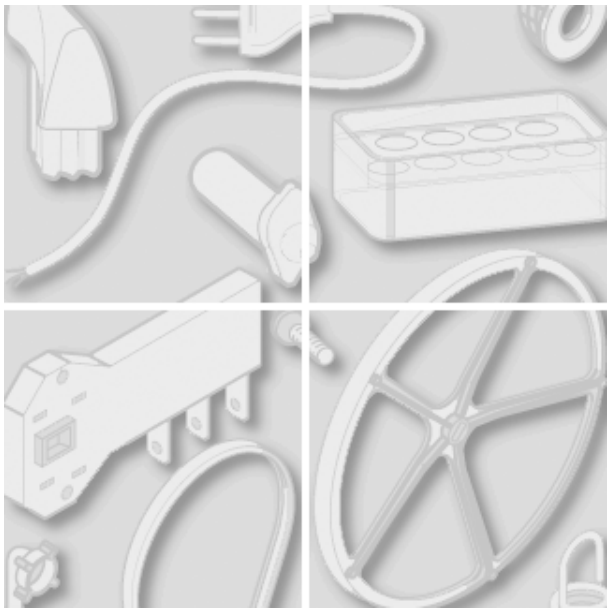


Model type:
ARTL63EX

Commercial code:
F062172

General notes

Technical Documentation guidelines

You can find herewith some generic information to simplify cunsulting of technical documentation:

1. Models of same range share the same exploded views, which report the richest set of spare parts:generally, a model does not necessarly have a related spare part for each particular shown on exploded views.

2. Some spare parts can not be represented directly on the exploded views (instruction booklets, specific kit, etc...). You can find those codes in the spare parts list with the same reference of particular where spares are installed or with references 099, 999. Instruction booklets, once managed, appear with 000 reference.

3. On the higher right site of each exploded view there is a serial number which indicates the beginning of the production of certain range:some models might have more than an exploded view for a given category, each distinguished by a different serial no.and linked to another spare parts list, In this case, serial no. is required to supply the right spare part code. Exploded view to be considered is the one with a more recent serial no. but previous than the one of the model that needs assistance.

4.Exploded views might require further updates even after publishing. Addition of new spares will go on following the already existing numeration references. Revision number of an exploded view is shown into last four digits of serial number into upper right hand corner.

5.The spare parts list associated to an exploded view shows related codes of spares managed for a certain model; for each spare part other informations are available:

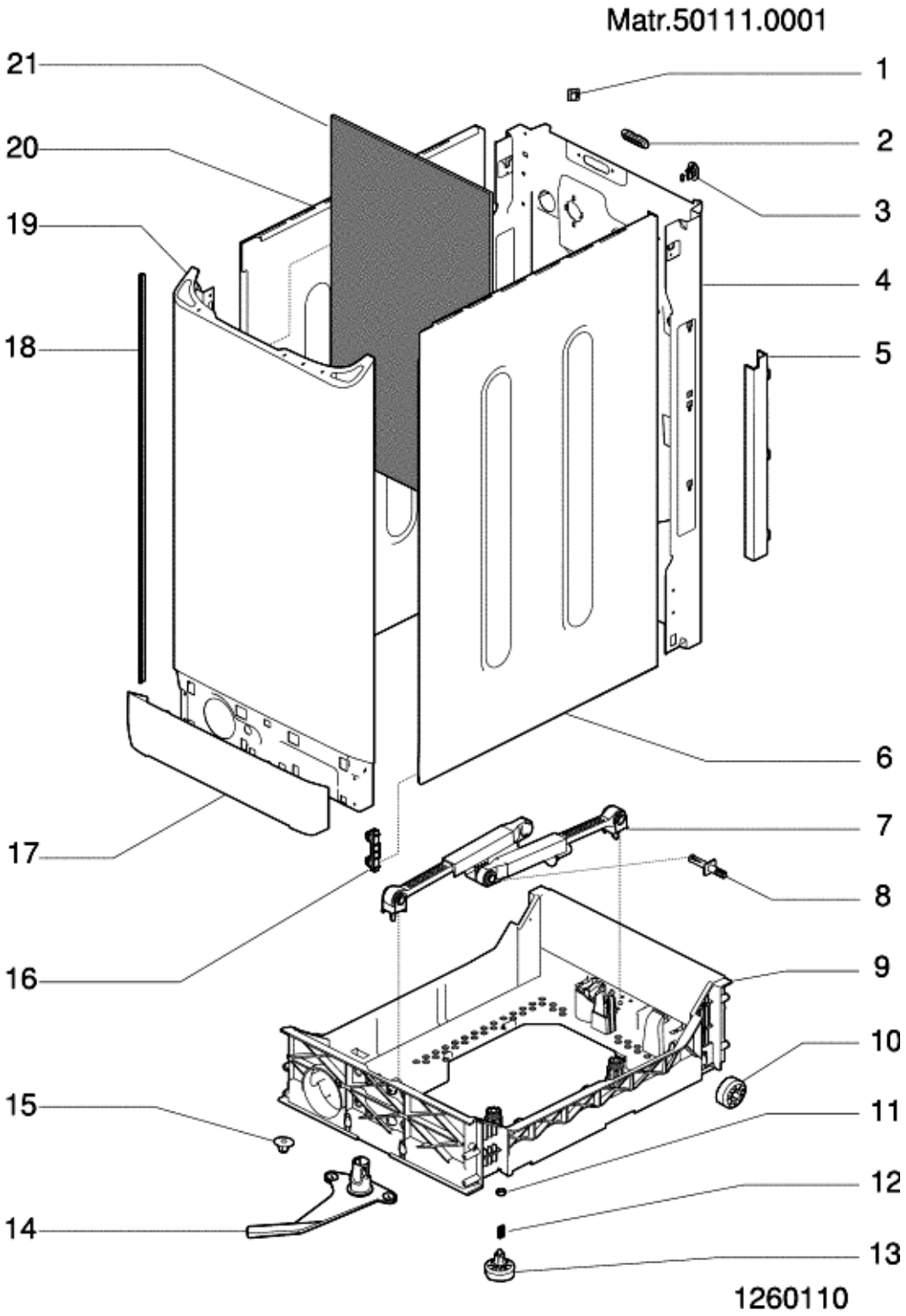
REF: reference no of spare into a table; SUBSTITUTE: list of spare(s) which can replace a code but that keeps same functional characteristics

INDUSTRIAL CODE: list of variables of a model (shown into model label) where such spare is used; NOTICE: code of information(s) to refer to complete technical intervention, track for changes or to find correct spare part code.

6. Some notices, into a same section are generic therefore cannot be directly linked to a spare part. In order to assist a model in the best way as possible, it is helpful to pay attention to all notices and constantly verify documentation updates

7.Technical documentation cover shows model name and its commercial codes

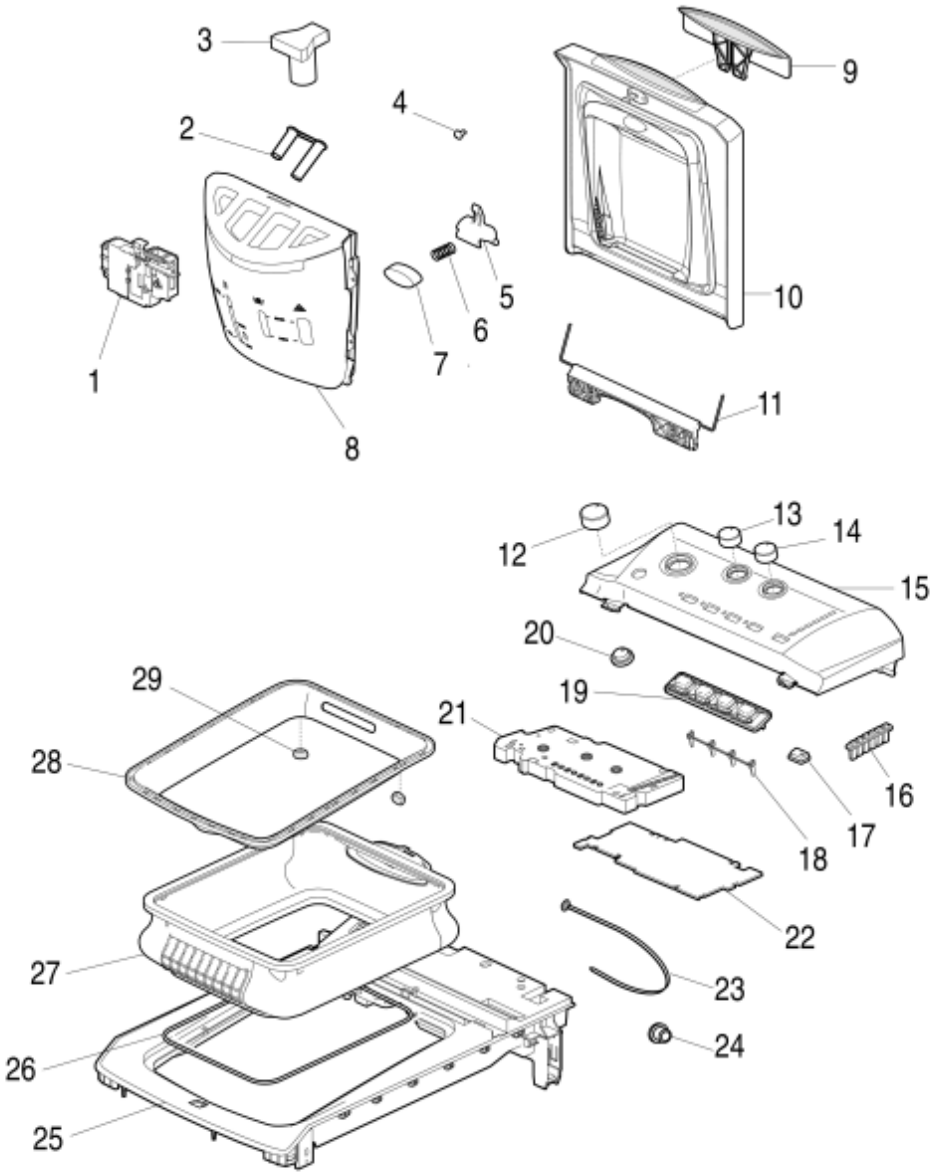
1260110 Exploded views



1260110 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00041575				adhesive hook		
002	C00083909				blanking plate-rear(test plug) tl		
003	C00065320				anchorage pad - suspension		
004	C00112632		00930...	1 x C00281816 1 x C00281831	back panel tl evoii		
004	C00281816	01001...			back panel tl new		
005	C00083901				wire protection		
006	C00117340			1 x C00117342	side panel right tl white(pw)		
007	C00303587				kit shock absorber 120n top		
008	C00280757				plastic expansion peg new		
013	C00264322				foot h32.5 mm		
015	C00083786				nut ro-mob m6 d.28 1.5 top		
016	C00083780				block side panel cabinet		
017	C00116852				white(pw) base tl evoii		
018	C00065071				side panel trim (90701)		
019	C00117345				front panel tl white(pw)		
020	C00117341			1 x C00117342	side panel left tl white(pw)		
021	C00117432				insulation mat side big size		
099	C00064550				drain hose holder		

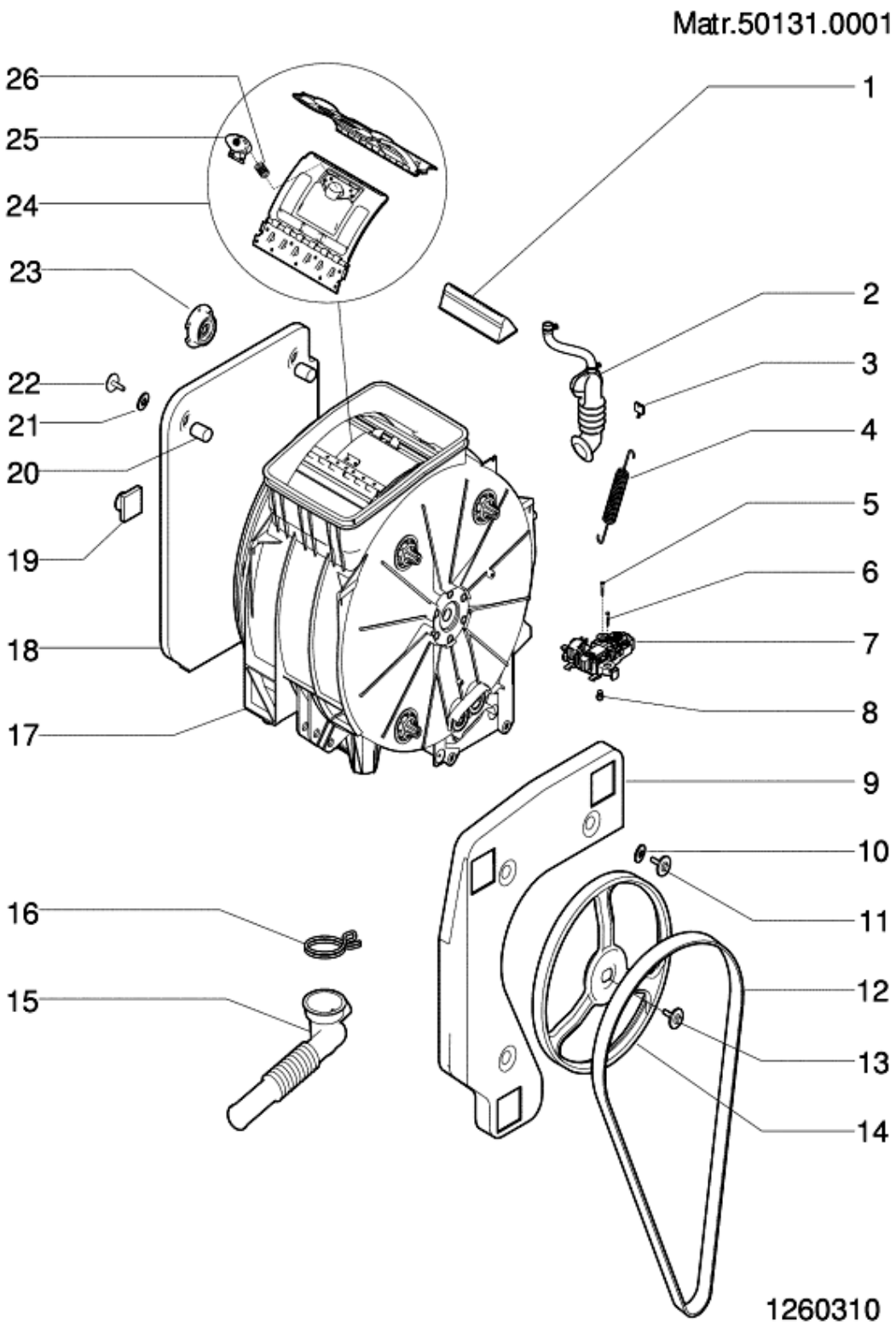
1260260 Exploded views



1260260 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00111494				door interlock tl evoii		
002	C00084359				cover siphon tl ph2001		
005	C00083918				blocking stem dispenser		
006	C00083922				spring dispensertl ph2001		
007	C00116868				push-button dispenser white(pw) tl		
008	C00116869				dispenser white(pw) tl ph2001		
009	C00270184				handle cover pw tl ha n.e.2008		
010	C00270225				white(pw) cover ari tl new est		
011	C00087073				spring support		
012	C00270192				knob pw tl ha new est.2008		
013	C00270191				knob pw tl ha new est.2008		
014	C00270191				knob pw tl ha new est.2008		
015	C00271168				console white(pw) artl63ex		
016	C00255147				light guide status		
017	C00255691				start lens		
017	C00259417				pushbutton white pw start/pause		
018	C00255148				light guide option		
019	C00255480				option buttons (led) (4)		
020	C00259420				pushbutton white pw on/off		
021	C00259287				pcb support led		
022	C00270956			1 x C00277183	display led 2 knobs tl new ha		
023	C00031331			1 x C00033210	clamp		
025	C00143125				white(pw) lower cover tl evoii		
026	C00057933				bellows clamp (tank front)		
027	C00111495				diaphragm tl evoii		
028	C00116866				white(pw) protection diaphragm tl		
029	C00111496				rubber buffer tl evoii		

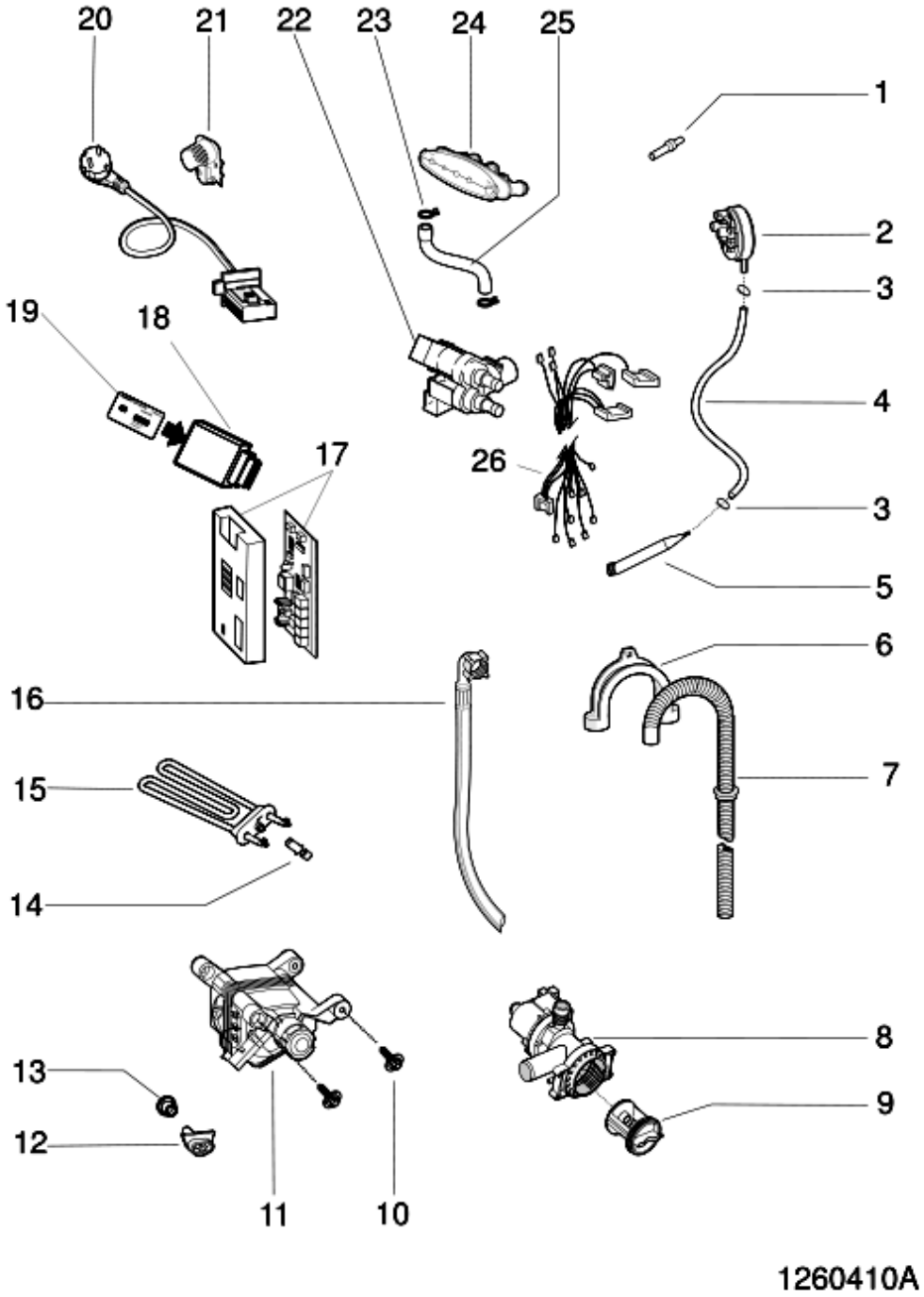
1260310 Exploded views



1260310 Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
001	C00083894				lifter with weight		
002	C00068143				binding d=37		
002	C00112602		00930...		steam exhaust hose tl evoii		
002	C00281835	01001...			steam exhaust hose tl rec.st.by		
004	C00083798				suspension spring - tank tl ph2001		
004	C00085463				front suspension spring - tank tl		
009	C00083794				counterweight dx tl ph2001		
010	C00041605				conic washer		
011	C00083797				screw sw. 8x27 tc-t30		
012	C00083910				belt pvel 1213h8 tl ph2001		
013	C00143260				drum pulley bolt m8x23 torx tefl		
014	C00142832				drum pulley d280 24,2 tl ph2001		
015	C00111502				hose tank to filter oko tl evoii		
016	C00008612				tube clamp 34,6-36,4		
017	C00111505		00930...	1 x C00281816	plastic tank 600/1000 tl evoii##	n4009a02	
				1 x C00281835			
				1 x C00282093			
017	C00282093	01001...			plastic tank 600/1000 tl ##		
018	C00083896			1 x C00195213	counterweight sx tl ph2001		
019	C00055303				insulation panel		
021	C00041605				conic washer		
022	C00083797				screw sw. 8x27 tc-t30		
023	C00087966				support		
024	C00080691				kit boltz and nutz tl	n1040245	
024	C00112743			1 x C00252375	load orifice soft 'tl evoii'	n1040245	
025	C00114990				blue push-button tlevoii	n1040345	
026	C00114989				button spring tl evoii	n1040345	
099	C00091902				kit package tl ph2002		

1260410A Exploded views



1260410A Spare parts list

Ref.	Code	From	To S/N	Substitute	Description	Notice	Industrial
002	C00111493				pressure switch 1+1 liv. tl evoii		
003	C00092412				hose clamp		
004	C00083897				pipe pressostat tl ph2001		
005	C00092173				air trap x oko		
006	C00019902				plastic -u- to make drain hose		
007	C00051563				drain hose - to sink		
008	C00141862			1 x C00281986	self cleaning pump tl evoii		
				1 x C00302918			
010	C00084333		90112...	1 x C00268497	screw m8x35 tc-t30		
010	C00268497	90113...			screw m8x35 tc-t30		
011	C00111492				motor collet.ceset p30 tl evoii		
011	C00115310				tacho generator for motor ceset		
011	C00270734				brush ceset 6170 a3627		
012	C00258673		90112...	1 x C00268497	fixing nut		
014	C00083915				thermistor ntc		
015	C00110148				heater 1700w-230v tl		
016	C00003070				mains inlet hose cold 25c 10bar		
016	C00005572				sealing washer-mains inlet hose		
017	C00254297				power board module evoii (rhos)		
018	C00263927			1 x C00272306	smart card reader		
019	C00271169				card artl63ex evoii 8kb sw		
020	C00091633				supply cable 3x1 schuko		
021	C00281831	01001...			grate steam exhaust hose tl/s-by		
022	C00116159				electrovalve 1e2u p.2.5		
022	C00116161				protection electrovalve tl		
023	C00013562				tube clamp 15,1-15,9		
024	C00083941				distribution assembly tl		
025	C00097841				hose fill valve l=145		
026	C00119946				wiring filter-pressure switch-		
026	C00195340				wiring ml + ps (tl) 24000101511		
026	C00261791				wiring comunic. display -j11		
026	C00264172				wiring door switch d2 j4		
026	C00270325				wiring evl + evp+ntc (module j8)		
026	C00270330				wiring earth		

Notices

n4009a02: Motor fixing changed on Top Loading washing machines

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Top Loading washing machines have changed the fix of motor to the tub.
The tub design is changed in the motor fixing side and two new screws code C00268497 are introduced instead of the old screws C00084333 and the old nut:

C00266015 nut of products with Triphase motor;

C00258673 nut of products with Collector motor.

Spare parts warehouse will go on to manage only the new tubs with the same spare part codes:

C00111505 - Tub 600/1000 rpm

C00111573 - Tub 1200 rpm

C00252343 - Tub 1400 rpm

In assistance on premodification products with the new tubs, you have to fix the motor using the new screws C00268497 instead of the screws and nut that you find in the product.

Dete of modify in production:

s/n 80818.0001 - all models 1400 rpm Collector and Triphase motor

s/n 80818.0001 - all models 600 – 800 – 1000 – 1200 rpm Triphase motor

s/n 90113.0001 - all models 600 – 800 – 1000 – 1200 rpm Collector motor