Low End Blender

HR2000/80

Service
Service
Service



Philips Consumer Lifestyle **Version A**

ServiceManual

PRODUCT INFORMATION

HR2000/80 white with green accents

Features:

- Plastic jar (SAN)
- Jar size volume 1.5 L to top, 1 L effective
- Bayonet lid with measuring cup in plastic dishwasher safe
- Rotary switch 2 speeds and integrated pulse/clean function
- 5 star blade, serrated stainless steel knife; detachable, dishwasher safe
- Rubber feet (anti-slip)
- Cordstorage (fixation via slot)

Safety:

- Attachment safety system.
- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Power : 350 W
- Voltage / frequency : 220 - 240 V / 50 - 60 Hz
- Cord length : 110 cm

Dimensions (L x W x H)

- Power Unit : 180 x 160 x 150 mm
- Power Unit + Jar (incl. Handle) : 180 x 210 x 330 mm

Weight

- Power Unit : 0.94 kg
- Power Unit + all accessories : 1.74 kg

Materials:

- Housing parts : PP
- Plastic jar : SAN

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues.

OPTIONAL (accessories)

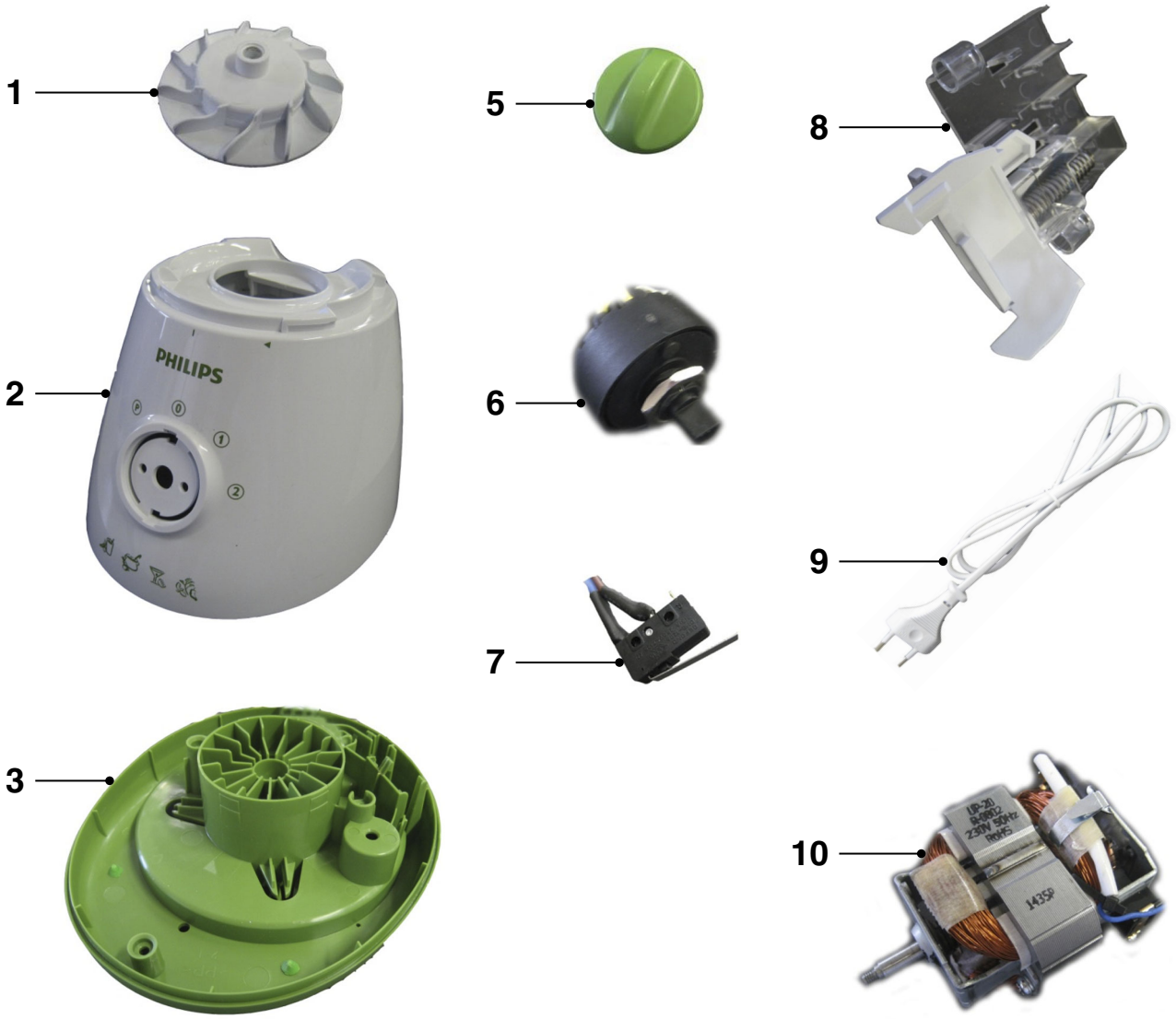
- No specific issues.

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PHILIPS

PARTSLIST + 3D VIEW FOR REPAIR



Pos	Service code	Description
1	4203 035 94571	Driving coupling + screw + cap
2	4203 035 98451	Housing
3	4203 035 94601	Bottom green + studs
4	4203 035 94611	Rubber feet green (1 pcs.) - not shown
5	4203 035 94621	On/Off knob green
6	4203 035 94631	Electronic part + screw
7	4203 035 94641	Safety switch + cable
8	4203 035 94651	Safety lever + plastic holder + screws + spring
9	4203 035 96341	Cordset CN
	4203 035 94661	Cordset EU
	4203 035 96351	Cordset KR
10	4203 035 95471	Motor assy + rubber CN
	4203 035 94671	Motor assy + rubber EU

3D VIEW + PARTS LIST



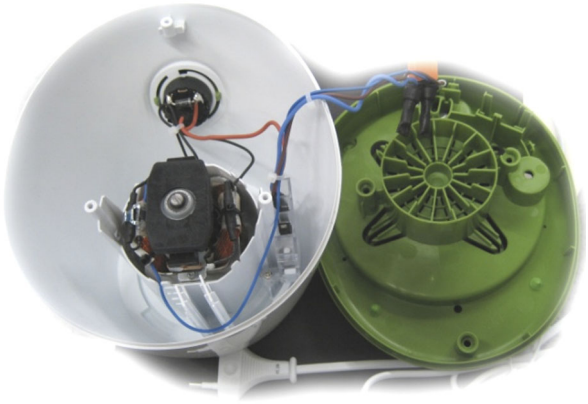
Pos	Service code	Description
11	4203 035 84250	Measuring cup
12	4203 035 84260	Jar lid
13	4203 035 84270	Blender jar
14	4203 035 98461	Sealing ring white
15	4203 035 94711	Blade unit + sealing ring

REPAIR INSTRUCTION

1. Open the housing

Open the 3 screws





2. Remove the On/Off switch

First turn the On/Of switch into the horizontal position



Push both hooks that you can remove the knob

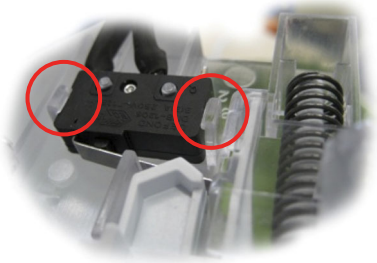


Open the screw on the front side and remove the electronic part



3. Remove the safety switch

Open both hooks and remove the safety switch





4. Change the motor

Fix or hold the driving coupling on the back side and turn the motor screw in right direction with a screwdriver

