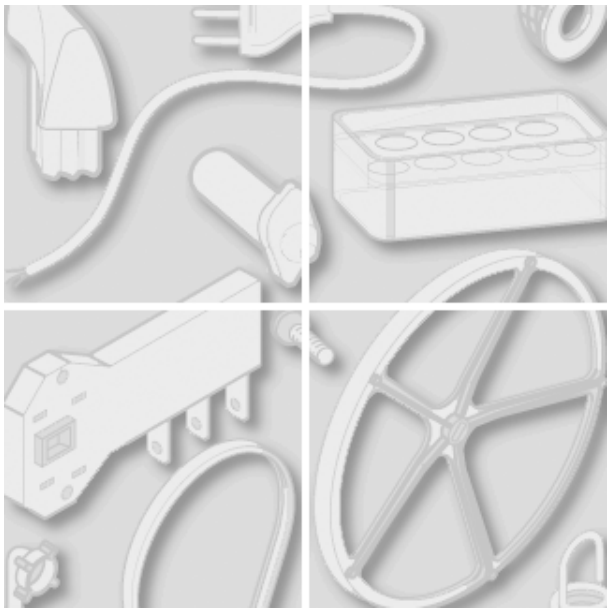
INDESIT company



Model type:

TCL731EU/HA

Commercial code:

F048893

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

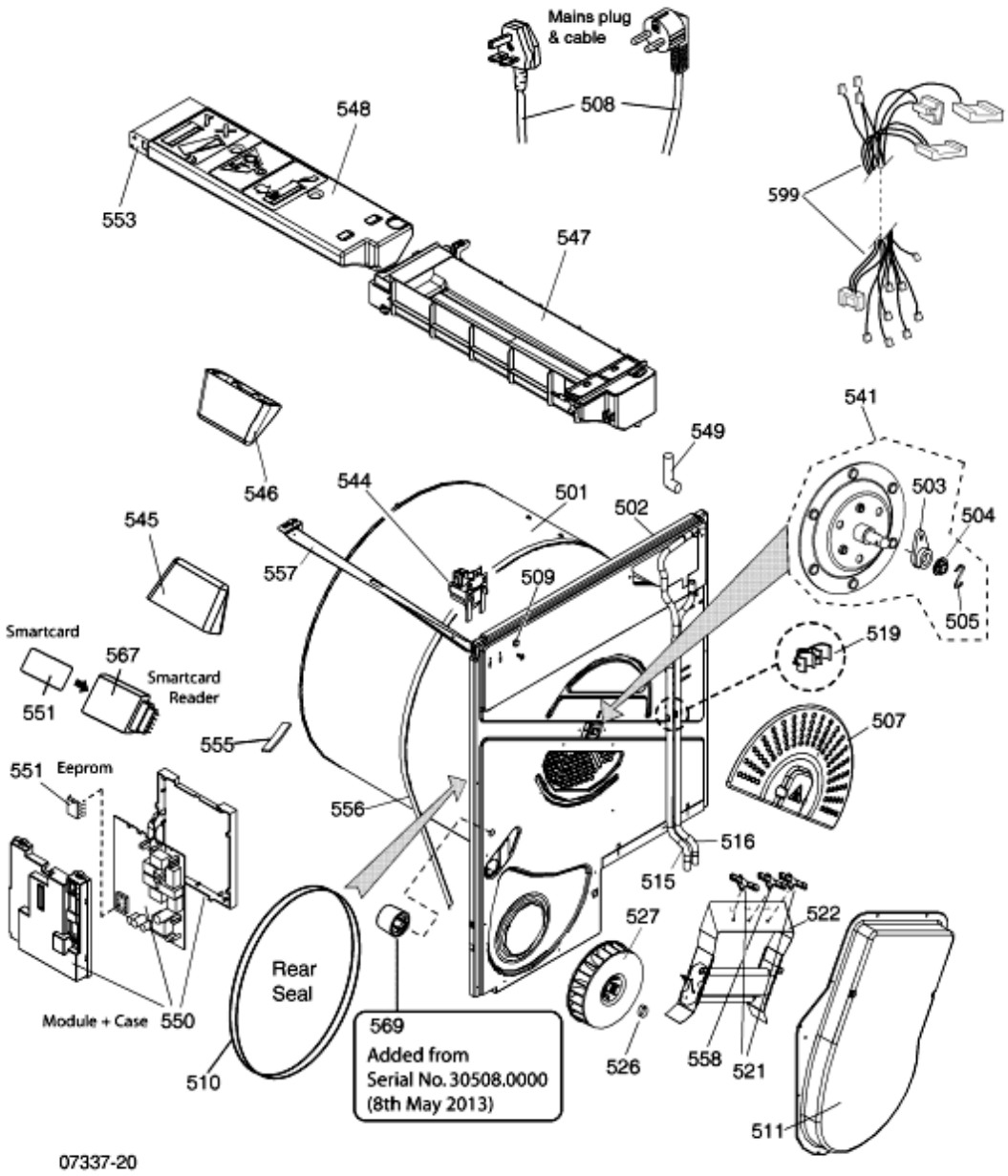
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

07337-20 Exploded views



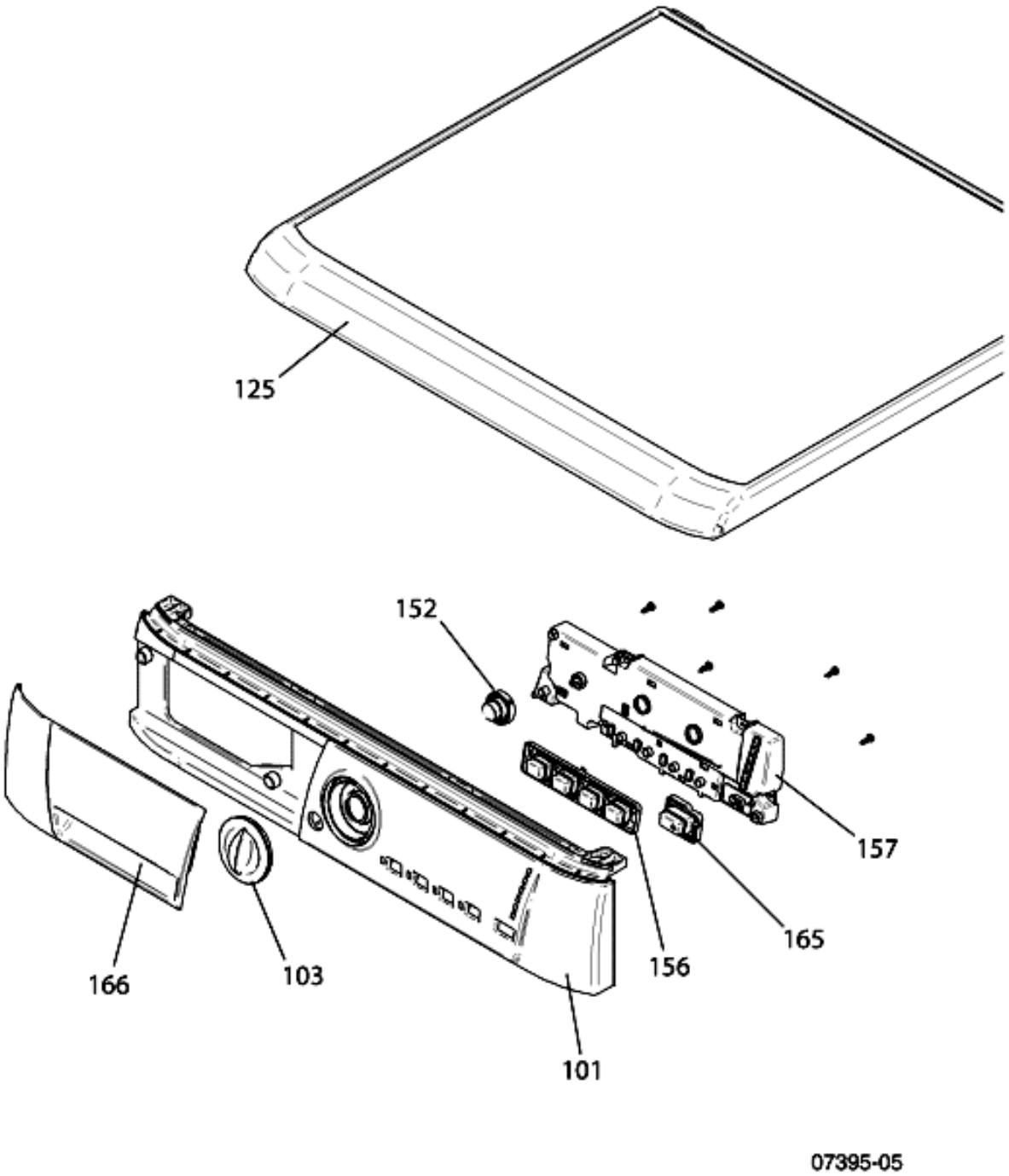
07337-20 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
501	C00145651				drum condenser dryers		
502	C00113860				seal base rear panel		
502	C00208294			1 x C00258981	rear panel		
503	C00142628				drum rear bearing teardrop		
503	C00250889				screw		
504	C00142631				drum shaft collar		
505	C00209008			1 x C00095551	drive pin		
507	C00118929			1 x C00289203	brg cover plastic		
508	C00095999				mains cable and plug		
509	C00095556				cable clamp/grommet		
509	C00250833				no7 hilo pozi screw		
510	C00145648				rear seal 17mm		
511	C00264260				cover heater +wick		
515	C00113865				pipe pump to water container		
515	C00114676				pipe support		
516	C00113866				drain pipe 645mm		
521	C00116598				thermostat kit (one shot+cycling)		
522	C00257632		71111...		heater (one shot+cycling+ntc tod)		
522	C00260045	71112...	91122...		heater (one shot+cycling+ntc tod)	n4410j02	
522	C00277072	91123...			heater a2 (one shot+cycling+ntc	n4410j02	
526	C00208347				clamp d.19		
527	C00226347				recirculating fan kit		
541	C00115748				drum shaft	n4408l00	
544	C00095586			1 x C00250888	screw		
544	C00113869				mains con and suppre		
545	C00141607			1 x C00286905	drum lifter short		
545	C00250835				screw 5 x 23		
547	C00113870			1 x C00254986	water bottle support		
548	C00193521				water container		
549	C00113897				water cont inlet		
550	C00255835		91122...	1 x C00269466	module power a1+ eeprom dryers'	n4410j02	
550	C00277031	91123...		1 x C00280422	module a2 sw4.05.08	n4410j02	
551	C00263537		71111...		card tcl731 evoii 8kb sw	n4008c01	
551	C00272172	71112...			card tcl731euha evoii sw	n4008c01	
553	C00256091				container adaptor		

07337-20 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
556	C00116358			1 x C00300793	belt (1991mm fitted)	n4413j00	
557	C00113902				side strut angled right		
558	C00143511				thermostat ntc (tod)		
599	C00199418				harness con/power bd		
599	C00254354	00612...			harness (j10)		
599	C00254356				harness front ntc		
599	C00254401				harness pump & float switch		
599	C00264077			1 x C00279523	cable sensing strip		
599	C00264094		00611...		harness door switch		

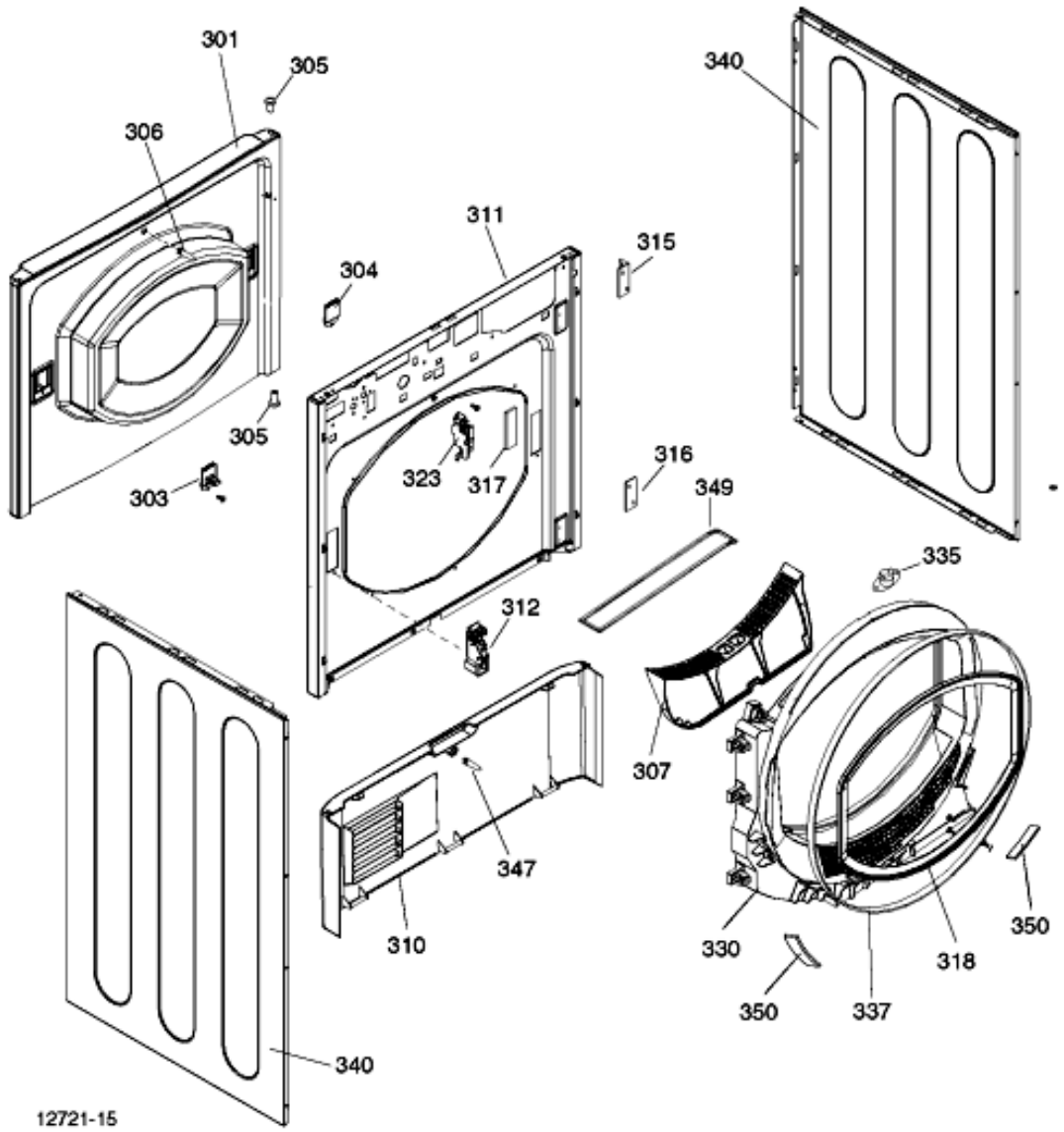
07395-05 Exploded views



07395-05 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
101	C00250852				no8 x 1pan head		
101	C00255961				console panel tcl731		
103	C00255904				timer knob		
125	C00095621			1 x C00250894	screw 8x1/2		
125	C00113843				table top		
152	C00255693				on-off button		
156	C00255480				option buttons (led) (4)		
157	C00255963		91101...		module control		
157	C00276945	91102...			electronic card (td) stand - by		
165	C00255969				button		
166	C00256955				container handle tcl731		

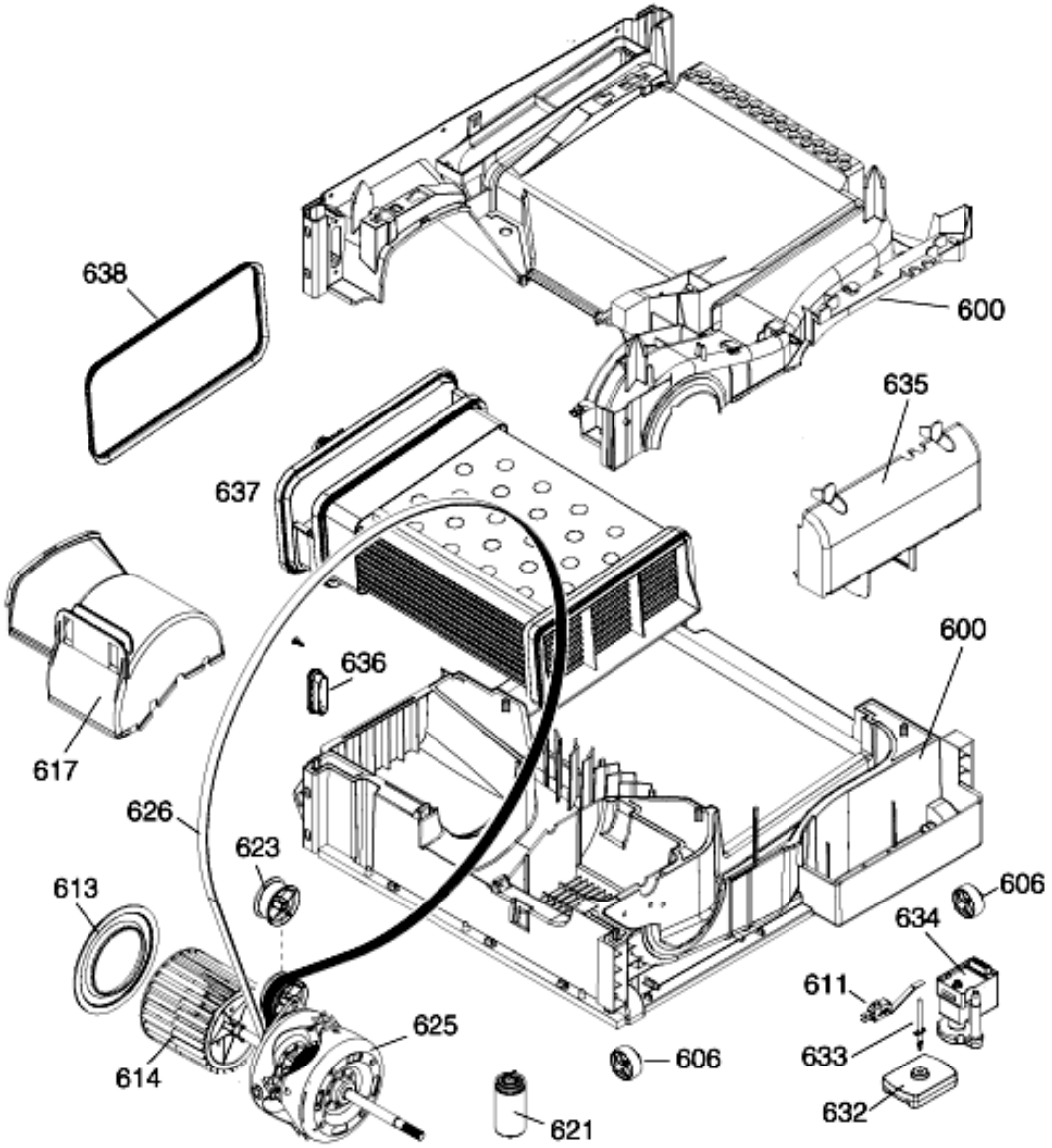
12721-15 Exploded views



12721-15 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
301	C00254964				logo ar+hp		
301	C00271346				door liner assy fmd white hp/ah		
303	C00095514	80215...		1 x C00119841	door latch emz		
				1 x C00119844			
303	C00119841		80214...	1 x C00257618	door latch mflex		
304	C00119843				dr latch blank		
305	C00095516				bush		
306	C00113847				door plastic probe		
307	C00113848				fluff filter blue condenser		
310	C00113849			1 x C00115743	cover plinth 'ale70cfr'		
311	C00000000				reclaim parts		
311	C00095621			1 x C00250894	screw 8x1/2		
311	C00250713			1 x C00194446	screw 8x.5 p/pan		
311	C00254950				front panel white		
311	C00266178				screw m3.5 x 12 torx t15		
312	C00141611		80214...	1 x C00257618	door catch & latch kit		
312	C00257618	80215...			door catch & latch kit (emz)		
315	C00113851				hinge door upper '		
315	C00250851			1 x C00266178	m3.5 x 12 pozi pan		
316	C00113852				door lower hinge fmd		
316	C00250851			1 x C00266178	m3.5 x 12 pozi pan		
317	C00119847				dr catch blank		
318	C00255987			1 x C00286300	door seal grey		
323	C00113854				microswitch & lever		
330	C00113855			1 x C00286696	front air duct grey c condenser		
330	C00141612				sensor strip		
330	C00250713			1 x C00194446	screw 8x.5 p/pan		
335	C00142702				thermostat front		
337	C00142613				drum front seal 14mm		
340	C00113856				side panel fmd white		
340	C00122256				screw 6 x 3/8		
347	C00113858				latch plinth cover		
347	C00115798				plinth cover catch		
350	C00112144				bearing pad		
351	C00267866				hinge support block		

12721-25 Exploded views



12721-25 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
600	C00255727			1 x C00258610	base		
606	C00113874		80424...		wheel and axle		
611	C00258878				float switch n/o		
613	C00192903				this item is not fitted to this model		
614	C00208347				clamp d.19		
614	C00272335				impeller cooling (td) 72mm	n4409c00	
617	C00113878			1 x C00288190	impeller cover grey		
621	C00255970			1 x C00194453	capacitor 8uf		
621	C00258619				capacitor 8.5 uf.		
623	C00113879				jockey wheel and bracket		
625	C00194686			1 x C00306348	motor type 351 (3 wires)		
626	C00116358			1 x C00300793	belt (1991mm fitted)	n4413j00	
632	C00195866				float		
633	C00195867		71024...		float pin 78mm		
633	C00259700	71025...			float pin 75mm		
634	C00193127			1 x C00306876	pump		
635	C00193187			1 x C00288932	pump and float cover		
636	C00113889				serial port cover		
637	C00113890			1 x C00287179	condenser		
638	C00113903				condensor front cover seal (black		
999	C00255972				user booklet uk fr be sp po gr de nl		
999	C00258592				service manual		

Notices

n4008c01: Smart Card - LVB/DRYERS

Beginning April 2008 spare parts warehouse started to manage the EVOII modules with eeprom fixed, these can only be programmed with smart card/palmare/pc.

Attention!! The premodification with eeprom socket can be programmed with smart card/palmare/pc using a blank eeprom or with pre programmed eeprom.

Spare parts of modules with eeprom fixed/eeprom socket:

C00265676 with eeprom fixed - C00143068 with eeprom socket - for models with conducibility sensor
C00254298 with eeprom fixed - C00143068 with eeprom socket - for models without conducibility sensor
C00254297 with eeprom fixed - C00259941 with eeprom socket
C00254531 with eeprom fixed - C00143058 with eeprom socket
C00254297 with eeprom fixed - C00143057 with eeprom socket - for models without blocking drum
C00265697 with eeprom fixed - C00143057 with eeprom socket - for models with blocking drum
C00254297 with eeprom fixed - C00143056 with eeprom socket
C00254530 with eeprom fixed - C00259738 with eeprom socket
C00254533 with eeprom fixed - C00143060 with eeprom socket
C00254535 with eeprom fixed - C00145013 with eeprom socket
C00254530 with eeprom fixed - C00145551 with eeprom socket
C00254529 with eeprom fixed - C00142293 with eeprom socket
C00257406 with eeprom fixed - C00143989 with eeprom socket
C00257409 with eeprom fixed - C00144151 with eeprom fixed
C00254530 with eeprom fixed - C00143069 with eeprom fixed

DRYERS
C00255835 with eeprom fixed - C00258789 with eeprom socket
C00255835 with eeprom fixed - C00194077 with eeprom socket

This notice has a "reference list" specific for each product where you can find the link between smart card and the eeprom code with the same software.

n4408l00: DRUM ASSEMBLY WITH FIXED SHAFT

From Serial Number 80901.0001 a new drum with a fixed (Rivetted) shaft has been introduced in production, this drum is

interchangeable and will be supplied as the service spare.

Please Note;
There are 2 drum shaft repair kits
Repair Kit for Drums with a Screwed Drum Shaft
Repair Kit for Drums with a Rivetted Drum Shaft
Select the correct kit from the parts list

Note: Only use the correct kit for the Drum fitted to the Dryer.

n4409c00: TUMBLE DRYER COOLING FANS

Models with a Serial Numbers from 60917.0000

From 4th March 2008 a 72mm cooling fan has replaced the original 100mm Cooling fan in production.
This Smaller cooling fan is perfectly interchangeable with the 100mm Cooling Fan

n4409i01: Bearing Pad Grooved

'C' Energy Condenser Tumble Dryers.
From serial number 90817.0001 the quantity of bearing pads C00255284 fitted on production was reduced fro 5 to 4.
'B' Energy Condenser Tumble Dryers are not effected and will continue to use 5 bearing pads

n4409k01: Introduction of Interface Module with Stand–By

From serial number 91102.0001 a new interface module with ‘Stand-By’ was introduced on production and is fitted to all electronic tumble dryers. The "Stand-By" mode is activated after the machine has finished the programme. This module can be used as a direct replacement for the version without Stand-By.

n4410j02: A2 MODULE and HEATER Introduction

A2 MODULE / DELTA HEATER INTRODUCTION
During week commencing 23/11/2009 Serial No.91123.0001 a new A2 power module and heater assembly was introduce in production. This change was gradually introduced starting from the above date with full production due by week commencing 2/01/2010 Serial No.100102.0001. During this period production may vary from the original build to the A2 build depending on

availability of A2 components, so to enable easy identification for models produced with the A2 power module and heater assembly, there will be a circular BLUE label (see Attached image) attached to the rear of the machine near the appliance rating plate. The label will be discontinued when full production of A2 module and heater is achieved on 02/01/20010.

MACHINES WITH A SERIAL NUMBER BETWEEN 91123.0000 and 91231.0000
No Blue Dot A1 Module and Heater
Blue Dot A2 Module and Heater

n4413j00: BREAKING BELTS

To overcome the issue of breaking belts the 6 Rib belt has been replaced by the 8 rib belt C00300793