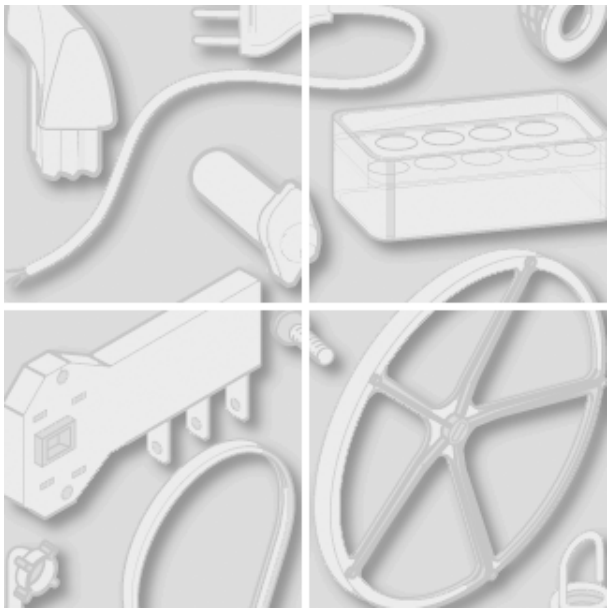
INDESIT company



Model type:
MT4511NFEX

Commercial code:
F027991

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

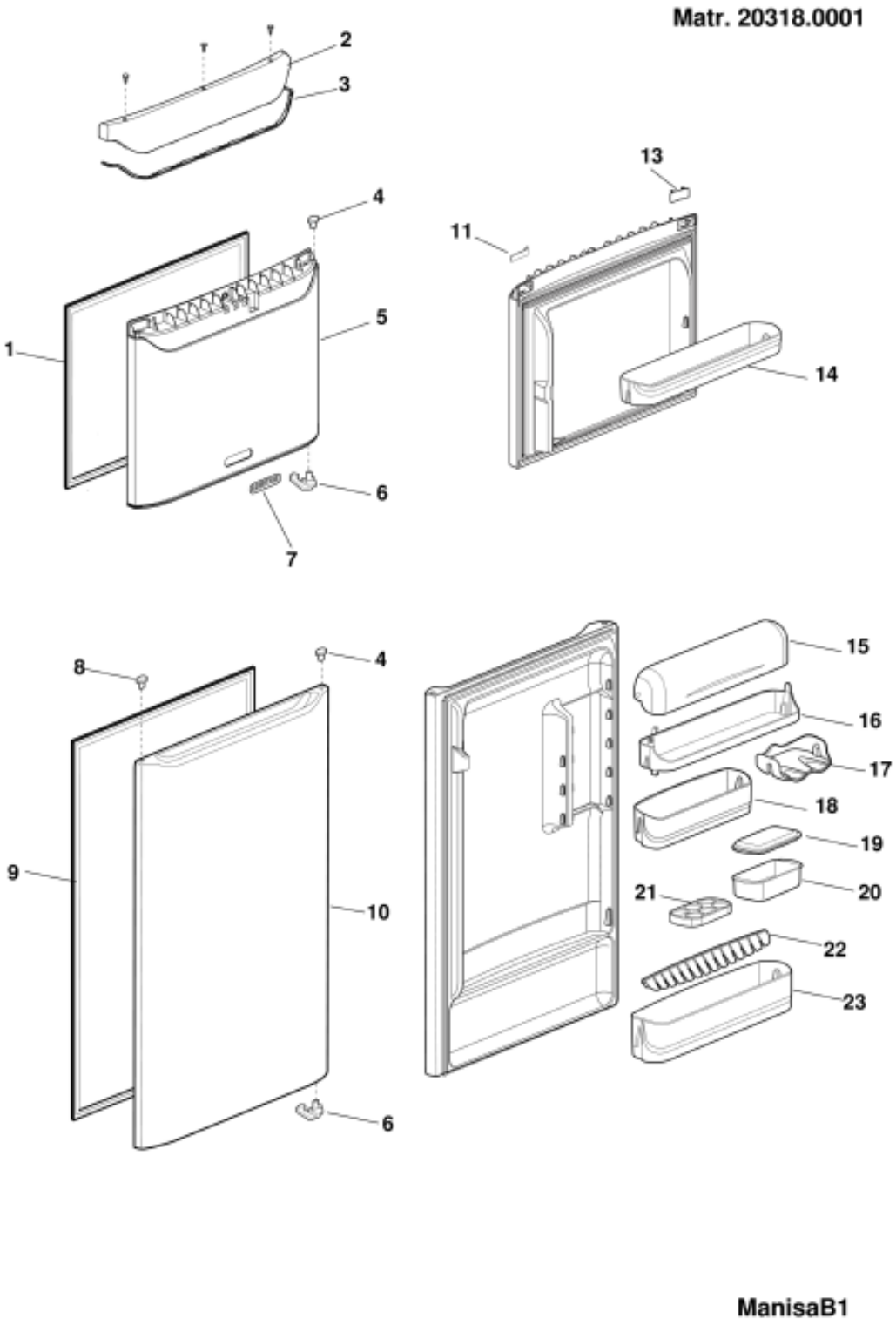
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

RE0199T0 Exploded views



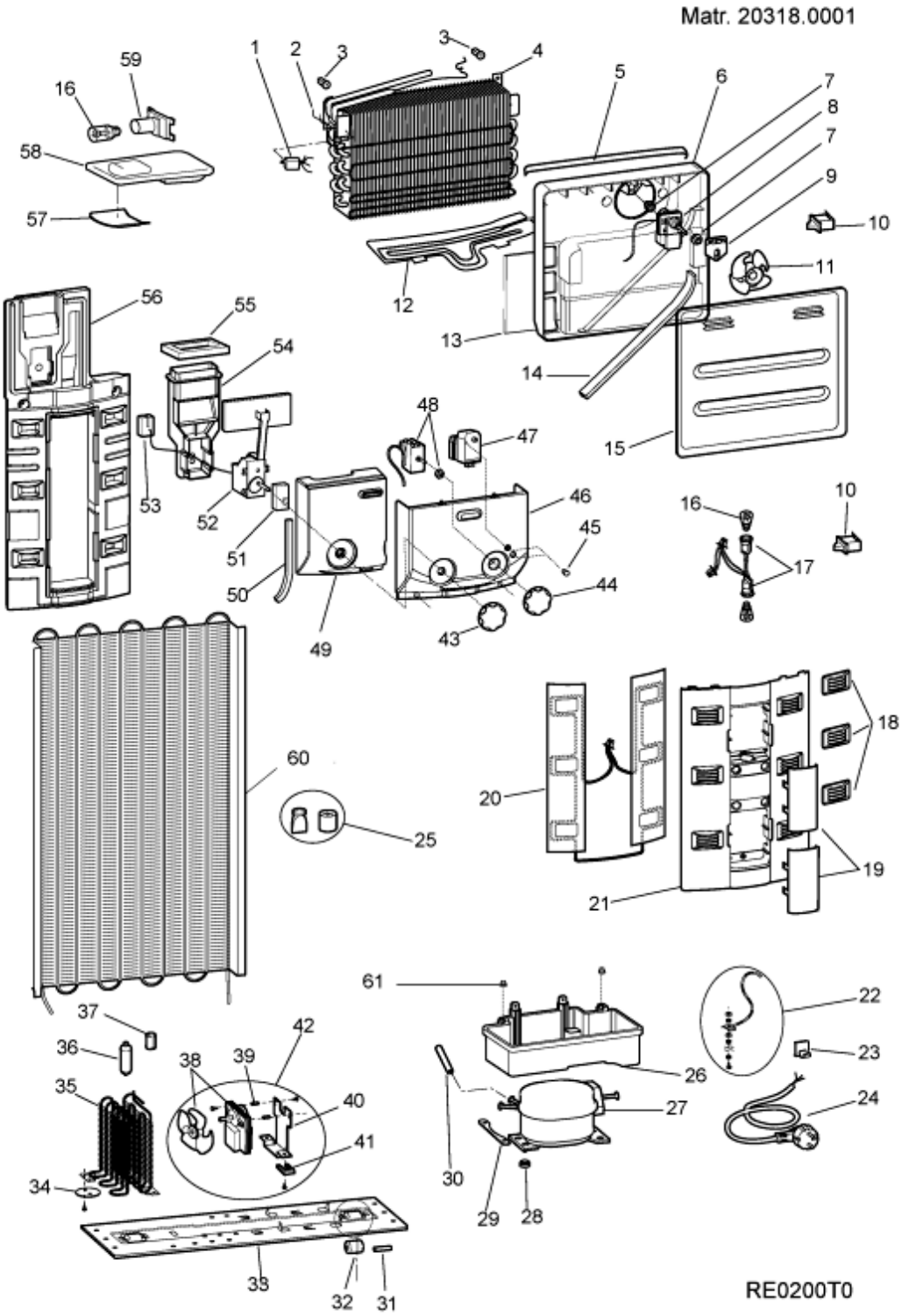
RE0199T0 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00091244			1 x C00117018	magnetic seal upper door mt		
001	C00117018				magnetic seal upper door mt	0999368	
001	C00174900			1 x C00091244	magnetic seal upper door mt40/45	n3012i00	
				1 x C00092889			
002	C00118064				upper door head panel white ar70	0999368	
002	C00174902			1 x C00118064	upper door head panel white ar70		
003	C00174903				head panel strip - upper door		
004	C00172198			1 x C00172200	hinge bush / lower door		
004	C00173188				hinge bearing / lower door		
005	C00117984				insulated door panel(upper) pw	0999368	
005	C00174977			1 x C00117984	insulated door panel(upper) white		
006	C00098743			1 x C00110354	auto-locking left		
006	C00110354				closure aid left		
006	C00174572				upper door auto-locking right		
006	C00174573				closure aid right		
006	C00174574			1 x C00098743	lower door auto-locking left		
				1 x C00110354			
006	C00174575				upper door auto-locking left		
007	C00174906			1 x C00082002	logo (door) arst bianco		
008	C00172195			1 x C00045903	plug door handle white		
				1 x C00114784			
009	C00091241			1 x C00117019	magnetic seal lower door mt		
009	C00117019	20910...			magnetic seal lower door mt		
009	C00174968		20909...	1 x C00092889	door seal (lower door) mt45nf	n3012i00	
				1 x C00117019			
010	C00117781		11231...	1 x C00289719	door panel / lower door mt45d1		
010	C00174969			1 x C00117781	insulated door panel / lower door		
010	C00289719	20101...			door panel / lower door mt45d1		
014	C00174921				door shelf-fridge l70		
015	C00174916				upper shelf cover		
016	C00174912				upper shelf l70 arst		
017	C00174915				can shelf		
018	C00174913				door shelf middle		
019	C00174935			1 x C00081938	butter box lid l70		
				1 x C00094298			

RE0199T0 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
020	C00174936			1 x C00081938	butter box (152x50x98) blue		
				1 x C00094298			
021	C00174910			1 x C00081953	egg holder (for 6 eggs) l70 arst		
022	C00174911			1 x C00081955	bottle holder l70 arst		
023	C00174914				bottle shelf		

RE0200T0 Exploded views



RE0200T0 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00174151			1 x C00174671	thermostop		
002	C00173767			1 x C00271378	fin evap heater r:1 450nf		
				1 x C00277213			
				1 x C00277223			
004	C00111112				fin evaporator 400nf	0999361	
004	C00174511				f-o-t evaporator 450nf (df460nfl)		
006	C00119866				fin evap.cover 450nf	0999369	
006	C00173745			2 x C00118565	fin evap.cover 450nf		
				1 x C00119866			
				1 x C00141013			
007	C00174183			1 x C00025215	rubber mounting for fan motor		
008	C00139648		81120...		fan motor nf dd	0999369	
008	C00174380				fan motor c09r1829(with		
008	C00269887	81121...			fan motor assy 220-240v 4.3w		
009	C00174379				fan mes motor bracket-freezer		
010	C00173740				fan motor light switch 450nf		
011	C00174381				impeller mes f61-10		
012	C00174442		81120...		heating element defrost 450nf		
012	C00277213	81121...			heating element drain defrost		
015	C00140463				freezer back cover assy.	0999369	
015	C00174886				freezer back cover assy.		
016	C00060617				lamp bulb 10w (e14)		
016	C00170367			1 x C00006522	lamp 220/240v 15w e14		
017	C00174893				wiring assy. lamp		
019	C00174888				lamp cover-fridge		
020	C00174894				multiflow rezistance l70		
021	C00174892			1 x C00117124	multi-flow cover l70 arst		
024	C00170451			1 x C00170446	power cord		
025	C00090019				drain pipe end piece 400-450nf		
026	C00091975				dissipator tray 450/450nf		
026	C00141110				dissipator tray tecumseh	0999373	
026	C00174703				evaporating tray tecumseh'manisa'		
027	C00174709			1 x C00270744	comp tecumseh tw1390ys 220-	n1025138	
027	C00174710			1 x C00109867	relay-thermal protec.assy.		
028	C00174883				plastik rubber for compressor		

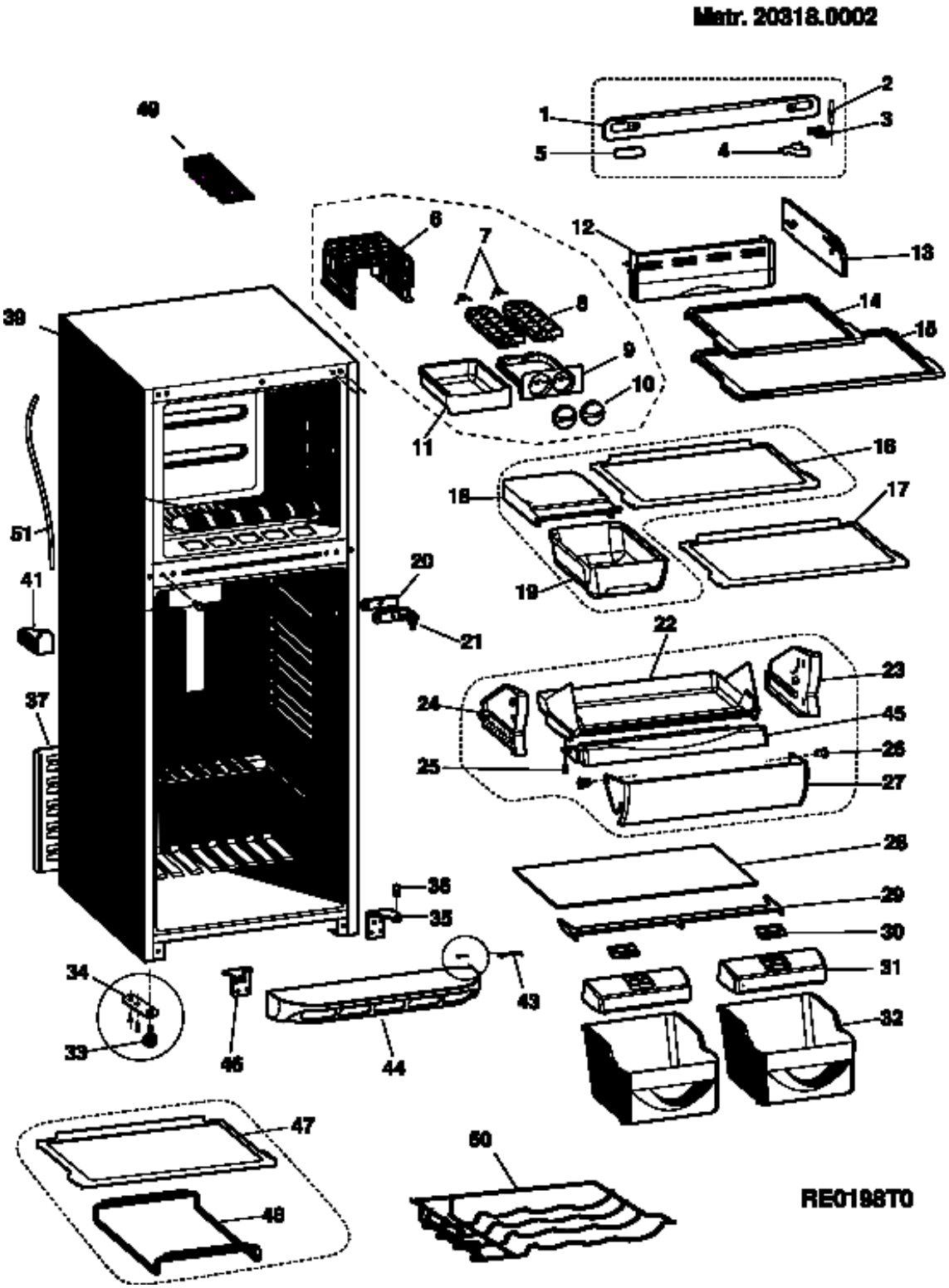
RE0200T0 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
029	C00172143			1 x C00008471	fixing plate - compressor		
030	C00008727				charging pipe without valve		
030	C00043021				service pipe with valve (6 nfmssv)		
030	C00173135		91022...		charging pipe (6x90x1)		
030	C00277029	91023...			charging pipe 6x0.71x115mm		
031	C00172505				rear whell pin		
032	C00173702			1 x C00116366	rear wheel(450) r:1		
033	C00173889				compressor basement		
034	C00174884				plastyk support for condenser		
035	C00174283				condenser etdf450nf danf.		
036	C00174310			1 x C00042334	drier (r134a)		
037	C00173185			1 x C00037341	anti-vibration rubber bush		
038	C00173682			1 x C00059801	motor assm. fime c15 r8142		
040	C00174383				motor bracket etch/common		
041	C00172190				top rubber mount-fan bracket		
043	C00174889				damper knob l70 arst		
044	C00174890			1 x C00117028	thermostat knob 400-450nf l70		
045	C00174945			1 x C00022048	screw cover plastic		
046	C00140661				multiflow upper cover	0999369	
046	C00174895			1 x C00117125	multyfflow upper cover mt45nf		
047	C00174512			1 x C00063943	timer (defrost) sonxie 1210		
048	C00173650				thermostat k57-l2839/k57-l2870		
049	C00140662				front damper cover	0999369	
049	C00174943				front damper cover		
051	C00173765			1 x C00093844	sponge(3 pieces)automod		
				1 x C00094342			
				1 x C00094343			
052	C00174897			1 x C00095873	damper thermostat atea d1085		
053	C00173765			1 x C00093844	sponge(3 pieces)automod		
				1 x C00094342			
				1 x C00094343			
054	C00174942			1 x C00117122	multiflow air inlet		
055	C00174941				sponge (8*8*230)		
056	C00140663				multiflow styrofoam	0999369	
056	C00174944			1 x C00145712	multiflow styrofoam		

RE0200T0 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
057	C00173684				lamp cover-freezer 450xlnf		
058	C00173685				lamp cover box (freez)450xlnf		
059	C00091088				lamp socket		
099	C00174896		70619...		wiring assy. -multiflow nf mech.		
099	C00271654	70620...			wiring assy. -multiflow nf mech.		

re0198t0 Exploded views



re0198t0 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
000	C00090888				user instruction booklet 450/400nf		
001	C00118137				head panel mt400/450 mech pw	0999368	
001	C00174887			1 x C00118137	head panel mt400/450 mech white		
002	C00174585			1 x C00291506	upper hinge pin r45		
003	C00098243				upper hinge (m8) lh cromed		
003	C00174898				upper hinge (m8) rh-lf cromed		
005	C00174589			1 x C00075561	head panel hole cover (with hole)		
005	C00174590			1 x C00075562	head panel hole cover (without		
006	C00174940				icemaker holder		
007	C00174938				icemaker spring		
008	C00174937				icemaker		
009	C00174934				ice tray frame		
010	C00174939				icemaker knob		
011	C00174933				ice tray l70nf		
012	C00140462				super freezer cover	0999369	
012	C00174992				super freezer cover		
013	C00174993				super freezer cover holder plastic		
014	C00174994				super freezer shelf		
015	C00174917				transparent shelf-frz.		
016	C00174924				glass shelf (with slide) l70		
017	C00174920			1 x C00116356	glass shelf - fridge l70 arst		
018	C00174923			1 x C00081962	meat box cover (glass shelf)		
019	C00174925				meat box l70 arst.		
020	C00173211				middle hinge bottom pls.		
021	C00174584			1 x C00174698	central hinge painted - white r45		
022	C00174929				chiller box arst l70nf		
023	C00174927				chiller slide rh l70nf		
024	C00174926				chiller slide lh l70nf		
025	C00174932				screw chiller		
026	C00174928			1 x C00081982	pin for chiller cover arst		
027	C00174931				chiller box cover l70		
028	C00174909				crisper glass l70 mt45 602x313x4		
029	C00174918				crisper glass profile		
030	C00174965				crisper cover slide l70arst		
031	C00174922			1 x C00263756	crisper cover l70 arst		

re0198t0 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
032	C00174919				crisper		
033	C00089682				adjustable foot assy. white m8	0999357	
033	C00174376				foot- adjustable m8-white as from		
034	C00174377			1 x C00089682	bottom support adjustable foot		
035	C00110081				bottom hinge assembly r45 crom	0999357	
035	C00172163				plastic base gasket - lower hinge		
035	C00174899				lower hinge rh.		
036	C00172138				hing pin / lower		
037	C00173890				bottom back cover		
040	C00173753				air grid-freezer 450nf		
042	C00174908				electrical scheme mt40/45 nf tk		
044	C00116947				kickplate - white	0999368	
044	C00174885			1 x C00116947	kick plate b27 l70 arst (white)		
045	C00174930				plastik stoper-chiller box		
046	C00174978			1 x C00174723	bottom hinge left		
051	C00254345				drain pipe-		

Notices

0999304: 10W 220/240V FRIDGE LAMP

After date 16.05.2002 10W lamp with code 060617 will be used on Opera L70 no-frost models.

0999314: USING NOVA LAMP SOCKET

091088 Lamp socket is used on opera L70 no-frost models. Please order this code when you need lamp socket for L70 no-frost.

0999316: NEW DOOR GASKET

Since date 10/09/02 new door gaskets will be used on L70 Ariston models to avoid loosening gasget.In addition door inner liner plastics have been changed but door codes remain the same. If you need to replace the door on the appliances which have been produced before the modification you should order new gasket. You can find old and new codes below;

old parts

174904- lower door gasket MT40NF
174981- upper door gasket MT45
174968- lower door gasket MT45NF/ST
174900- upper door gasket MT40/45NF

new parts
091236- lower door gasket MT40NF
091237- upper door gasket MT45
091241- lower door gasket MT45NF/ST
091244- upper door gasket MT40/45NF

0999317: NEW EVAPORATING TRAY

After 07/11/2002 a new eavaporating tray will be used on 450lt static and 400-450lt no-frost models. In addition condenser has been changed but condenser code remain the same.

If you need to replace old evaporating tray with the new one (091975) you should oreder 4*110135 (bush) and 2*110137 (screw)

New parts:
091975- new evaporating tray
110315- fixing bush
110137- screw (4,8*50) DIN 7981 ZN/BY

0999357: plastic compressor basement

Plastic compressor basement will be used on refrigerators since this reason adjutable foot and except single door bottom hinge have been changed. New hinge will be managed with a new code. The new bottom hinge can be used on both left and right sides.

New adjustable foot;
89682- white
89686- black

New bottom hinge assembley with adjustable foot;
110081- white
110522 - black

0999360: modification on freezer fan motor

Since 01 July 2004 freezer fan motor has been modified to reduce noise level on no frost models that are produced in Manisa plant. (Old fan motor has grey cover, new fan motor has light green cover.) Spare part code remains the same. If you replace the old fan motor with the new fan motor, rubber for fan has to be replaced with the new one and sponge should not be used with the new fan motor.

0999361: USAGE OF SHORT FIN EVAPORATOR ON 450LT NO FROST MODELS

Since January 2005 short fin evaporator will be used on 450lt no frost models.

old evaporator 174511
new evaporator 111112

0999368: color modification

Since April 2005, color of products has been changed from Bianco 27 to Polar White in Manisa Plant.

Industrial code has been changed but, commercial code remains the same as you can see in below example.

81272820201 = MTB4511TK (bianco-27)

81272820301 = MTB4511TK (polar white)

External colored parts

New spare part codes have been given for the below external parts.

Cabinet, cabinet head panel, door, door head panel, door gasket, kick plate.

The external parts colered bianco 27 are limited with our stock and in the future it will be substituded by polar white parts.

Internal colored parts

Spare part code remains the same for the internal parts such as crisper, shelf profile etc. They will be supplied in polar white color with the same spare part code.

0999369: FAN MOTOR MODIFICATION FOR DECREASING NOISE LEVEL

From serial number 50625.0001 on electronic no-frost models and from serial number 50723.0001 on mechanic no-frost models freezer fan motor has been modified for decreasing noise level.

Modified parts:
139648 - fan motor
119866 - fin evap cover assembly
140463 - freezer rear cover assembly
140462 - fast feezer cover
140662 - damper styrofoam (eps)
140661 - multiflow upper cover
140663 - multiflow styrofoam (eps)

Premodified parts:
174380 - fan motor
173745 - fin evap cover assembly
174886 - freezer rear cover assembly
174992 - fast freezer cover
174943 - damper styrofoam (eps)
090287 - multiflow upper cover

174944 - multiflow styrofoam (eps)

Since RPM of the new motor is lower than the previous one, new fan motor is not interchangeable with the old one, and it cannot be used on the premodified appliances.

0999373: new TW evaporating tray

Since 12/09/2005 new evaporating tray 141110 will be used on Tecumseh compressors. New parts can be used on premodified products.

n3012i00:
