XEO (26391) Matr. 20108.0001;
ALS88XEU (22519) Matr. 20108.0001;
ALS89XIT (22472) Matr. 20114.0001;
ALS89XSIT (22471) Matr. 20114.0001;
AWD10UK (26095) Matr.20527.0001;
AWD12SUK (26097) Matr.20527.0001;
AWD12UK (26096) Matr.20527.0001;
CDE12X (27226) Matr. 20610.001;
CDE12XUK (27227) Matr. 20610.001;
LBE12X (26961) Matr. 20610.001;
LBE12XUK (27155) Matr. 20610.001;
LBE6X (26968) Matr. 20610.001;
LBE8X (26969) Matr. 20722.0001;
SGE12XUK (27241) Matr. 20610.001;
W104TXSBE (25827) Matr. 20128.0001;
W104TXSTK (24746) Matr. 20121.0001;
W104TXTK (23411) Matr. 20121.000;1
W105TXEX (234403) Matr. 20128.0001;
W105XDE (24835) Matr. 20114.0001;
W106XDE (24836) Matr. 20114.0001;
W108XIT (24820) Matr. 20128.0001;
W108XSP (23405) Matr. 20128.0001;
W1215XSDE (24839) Matr. 20114.0001;
W123SUK (23413) Matr. 20121.0001;
W123UK (23369) Matr. 20121.0001;
W123XNL (23416) Matr. 20121.0001;
W124XDE (24837) Matr. 20121.0001;
W124XNL (23418) Matr. 20114.0001;
W125TXEX (23378) Matr. 20128.0001;
W125XDE (24838) Matr. 20114.0001;
W125XSDE (24839) Matr. 20114.0001;
W125XFR (24435) Matr. 20128.0001;
W126XDE (24840) Matr. 20114.0001;
W128XSP (24428) Matr. 20128.0001;
W133UK (24026) Matr. 20121.0001;
W133SUK (24518) Matr. 20121.0001;
W143SUK (27059) Matr.20502.0001;
W143UK (27530) Matr.20502.0001;
W143XNL (23170) Matr.20502.0001;
W144XDE (24841) Matr.20520.0001;
W144XNL (23419) Matr.20502.0001;
W144XSNL (24743) Matr.20502.0001;
W145TXEX (23379) Matr.20521.0001;
W145XDE (24842) Matr.20520.0001;
W146XDE (23843) Matr.20520.0001;
W146XSDE (26461) Matr.20520.0001;
W165TXEX (24796) Matr.20502.0001;
W165XNL (24764) Matr.20502.0001;
W166XDE (26464) Matr.20520.0001;
W682XSIT (24813) Matr. 20114.0001;
W683XGIT 24812) Matr. 20114.0001;
W68XIT (24408) Matr. 20114.0001;
W68XSIT (24409) Matr. 20114.0001;
W842XSIT (24818) Matr. 20128.0001;
W843XGIT (24820) Matr. 20128.0001;
W84TXEX (23401) Matr. 20114.0001;
W84TXTK (23410) Matr. 20121.0001;

W84XSP (23409) Matr. 20114.0001;
W84XSP (24469) Matr. 20114.0001;
W857XSPT (26661) Matr. 20128.0001;
W857XSPT (26661) Matr. 20128.0001;
W88XIT (23395) Matr. 20128.0001;
WA10XIT (26883) Matr. 20128.0001;
WA6XIT (26881) Matr. 20114.0001;
WA8XIT (26882) Matr. 20128.0001;
WA8XSIT (26919) Matr. 20128.0001;
WAS6XIT (27052) Matr. 20204.0001;
WAS8XIT (27053) Matr. 20205.0001;
WD104TEX (24908) Matr. 20603.001;
WD105TEX (24909) Matr. 20603.001;
WD105TEX220-60 (27603) Matr. 20603.001;
WD106FR (25691) Matr. 20603.001;
WD10UK (25056) Matr. 20603.001;
WD118SP (26335) Matr. 20603.001;
WD11UK (25058) Matr. 20604.001;
WD125TEX (24910) Matr. 20604.001;
WD125TSEX (27152) Matr. 20604.001;
WD12SUK (25538) Matr. 20604.001;
WD12UK (25057) Matr. 20604.001;
WD12XUK (27233) Matr. 20610.001;
WD84EX (24906) Matr. 20603.001;
WD84TEX (24907) Matr. 20603.001;
WDE12X (27232) Matr. 20610.001;
WE105XR (26953) Matr. 20603.0001;
WE10UK (24459) Matr. 20603.0001;
WE11UK (24460) Matr. 20603.0001;
WE125XEX (24789) Matr. 20603.0001;
WE12SDE (27149) Matr. 20610.001;
WE12SUK (24462) Matr. 20603.0001;
WE12SUK (27154) Matr. 20610.001;
WE12UK (24461) Matr. 20603.0001;
WE12XNL (24762) Matr. 20603.0001;
WE13UK (24463) Matr. 20603.0001;
WE145XEX (24792) Matr. 20610.001;
WE14DE (27080) Matr. 20610.001;
WE14SDE (27150) Matr. 20610.001;
WE14SUK (27153) Matr. 20610.001;
WE14UK (24464) Matr. 20610.001;
WE14XNL (24763) Matr. 20610.001;
WE14XSNL(27752) Matr. 20610.001;
WE16DE (27151) Matr. 20610.001;
WE16UK (25162) Matr. 20610.001;
WE16XNL (27765) Matr. 20610.001;
WE8XR (26952) Matr. 20603.0001;
WES9XR (26892) Matr. 20603.001;
WH96TXE (25376) Matr. 20128.0001;
WS105TXEX (23356) Matr. 20205.0001;
WS682XSIT (24826) Matr. 20204.0001;
WS683XGIT (24822) Matr. 20204.0001;
WS84TXEX (23355) Matr. 20204.0001;
WS88XIT (23349) Matr. 20205.0001;

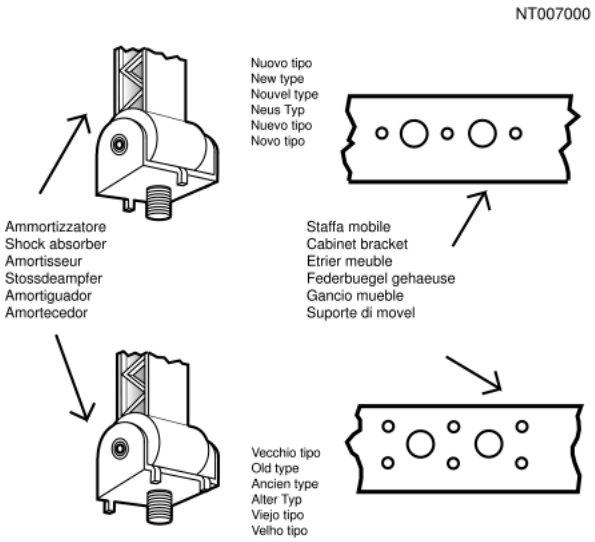
Models of Teverola factory.
AB103TK (27113) Matr. 20408.0001

AB104IT (27913) Matr. 20408.0001;
AB107PT (27094) Matr. 20408.0001;
AB63EX (23909) Matr. 20408.0001;
AB83TK (22503) Matr. 20408.0001;
AB84IT (27914) Matr. 20408.0001;
AB84PT (22484) Matr. 20408.0001;
AB95AUS (23879) Matr. 20408.0001;
AB95EU (23781) Matr. 20408.0001;
AL102PFR (27299) Matr. 20408.0001;
AL109K (23910) Matr. 20408.0001;
AL10UK (23590) Matr. 20408.0001;
AL65PT (27093) Matr. 20408.0001;
LNA855FR (27595) Matr. 20325.0001;
W103NL (24600) Matr. 20314.0001;
W103TTK (23337) Matr. 20408.0001;
W103UK (23334) Matr. 20408.0001;
W104DE (24834) Matr. 20408.0001;
W104FR (23340) Matr. 20408.0001;
W104NL (23386) Matr. 20408.0001;
W104SP (24415) Matr. 20325.0001;
W104TBE (25474) Matr. 20408.0001;
W104TEX (23332) Matr. 20408.0001;
W105FR (27700) Matr. 20408.0001;
W113UK (23335) Matr. 20408.0001;
W63TAUS (25885) Matr. 20408.0001;
W63TEX (24768) Matr. 20408.0001;
W73FR (23329) Matr. 20408.0001;
W83DE (24833) Matr. 20408.0001;
W83NL (24599) Matr. 20313.0001;
W83SP (23317) Matr. 20312.0001;
W83TAUS (25886) Matr. 20408.0001;
W83TEX (23310) Matr. 20318.0001;
W83TK (23320) Matr. 20408.0001;
W83TTK) (23321) Matr. 20408.0001;
W83UK (23302) Matr. 20408.0001;
W85FR (27699) Matr. 20408.0001;
W93TEX (23308) Matr. 20408.0001;
W93UK (23330) Matr. 20408.0001;
W9521E (25379) Matr. 20408.0001;
WA10IT (26880) Matr. 20408.0001;
WA10PT (27641) Matr. 20408.0001;
WA6IT (26878) Matr. 20408.0001;
WA6PT (27639) Matr. 20408.0001;
WA8IT (26879) Matr. 20408.0001;
WA8PT (27640) Matr. 20408.0001;
WP100EX (27761) Matr. 20408.0001;
WP67EX (27757) Matr. 20402.0001.

n1040230: Modified shock absorber bracket - Comunanza plant

From the registration no. 11107.0001, the washing machines and Washer-Dryers produced in the Comunanza factory Plant, have

used modified shock absorbers with the bracket that fixes onto the cabinet.
The codes for the new shock absorbers are:
Code 086372 - Shock absorber 120 N (11105);
Code 086515 - Shock absorber 80 N (11105);
The modification also involved the cabinets in the fixing area that for the shock absorbers represent a different type of slotting (see enclosed figure).
To avoid the proliferation of the codes, the modified cabinets are handled with the same SAT code as the pre-modification, when replacing the cabinet you will need to check the registration number of the appliance.
In order to perform a proper task the intervention of the cabinet replacement it is recommended, that at least in the initial phase, to keep both the combination of shock absorbers in stock. The shock absorbers code 066184 and 064503 will continue to be normally handled.



n1040236: DISPLAY CARD WITH NEW DISPLAY

From the registration number 11203.0001 on all the Washing Machines and Washer-Driers of the Evolution Range, a new card is used with a new display Code SAT 084759.
The new display card can be utilised instead of the pre-modified Code 084330, but not vice versa.
The card 084330 will be administered until stocks last.

n1040242: Power card with welded eeprom.

From serial number 20304.0001, IDC power card with welded eeprom is used to ensure the perfect connection of all parts, in the Comunanza, Teverola and Brembate factories.
To replace the module with welded eeprom, it will be necessary to use the eeprom indicated in the SAT document of the model concerned.
To replace the module on a unit with welded eeprom both the SAT module and the eeprom are required, because the latter cannot be reused.

n1040253: New Serigraphy panels and handbooks.

From serial number 20328.0001, panels plus handle and instruction handbooks have been modified for models WE145XEX, WE8XR,WES9XR, WE125XEX and WE105XR.
The new parts are:

WE145XEX (Industrial Code 80247920301)
Code 089045 - PANEL + HANDLE;
Code 089046 - INSTRUCTION HANDBOOK GB-F-I-HU
The premodified parts code 080926 and 080927 respectively will be managed until stocks run out.

WE8XR (Industrial Code 80269520300)
Code 089047 - PANEL + HANDLE;
Code 089048 - INSTRUCTION HANDBOOK RS-GB-E-HU-SK
The premodified parts code 080931 and 085269 respectively will be managed until stocks run out.

WES9XR (Industrial Code 80268920200)
Code 089041 - PANEL + HANDLE;
Code 089042 - INSTRUCTION HANDBOOK RS-GB-HU-SK-CZ
The premodified parts code 085521 and 085530 respectively will be managed until stocks run out.

WE125XEX (Industrial Code 80247890301)
Code 089043 - PANEL + HANDLE;
Code 089044 - INSTRUCTION HANDBOOK E-NL-HU-SK
The premodified panel code 080025 will be managed until stocks run out whereas the premodified handbook will be regularly managed.

WE105XR (Industrial Code 80269530300)
Code 089038 - PANEL + HANDLE;
Code 089039 - INSTRUCTION HANDBOOK E
Code 089040 - INSTRUCTION HANDBOOK HU-SK
The premodified panel code 080938 will be managed until stocks run out whereas the premodified handbooks will be regularly managed.

n1040256: Cast iron bearing spider 1200-1400-1600.

In order to reduce the number of spare parts managed, the 1600 rpm tank unit with detergent recovery, code SAT 074217 (identified by the cast- iron bearing spider) can
be used on 1200 rpm models, provided that the top counterweight is removed & the tank springs 077182 are fitted. (The cast-iron bearing spider compensates for the removal of the top counterweight.) When stock of 074217 is exhausted, code 084591, specific to the 1600 rpm models will be issued.

n1040276: Power supply cable + integrally moulded filter.

All appliances produced in the Comunanza (from serial no. 21008.0001), Teverola (from serial no. 21111.0001) and Brembate (from serial no. 21119.0001) factories have been equipped with power supply cables with integrally moulded filter (see fig.1 - 1A and 1B) and new units having a specific opening at the back for fixing the new cables (see fig. 1 - 1C).
The new units, together with the new cables, can be used in place of the premodification ones, by connecting the wiring to the cable, as shown in figure 1 - 1D.
The codes of the new units and of those replaced (ESI - table n1040276fig02), which will be managed until stocks run out, are given below.

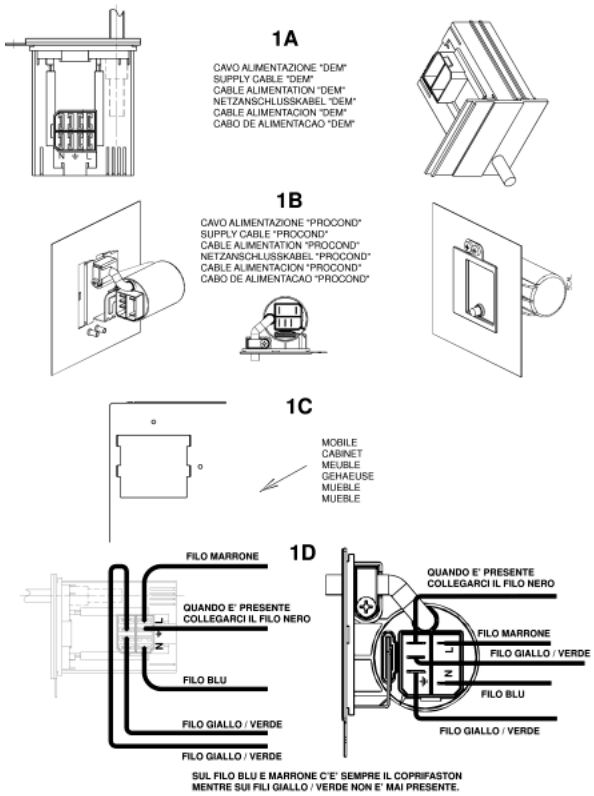
The new power supply cables are:
Code 091632 - Power supply cable 3x1 schuko 1.5m+capacitance filter;
Code 091633 - Power supply cable 3x1 schuko 1.5m+inductive filter;
Code 091634 - Power supply cable UK 3x1 l= 1950mm + inductive filter;
Code 091635 - Power supply cable UK 3x1 l=1950mm+capacitance filter;
Code 091636 - Power supply cable l=2.55m AUS+inductive filter;
Code 091641 - Power supply cable l=2550mm AG +capacitance filter;
Code 091642 - Power supply cable 1.85mt SHUKO no inductive filter;
Code 091643 - Power supply cable 3x1 (CH) 1.5m+inductive filter;
Code 091645 - Power supply cable 3450mm SOUTH AF.+capacitance filter;
Code 091690 - Power supply cable shuko l2.55m KOREA+inductive filter;
Code 091689 - Power Supply cable l=2550mm AG+inductive filter.

IMPORTANT: the fixing / continuity screw is a specific self-scraping screw (code 092348) that ensures earth continuity between the filter and the unit. The same screw must be refitted in order to guarantee machine conformity.

The premodification wirings, are also managed for modified products by making the connection to the terminal block of the new cable as shown in fig. 1 - 1D.
The wiring diagrams given in the Documentation remain unchanged.

DESCRIZIONE MOBILI	STABILIMENTO	CODICE SAT MOBILE V.T.	CODICE SAT MOBILE N.T.
MOBILE B.27 'AB40-STAB.46'	TEVEROLA	65974	**90584**
MOBILE BIANCO 'W113(UK)'	TEVEROLA	75417	**90583**
MOBILE BIANCO 'LVB2000'	COMUNANZA	64500	**90582**
MOBILE BIANCO 'ALS-ABS LVB2000'	COMUNANZA	74146	**90581**
MOBILE SILVER 'LVB2000'	COMUNANZA	74184	**90580**
MOBILE SILVER ALS'LVB2000	COMUNANZA	74629	**90579**
MOBILE BIANCO W133(UK)	COMUNANZA	75315	**90578**
MOBILE BIANCO AL148FR'	COMUNANZA	76629	**90577**
MOBILE BIANCO WS63XIT)'	COMUNANZA	76744	**90576**
MOBILE SILVER FIAT 647'W68XSIT'	COMUNANZA	77022	**90575**
MOBILE BIANCO DIALOGIC-2001	COMUNANZA	84310	**90574**
MOBILE BIANCO LBE8X	COMUNANZA	84808	**90573**
MOBILE BIANCO27 INDESIT	BREMBATE	84713	**91748**
MOBILE ARISTON BIANCO27 6KG	BREMBATE	89483	**91742**
MOBILE BIANCO27 6KG '535'	BREMBATE	83287	**91749**
MOBILE BIANCO27 5KG	BREMBATE	81696	**91752**
MOBILE ARISTON BIANCO27 SLIM	BREMBATE	89649	**91754**
MOBILE INDESIT BIANCO27	BREMBATE	89963	**91756**
MOBILE BIANCO27 6KG INDESIT	BREMBATE	91036	**91758**

FIG. 1



n1040282: New drainage OKO system.

From serial number 21219.0001, the new "OKO" drainage system has been introduced on the washing machines produced in the Comunanza factory.

The last two numbers of the Industrial Code (located on the rating plate) of the models relevant to this note will be 30 (e.g. 80233560130 - see Appendix A)

N.B. The industrial code will not change on the models with induction motor (see following list).

MODEL	INDUSTRIAL CODE
ABS53XIT	80224800000
AB54XPT	80224870100
AB63XEX	80225100100
ABS63XEU	80225180100
WS44XIT	80233440100
WS431TXEX	80233470100
WS642TXEX	80233540100
W63XSP	80233890000
AB53XEU	80238820000
AB65XEU	80238830000
AL 64XSP	80239020100
WS43XIT	80244510000
WS53XIT	80244520000
WH66TXE	80253750100
ABS63XEO	80263900000

The new items are:

- EEPROM (the OKO system requires a new setting of load timing parameters). THE NEW EEPROMS REPLACE ALL THE ONES CODED PREVIOUSLY.
- BOWL (hopper tube hole shifted forwards);
- DETERGENT LOADING TUBE (see fig. 1);
- PRESSURE SWITCH (changed levels);
- OKO PUMP BOWL BLOWER + BALL (see fig. 2A, 2B and 2C);
- CONDUCTIVITY SENSOR (if provided, it is shorter than the premodification item);
- DRAIN PUMP (without detergent collecting tube connection);
- HOPPER (shifted in front of detergent loading tube connection). Fig. 3A post-modification. Fig. 3B premodification);
- AIR TRAP (different shape);
- PRESSURE SWITCH TUBE (different length);
- DRAIN TUBE STOP (specific);

In particular, the OKO system consists of a spherical plastic component inserted in the tube that connects the bowl to the drain pump (see fig.2 A).
At the beginning of each wash cycle the washing machine fills water for 10 seconds and activates the drain pump for 2 seconds. In this way, the water level in the bowl is different from that in the drain tube; this difference increases the thrust of the ball upwards, closing the bowl-pump connection tube hermetically (see fig. 2D).
This system has the double advantage of:
1) separating the wash water and the water in the drain hose, thus saving energy during the heating phase;
2) and ensuring optimal use of all the detergent.
With the introduction of this new component, the detergent collecting tube is no longer required and the pump has one hole only to convey water from the tank.
For the correct operation of the OKO system, it is important that the drain hose of the washing machine remains fixed to the back of the unit with a plastic clamp (to this end, the clamp withstands a 25 kg load; see reference 1 in fig. 4); otherwise, the drain hose must absolutely reach the height of the clamp. (minimum 60 cm.)

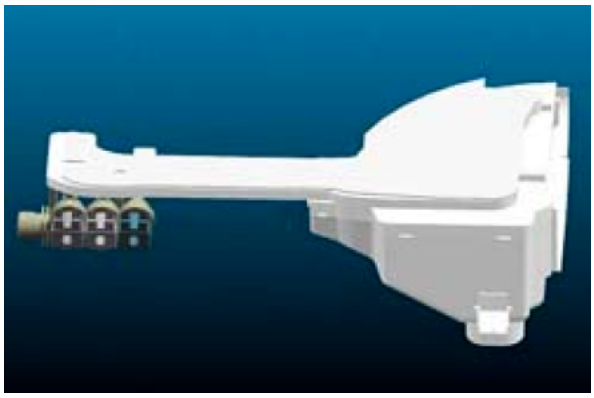




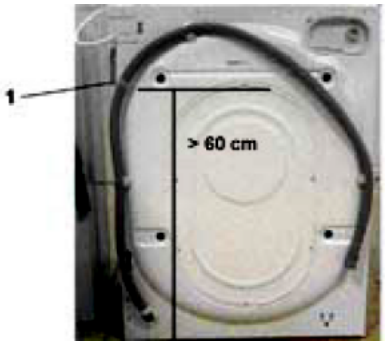












n1040286: Shock absorbers with 8.15 mm fixing hole.

From serial number 30127.0001, for appliances produced in the Comunanza factory, the shock absorbers will be fixed to the tank unit cradle using: the 8 mm diameter screw code 093750 in place of the 10 mm screw code 030446, and related locking nut code 030443 in place of code 030680.
The items affected by this modification are:
Code 093848 - Tank unit cradle 46 lt ;
Code 093878 - Tank unit cradle 40 lt.
Code 093884 - Shock absorber 80 N
Code 093885 - Shock absorber 120 N

The premodified shock absorbers code 086515 and 086372 will continue to be used, whereas cradles code 064518 and 066074 will be used until stocks run out, after which they will be replaced with the new items after widening the shock absorber fixing holes to a diameter of 11 mm.

n1040289: OKO tube on Slim range models with induction motor.

From serial number 30212.0001, a shorter OKO pump bowl tube SAT code 094312 is being used on the SLIM range models with induction motor in order to improve the drain. The new tube replaces SAT code 092174 used on all other models produced in the Comunanza factory.
The appliances relevant to the modification are:
WS63XIT
WS43XIT
WS642TXEX
WS431TXEX
WS44XT
ABS63XEU
ABS63XEO
ABS53XIT.
The same modification starting from serial number 30414.0001 is suitable even for models SLIM with collect motor and for built-in models.

n1040291: Interchangeability of bowls on LB2000 appliances Comunanza..

The Comunanza factory has modified the oscillating unit on all the 2000 range models produced in the Comunanza factory:
a) From serial number 21219.0001, the LB 2000 EVO bowl (see fig. 02) is gradually replacing the LB2000 version (see fig. 01), with the following differences:

1) Detergent loading tube hole shifted forwards;
2) Elimination of detergent recovery tube hole.

This modification has involved the introduction of the following items:

· Detergent loading tube (washing machine SAT code 092161and combined washer-dryer SAT code 092273);
· OKO pump bowl tube (models code 092174, Snella models with induction motor code 094312);
· Hopper (for rotary slide drawer SAT code 092176, for linear slide drawer code 092314);

b) From serial number 30312.0001, all washing machines produced in the Comunanza factory have been equipped with the new

LB2000 EVO II range bowl (see fig. 03), in place of the LB2000 EVO version (see fig. 02), with the following difference:

1) Porthole with a diameter of 30 cm instead of 28 cm;

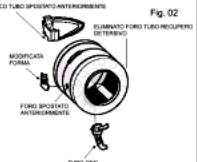
This modification has involved the introduction of the following items:

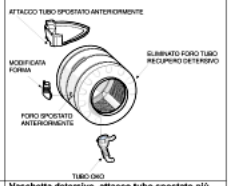
· Tapered porthole seal - rear diameter 30 cm front 28 cm;
Code 093345 - Standard seal;
Code 094091 - Washer-dryer seal;
Code 094093 - Snella seal
· Porthole seal rear fixing ring for 30 cm diameter SAT code 092155;
· Front counterweight (SAT code 092178).

Two LB2000 Evo bowl codings have been created in order to reduce the number of bowls managed by the After-sales Service (see fig. 04):
1) LB2000 Evo bowl kit coding (Table 01);
2) LB2000 EVO II range bowl kit coding (Table 02);

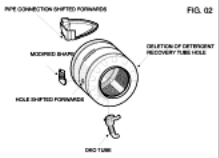
All bowl codes (with related interchangeability), are indicated in fig. 04 TAB. 03 attached to this Note.

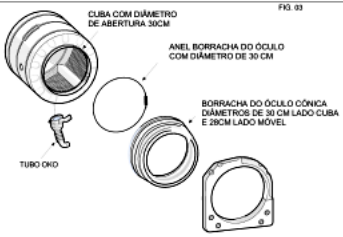
Starting from serial number 30325.0001, for all the versions of Evizzate SNELLA LB2000 washing machines produced in the Comunanza factory the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.
Starting from serial number 30616.0001, for all the washing machines Evizzate LB2000 produced in Comunanza, the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.

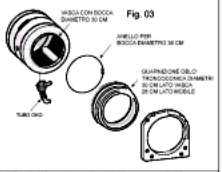
		CUBA LB 2000	CUBA LB 2000 EVOLUCIONADA
EN PRODUCCION		Matricula MENOR (<) 21218.0001	Matricula Entre 21219.0001 y 30312.0001
		Fig. 01 	Fig. 02 
		MODIFICACIONES	Agujero tubo detergente puesto en parte delantera Eliminado tubo recuperación detergente Modificado tubo de cuba a bomba (Sistema OKO) Modificada forma tubo de jabonera a cuba Modificada salida de jabonera
SERVICIO TECNICO	CUBA OBSOLETO		
	064513 077330		KIT 092414
	081827		KIT 092421
	074217		KIT 092257
	080661		KIT 092263
	084591		KIT 092415
	076778		KIT 092452
	076850		KIT 092545
	078876 074134		KIT 092311

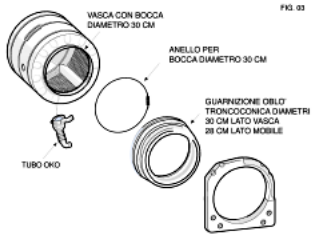
		VASCA LB 2000	VASCA LB 2000 EVIZZATA
IN PRODUZIONE		Matricola Minore (<) 21218.0001	Matricole dal 21219.0001 al 30311.0001
		FIG.01 	FIG. 02 
	MODIFICHE		Vaschetta detersivo, attacco tubo spostato più anteriormente Eliminato tubo recupero detersivo Modificato tubo vasca pompa (Sistema OKO) Modificata forma del tubo carico detersivo Vasca, foro tubo carico detersivo spostato più anteriormente
SERVIZIO TECNICO	VASCHE IN OBSOLESCENZA LB2000	TAB.01 – KIT VASCHE LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

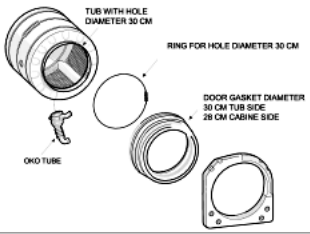
		CUBA LB 2000	CUBA LB 2000 EVIZZATA
EM PRODUÇÃO		Matrículas inferiores (<) 21218.0001	Matrículas de 21219.0001 a 30311.0001
		FIG.01 	FIG. 02 
	MODIFICAÇÕES		Gaveta detergente, buraco do tubo deslocado anteriormente Eliminado tubo de recuperação de detergente Modificado tubo cuba à bomba (Sistema OKO) Modificada forma do tubo de detergente Cuba, buraco do tubo de detergente deslocado anteriormente
SERVIÇO TÉCNICO	CUBAS A ACABAR LB2000	TAB.01 – KIT CUBAS LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

		TUB LB 2000	TUB LB 2000 EVIZZATA
IN PRODUCTION		Serial N.Lower than (<) 21218.0001	Serial N. from 21219.0001 to 30311.0001
		FIG.01 	FIG. 02 
		CHANGES	Detargent drawer, tube connection shifted of Forwards; Elimination of detergent recovery tube hole Change of tub pipe pump (OKO System) ch'ange of shape of detergent loading tub Tub, detergent loading tube hole moved forwards.
TECHNICAL SERVICE	TUBS TO BECOME OBSOLETE LB2000	TAB.01 – KIT TUBS LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

		CUBA EVO II
EM PRODUÇÃO		Matrículas inferiores (>) 30312.0001
		FIG. 03 
		Modificado diâmetro de abertura da cuba 30 cm em vez de 28 cm Modificada borracha do óculo forma cónica (30 cm lado cuba / 28 cm lado móvel Modificado anel posterior para diâmetro 30 cm.
SERVIÇO TÉCNICO		TAB. 02 – KIT CUBAS EVO II
		KIT 094273
		KIT 094276
		KIT 094279
		KIT 094281
		KIT 094283
		KIT 094286
		KIT 094287
		KIT 094289

EN PRODUCCION	CUBA EVO II	
	Matricula MAYOR (>) 30312.0001	
	 Fig. 03	
	Modificado diámetro boca de cuba 30 cm en vez de 28 cm Modificada goma escolilla con forma cónica (30 cm en cuba / 28 cm en mueble Modificado Anillo para diámetro 30 cm.	
SERVICIO TECNICO		
		KIT 094273
		KIT 094276
		KIT 094279
		KIT 094281
		KIT 094283
		KIT 094286
		KIT 094287
		KIT 094289

IN PRODUZIONE	VASCA EVO II	
	Matricola Maggiore (>) 30312.0001	
		
	Modificato diametro bocca vasca 30 cm invece di 28 cm Modificata guarnizione oblò di forma tronco-conica (30 cm lato vasca / 28 cm lato mobile Modificato anello posteriore per diametro 30 cm.	
SERVIZIO TECNICO		
		TAB. 02 – KIT VASCHE EVO II
		KIT 094273
		KIT 094276
		KIT 094279
		KIT 094281
		KIT 094283
		KIT 094286
		KIT 094287
		KIT 094289

	TUB EVO II
IN PRODUCTION	Serial N. Bigger than (>) 30312.0001
	FIG. 03
	
	Changed diameter of tubhole from 30 cm to 28 cm; Changed door basket, truncated cone-sharped,(30 cm tub side /28 cm cabinet side) ; Changed rear ring for 30 cm diameter.

TECHNICAL SERVICE	TAB. 02 – KIT TUBS EVO II
	KIT 094273
	KIT 094276
	KIT 094279
	KIT 094281
	KIT 094283
	KIT 094286
	KIT 094287
	KIT 094289

TAB. 03
COMPOSIZIONE DEI KIT

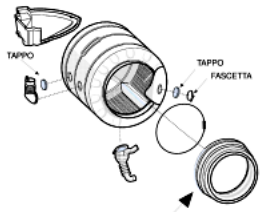
KIT VASCHE LB 2000 E LB 2000 EVIZZATE	
Cod. kit	Composto da:
092414	094272 Vasca SAT EVO II + kit 093772
092421	094277 Vasca SAT EVO II + kit 094097
092257	094278 Vasca SAT EVO II + kit 093772
092263	094280 Vasca SAT EVO II + kit 094097
092415	094282 Vasca SAT EVO II + kit 093772
092452	094285 Vasca SAT EVO II + kit 093772
092545	094288 Vasca SAT EVO II + kit 093772
092311	094290 Vasca SAT EVO II + kit 094098

Cod. kit	Composto da:
093772	093345 - GUARNIZ. OBLO' STANDARD EVIZZ.EVO®; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO TUBO REC. DETERSO; 091901 - TAPPO FORO TUBO RECUPERO DETERS.
094097	094093 - GUARNIZ.OBLO' W/O INC.IND. EVIZZ.EVO®; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO TUBO REC. DETERS. 091901 - TAPPO FORO TUBO RECUPERO DETERS.

KIT VASCHE EVO II	
Cod. kit	Composto da:
094273	094272 Vasca SAT EVO II + kit 094275
094276	094277 Vasca SAT EVO II + kit 094275
094279	094278 Vasca SAT EVO II + kit 094275
094281	094280 Vasca SAT EVO II + kit 094275
094283	094282 Vasca SAT EVO II + kit 094275
094286	094285 Vasca SAT EVO II + kit 094275
094287	094288 Vasca SAT EVO II + kit 094275
094289	094290 Vasca SAT EVO II + kit 094275

Cod. kit	Composto da:
094275	027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO FORO REC. DETERSIVO; 091901 - TAPPO FORO TUBO RECUPERO DETERS.
094098	094093 - GUARNIZ. OBLO' SNELLA EVIZZ.-EVO®; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO REC. DETERS. 091901 - TAPPO FORO RECUPERO DETERS.

FIG. 04
VASCHE SAT



IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBLO' E SUCCESSIVAMENTE IL CONTRAPPESO ANTERIORE.

TAB. 03
COMPOSIÇÃO DOS KIT

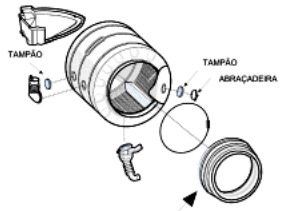
KIT CUBAS LB 2000 E LB 2000 EVIZZATE	
Cod. kit	Composto por:
092414	094272 Cuba SAT EVO II + kit 093772
092421	094277 Cuba SAT EVO II + kit 094097
092257	094278 Cuba SAT EVO II + kit 093772
092263	094280 Cuba SAT EVO II + kit 094097
092415	094282 Cuba SAT EVO II + kit 093772
092452	094285 Cuba SAT EVO II + kit 093772
092545	094288 Cuba SAT EVO II + kit 093772
092311	094290 Cuba SAT EVO II + kit 094098

Cod. kit	Composto por:
093772	093345 - BORRACHA DO OCULO LB STANDARD; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUP.DETER.
094097	094091 - BORRACHA DO OCULO WD. EVIZZ.EVO II 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUPERACAO DETER.

KIT CUBAS EVO II	
Cod. kit	Composto por:
094273	094272 Cuba SAT EVO II + kit 094275
094276	094277 Cuba SAT EVO II + kit 094275
094279	094278 Cuba SAT EVO II + kit 094275
094281	094280 Cuba SAT EVO II + kit 094275
094283	094282 Cuba SAT EVO II + kit 094275
094286	094285 Cuba SAT EVO II + kit 094275
094287	094288 Cuba SAT EVO II + kit 094275
094289	094290 Cuba SAT EVO II + kit 094275

Cod. kit	Composto por:
094275	027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUPERACAO DETER
094098	094093 - BORRACHA DO OCULO LB ALB-EVIZZI EVOII; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUP.DETER.

FIG. 04
CUBAS SAT



QUANDO SE UTILIZA A CUBA SAT NOS MODELOS LB2000 E LB 2000 EVIZZATE, TER ATENÇÃO QUE EM PRIMEIRO LUGAR SE DEVE COLOCAR A BORRACHA DO ÓCULO E DE SEGUIDA O CONTRAPESO ANTERIOR.

TAB. 01

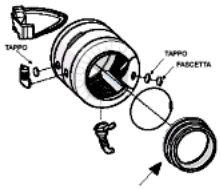
COMPOSICION DE LOS KIT	
Cód. kit	Compuesto por:
092414	094272 Cuba EVO II + kit 093772
092421	094277 Cuba EVO II + kit 094097
092257	094278 Cuba EVO II + kit 093772
092263	094280 Cuba EVO II + kit 094097
092415	094282 Cuba EVO II + kit 093772
092452	094285 Cuba EVO II + kit 093772
092545	094288 Cuba EVO II + kit 093772
092311	094290 Cuba EVO II + kit 094098

Cód. kit	Compuesto por:
094273	094272 Cuba EVO II + kit 094275
094276	094277 Cuba EVO II + kit 094275
094279	094278 Cuba EVO II + kit 094275
094281	094280 Cuba EVO II + kit 094275
094283	094282 Cuba EVO II + kit 094275
094286	094285 Cuba EVO II + kit 094275
094287	094288 Cuba EVO II + kit 094275
094289	094290 Cuba EVO II + kit 094275

Cód. kit	Compuesto por:
093772	093345 - GUARNIZ. OBLO' STANDARD EVIZZ.-EVOII 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.
094097	094091 - GUARNIZ. OBLO' WD - INC. IND. EVIZZ.-EVO II 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.
094098	094093 - GUARNIZ. OBLO' SNELLA EVIZZ.-EVOII 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.

Cód. kit	Compuesto por:
094275	027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.

FIG. 04
VASCHE SAT



IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBLO' E SUCCESSIVAMENTE IL CONTRAPPESO ANTERIORE.

n1040325: New shock absorber fixing system with pin

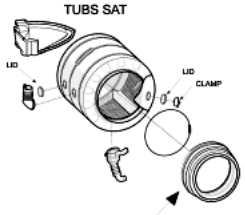
From serial no. 40427.0001, shock absorbers have been fixed to the tank unit cradle with two 11 mm pins code C00110163 (see fig. 01 and 02 enclosed) in place of the 8 mm screws code 093750 and relevant locking nuts code 030443, on all washing machines and dryers produced in the Comunanza factory.
The items affected by this modification are:
1) The cradles have the same Service code, as they can be used in place of the new ones after widening the shock absorber fixing holes to a diameter of 10 mm.

TAB. 03
KIT COMPOSITION

KIT TUBS LB 2000 AND LB 2000 EVIZZATE	
Kit Cod.	Made of:
092414	094272 Tub SAT EVO II + kit 093772
092421	094277 Tub SAT EVO II + kit 094097
092257	094278 Tub SAT EVO II + kit 093772
092263	094280 Tub SAT EVO II + kit 094097
092415	094282 Tub SAT EVO II + kit 093772
092452	094285 Tub SAT EVO II + kit 093772
092545	094288 Tub SAT EVO II + kit 093772
092311	094290 Tub SAT EVO II + kit 094098
Kit Cod.	Made of:
093772	093345 - DOOR BELLOWS SEAL STD EVIZZ.EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.
094097	094091 - DOOR BELLOWS SEAL WDEVIZZ.EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.

KIT TUBS EVO II	
Kit Cod.	Made of:
094273	094272 Tub SAT EVO II + kit 094275
094276	094277 Tub SAT EVO II + kit 094275
094279	094278 Tub SAT EVO II + kit 094275
094281	094280 Tub SAT EVO II + kit 094275
094283	094282 Tub SAT EVO II + kit 094275
094286	094285 Tub SAT EVO II + kit 094275
094287	094288 Tub SAT EVO II + kit 094275
094289	094290 Tub SAT EVO II + kit 094275
Kit Cod.	Made of:
094275	027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.
094098	094093 - DOOR BELLOWS SEAL LB ALS - WS.-EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.

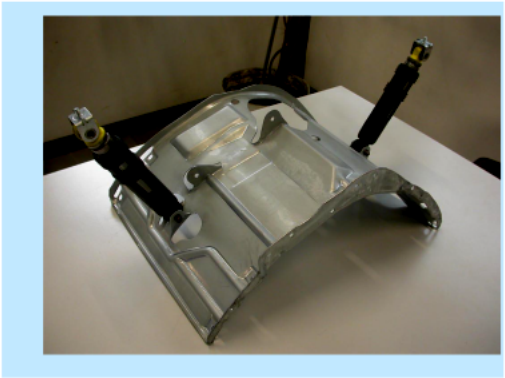
FIG. 04
TUBS SAT



WHILE USING SAT TUB INTO MODEL LB2000 AND LB2000 EVIZZAE, THE DOOR GASCKET MUST BE APPLIED AND LATER ON THE FRONT NOTERWIGHT.

Code 093848 - Tank unit cradle 46 lt
Code 093878 - Tank unit cradle 40 lt.
2) The new shock absorbers, with fixing bushing having no s/steel spacer, are not managed as they are interchangeable with the premodified items (make sure they are CIMA type, as the managed items), fixed with M8 screws code 093750 and related locking nut code 030443 (see figs. 05 and 06).
Code 093884 - Shock absorber 80 N
Code 093885 - Shock absorber 100 N

To remove the shock absorber from the tank, first extract the pin with a few hammer taps (see fig.03) until it is aligned with the tank bracket and then pull it out with a pair of pliers (see fig. 04).
(To refit the shock absorber use a new pin. Insert the pin until the toroidal edge is aligned with the bracket.)







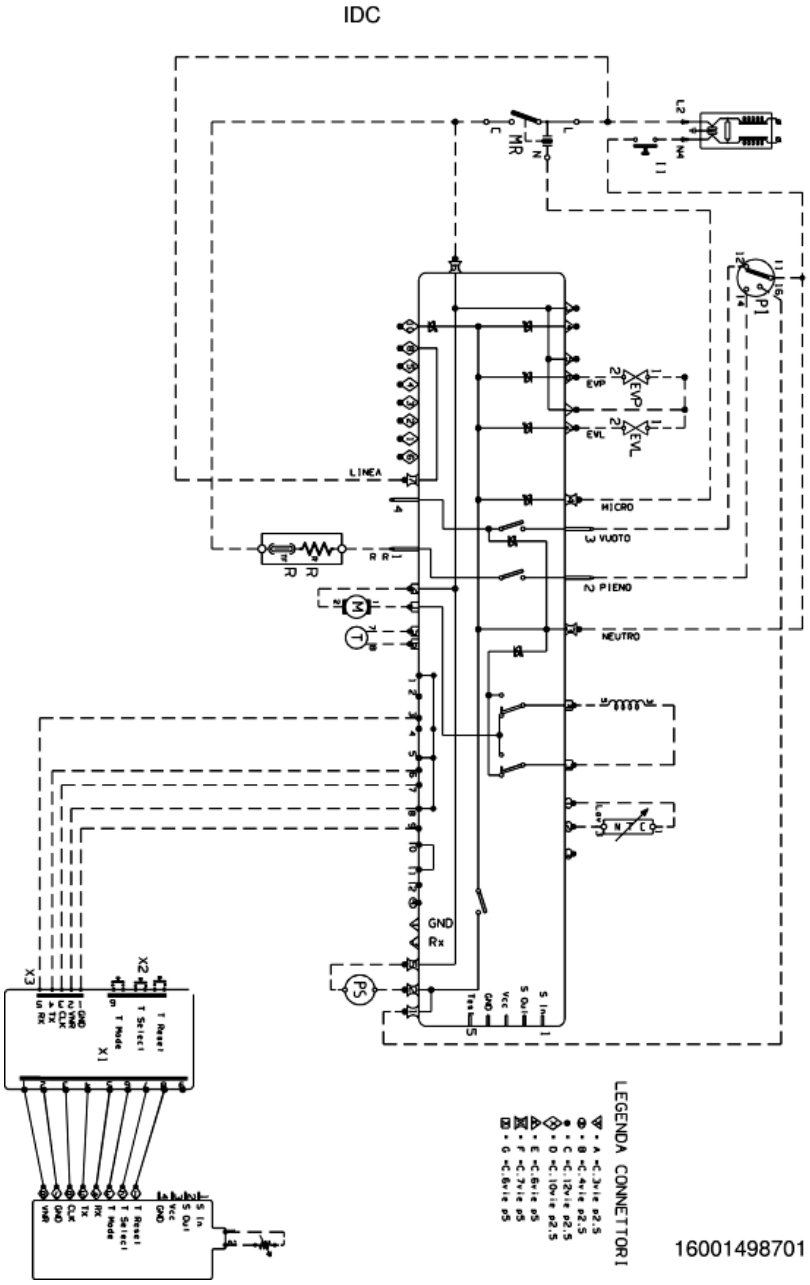






Electric schemes and links

Cod. 16001498701



Legend

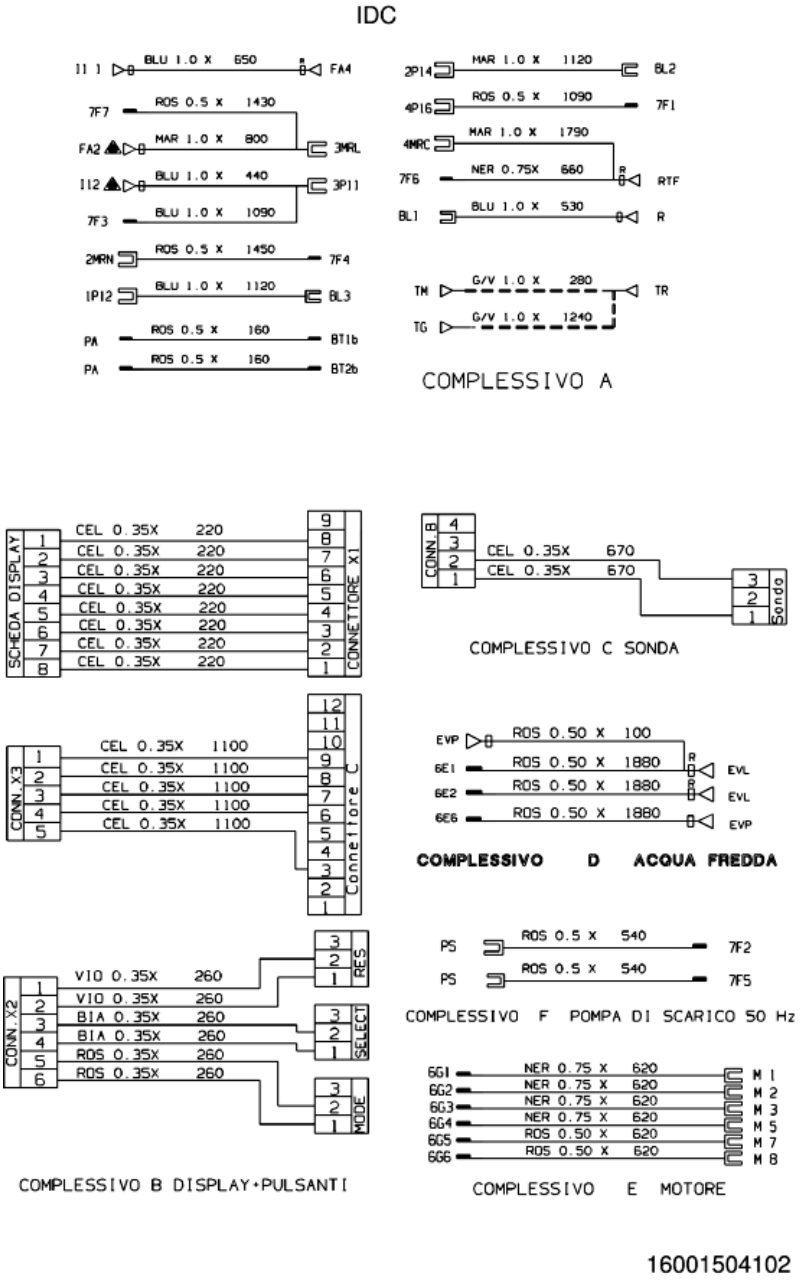
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AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. 16001504102



Legend

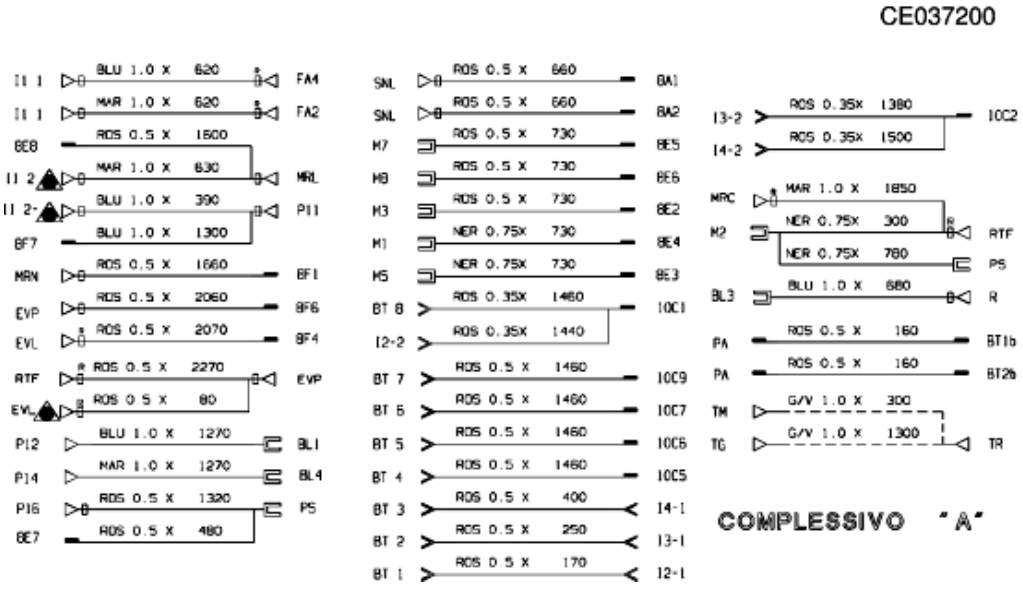
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AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. ce037200



Legend

Legend: ce037200

AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. lg041800



Legend

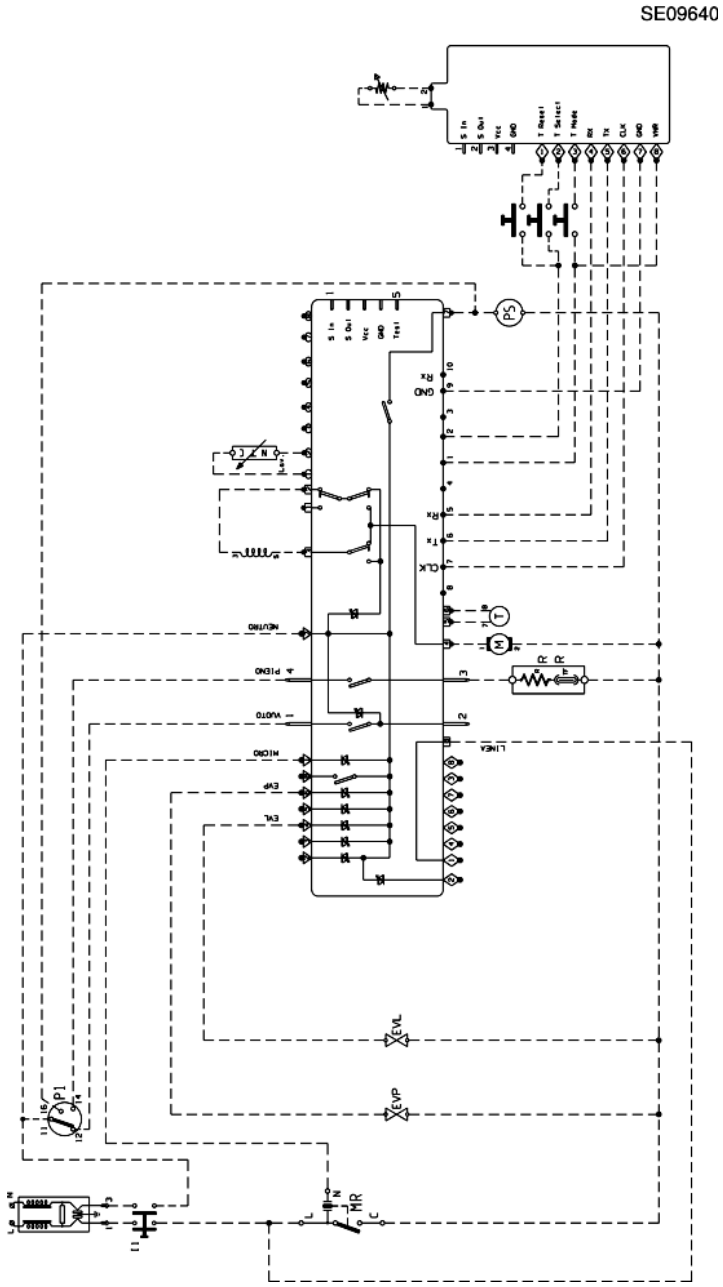
Legend: lg041800

AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. se096400



Legend

Legend: se096400

AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
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MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer