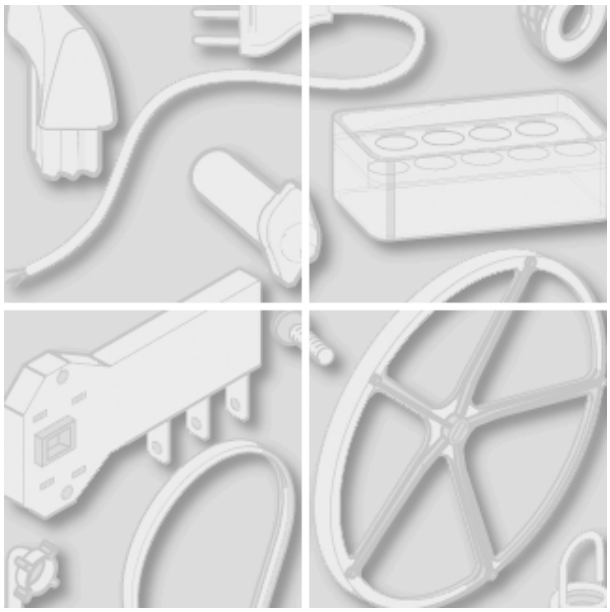
INDESIT company



Model type:
AT84EX

Commercial code:
F027635

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

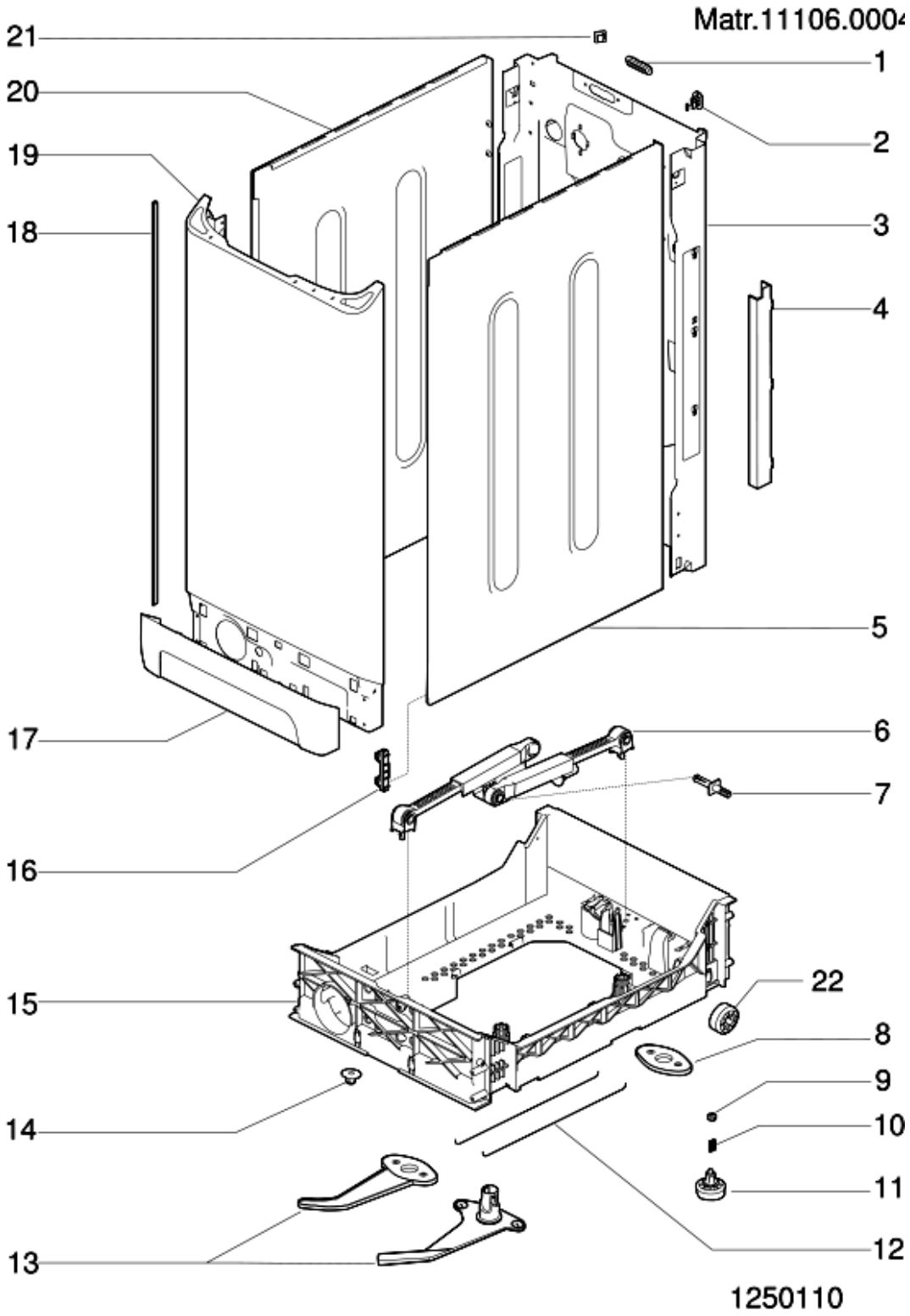
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

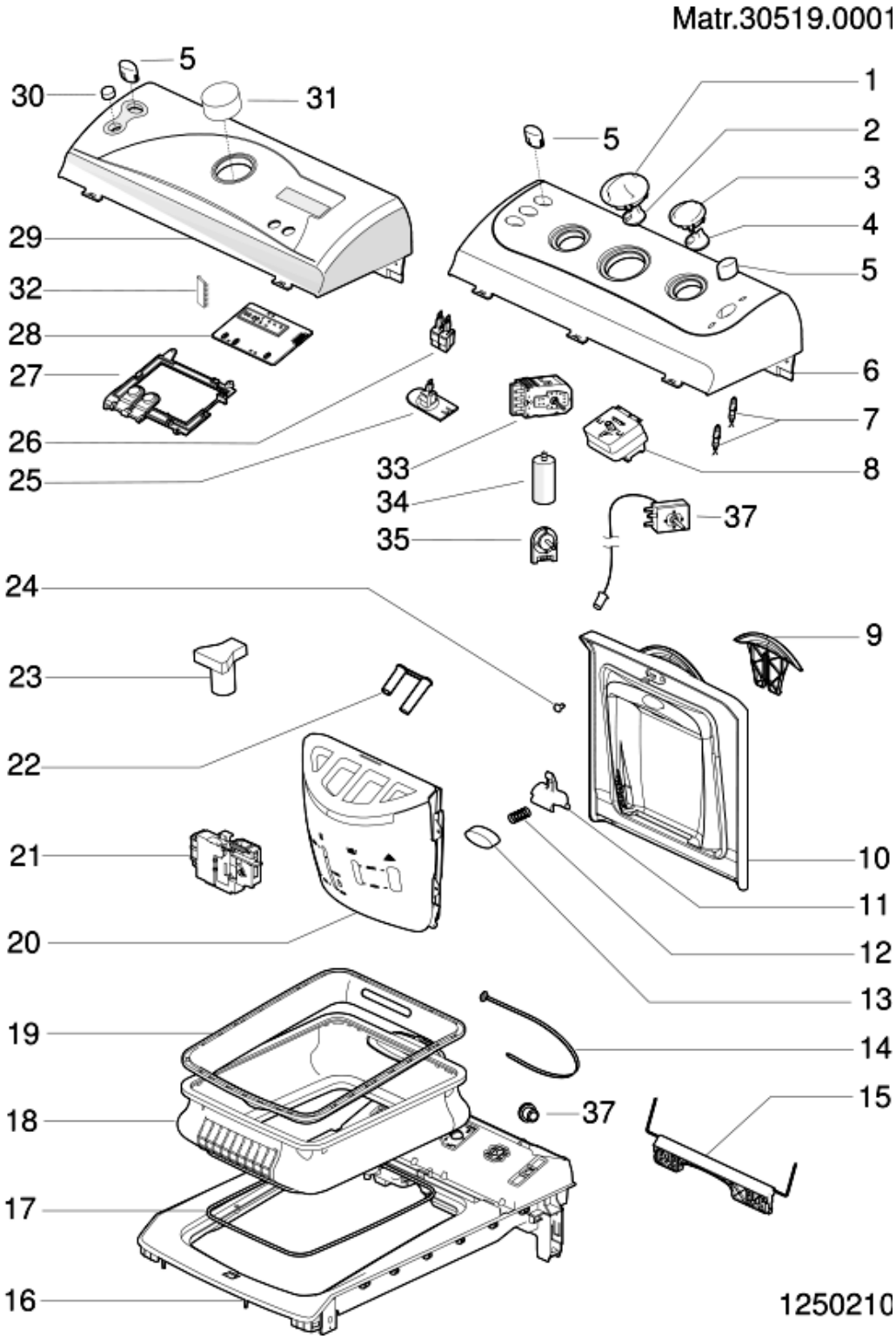
1250110 Exploded views



1250110 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
000	C00088304				user instructions booklet rus-gb-f-		
000	C00088305				user instructions booklet		
001	C00083909				blanking plate-rear(test plug) tl		
002	C00064205				cord lead		
003	C00083784				brezil back top ph2001	n1040278	
003	C00091893				brezil back top ph2002	n1040288	
003	C00094067			2 x C00097841	brezil back top ph2003	n1040309	
				1 x C00098566			
003	C00098566			1 x C00112602	brezil back top	n1040309	
				1 x C00112632		n1040336	
003	C00112632		00930...	1 x C00281816	back panel tl evoii	n1040336	
				1 x C00281831			
003	C00281816	01001...			back panel tl new		
004	C00083901				wire protection		
005	C00083774			1 x C00084913	side panel right top ph2001		
				1 x C00117342			
006	C00083787			1 x C00196002	shock absorber 120n top ph2001		
007	C00055037				plastic expansion rivet	n1040414	
007	C00118593			1 x C00280757	plastic expansion peg		
008	C00083792				cam truck tl ph2001		
009	C00083788				nut foot		
010	C00059869				spring for foot d =11 mm h = 21		
011	C00083789				foot top ph2001 m8 h= 29 mm		
012	C00083791				rod truck tl ph2001		
013	C00083793				cam lever+truck		
014	C00083786				nut ro-mob m6 d.28 1.5 top		
015	C00083785			1 x C00093539	moving support top ph2001		
016	C00083780				block side panel cabinet		
017	C00087059				base ph2001 atd		
018	C00065071				side panel trim (90701)		
019	C00085462			1 x C00117345	front panel top ph2001		
020	C00083776			1 x C00084913	side panel left top ph2001		
				1 x C00117342			
021	C00041575				adhesive hook		
022	C00091071				rear wheel	n1040271	

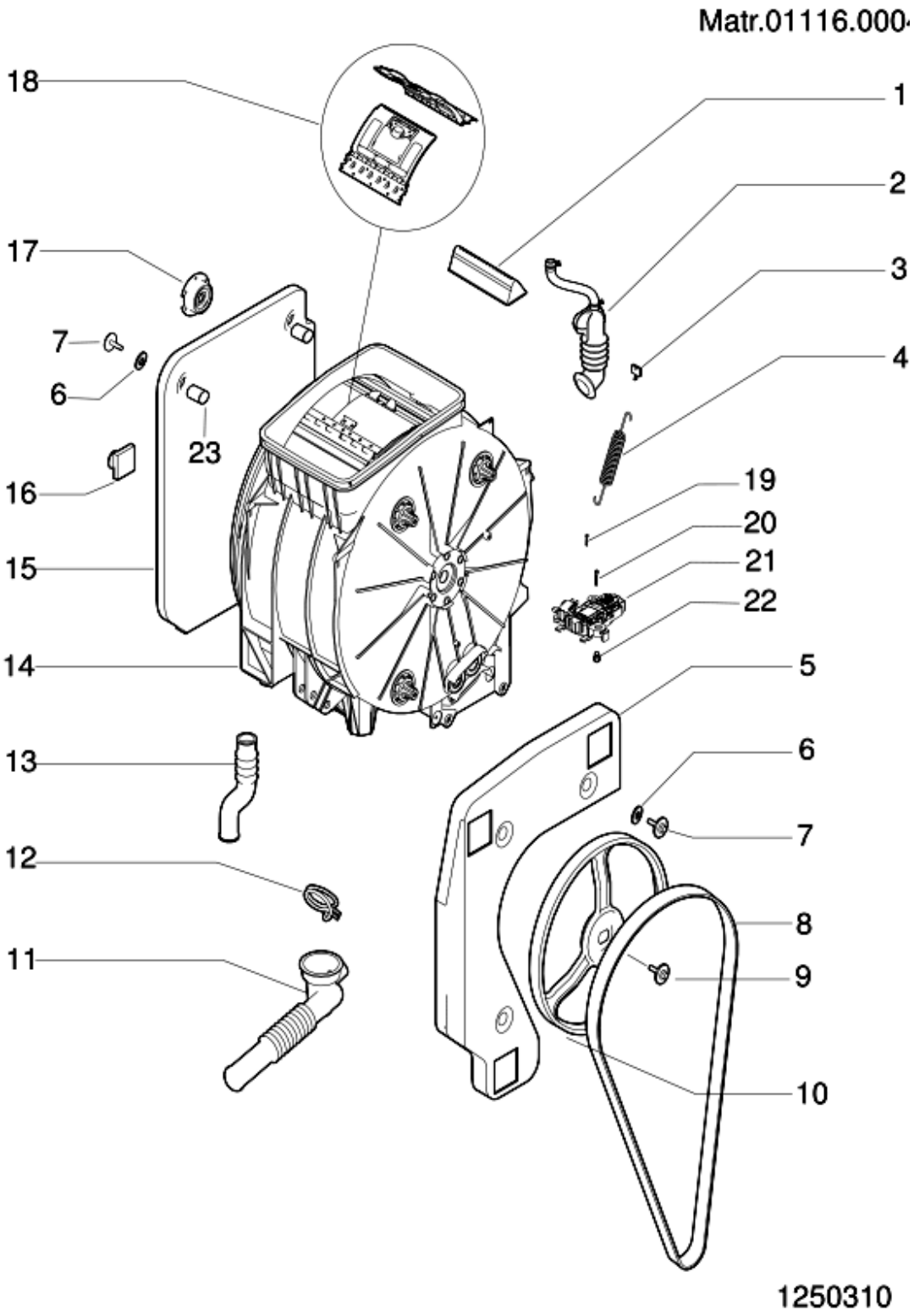
1250210 Exploded views



1250210 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
002	C00083800				support knob timer tl ph2001		
003	C00087111				components knob tl ariston		
004	C00083804				support knob tl ph2001		
005	C00087066				push-button on/off		
005	C00087112				push-button		
006	C00088302				dashboard at84ex ariston		
007	C00086663				pilot light red 12 v rast 2.5		
008	C00083916				programme selector (idc elbi) (hl)		
009	C00087070				handle cover ariston tl2001		
010	C00087069			1 x C00085608	cover ariston tl2001		
011	C00083918				blocking stem dispenser		
012	C00083922				spring dispensertl ph2001		
013	C00084983			1 x C00116868	push-button dispenser white27 ph		
014	C00031331			1 x C00033210	clamp		
015	C00087073				spring support		
016	C00085468				lower cover tl ph2001		
017	C00057933				bellows clamp (tank front)		
018	C00085611			1 x C00111495	faltenbalg / manschette	n1040330	
019	C00083924			1 x C00116866	white27 protection diaphragm tl		
020	C00084343			1 x C00116869	dispenser white27 tl ph2001		
021	C00085610				door interlock	n1040332	
021	C00111494				door interlock tl evoii	n1040332	
022	C00084359				cover siphon tl ph2001		
024	C00083893				screw4x12 tc-t15 tl ph2001		
026	C00063971				on-off switch		
026	C00075445				push button switch na		
026	C00076577				push button switch na start/reset		
026	C00083904			1 x C00058465	push button switch bip. na tl		
031	C00087063				knob tl2001 ariston		
034	C00082331			1 x C00064559	radio interference suppressor		
035	C00083905			1 x C00085195	potentiometer 8 pos. idc		

1250310 Exploded views



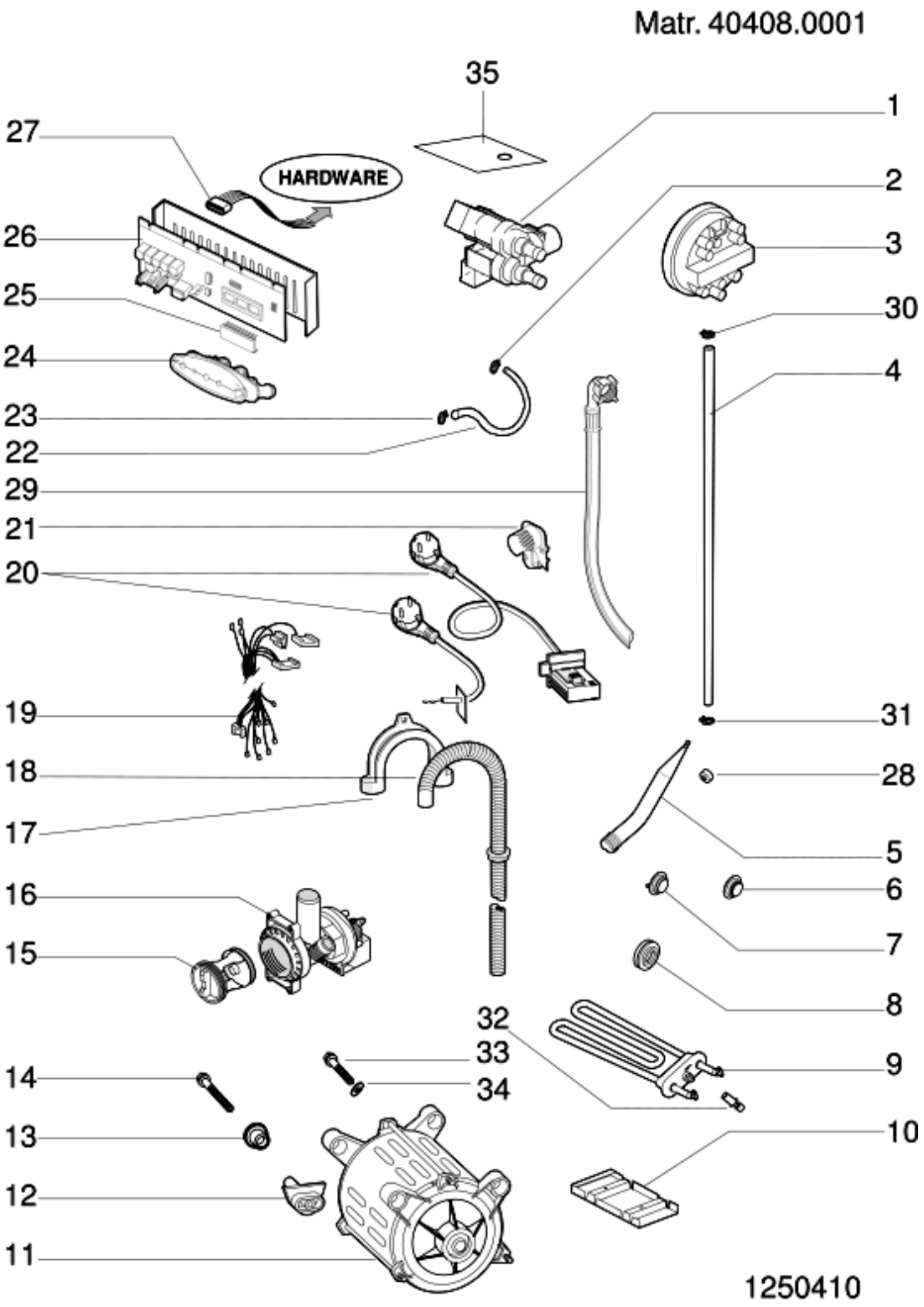
1250310 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00051504				lifter		
001	C00083894				lifter with weight		
002	C00085471				steam exhaust hose ass.	n1040336	
002	C00112602		00930...		steam exhaust hose tl evoii	n1040336	
002	C00281835	01001...			steam exhaust hose tl rec.st.by		
003	C00065320				anchorage pad - suspension		
004	C00083798				suspension spring - tank tl ph2001		
004	C00085463				front suspension spring - tank tl		
005	C00083794				counterweight dx tl ph2001		
006	C00041605				conic washer		
007	C00083797				screw sw. 8x27 tc-t30		
008	C00083910				belt pvel 1213h8 tl ph2001		
009	C00065076			1 x C00064786	torx bolt - drum pulley fixing		
				1 x C00143260			
010	C00083912			1 x C00142832	drum pulley d280 p21,2 tl		
011	C00083898				tub-filter hose	n1040332	
011	C00111502				hose tank to filter oko tl evoii	n1040332	
012	C00074054				binding		
013	C00055328				detergent recovery hose	n1040332	
014	C00083805			1 x C00110148	plastic tank 'tl 600/1000'	n1040324	
				1 x C00110152			
014	C00110152			1 x C00111409	plastic tank 600/1000 tl2004	n1040324	
				1 x C00111505		n1040332	
						n1040340	
014	C00111505		00930...	1 x C00281816	plastic tank 600/1000 tl evoii##	n1040332	
				1 x C00281835		n4009a02	
				1 x C00282093			
014	C00282093	01001...			plastic tank 600/1000 tl ##		
015	C00083896			1 x C00195213	counterweight sx tl ph2001		
016	C00055303				insulation panel		
017	C00055317			1 x C00087966	support		
018	C00080691				kit boltz and nutz tl	n1040245	
018	C00083895				load orifice 'top loading'	n1040245	
019	C00087948				screw 6x12 tc-t30		
020	C00055316				screw		

1250310 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
021	C00087950			1 x C00118932	blocking drum		
022	C00087947				rubber bush		
099	C00064550				drain hose holder		
099	C00065871				blanking plug		
099	C00081629				desc_ric_c00081629		
099	C00085574				kit package	n1040278	
099	C00091902				kit package tl ph2002		

1250410 Exploded views



1250410 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00083940				electrovalve 2 way 1e-2u elbi	n1040301	
						n1040309	
001	C00096350			1 x C00116159	electrovalve 1e2u p.2.5	n1040301	
						n1040309	
						n1040321	
002	C00061959				binding		
003	C00083903				pressure switch 1+1 liv. tl ph2001	n1040332	
003	C00111493				pressure switch 1+1 liv. tl evoii	n1040332	
004	C00083897				pipe pressostat tl ph2001		
005	C00051555				air trap	n1040332	
005	C00092173				air trap x oko	n1040332	
006	C00065412				blank grommet - thermostat		
007	C00083915				thermistor ntc		
008	C00036072				thermostat gasket		
009	C00083906				heater 1750w-230v tl ph2001	n1040324	
009	C00110148				heater 1700w-230v tl	n1040324	
010	C00055322				deflector	n1040324	
011	C00098677				motor collet.ceset p30 tl		
011	C00116645			1 x C00196549	brush motor ceset 6170 95490		
012	C00083911				fixing nut		
013	C00083914				motor rubber bush		
014	C00084333			1 x C00268497	screw m8x35 tc-t30		
015	C00045027				pump filter kit		
016	C00083942				self cleaning pump	n1040332	
016	C00111409			1 x C00141862	self cleaning pump tl evoii	n1040332	
017	C00036145			1 x C00019902	plastic support for drain hose		
018	C00051563				drain hose - to sink		
019	C00088303			1 x C00091654	wiring 3m4t1l ibr.+b		
019	C00091654				wiring 3m4t1l ibr.+b	n1040288	
						n1040301	
019	C00096445				wiring 3m4t1l ibr.+b	n1040301	
						n1040332	
019	C00111580				wiring 3m4t1l ibr. + b. tl	n1040332	
020	C00083907				supply cable 3x1,0 l=1500 tl	n1040288	
020	C00091633				supply cable 3x1 schuko		

1250410 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
021	C00083944				grate steam exhaust hose	n1040336	
022	C00083939			1 x C00093620	tubing valve distributing	n1040309	
022	C00087068			1 x C00093621	tubing valve distributing	n1040309	
022	C00097841				hose fill valve l=145	n1040309	
023	C00054734				binding		
024	C00083941				distribution assembly tl		
025	C00088300				eeprom at84ex software		
026	C00084838			1 x C00093157	universal module (less eeprom)	n1040237 n1040321	
027	C00066292				insulated tweezers		
027	C00084566			1 x C00095669	housing seriale lb2000-pc top		
027	C00084943			1 x C00099862	serial cable lb2000 - pc	n1040211 n1040317	
028	C00078221				tubetto spugn.40x5x30		
029	C00051556			1 x C00003070 1 x C00005572	mains inlet hose hot		
030	C00051541				binding		
031	C00061958				binding d=32,7		
035	C00109798			1 x C00116161	protection electrovalve tl	n1040321	

Notices

N1040346: Elimination of leakage between upper top and cover on TL.

This modification is applied only after having checked for the absence of distortion or breakage of the components that jointly ensure a watertight seal (cover, top, diaphragm, etc.).

The modification consists in raising the diaphragm to obtain greater interference between diaphragm and cover inner panel.

PROCEDURE:

Remove the nine screws located under the diaphragm, remove the plastic protection, and raise the diaphragm, positioning it inside the loading port.

After drying the supporting surface apply a strip of approximately 1.2 mm of adhesive expanded rubber, replacement P/N 066834 which has been previously prepared by cutting it in half lengthwise.

n1040061: Trouble-shooting.

Intervention procedure on 2000 washing machines

1. Reading the error code

The fault on the appliance is signalled via:
1. the continuous rotation of the selector knob
2. the action, for the first 4', of the electrovalve and the drain pump
3. the door becomes unlocked
4. the led flashes:
the number of flashes indicates the fault code; the code should be read as follows:
· each fast flash (2/3 flashes of the led very close together) represents one code value
· the fault code is evaluated by counting the number of flashes occurring at 3/4" intervals from one another
· stop counting when the washing machine waits the equivalent of approximately 8/9" between flashes
· the procedure is repeated by the appliance cyclically

E.g.: F03



(FIGURE NT 00)

2. Autotest

Should the washing machine not be signalling an error, you can check it using a serial key and using a particular autotest cycle, which is to be activated as follows:
1. bring the washing machine to reset position (coloured ball) for at least 5" and wait until the led flashes on reset mode
2. insert the hardware key into the serial outlet
3. position the switch situated on the key in TEST position
4. wait for the door to lock and for the selector to start turning
5. position the switch situated on the key in PC position
the appliance will carry out the following cycle:
· selector moves on up to position 0 (12h if the appliance has a delay, programme 1 if it has no delay)
· loads the wash electrovalve for approx. 10"
· loads the pre-wash electrovalve for approx. 10"
· loads the wash electrovalve and pre-wash electrovalve at the same time until the pressure switch is on full
· heats up to 30° and moves the motor in both directions
· selector moves on for 9 notches
· drains and spins
· the selector knob stops on one of the reset positions
· STOP

The test cycle can be repeated as many times as you wish following the same procedures
The test cycle can be interrupted by positioning the selector knob on one of the reset positions.
3. Intervention in the event of a Fault

In the event of a fault, the procedure to go by is as follows:

F01: Triac Short circuit
Overhaul CNE

Replace Card

F02: Blocked Motor, Short-circuited/Open Tachometry
Overhaul CNE
Overhaul Motor connector
Control CNE Continuity/Motor Connector
Control Motor Windings
Control Tachometry Windings
Replace Card

F03: Open/Short-Circuited NTC Found
Overhaul CNA
Control NTC Wiring
Control CNA/NTC Wiring Continuity
Replace NTC
Replace Card

F04: Overflow and Pressure Switch Empty found at the same time (Pressure Switch stuck on Empty)
Overhaul CN1
Overhaul Pressure Switch Contacts
Control CN1/Pressure Switch Continuity
Replace Pressure Switch
Replace Card

F05: Blocked Pump or Pressure Switch stuck on Empty Found
Overhaul CNF (pump connector)
Overhaul Pump Connector
Control Pump Filter
Control Pump Windings
Change Pump
Replace Card

F06: Selector Error (a part no. cannot be found)
Overhaul CND (selector connector)
Overhaul Selector Connector
Control Selector/CND Continuity
Control Selector Motor
Replace Selector
Replace Card

F07: Resistance Relay Stuck
Overhaul CN1
Overhaul CN1
Overhaul Resistance Connection
Replace Card
Overhaul Resistance Connection
Replace Card

F08: Resistance Missing or Pressure Switch stuck on Full Found
Overhaul CN1
Overhaul Resistance Connection
Overhaul Pressure Switch Connection
Replace Resistance
Replace Pressure Switch
Replace Card

F09: Machine Setup Error Found

Control Microprocessor Version
Ask for EEPROM Spare Part indicating Microprocessor version

F10: Pressure Switch Empty and Full or neither Empty nor Full Pressure Switch Found
Overhaul CN1
Overhaul Pressure Switch Wiring
Control CN1/Pressure Switch Continuity
Replace Pressure Switch
Replace Card

F11: Pump Feedback Missing
Overhaul CN1
Overhaul CNF
Overhaul Pump Connector
Overhaul Pressure Switch Connector
Control Pump Windings
Replace Pump
Replace Card

F12 SPECIFIC FOR LVB2000 INDESIT EVOLUTION / DIALOGIC.
F12: Lack of Display card-Main Card Communication
1. Check the effectiveness of contacts on CNC Connector Card
2. Overhaul 8-way connector on Display card
3. Check continuity of CNC-CN 8 way connector
4. Replace Main Card
5. Replace Display Card

F13: NTC wiring harness disconnected from the dryer system
1. Check the efficiency of the terminals on the CNA connector board
2. Check NTC wiring harness
3. Check the wiring harness continuity of the CNA / NTC connectors
4. Replace NTC
5. Replace terminal board

F14: Dryer connector open or not connected
1. Check the efficiency of the terminals on the CNI connector board
2. Overhaul CN1
3. Overhaul connector connection
4. Replace the board.Merloni Elettrodomestici

F15: Dryer connector is always active
1. Check the efficiency of the terminals on the CNI connector board
2. Overhaul connector connection
3. Overhaul the pressure sensor connection
4. Replace the connector
5. Replace pressure sensor
6. Replace the board

F16: Non-functioning basket block
1. Go over connector card CNC
2. Go over connector basket block
3. Control Continuity of cabling CNC / basket block and basket block supply
4. Replace basket block
5. Replace card

N.B.From Fault F01 to fault F11

These are shown by LEDs in stand by/on in LVB2000 machines Ariston/Indesit.
From fault F01 to fault F12
These are shown in a display located on the instrument panel of LVB2000 ma-chines
Evolution Indesit.
From fault F01 to fault F15
Are those that are indicated according to the version via LED stand by/on or
display positioned on the Wash Dry machine Ariston/Indesit panel.

4. Replacing the card

Should you have to replace the card:
· retrieve the EEPROM from the old card
· reassemble the EEPROM onto the new replacement card (without EEPROM)

In the event, and only in this case:
· an F02 has been detected
· the above-mentioned checks have been carried out and no problems have been detected on the wiring or to the motor
· the card fitted onto the washing machine is a 12 or 20 version (the version is indicated by a label on the module-containing box with SW20 or SW12)

you should:
· fit on a new card (version 32 or above)
· fit on an updated EEPROM to request from the assistance service centre, stating the code (e.g. 80xxxxx0000 or 46xxxxx0000), the serial number and the washing machine model.

n1040211: Serial cable to connect the hardware key with the PC.

To connect the hardware key: LB2000 with the personal computer,you must use
a serial cable, pin to pin 9 pin F/F, to garantee the availability, it was
decided to manage it as a spare part.

The SAT code of the cable (length 2m) is 084943.

n1040237: BREMBATE TOP LOADER ELECTRONIC CARD

On all the top loaders produced in the Brembate establishment that are concerned with the current notice, it is advisable to retrieve the box card that is found in the assisted machine, in the case of the substitution of the electronic card.
In the event that it is decided to substitute both the box + module, it is imperative to shear off the two small central sterns of the same box.

n1040242: Power card with welded eeprom.

From serial number 20304.0001, IDC power card with welded eeprom is used to ensure the perfect connection of all parts, in the Comunanza, Teverola and Brembate factories.
To replace the module with welded eeprom, it will be necessary to use the eeprom indicated in the SAT document of the model concerned.
To replace the module on a unit with welded eeprom both the SAT module and the eeprom are required, because the latter cannot be reused.

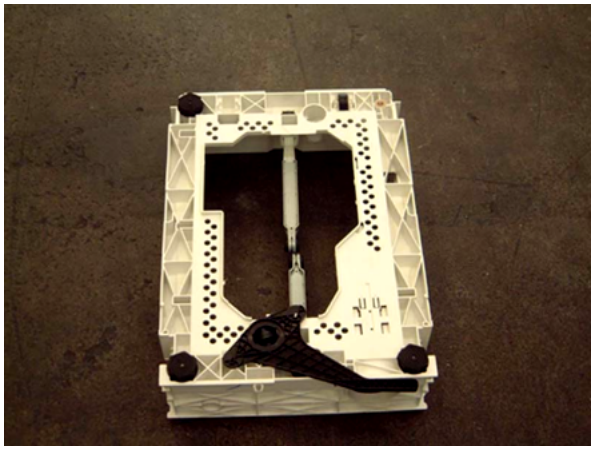
n1040245: Brembate washing machine basket doors re

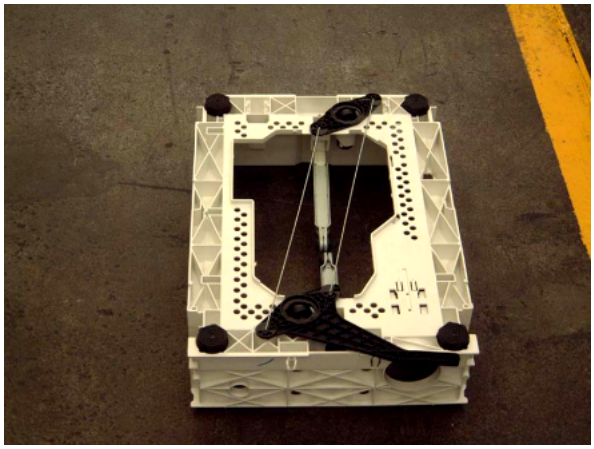
For all washing machine models produced in the Brembate factory and relevant to this note, in replacing the loading mouth code 083895/112743/252375 proceed as follows:
-remove the 18 rivets (9 on the right, 9 on the left) hooking the two doors to the loading mouth on the machine;
-take replacement part 083895/112743/252375 and carry out the same operation described in the previous point;
-hook the two new doors and the new loading mouth on the basket of the machine using the nut and bolts kit code 080691 (formed of 18 screws + 18 washers + 18 nuts);
-use silicone (SAT code 081629) for hooking the loading mouth on the basket.

n1040271: Introduction of wheel on Brembate TOP washing machines

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The central rear wheel on top-load washing machines, relevant to this note, produced in the Brembate factory has been eliminated with introduction of the small wheel for movement.
This modification has introduced the rear wheel assembly Sat code 091071, eliminating the trolley bar Sat code 083791 and the trolley cam Sat code 083792 (Sat codes 083791 and 083792 will continue to be regularly managed by the replacement parts warehouse).
Three feet are now used instead of four.
The mobile support still remains Sat code 083785.
The new mechanism can also be fitted to premodification machines.
The image n1040271.1 shows the situation with the new mechanism, and image n1040271.2 the situation with the premodification mechanism.





n1040278: New packing kit on Brembate TOP washing machines

From serial no. 21022.0001, a new packing kit Sat code 091902 (in place of Sat code 085574) and a new rear panel Sat code 091893 (in place of Sat code 083784) have been introduced on top-load washing machines produced in the Brembate factory.
This modification has introduced the packing hole cover Sat code 065871 and the drain tube support code 064550.

n1040282: New drainage OKO system.

From serial number 21219.0001, the new "OKO" drainage system has been introduced on the washing machines produced in the Comunanza factory.
The last two numbers of the Industrial Code (located on the rating plate) of the models relevant to this note will be 30 (e.g. 80233560130 - see Appendix A)

N.B. The industrial code will not change on the models with induction motor (see following list).

MODEL	INDUSTRIAL CODE
ABS53XIT	80224800000
AB54XPT	80224870100

AB63XEX 80225100100
ABS63XEU 80225180100
WS44XIT 80233440100
WS431TXEX 80233470100
WS642TXEX 80233540100
W63XSP 80233890000
AB53XEU 80238820000
AB65XEU 80238830000
AL 64XSP 80239020100
WS43XIT 80244510000
WS53XIT 80244520000
WH66TXE 80253750100
ABS63XEO 80263900000

The new items are:

- EEPROM (the OKO system requires a new setting of load timing parameters). THE NEW EEPROMS REPLACE ALL THE ONES CODED PREVIOUSLY.
- BOWL (hopper tube hole shifted forwards);
- DETERGENT LOADING TUBE (see fig. 1);
- PRESSURE SWITCH (changed levels);
- OKO PUMP BOWL BLOWER + BALL (see fig. 2A, 2B and 2C);
- CONDUCTIVITY SENSOR (if provided, it is shorter than the premodification item);
- DRAIN PUMP (without detergent collecting tube connection);
- HOPPER (shifted in front of detergent loading tube connection). Fig. 3A post-modification. Fig. 3B premodification);
- AIR TRAP (different shape);
- PRESSURE SWITCH TUBE (different length);
- DRAIN TUBE STOP (specific);

In particular, the OKO system consists of a spherical plastic component inserted in the tube that connects the bowl to the drain pump (see fig.2 A).
At the beginning of each wash cycle the washing machine fills water for 10 seconds and activates the drain pump for 2 seconds. In this way, the water level in the bowl is different from that in the drain tube; this difference increases the thrust of the ball upwards, closing the bowl-pump connection tube hermetically (see fig. 2D).
This system has the double advantage of:
1) separating the wash water and the water in the drain hose, thus saving energy during the heating phase;
2) and ensuring optimal use of all the detergent.
With the introduction of this new component, the detergent collecting tube is no longer required and the pump has one hole only to convey water from the tank.
For the correct operation of the OKO system, it is important that the drain hose of the washing machine remains fixed to the back of the unit with a plastic clamp (to this end, the clamp withstands a 25 kg load; see reference 1 in fig. 4); otherwise, the drain hose must absolutely reach the height of the clamp. (minimum 60 cm.)

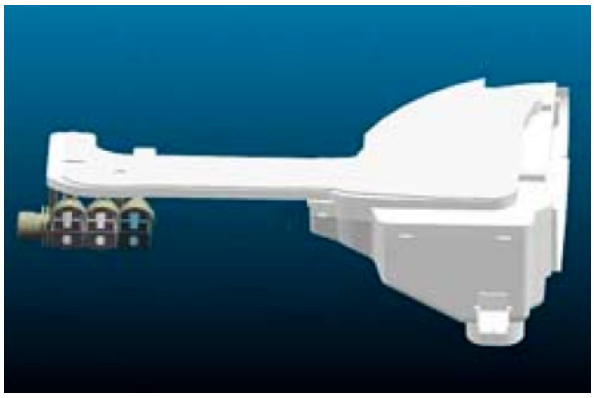




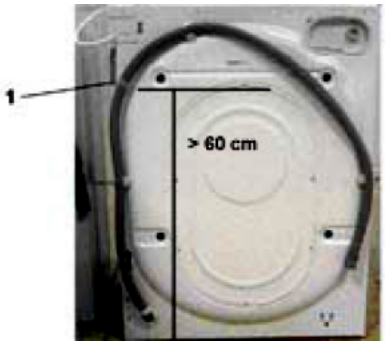












n1040286: Shock absorbers with 8.15 mm fixing hole.

From serial number 30127.0001, for appliances produced in the Comunanza factory, the shock absorbers will be fixed to the tank unit cradle using: the 8 mm diameter screw code 093750 in place of the 10 mm screw code 030446, and related locking nut code 030443 in place of code 030680.
The items affected by this modification are:
Code 093848 - Tank unit cradle 46 lt ;
Code 093878 - Tank unit cradle 40 lt.
Code 093884 - Shock absorber 80 N
Code 093885 - Shock absorber 120 N

The premodified shock absorbers code 086515 and 086372 will continue to be used, whereas cradles code 064518 and 066074 will be used until stocks run out, after which they will be replaced with the new items after widening the shock absorber fixing holes to a diameter of 11 mm.

n1040288: Power supply cable + moulded filter on top-load Brembate WMs

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From serial number 30224.0001, all top-load washing machines produced in the Brembate factory have been equipped with a new power supply cable with moulded filter and new rear panels with a specific opening for fixing the new cable.

The new power supply cables are:
Sat code 091632 Power supply cable 3x1 schuko 1.5m+capacitance filter;
Sat code 091633 Power supply cable 3x1 schuko 1.5m+inductive filter;
Sat code 091641 Power supply cable l=2550mm ag +capacitance filter;
Sat code 091635 Power supply cable uk 3x1 l=1950mm+capacitance filter;
Sat code 091634 Power supply cable uk 3x1 l= 1950mm + inductive filter;
Sat code 091689 Power supply cable l=2550mm ag +inductive filter.

The new rear panels are:
Sat code 094067 - premodification Sat code 091893 (used for few months in place of code 083784, see N1040278);
Sat code 094068 - premodification Sat code 093623 (specific for the Hotpoint WMTL80UK model, commercial code 28749).

To use premodified wirings on modified products perform the connection to the terminal block of the new cable as shown in fig. 1 - 1D.
The wiring diagrams indicated in the Documentation remain the same.

n1040291: Interchangeability of bowls on LB2000 appliances Comunanza..

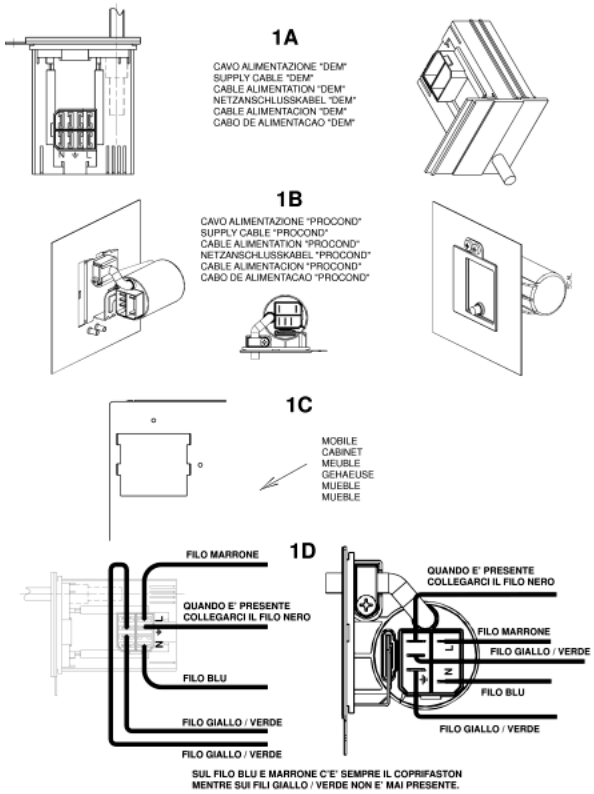
The Comunanza factory has modified the oscillating unit on all the 2000 range models produced in the Comunanza factory:
a) From serial number 21219.0001, the LB 2000 EVO bowl (see fig. 02) is gradually replacing the LB2000 version (see fig. 01), with the following differences:

1) Detergent loading tube hole shifted forwards;
2) Elimination of detergent recovery tube hole.

This modification has involved the introduction of the following items:

· Detergent loading tube (washing machine SAT code 092161and combined washer-dryer SAT code 092273);
· OKO pump bowl tube (models code 092174, Snella models with induction motor code 094312);

FIG. 1



· Hopper (for rotary slide drawer SAT code 092176, for linear slide drawer code 092314);

b) From serial number 30312.0001, all washing machines produced in the Comunanza factory have been equipped with the new LB2000 EVO II range bowl (see fig. 03), in place of the LB2000 EVO version (see fig. 02), with the following difference:

1) Porthole with a diameter of 30 cm instead of 28 cm;

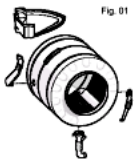
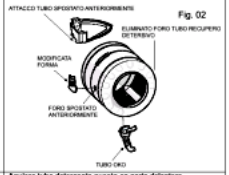
This modification has involved the introduction of the following items:

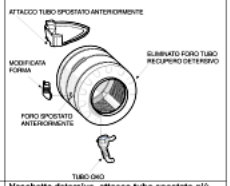
· Tapered porthole seal - rear diameter 30 cm front 28 cm;
Code 093345 - Standard seal;
Code 094091 - Washer-dryer seal;
Code 094093 - Snella seal
· Porthole seal rear fixing ring for 30 cm diameter SAT code 092155;
· Front counterweight (SAT code 092178).

Two LB2000 Evo bowl codings have been created in order to reduce the number of bowls managed by the After-sales Service (see fig. 04):
1) LB2000 Evo bowl kit coding (Table 01);
2) LB2000 EVO II range bowl kit coding (Table 02);

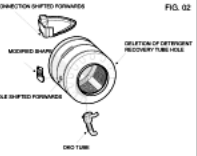
All bowl codes (with related interchangeability), are indicated in fig. 04 TAB. 03 attached to this Note.

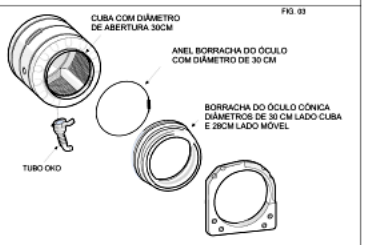
Starting from serial number 30325.0001, for all the versions of Evizzate SNELLA LB2000 washing machines produced in the Comunanza factory the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.
Starting from serial number 30616.0001, for all the washing machines Evizzate LB2000 produced in Comunanza, the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.

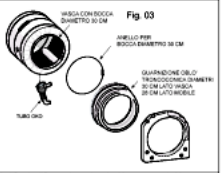
		CUBA LB 2000	CUBA LB 2000 EVOLUCIONADA
EN PRODUCCION		Matricula MENOR (<) 21218.0001	Matricula Entre 21219.0001 y 30312.0001
		Fig. 01 	Fig. 02 
	MODIFICACIONES		Agujero tubo detergente puesto en parte delantera Eliminado tubo recuperación detergente Modificado tubo de cuba a bomba (Sistema OKO) Modificada forma tubo de jabonera a cuba Modificada salida de jabonera
SERVICIO TECNICO	CUBA OBSOLETO		
	064513 077330	KIT 092414	
	081827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

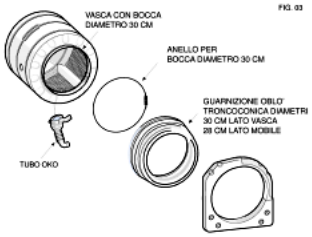
		VASCA LB 2000	VASCA LB 2000 EVIZZATA
IN PRODUZIONE		Matricola Minore (<) 21218.0001	Matricole dal 21219.0001 al 30311.0001
		FIG.01 	FIG. 02 
	MODIFICHE		Vaschetta detersivo, attacco tubo spostato più anteriormente Eliminato tubo recupero detersivo Modificato tubo vasca pompa (Sistema OKO) Modificata forma del tubo carico detersivo Vasca, foro tubo carico detersivo spostato più anteriormente
SERVICIO TECNICO	VASCHE IN OBSOLESCENZA LB2000	TAB.01 – KIT VASCHE LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	081827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

		CUBA LB 2000	CUBA LB 2000 EVIZZATA
EM PRODUÇÃO		Matriculas inferiores (<) 21218.0001	Matriculas de 21219.0001 a 30311.0001
		FIG.01 	FIG. 02 
		MODIFICAÇÕES	Gaveta detergente, buraco do tubo deslocado anteriormente Eliminado tubo de recuperação de detergente Modificado tubo cuba á bomba (Sistema OKO) Modificada forma do tubo de detergente Cuba, buraco do tubo de detergente deslocado anteriormente
SERVIÇO TÉCNICO	CUBAS A ACABAR LB2000	TAB.01 – KIT CUBAS LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

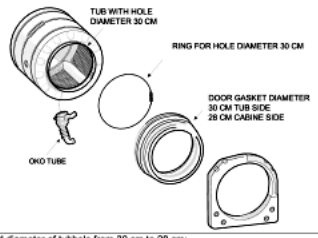
		TUB LB 2000	TUB LB 2000 EVIZZATA
IN PRODUCTION		Serial N.Lower than (<) 21218.0001	Serial N. from 21219.0001 to 30311.0001
		FIG.01 	FIG. 02 
		CHANGES	Detergent drawer, tube connection shifted of Forwards; Elimination of detergent recovery tube hole Change of tub pipe pump (OKO System) ch'ange of shape of detergent loading tub Tub, detergent loading tube hole moved forwards.
TECHNICAL SERVICE	TUBS TO BECOME OBSOLETE LB2000	TAB.01 – KIT TUBS LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

EM PRODUÇÃO	CUBA EVO II	
	Matrículas inferiores (>) 30312.0001	
	FIG. 03  	
	Modificado diâmetro de abertura da cuba 30 cm em vez de 28 cm Modificada borracha do óculo forma cônica (30 cm lado cuba / 28 cm lado móvel Modificado anel posterior para diâmetro 30 cm.	
SERVIÇO TÉCNICO		**TAB. 02 – KIT CUBAS EVO II**
		KIT 094273
		KIT 094276
		KIT 094279
		KIT 094281
		KIT 094283
		KIT 094286
		KIT 094287
		KIT 094289

EN PRODUCCION	CUBA EVO II	
	Matricula MAYOR (>) 30312.0001	
	Fig. 03  	
	Modificado diâmetro boca de cuba 30 cm en vez de 28 cm Modificada goma escotilla con forma cónica (30 cm en cuba / 28 cm en niuetble Modificado Anillo para diámetro 30 cm.	
SERVICIO TECNICO		**KIT 094273**
		KIT 094276
		KIT 094279
		KIT 094281
		KIT 094283
		KIT 094286
		KIT 094287
		KIT 094289

IN PRODUZIONE	**VASCA EVO II**
	Matricola Maggiore (>) 30312.0001
	FIG. 03 
	Modificato diametro bocca vasca 30 cm invece di 28 cm Modificata guarnizione oblò di forma tronco-conica (30 cm lato vasca / 28 cm lato mobile Modificato anello posteriore per diametro 30 cm.

SERVIZIO TECNICO	**TAB. 02 – KIT VASCHE EVO II**
	KIT 094273
	KIT 094276
	KIT 094279
	KIT 094281
	KIT 094283
	KIT 094286
	KIT 094287
	KIT 094289

IN PRODUCTION	**TUB EVO II**
	Serial N. Bigger than (>) 30312.0001
	FIG. 03 
	Changed diameter of tubhole from 30 cm to 28 cm; Changed door basket, truncated cone-sharped,(30 cm tub side /28 cm cabinet side) ; Changed rear ring for 30 cm diameter.

TECHNICAL SERVICE	**TAB. 02 – KIT TUBS EVO II**
	KIT 094273
	KIT 094276
	KIT 094279
	KIT 094281
	KIT 094283
	KIT 094286
	KIT 094287
	KIT 094289

TAB. 03
COMPOSIZIONE DEI KIT

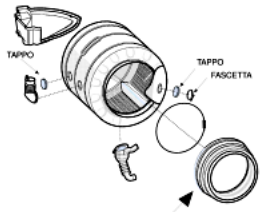
KIT VASCHE LB 2000 E LB 2000 EVIZZATE	
Cod. kit	Composto da:
092414	094272 Vasca SAT EVO II + kit 093772
092421	094277 Vasca SAT EVO II + kit 094097
092257	094278 Vasca SAT EVO II + kit 093772
092263	094280 Vasca SAT EVO II + kit 094097
092415	094282 Vasca SAT EVO II + kit 093772
092452	094285 Vasca SAT EVO II + kit 093772
092545	094288 Vasca SAT EVO II + kit 093772
092311	094290 Vasca SAT EVO II + kit 094098

Cod. kit	Composto da:
093772	093345 - GUARNIZ. OBLO' STANDARD EVIZZ.EVO0; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO TUBO REC. DETERSO; 091901 - TAPPO FORO TUBO RECUPERO DETERS.
094097	094091 - GUARNIZ.OBLO' WD INC.IND. EVIZZ.EVO0; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO TUBO REC. DETERS. 091901 - TAPPO FORO TUBO RECUPERO DETERS.

KIT VASCHE EVO II	
Cod. kit	Composto da:
094273	094272 Vasca SAT EVO II + kit 094275
094276	094277 Vasca SAT EVO II + kit 094275
094279	094278 Vasca SAT EVO II + kit 094275
094281	094280 Vasca SAT EVO II + kit 094275
094283	094282 Vasca SAT EVO II + kit 094275
094286	094285 Vasca SAT EVO II + kit 094275
094287	094288 Vasca SAT EVO II + kit 094275
094289	094290 Vasca SAT EVO II + kit 094275

Cod. kit	Composto da:
094275	027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO FORO REC. DETERSIVO; 091901 - TAPPO FORO TUBO RECUPERO DETERS.
094098	094093 - GUARNIZ. OBLO' SNELLA EVIZZ.-EVO0; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO REC. DETERS; 091901 - TAPPO FORO RECUPERO DETERS.

FIG. 04
VASCHE SAT



IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBLO' E SUCCESSIVAMENTE IL CONTRAPPESO ANTERIORE.

TAB. 03
COMPOSIÇÃO DOS KIT

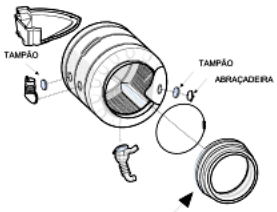
KIT CUBAS LB 2000 E LB 2000 EVIZZATE	
Cod. kit	Composto por:
092414	094272 Cuba SAT EVO II + kit 093772
092421	094277 Cuba SAT EVO II + kit 094097
092257	094278 Cuba SAT EVO II + kit 093772
092263	094280 Cuba SAT EVO II + kit 094097
092415	094282 Cuba SAT EVO II + kit 093772
092452	094285 Cuba SAT EVO II + kit 093772
092545	094288 Cuba SAT EVO II + kit 093772
092311	094290 Cuba SAT EVO II + kit 094098

Cod. kit	Composto por:
093772	093345 - BORRACHA DO OCULO LB STANDARD; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUP.DETER.
094097	094091 - BORRACHA DO OCULO WD. EVIZZ.EVO0; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADEIRA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUPERACAO DETER.

KIT CUBAS EVO II	
Cod. kit	Composto por:
094273	094272 Cuba SAT EVO II + kit 094275
094276	094277 Cuba SAT EVO II + kit 094275
094279	094278 Cuba SAT EVO II + kit 094275
094281	094280 Cuba SAT EVO II + kit 094275
094283	094282 Cuba SAT EVO II + kit 094275
094286	094285 Cuba SAT EVO II + kit 094275
094287	094288 Cuba SAT EVO II + kit 094275
094289	094290 Cuba SAT EVO II + kit 094275

Cod. kit	Composto por:
094275	027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUPERACAO DETER.
094098	094093 - BORRACHA DO OCULO LB ALS-EVIZZI EVO0; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADEIRA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUP.DETER.

FIG. 04
CUBAS SAT



QUANDO SE UTILIZA A CUBA SAT NOS MODELOS LB2000 E LB 2000 EVIZZATE, TER ATENÇÃO QUE EM PRIMEIRO LUGAR SE DEVE COLOCAR A BORRACHA DO ÓCULO E DE SEGUIDA O CONTRAPESO ANTERIOR.

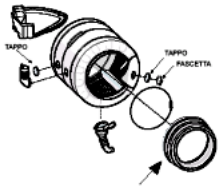
TAB. 01

COMPOSICION DE LOS KIT			
Cód. kit	Compuesto por:	Cód. kit	Compuesto por:
092414	094272 Cuba EVO II + kit 093772	094273	094272 Cuba EVO II + kit 094275
092421	094277 Cuba EVO II + kit 094097	094276	094277 Cuba EVO II + kit 094275
092257	094278 Cuba EVO II + kit 093772	094279	094278 Cuba EVO II + kit 094275
092263	094280 Cuba EVO II + kit 094097	094281	094280 Cuba EVO II + kit 094275
092415	094282 Cuba EVO II + kit 093772	094283	094282 Cuba EVO II + kit 094275
092452	094285 Cuba EVO II + kit 093772	094286	094285 Cuba EVO II + kit 094275
092545	094288 Cuba EVO II + kit 093772	094287	094288 Cuba EVO II + kit 094275
092311	094290 Cuba EVO II + kit 094098	094289	094290 Cuba EVO II + kit 094275

Cód. kit	Compuesto por:
093772	093345 - GUARNIZ. OBLO' STANDARD EVIZZ-EVOII 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.
094097	094091 - GUARNIZ. OBLO' WD - INC. IND. EVIZZ.-EVO II 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.
094098	094093 - GUARNIZ. OBLO' SNELLA EVIZZ.-EVOII 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.

Cód. kit	Compuesto por:
094275	027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.

FIG. 04
VASCHE SAT



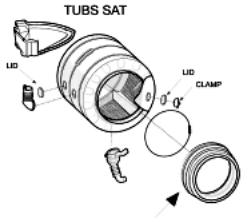
IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBLO' E SUCCESSIVAMENTE IL CONTRAPPESO ANTERIORE.

TAB. 03
KIT COMPOSITION

KIT TUBS LB 2000 AND LB 2000 EVIZZATE	
Kit Cod.	Made of:
092414	094272 Tub SAT EVO II + kit 093772
092421	094277 Tub SAT EVO II + kit 094097
092257	094278 Tub SAT EVO II + kit 093772
092263	094280 Tub SAT EVO II + kit 094097
092415	094282 Tub SAT EVO II + kit 093772
092452	094285 Tub SAT EVO II + kit 093772
092545	094288 Tub SAT EVO II + kit 093772
092311	094290 Tub SAT EVO II + kit 094098
Kit Cod.	Made of:
093772	093345 - DOOR BELLOWS SEAL STD EVIZZ.EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.
094097	094091 - DOOR BELLOWS SEAL WDEVIZZ.EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.

KIT TUBS EVO II	
Kit Cod.	Made of:
094273	094272 Tub SAT EVO II + kit 094275
094276	094277 Tub SAT EVO II + kit 094275
094279	094278 Tub SAT EVO II + kit 094275
094281	094280 Tub SAT EVO II + kit 094275
094283	094282 Tub SAT EVO II + kit 094275
094286	094285 Tub SAT EVO II + kit 094275
094287	094288 Tub SAT EVO II + kit 094275
094289	094290 Tub SAT EVO II + kit 094275
Kit Cod.	Made of:
094275	027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.
094098	094093 - DOOR BELLOWS SEAL LB ALS - WS.-EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.

FIG. 04
TUBS SAT



WHILE USING SAT TUB INTO MODEL LB2000 AND LB2000 EVIZZAE, THE DOOR GASCKET MUST BE APPLIED AND LATER ON THE FRONT NOTERWIGHT.

n1040301: Modification of solenoid valves and wiring on Brembate TOP LOAD washing machines

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From serial number 30609.0001, the top-load washing machines affected by this note have been equipped with the solenoid valve with coil rast 2.5 Sat code 096350 in place of 083940.
This modification does not affect model WMTL80UK commercial code 28749, which has been equipped with solenoid valves Sat code 096350 (1E2U) and 096349 (1E1U) in place of 083940 (1E2U) and 093546 (1E1U).

The wiring harnesses have been modified therefore both the premodification and new ones will be managed; the wiring diagrams

are unchanged.
The Sat codes are given below:
Sat code new 096426 premodification 087487;
Sat code new 096427 premodification 087703;
Sat code new 096428 premodification 088098;
Sat code new 096429 premodification 088127;
Sat code new 096431 premodification 088292;
Sat code new 096432 premodification 090240;
Sat code new 096433 premodification 088027;
Sat code new 096434 premodification 091648;
Sat code new 096436 premodification 091651;
Sat code new 096437 premodification 091649;
Sat code new 096438 premodification 091652;
Sat code new 096440 premodification 091653;
Sat code new 096452 premodification 093540;
Sat code new 096441 premodification 090610;
Sat code new 096451 premodification 087928;
Sat code new 096444 premodification 091650;
Sat code new 096445 premodification 091654.

The models affected by this modification are:
26376 WT60FR
26867 WT62EX
26377 WT62TFR
26450 WT6IT
26454 WT5IT
26451 WT4IT
26894 WT52CSI
26865 WT40EX
26866 WT50EX
28672 WT124FR
28075 WT120EX
26868 WT82EXP
26379 WT82TFR
26452 WAT6IT
26453 WAT8IT
27872 W4608TLCSI
26899 WT100CSI
26869 WT102EXP
27728 WT102TFR
28670 WT92FR
28671 WT112FR
28314 WAT10IT
27873 W4610TLCSI
28669 WT80FR
26897 WT80CSI
26970 WT67EU
27143 AT82IT
28491 AT125FR
29395 AT110FR
27122 AT85FR
29388 AT95FR
29182 AT109FR
27142 AT62IT
28749 WMTL80UK
29393 ATD102FR
27148 ATD120EX

27125 ATD120FR
29394 ATD122FR
27636 ATD104EX
27145 ATD104IT
27144 ATD84IT
26898 WT90CSI
27635 AT84EX
28074 AT104EX
27726 AT84EO
27684 AT84AG

The wiring diagrams are unchanged.

n1040309: Modification of rear panels on TOP LOADING washing machines.

From serial no. 30912.0001, the system used for fixing the loading solenoid valve (spare part code 096350) to the rear panel has been modified on Top Loading washing machines, rotating its position by 90°.
The solenoid valve (spare part code 096350) has been modified with the 45° rotation of a coil; the Replacements Warehouse will continue to manage this part with the same code. When replacing on premodification machines, fit the coils as shown in figure N1040309FIG3-1 and on modified machines, as shown in figure N1040309FIG3-2; to rotate the coil, lift it using a screwdriver and then refit according to the inserts on the plastic.

Replacement codes of the parts affected by this modification (see figure N1040309FIG1):

FIG1 A - PREMODIFICATION STRUCTURE
solenoid valve tube/distributor assembly: premodification 083939;
solenoid valve tube/distributor assembly: premodification 087068;
rear panel: premodification 094067.
FIG1 B - NEW STRUCTURE
solenoid valve tube/distributor assembly: new 097841;
solenoid valve tube/distributor assembly: new 097841;
rear panel: new 098566.

Replacement codes of the parts affected by the modification to WMTL80UK (see figure N1040309FIG2):

FIG2 A - PREMODIFICATION STRUCTURE
solenoid valve tube/distributor assembly: premodification 093620;
solenoid valve tube/distributor assembly: premodification 093621;
rear panel: premodification 094068.
FIG2 B - NEW STRUCTURE
solenoid valve tube/distributor assembly: new 097832;
solenoid valve tube/distributor assembly: new 097832;
rear panel: new 098567.

Premodification panels will be managed by the Replacements Warehouse while stocks last; when replacing with new ones on premodification appliances the new tubes must also also be used.
When using the new panels on appliances before serial no. 30609.0001, fitted with solenoid valve code 083940, rotate the coil 45° and follow the instructions given above for code 096350, paying attention during the wiring phase to keep the cables away from the bowl support spring.

N1040309FIG1

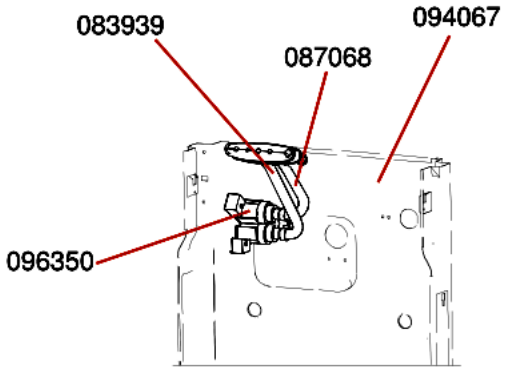


FIG1 A

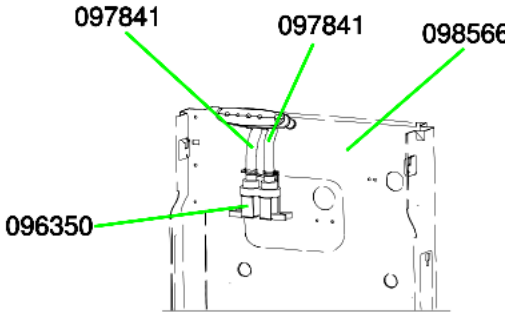


FIG1 B

N1040309FIG2

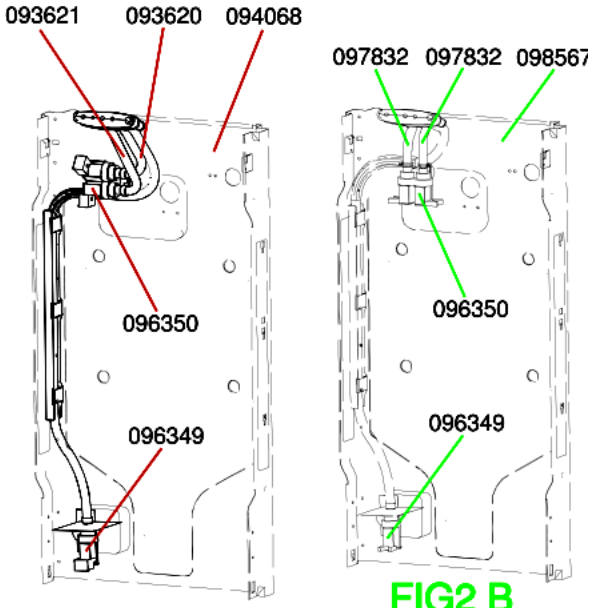


FIG2 A

FIG2 B

n1040321: Plastic protecion for solenoid valve.

N1040309FIG3

FIG3-1

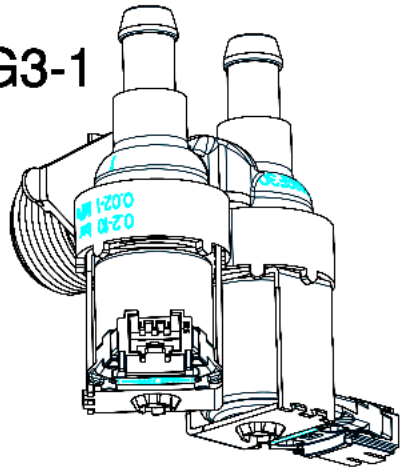
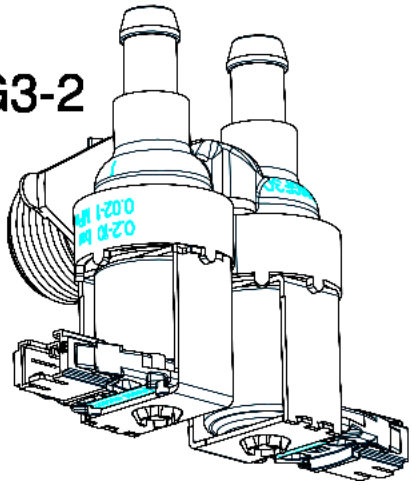
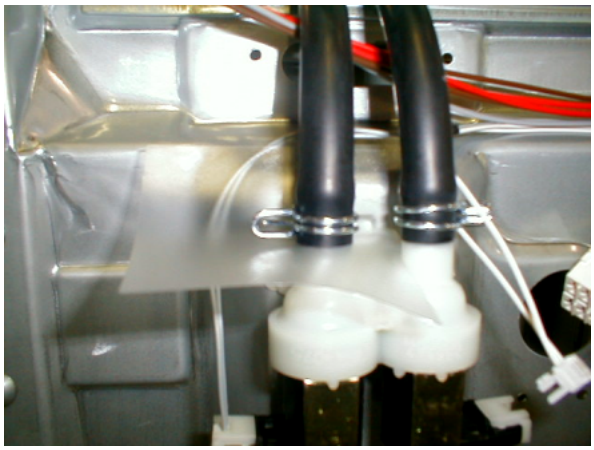


FIG3-2



All top-load washing machines produced from September 2003 to February 2004 (from serial no. 30900.0000 to 40300.0000) have been equipped with a plastic protection Service code 109798 (shown in N1040321FIG1), to prevent water from damaging the solenoid valve and electronic card.



n1040324: Modification of heater fixing system on top-load washing machines.

From serial number 40506.0001, the fixing system of the heater to the tank has been modified on all top-load washing machines affected by this note, with the introduction of a metal retainer (image N1040322FIG1 reference NEW) in place of deflector Service code 055322.

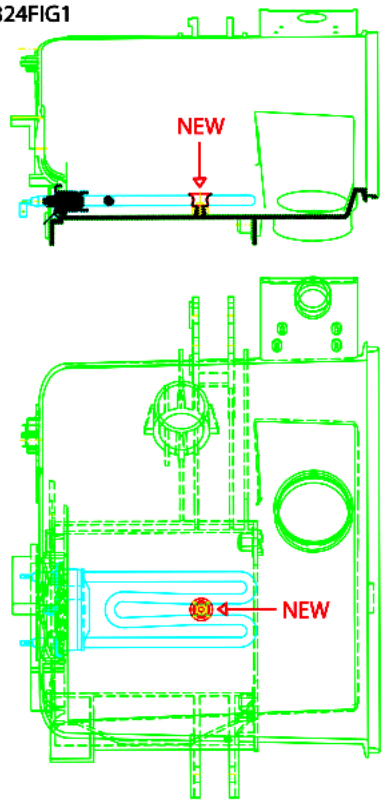
The modification has involved both heater and tanks. Given below are the Service codes of the new and old items concerned:

-PLASTIC TANK FOR 600-1000 RPM MACHINES: new 110152, premodification 083805;

-PLASTIC TANK FOR 1200 RPM MACHINES: new 110153, premodification 092023;

-HEATER: new 110148, premodification 083906.

N1040324FIG1



n1040332: 'Evizzazione' of top-load washing machines produced in Brembate

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From serial no. 40628.0001, the following items have been modified on all top-load washing machines affected by this note:

PLASTIC TANK
800/1000 rpm machines: premodification 110152 - new 111505
1200 rpm machines: premodification 110153 - new 111573

PUMP BOWL TUBE
premodification 083898 - new 111502 (OKO PUMP BOWL TUBE)

AIR TRAP
premodification 051555 - new 092173

MICRO DELAY DEVICE
premodification 085610 - new 111494

DRAIN PUMP
premodification 083942 - new 111409

PRESSURE SWITCH
premodification 087499 - new 111514
premodification 087704 - new 111516
premodification 083903 - new 111493

WIRING

ELIMINATION OF DETERGENT RECOVERY TUBE code 055328

The modification has involved the introduction of a new industrial code with final 30.
Given below is the list of affected models with related industrial codes and spare part codes of modified wirings:

WT60FR (91263760000 - 91263760030):
Wiring: premodification 096426 - new 111515
WT62TFR (91263770000 - 91263770030):
Wiring: premodification 096427 - new 111517
WT6IT (91264500000 - 91264500030):
Wiring: premodification 096428 - new 111523
WT4IT (91264510000 - 91264510030):
Wiring: premodification 096429 - new 111529
WAT6IT (91264520030 - 91264520000):
Wiring: premodification 096434 - new 111538
WAT8IT (91264530030 - 91264530000):
Wiring: premodification 096434 - new 111538
WT5IT (91264540030 - 91264540000):
Wiring: premodification 096428 - new 111523
WT40EX (91268650030 - 91268650000):
Wiring: premodification 096432 - new 111515
WT50EX (91268660130 - 91268660100):
Wiring: premodification 096433 - new 111529
WT62EX (91268670230 - 91268670200):
Wiring: premodification 096427 - new 111517
WT82EX (91268680130 - 91268680100):
Wiring: premodification 096434 - new 111538
WT102EX (91268690130 - 91268690100):
Wiring: premodification 096434 - new 111538
WT52CSI (91268940130 - 91268940100):
Wiring: premodification 096431 - new 111551
WT80CSI (91268970130 - 91268970100):
Wiring: premodification 096437 - new 111555
WT90CSI (91268980130 - 91268980100):
Wiring: premodification 096444 - new 111561
WT100CSI (91268990130 - 91268990100):
Wiring: premodification 096434 - new 111538
WT67EU (91269700030 - 91269700000):
Wiring: premodification 096437 - new 111555
AT62IT (91271420030 - 91271420000):
Wiring: premodification 096440 - new 111568
AT82IT (91271430030 - 91271430000):
Wiring: premodification 096438 - new 111569

ATD84IT (91271440030 - 91271440000):
Wiring: premodification 096451 - new 111571
ATD104IT (91271450030 - 91271450000):
Wiring: premodification 096451 - new 111571
ATD120EX (91271480130 - 91271480100):
Wiring: premodification 096451 - new 111571
AT50EX (91272040130 - 91272040100):
Wiring: premodification 088264 - new 111505
AT84EX (91276350130 - 91276350100):
Wiring: premodification 096445 - new 111580
ATD104EX (91276360130 - 91276360100):
Wiring: premodification 096451 - new 111571
AT64EX (91276740030 - 91276740000):
Wiring: premodification 088264 - new 111579
AT84AG (91276840030 - 91276840000):
Wiring: premodification 096445 - new 111580
AT84EO (91277260030 - 91277260000):
Wiring: premodification 096445 - new 111580
WT102TFR (91277280030 - 91277280000):
Wiring: premodification 096434 - new 111538
AT64EO (91277540030 - 91277540000):
Wiring: premodification 088264 - new 111579
AT50AG (91277630030 - 91277630000):
Wiring: premodification 088264 - new 111579
W46.08TLCSI (91278720030 - 91278720000):
Wiring: premodification 096434 - new 111538
W46.10TLCSI (91278730030 - 91278730000):
Wiring: premodification 096434 - new 111538
AT104EX (91280740030 - 91280740000):
Wiring: premodification 096445 - new 111580
WT120EX (91280750030 - 91280750000):
Wiring: premodification 096434 - new 111538
WAT10IT (91283140030 - 91283140000):
Wiring: premodification 096434 - new 111538
AT125FR (91284910030 - 91284910000):
Wiring: premodification 096438 - new 111569
WT80FR (91286690030 - 91286690000):
Wiring: premodification 096436 - new 112221
WT92FR (91286700030 - 91286700000):
Wiring: premodification 096434 - new 111538
WT112FR (91286710030 - 91286710000):
Wiring: premodification 096434 - new 111538
WT124FR (91286720030 - 91286720000):
Wiring: premodification 096434 - new 111538
WMTL80UK (91287490030 - 91287490000):
Wiring: premodification 096542 - new 112231
AT109FR (91291820030 - 91291820000):
Wiring: premodification 096438 - new 111569
AT95FR (91293880030 - 91293880000):
Wiring: premodification 096438 - new 111569
ATD102FR (91293930030 - 91293930000):
Wiring: premodification 096441 - new 112235
ATD122FR (91293940030 - 91293940000):
Wiring: premodification 096451 - new 111571
AT110FR (91293950030 - 91293950000):
Wiring: premodification 096438 - new 111569
WT100FR (91305060030 - 91305060000):

Wiring: premodification 096436 - new 112221
WT118FR (91305080030 - 91305080000):
Wiring: premodification 096434 - new 111538
AT8EIT (91306100030 - 91306100000):
Wiring: premodification 096438 - new 111569
WT119FR (91319910030 - 91319910000):
Wiring: premodification 096434 - new 111538

n1040336: Elimination of vent from rear panel of top-load washing machines.

From serial no. 40825.0001, the vent tube has been modified with the elimination of the vent from the rear panel of all top-load washing machines affected by this note (see photo N1040336FIG1).

Given below are the codes of the modified items:

- Vent tube: premodification 085471 new 112602;
- Rear panel: premodification 098566 new 112632;
- Vent grid code 083944 has been eliminated.

N1040336FIG1



n1040340: TUB ASSEMBLY 111505 - 111573 (EVO II) ON EVOI TOP LOADING APPLIANCES

Given below are the instructions to install the new EVOII Top Loading tubs (codes 111505 and 111573) on EVOI Top Loading washing machines produced before serial no. 40628.0001 (see note n1040332).

Please note that:

the EVOI Top Loading range tubs (spare part codes 110152-110153) are no longer managed as spare parts and have been replaced as follows:

if you order code 110152 (EVOI T.L. 600-1000 RPM TUB) you will receive in its place:
- 111505: EVOII T.L. 600-1000 RPM TUB
- 111409: EVOII T.L. DRAIN PUMP

if you order code 110153 (EVOI T.L. 1200 RPM TUB) you will receive in its place:
- 111573: EVOII T.L. 1200 RPM TUB-BASKET ASSEMBLY
- 111409: EVOII T.L. DRAIN PUMP

Proceed as follows:

1) Replace the EVOI DRAIN PUMP with the new EVOII DRAIN PUMP - 111409;

2) Eliminate the DETERGENT RECOVERY TUBE (the new tub and new pump are not provided with the corresponding hole);

3) Do not remove the VENT TUBE that is on the appliance (the one on the new EVOII tub-basket assembly is no longer provided with the vent on the rear panel).

Given below are the models affected:
26376 - WT60FR
26377 - WT62TFR
26450 - WT6IT
26451 - WT4IT
26452 - WAT6IT
26453 - WAT8IT
26454 - WT5IT
26865 - WT40EX
26866 - WT50EX
26867 - WT62EX
26868 - WT82EX
26869 - WT102EX
26894 - WT52CSI
26897 - WT80CSI
26898 - WT90CSI
26899 - WT100CSI
26970 - WT67EU
27142 - AT62IT
27143 - AT82IT
27144 - ATD84IT
27145 - ATD104IT
27148 - ATD120EX
27204 - AT50EX
27635 - AT84EX
27636 - ATD104EX
27674 - AT64EX
27684 - AT84AG
27726 - AT84EO
27728 - WT102TFR
27754 - AT64EO

27763 - AT50AG
27872 - W46.08TLCSI
27873 - W46.10TLCSI
28074 - AT104EX
28075 - WT120EX
28314 - WAT10IT
28491 - AT125FR
28669 - WT80FR
28670 - WT92FR
28671 - WT112FR
28672 - WT124FR
28749 - WMTL80UK
29182 - AT109FR
29388 - AT95FR
29393 - ATD102FR
29394 - ATD122FR
29395 - AT110FR
30506 - WT100FR
30508 - WT118FR
30610 - AT8EIT
31991 - WT119FR

n1040414: New expander installed on Top Loading Brembate.

From serial no. 50213.0001 the new expander C00118593 has replaced the original part C00055037.
The new expander can also be used on premodification versions of the models referred to in this bulletin.

n4009a02: Motor fixing changed on Top Loading washing machines

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Top Loading washing machines have changed the fix of motor to the tub.
The tub design is changed in the motor fixing side and two new screws code C00268497 are introduced instead of the old screws C00084333 and the old nut:

C00266015 nut of products with Triphase motor;

C00258673 nut of products with Collector motor.

Spare parts warehouse will go on to manage only the new tubs with the same spare part codes:

C00111505 - Tub 600/1000 rpm

C00111573 - Tub 1200 rpm

C00252343 - Tub 1400 rpm

In assistance on premodification products with the new tubs, you have to fix the motor using the new screws C00268497 instead of the screws and nut that you find in the product.

Dete of modify in production:

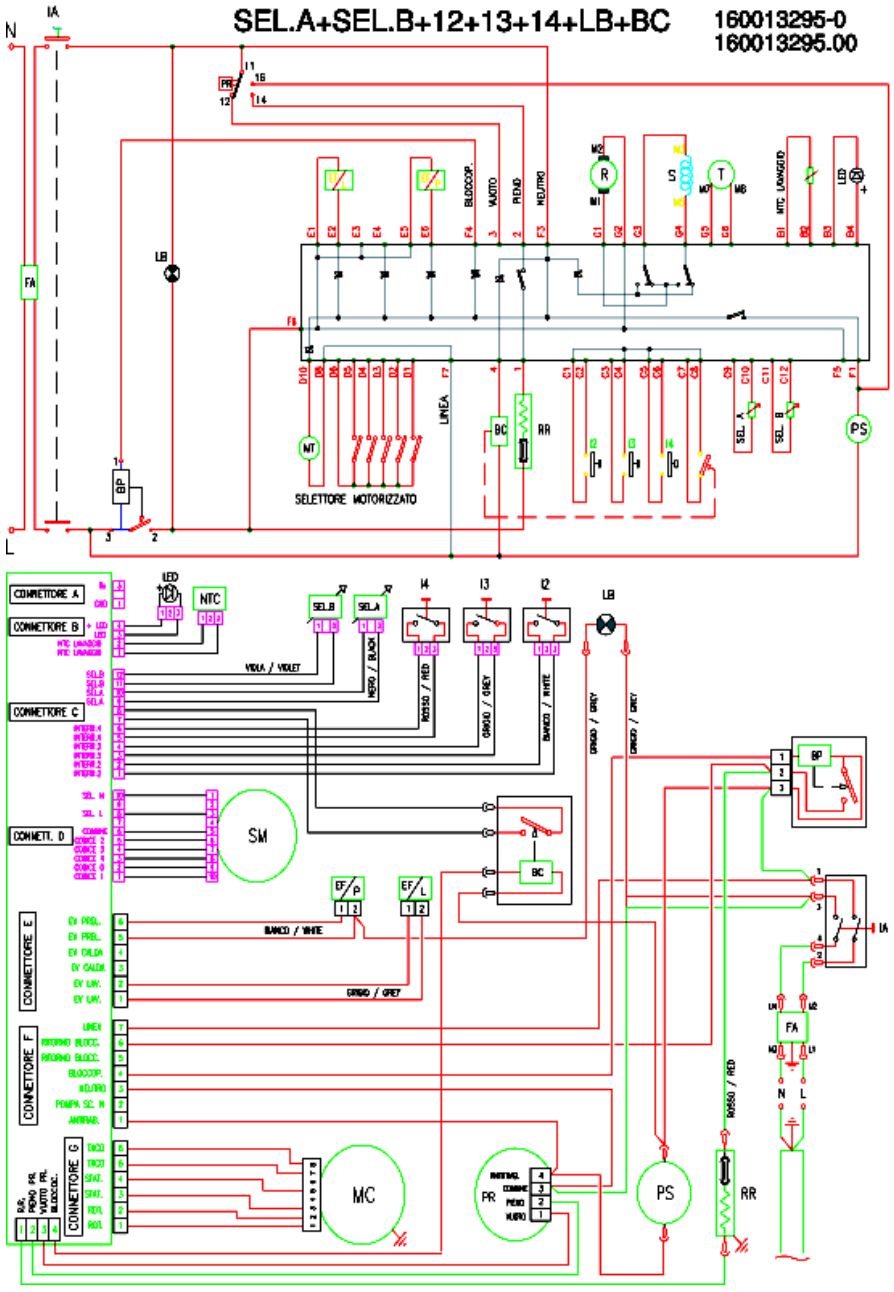
s/n 80818.0001 - all models 1400 rpm Collector and Triphase motor

s/n 80818.0001 - all models 600 – 800 – 1000 – 1200 rpm Triphase motor

s/n 90113.0001 - all models 600 – 800 – 1000 – 1200 rpm Collector motor

Electric schemes and links

Cod. 160013295-0



Legend

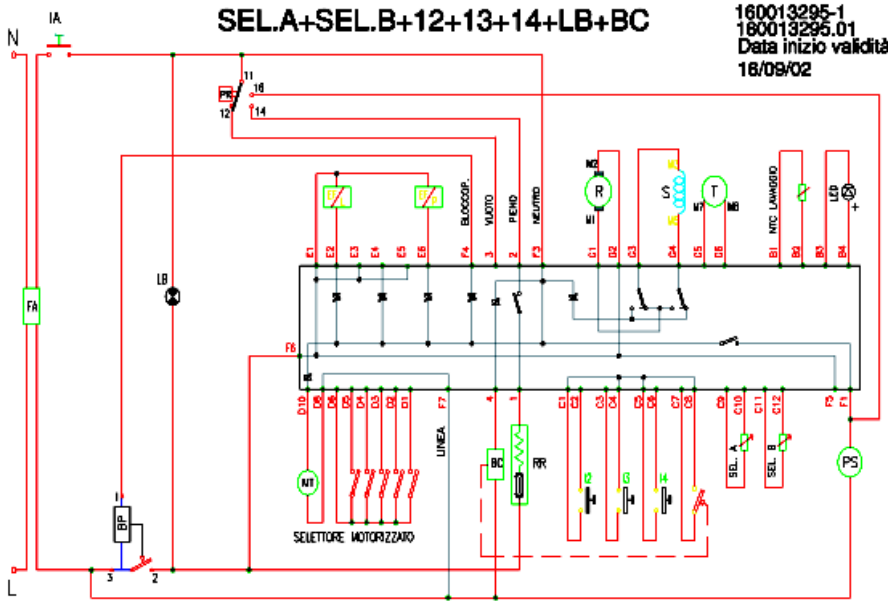
Legend: 160013295-0

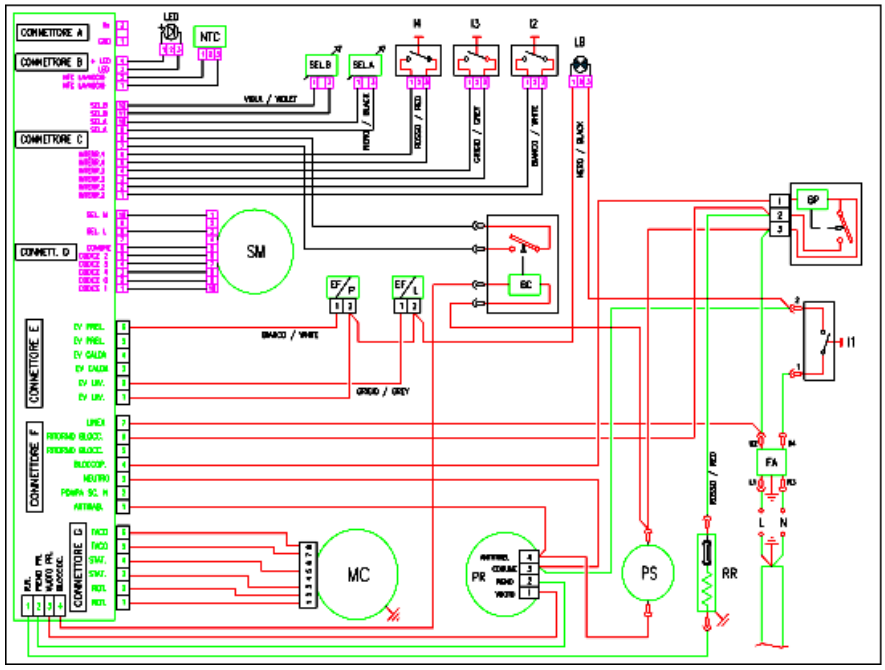
AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. 160013295-1





Legend

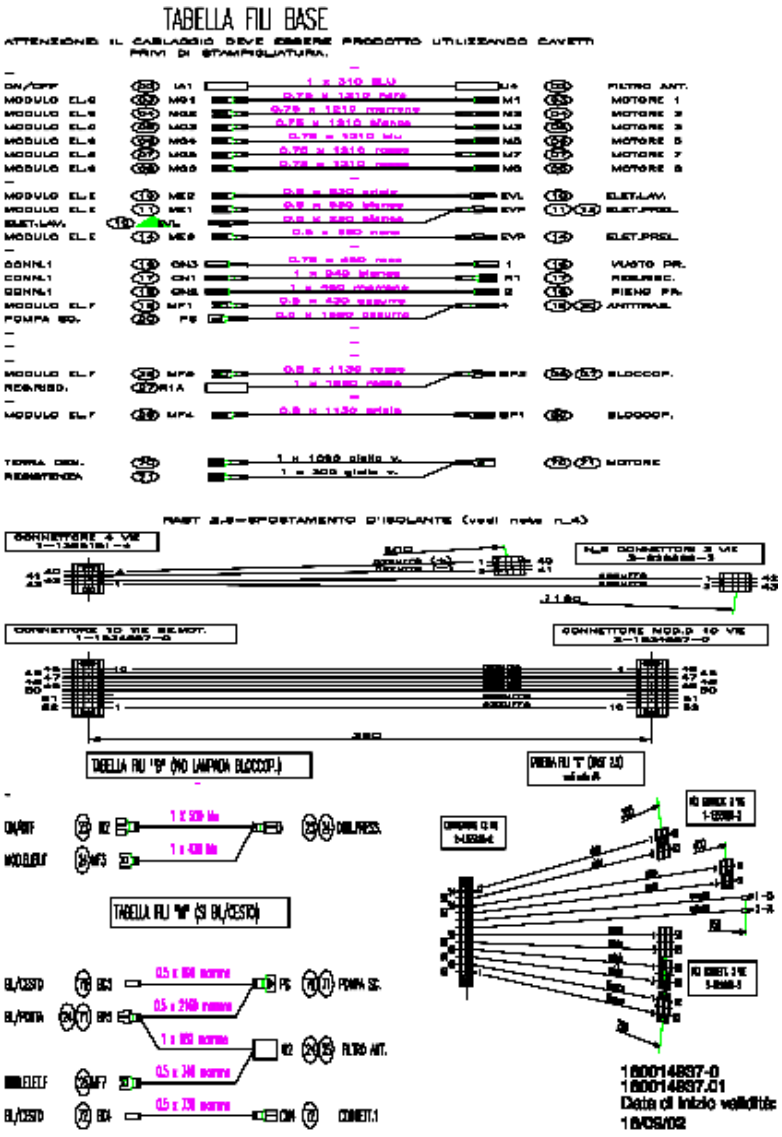
Legend: 160013295-1

AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. 160014937-0



Legend

Legend: 160014937-0

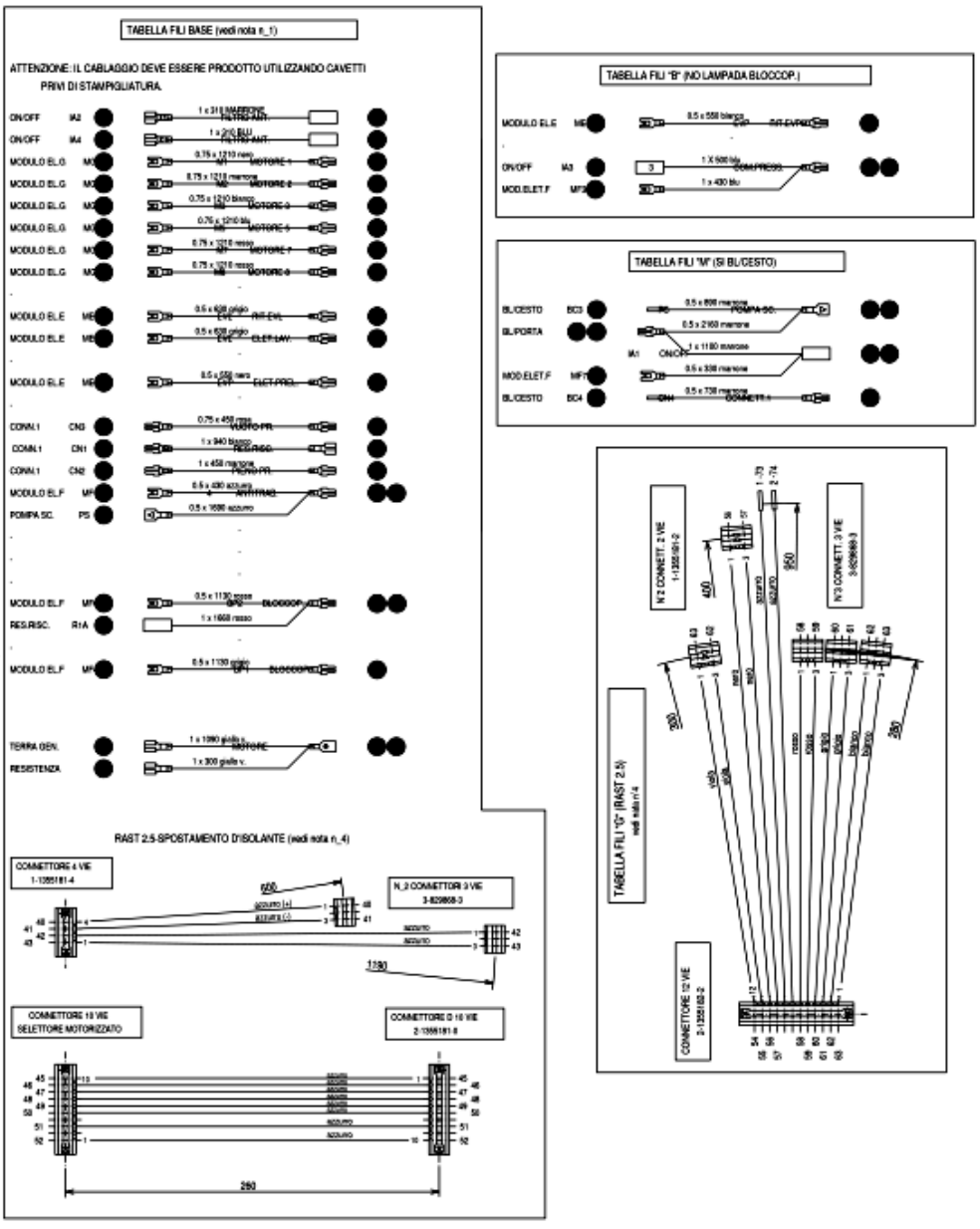
AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. ce044400

CE044400



Legend

Legend: ce044400

AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer

Electric schemes and links

Cod. lg049400



Legend

Legend: lg049400

AQS	Aquastop electrovalve	Mzbn/MTA	zbn timer motor
B	Buzzer	N	Neutral or Terminal Board
BC	Blocco Cesto	NC	Spin cycle exclusion
BF	Terminal board contact, motor fan and dryer	P	Pressure switch
BP	Buzzer	P1	1st level pressure cut-off switch
C	Condensator	P2	2nd level pressure cut-off switch
CA	Condensator	PA	High speed potentiometer
DV	Switching device	PB	Low speed potentiometer
EF/CL	Electro-Valve Cold Water / Bleach	PL	Pure Wool
EF/L	Electro-Valve Cold Water / Wash	PM	Motor Thermoprotector
EF/P	Electro-Valve Cold Water / Prewash	PR	Timer programmer or Pressure switch
ER	Exclude Heating Element	PS	Drain pump
ET	Thermostat disactivation	R	Heating element
EV	Electrovalve	RE	Relay
EVA	Dryer electrovalve	RR	Heating element
EVC	Hot water electrovalve	RV	Speed regulator
EVF	Elettrovalvola acqua fredda	Ras/RA	Dryer heating element
EVL	Wash electrovalve	S	LED
EVP	Pre Wash electrovalve	SL	Line LED
FA	Antijamming filter	SO	Door LED
FD	Delicate drying cycle thermostat	SR	Heating LED
FE	Strong drying cycle thermostat	ST	Temperature selector
FRT	Thermofusible Heating Element	SV	Speed Selector for Spin
I	Inverter	T	Timer contacts
I1..2..3..	Switches/switching devices	TA	Drying timer contacts
IA	Switch On/Off	TB	Low Temperature Thermostat
IC	Switch N.C. - 1/2 Load	TC	Spider wheel earth
ID	Switch display	TFL	Flange earth
IE	Water Saving Device	TG	Main earth
IF	Switch - Spin Reduction	TH	Thermostat
IP	Door switch	TH1	1st temperature thermostat
IR	Line switch	TH2	2nd temperature thermostat
IS	Water-stop	TH3	3rd temperature thermostat

L	Line or Lamp	THF	Operating thermostat
LB	Low Level	THR	Adjustable thermostat
LN	Normal Level	TM	Motor earth
LS	Pilot lamp	TMB	Main cabinet earth
M	Earth-symbol	TMP	Motor thermal protector
MC	Spin cycle motor	TMS	Thermostop
MI	MOTOR WITH PULLEY	TP	Thermal protector
ML	Wash cycle motor	TPS	Drain pump earth
MO	Terminal Board	TR	Heating element earth
MP	Door dip-switch	TS	Safety thermostat
MR	Thermal Lock	TT	Timer earthing connection
MT	Timer motor	TTH	Earthing Thermostat
MV	Motor fan	TV	Tank earth
MV -Ras	Dryer heating element	ZBN	Timer